SPLIT TYPE ROOM AIR CONDITIONER WALL MOUNTED TYPE





Indoor unit	Outdoor unit
ASYG07LMCE	AOYG07LMCE
ASYG09LMCE	AOYG09LMCE



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# FUJITSU GENERAL LIMITED

# SPECIFICATIONS

#### ELECTRICAL DATA

INDO	OR UNIT	ASYG07LMCE	ASYG09LMCE
OUTE	DOOR UNIT	AOYG07LMCE	AOYG09LMCE
POW	ER SOURCE	230 V 50 Hz Single phas	
	CAPACITY	2.00 kW	2.50 kW
	POWER CONSUMPTION	0.465 kW	0.65 kW
ling	EER	4.30 kW/kW	3.85 kW/kW
Coo	RUNNING CURRENT	2.5 A	3.2 A
MAXIMUM	MAXIMUM CURRENT	6.0 A	6.0 A
	MOISTURE REMOVAL	1.0 L/h	1.3 L/h
	CAPACITY	3.00 kW	3.20 kW
g	POWER CONSUMPTION	0.685 kW	0.73 kW
eatin	COP	4.38 kW/kW	4.38 kW/kW
Т	RUNNING CURRENT	3.3 A	3.5 A
	MAXIMUM CURRENT	7.5 A	7.5 A

DIMENSIONS	
INDOOR UNIT H x W x D	270 x 870 x 204 mm
OUTDOOR UNIT H x W x D	535 x 663 x 293 mm

#### <u>WEIGHT</u>

INDOOR UNIT Net / Shipping	8.5 kg / 11 kg
OUTDOOR UNIT Net / Shipping	21 kg / 25 kg

# FAN MOTOR AND FAN REVOLUTION

INDOOR UNIT'S Discrimination		MFD-12CYBL	
OUTDOOR UNIT'S D	iscrimination	MFE-22AVAL	
	High	1,320 rpm	
INDOOR UNIT	Medium	1,160 rpm	
Cooling	Low	930 rpm	
	Quiet	680 rpm	
INDOOR UNIT Heating	High	1,320 rpm	
	Medium	1,160 rpm	
	Low	980 rpm	
	Quiet	710 rpm	
OUTDOOR	Cooling	730 rpm	
UNIT	Heating	650 rpm	

#### AIRFLOW

INDOOR UNIT	High	750 m <sup>3</sup> /h
	Medium	640 m <sup>3</sup> /h
Cooling	Low	480 m <sup>3</sup> /h
	Quiet	310 m <sup>3</sup> /h
INDOOR UNIT Heating	High	750 m <sup>3</sup> /h
	Medium	640 m <sup>3</sup> /h
	Low	520 m <sup>3</sup> /h
	Quiet	330 m <sup>3</sup> /h
OUTDOOR UNIT	Cooling	1,670 m <sup>3</sup> /h
	Heating	1,470 m <sup>3</sup> /h

## NOISE LEVEL

	High	43 dB
	Medium	40 dB
Cooling	Low	32 dB
	Quiet	21 dB
INDOOR UNIT Heating	High	43 dB
	Medium	38 dB
	Low	33 dB
	Quiet	22 dB
OUTDOOR UNIT	Cooling	45 dB
	Heating	45 dB

#### COMPRESSOR AND REFRIGERANT

COMPRESSOR TYPE		Hermetic type, 4 pole, 3 phase, DC inverter motor, Rotary
DISCRIMINATION		5SS072XHA01
WEIGHT (with oil)		6.0 kg
PRECHARGED REFRIGERANT		700 g
REFRIGERANT TYPE		R410A
Pipe length	15 m	700 g
FULL CHARGE	20 m	800 g
ADDITIONAL CHARGE		20 g/m
MAXIMUM PIPING HEIGHT		15 m



Drain hose



OUTDOOR UNIT



# REFRIGERANT SYSTEM DIAGRAM



### **CIRCUIT DIAGRAM**

#### Models : ASYG07LMCE / AOYG07LMCE ASYG09LMCE / AOYG09LMCE



#### INDOOR UNIT



# PCB CIRCUIT DIAGRAM



INVERTER ASSEMBLY AOYG07LMCE : EZ-0122CHUE AOYG09LMCE : EZ-012PHUE



Winding	resistance (07,09	Type)
U-V	3.268 Ω (20°C)	
V-W	3.220 Ω (20°C)	

Compressor

U-W	<b>3.296</b> Ω	(20°C)	1

Compressor Winding resistance ( 12 Type )

Pin No.	Terminal code	Function of terminal	Lead wire color
1	Vm	Motor power voltage input	Red
2			—
3			
4	GND	GND	Black
5	Vcc	Control power voltage input	White
6	Vsp	Speed control voltage input	Yellow
7	FG	Revolution pulse output	Brown

1(Red) - 2(Blue)	Coil resistance
1(Red) - 3(Orange)	
1(Red) - 4(Yellow)	= 46.0 \2
1(Red) - 5(White)	(20 C)

# ERROR DETECTION

If you use a wireless remote control,

the lamp on the photo detector unit will output error codes by way of blinking patterns.

- If you use a wired remote control,
- error codes will appear on the remote control display.

See the lamp blinking patterns and error codes in the table. An error display is displayed only during operation.

#### Troubleshooting with the indoor unit display



#### Troubleshooting with the Wired Remote Control Display (Option)

If an error occurs, the following display will be shown. ("Er" will appear in the set room temperature display.)



Error display			Wired	
OPERATION lamp (green)	I TIMER lamp (orange)	ECONOMY lamp (green)	remote controller Error code	Description
•(1)	●(1)	$\diamond$	11	Serial communication error
•(1)	•(2)	$\diamond$	12	Wired remote controller communication error
●(1)	•(5)	$\diamond$	15	Check run unfinished
•(2)	•(1)	$\diamond$	1 5	Unit number or Refrigerant circuit address setting error [Simultaneous Multi]
•(2)	•(2)	$\diamond$	22	Indoor unit capacity error
•(2)	•(3)	$\diamond$	23	Combination error
•(2)	•(4)	\$	24	<ul> <li>Connection unit number error (indoor slave unit)</li> <li>[Simultaneous Multi]</li> <li>Connection unit number error (indoor unit or branch unit)</li> <li>[Flexible Multi]</li> </ul>
•(2)	•(7)	$\diamond$	27	Master unit, slave unit set-up error [Simultaneous Multi]
•(3)	•(2)	$\diamond$	32	Indoor unit PCB model information error
•(3)	•(5)	\$	35	Manual auto switch error
•(4)	•(1)	\$	41	Room temp. sensor error
•(4)	•(2)	♦	42	Indoor unit Heat Ex. Middle temp. sensor error
•(5)	•(1)	\$	51	Indoor unit fan motor error
•(5)	•(3)	$\diamond$	53	Drain pump error
•(5)	•(7)	$\diamond$	57	Damper error
•(5)	•(8)	$\diamond$	58	Intake grille error
•(5)	●(15)	$\diamond$	58	Indoor unit error
•(6)	•(2)	\$	62	Outdoor unit main PCB model information error or communication error
•(6)	•(3)		63	Inverter error
•(6)	•(4)	$\diamond$	54	Active filter error, PFC circuit er- ror
•(6)	•(5)	$\diamond$	65	Trip terminal L error

•(6)	•(10)	$\diamond$	6 <b>R</b>	Display PCB microcomputers
●(7)	●(1)	$\diamond$	71	Discharge temp. sensor error
•(7)	●(2)	$\diamond$	52	Compressor temp. sensor error
•(7)	•(3)	$\diamond$	EF	Outdoor unit Heat Ex. liquid temp. sensor error
•(7)	•(4)	$\diamond$	74	Outdoor temp. sensor error
•(7)	●(5)	$\diamond$	75	Suction Gas temp. sensor error
•(7)	•(6)	$\diamond$	75	<ul> <li>2-way valve temp. sensor error</li> <li>3-way valve temp. sensor error</li> </ul>
•(7)	•(7)	$\diamond$	77	Heat sink temp. sensor error
				Sub-cool Heat Ex. gas inlet
	(2)	•	60	temp, sensor error
●(8)	•(2)	$\diamond$	80	Sub-cool Heat Ex. gas outlet
				temp. sensor error
				Liquid pipe temp sensor error
•(8)	•(3)	$\diamond$	63	
•(8)	•(4)	$\diamond$	84	Current sensor error
				Discharge pressure sensor
• (8)	•(6)	$\wedge$	OC	error
•(0)	•(0)	$\sim$	00	Suction pressure sensor error
				High pressure switch error
•(9)	•(4)	$\diamond$	94	Trip detection
- (2)	- (-)	^	nr	Compressor rotor position
•(9)	•(5)	$\diamond$	ככ	detection error
•(9)	●(7)	$\diamond$	97	Outdoor unit fan motor error
•(9)	•(9)	$\diamond$	99	4-way valve error
●(10)	●(1)	$\diamond$	<b>R</b> (	Discharge temp. error
•(10)	•(3)	$\diamond$	ER	Compressor temp. error
•(10)	•(4)	$\diamond$	<b>R4</b>	High pressure error
•(10)	●(5)	$\diamond$	R5	Low pressure error
•(13)	•(2)	$\diamond$	52	Branch boxes error [Flexible Multi]

Display mode 
i 0.5s ON / 0.5s OFF

◇: 0.1s ON / 0.1s OFF

(): Number of flashing



ef.	Description	Part number	
1	Remote Control	9319208008	
2	Remote Control Holder	9318912005	
3	Bracket Panel	9332882025	
4	Electric Filter Holder	9332911008	
5	Air Clean Filter Assy	9317250009	
6	Air Filter	9332875010	
7	Screw Cap	9309002074	



〔1〕







![](_page_13_Figure_0.jpeg)

![](_page_14_Figure_0.jpeg)

Ref.	Description	Part number	
51	Casing	9332890006	
52	Casing Cover F	9332909005	
53	Casing Cover B	9332908008	
54	R and L Louver	9332891003	
55	Fan Guard	9332905007	
56	Drain Cap	9316177017	
57	Drain Hose Assy	9316904002	

(57)

Ø

![](_page_15_Picture_0.jpeg)

Ref.	Description	Part number	
1	Protective Net	9332855005	
2	Thermistor Holder	9332505009	
3	Top Panel Assy	9332977004	
4	Front Panel Assy	9332965001	
5	Cabinet Left Assy	9332962000	
6	Emblem	9319151007	
7	Cabinet Right Assy	9332963007	
8	Switch Cover A Assy	9332964011	
9	Switch Cover B	9332843002	
10	Fan Motor	9603074012	
11	Propeller Fan	9309909014	
12	Drain Assy	9332574005	

![](_page_16_Picture_1.jpeg)

![](_page_16_Picture_2.jpeg)

4

![](_page_17_Picture_0.jpeg)

#### OUTDOOR UNIT AOYG07LMCE AOYG09LMCE

Ref.	Description	Part number
21	Reactor Assy (AOYG07LMCE)	9900872014
21	Reactor Assy (AOYG09LMCE)	9900787028
22	PCB Holder	9332506013
23	Main PCB with Terminal (07)	9709434147
23	Main PCB with Terminal (09)	9709434031
24	Heat Sink B	9332522006
	Thermistor Assy	9900901011
	Thermistor	9900880019

![](_page_18_Picture_0.jpeg)

# ACCESSORIES

Name and Shape	Part number	Name and Shape	Part number
Bracket Panel		Cloth tape	9310519004
	9332882025	Tapping screw (M4 x 25 mm)	0700076046
Remote Control	9319208008		400
1000 d #		Tapping screw (M3 x 12 mm)	0700019036
Remote Control Holder	9318912005		
		Air cleaning filter assy	9317250009
Battery (penlight)	0600185541	Filter holder	9332911008

#### OUTDOOR UNIT

Name and Shape		
Drain pipe assy	9332574005	

1611G4556

# SPLIT TYPE ROOM AIR CONDITIONER WALL MOUNTED type INVERTER

# SERVICE INSTRUCTION

#### Models

#### Indoor unit

AS\*G07LMCA AS\*G09LMCA AS\*G12LMCA AS\*G14LMCA

ASYG07LMCE ASYG09LMCE ASYG12LMCE ASYG14LMCE

#### Outdoor unit

AO\*G07LMCA AO\*G09LMCA AO\*G12LMCA AO\*G14LMCA

AOYG07LMCE AOYG09LMCE AOYG12LMCE AOYG14LMCE

![](_page_21_Picture_9.jpeg)

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![](_page_23_Picture_0.jpeg)

# WALL MOUNTED type INVERTER

# 1. DESCRIPTION OF EACH CONTROL OPERATION

# **1. COOLING OPERATION**

A sensor (room temperature thermistor) built in the indoor unit body will usually perceive difference or variation between a set temperature and present room temperature, and controls the operation frequency of the compressor.

- \* If the room temperature is 2°C higher than a set temperature, the compressor operation frequency will attain to maximum performance.
- \* If the room temperature is some degrees lower than a set temperature, the compressor will be stopped.
- \* When the room temperature is between +2°C to -2.5°C of the setting temperature, the compressor frequency is controlled within the range shown in Table1. However, the maximum frequency is limited in the range shown in Fig.1 based on the indoor fan mode and the outdoor temperature.

(Table 1 : Compressor frequency range)

Model	Minimum frequency	Maximum frequencyⅡ	Maximum frequency I
07/09	22rps	76rps	79rps
12/14	18rps	80rps	96rps

When the compressor operates for 30 minutes continuously at over the maximum frequency II, the maximum frequency is changed from Maximum Frequency I to Maximum Frequency II.

(Fig.1: Outdoor temperature zone)

(Table 2 : Limit of maximum speed based on outdoor temperature )

![](_page_24_Figure_10.jpeg)

	Outdoor		Indoor fan mode				
Model	IVIODEI temp. zone		Me	Lo	Quiet		
	A zone	79rps	61rps	52rps	37rps		
	B zone	79rps	61rps	52rps	37rps		
07/09	C zone	79rps	61rps	52rps	37rps		
	D zone	64rps	55rps	49rps	36rps		
	E zone	64rps	55rps	49rps	36rps		
	F zone	64rps	55rps	49rps	36rps		
	A zone	96rps	61rps	51rps	33rps		
	B zone	96rps	61rps	51rps	33rps		
10	C zone	96rps	61rps	51rps	33rps		
12	D zone	68rps	54rps	48rps	33rps		
	E zone	68rps	54rps	48rps	33rps		
	F zone	68rps	54rps	48rps	33rps		
	A zone	96rps	61rps	51rps	33rps		
	B zone	96rps	61rps	51rps	33rps		
14	C zone	96rps	61rps	51rps	33rps		
14	D zone	73rps	48ps	36rps	27rps		
	E zone	73ps	48rps	36rps	27rps		
	F zone	73rps	48rps	36rps	27rps		

# 2. HEATING OPERATION

A sensor (room temperature thermistor) built in the indoor unit body will usually perceive difference or variation between a set temperature and present room temperature, and controls the operation frequency of the compressor.

\* If the room temperature is lower by 3°C than a set temperature, the compressor operation frequency will attain to maximum performance.

\* If the room temperature is some degrees higher than a set temperature, the compressor will be stopped

the compressor will be stopped.

\* When the room temperature is between +2.5°C to -3°C of the setting temperature, the compressor frequency is controlled within the range shown in Table 3. However, the maximum frequency is limited shown in Table 4 based on the fan mode.

Model	Minimum frequency	Maximum frequency
07/09	22rps	99rps
12	18rps	120rps
14	18rps	119rps

(Table 3 : Compressor frequency range)

# **3. DRY OPERATION**

The compressor frequency shall change according to the temperature, set temperature, and room temperature variation which the room temperature sensor of the indoor unit body has detected as shown in the Table 5.

However, after the compressor is driven, the indoor unit shall run at operation frequency of 64rps (07/09 type), 61rps (12/14 type), for a minute.

Model		Operating frequency		Model		Operating frequency
	X zone	37rps			X zone	33rps
07/09	J zone	28rps		12/14	J zone	25rps
	Y zone	Orps	11		Y zone	0rps

(Table 5 : Compressor frequency in Dry mode)

(Fig.2 : Compressor control based on room temperature )

![](_page_26_Figure_6.jpeg)

Roomtemperature rises

# 4. AUTO CHANGEOVER OPERATION

When the air conditioner is set to the AUTO mode by remote control, operation starts in the optimum mode from among the Heating, Cooling, Dry and Monitoring modes.

During operation, the optimum mode is automatically switched in accordance with temperature changes. The temperature can be set between 18°C and 30°C in 1°C steps.

![](_page_27_Figure_3.jpeg)

(Fig. 3 : Operation flow chart in Auto changeover)

#### 1. Fan speed

(Table 6 : Indoor fan speed) () model 14

Table 6 . Indoor fan speed )		( ) mo	del 14			( ) n	nodel 14
Operation mode	Air flow mode	Speed	d (rpm)	Operation mode	Air flow mode	Spee	d (rpm)
Heating	Powerful	1380	(1420)	Cooling/ Fan	Powerful	1380	(1420)
	Hi	1320	(1360)	0	Hi	1320	(1360)
	Me+	1280	(1330)		Me	1160	(1220)
	Me	1160	(1220)		Lo	930	(990)
	Lo	980	(1040)		Quiet	680	(750)
	Quiet	710	(770)		*Soft Quiet	600	(670)
	Cool air prevention	600	(600)	Dry	X zone	680	(750)
	S-Lo	480	(480)		J zone	660	(730)

\*Note, during Economy operation and operation mode is Fan, air flow is 1 step downs. (Hi > Me, Me > Lo, Lo > Quiet, Quiet > Soft Quiet)

#### 2. FAN OPERATION

The airflow can be switched in 5 steps such as Auto, Quiet, Lo, Me, Hi, while the indoor fan only runs. When fan mode is set at [Auto], it operates on [Me] fan Speed.

#### **3. COOLING OPERATION**

Switch the airflow [Auto], and the indoor fan motor will run according to a room temperature, as shown in Figure3.

On the other hand, if switched in  $[Hi] \sim [Quiet]$ , the indoor motor will run at a constant airflow of [Cool] operation modes Quiet, Lo, Me, Hi, as shown in Table 6.

(Fig.4 : Airflow change - over (Cooling : Auto))

![](_page_28_Figure_11.jpeg)

#### 4. DRY OPERATION

Refer to the Table 6.

During the dry mode operation, the fan speed setting can not be changed.

#### **5. HEATING OPERATION**

Switch the airflow [Auto], and the indoor fan motor will run according to a room temperature, as shown in Fig. 5

On the other hand, if switched in [Hi]  $\sim$  [Quiet], the indoor motor will run at a constant airflow of [Heat] operation modes Quiet, Lo, Me, High, as shown in Table 6.

(Fig.5 : Airflow change - over (Heating : Auto))

![](_page_28_Figure_19.jpeg)

#### 6. COOL AIR PREVENTION CONTROL (Heating mode)

The maximum value of the indoor fan speed is set as shown in Fig.6 based on the detected temperature by the indoor heat-exchanger sensor on heating mode.

![](_page_29_Figure_2.jpeg)

#### 7. MOISTURE RETURN PREVENTION CONTROL (Cooling mode& Dry mode)

Switch the airflow [Auto] at cooling mode, and the indoor fan motor will run as shown in Fig.7.

![](_page_29_Figure_5.jpeg)

#### 8. INDOOR UNIT FAN (CONTROL FOR ENERGY SAVING (Cooling mode))

Switch the airflow at cooling mode, and the indoor fan motor will run as shown in Fig.7. It depends on the Function setting "Indoor unit fan control for energy saving".

#### 9. DEFROST OPERATION

When the defrost operation starts, the indoor fan runs according to cool air preventtion control for 20 seconds. And the fan is stopped if 20 seconds have passed. When 60 seconds have passed after defrost operation is released,

the fan runs according to cool air preventtion control

#### 1. Outdoor Fan Motor

Following table shows the type of the outdoor fan motor. The control method is different between AC motor and DC motor.

(Table 8 : Type of Motor)

Model	AC Motor	DC Motor
07/09/12/14		0

#### 2. Fan Speed

(Table 9 : Outdoor fan speed)

	ian speed )			(rpm)
Model	Zone X	Cooling	Heating	Dry
	Y	730/ 650/ 580/ 470		
07/00	Z	730/ 470/ 250	000/ 650/ 580/ 470	700/470
07/09	F	250/ 200/ 150	900/050/580/470	730/470
	G	180/ 150		
	Y	860/ 780/ 720/ 680/ 470		
10	Z	860/ 470/ 330	900/ 760/ 720/ 680/ 470	760/ 470
12	F	330/ 280/ 230	300/ 100/ 120/ 000/ 410	
	G	260/ 230/ 200		
	Y	850/ 750/ 670/ 500		
11	Z	850/ 500/ 380	950/ 850/750/ 670/550/450	760/470
14	F	380/ 280/ 250		,00,470
	G	300/ 230/ 200		

※ Refer to Fig.8

(Fig.8: Outside air temperature zone selection)

![](_page_30_Figure_10.jpeg)

- The outdoor fan speed mentioned above depends on the compressor frequency.
   (When the compressor frequency increases, the outdoor fan speed also changes to the higher speed. When the compressor frequency decreases, the outdoor fan speed also changes to the lower speed.)
- \* After the defrost control is operated on the heating mode, the fan speed keeps at the higher speed as table10 without relating to the compressor frequency.

07/09/12	900rpm
14	950rpm

# 7. LOUVER CONTROL

#### **1. VERTICAL LOUVER CONTROL**

(Function Range)

Each time the button is pressed, the air direction range will change as follow:

 $(1) \xrightarrow{} 2 \xrightarrow{} 3 \xrightarrow{} 4) \xrightarrow{} 5 \xrightarrow{} 6 \xrightarrow{} 7$ 

The Remote Controller's display does not change.

- · If you set the angle to position 4.7 for more than 30 minutes in COOL or DRY mode, they automatically return to position 3. In COOL or DRY mode, if the angle is set to position 4.7 for many hours, condensation may be formed, and the drips may wet your property.
- Use the air direction adjustments within the ranges shown above.
- The vertical airflow direction is set automatically as shown, in accordance with the type of operation selected.

Cooling / Dry mode : Horizontal flow (1)Heating mode : Downward flow (7)

- · During AUTO or Heating mode operation, for the first a few minutes after beginning operation, air-flow will be horizontal 1; the air direction cannot be adjusted during this period. The air flow direction setting will temporarily become 1 when the temperature of the air -flow is low at the start of the Heating mode.
- 2. ADJUST THE RIGHT-LEFT LOUVERS · Move the Right-Left louvers to adjust air flow in the direction you prefer. Knob Knob 2. SWING OPERATION **Right-Left Louvers Right-Left Louvers**

**To select Vertical Airflow Swing Operation** 

When the swing signal is received from the remote controller, the vertical louver starts to swing.

(Table11 : Swinging Range)

	Range
Cooling / Dry mode Fan mode ( $\textcircled{1} \sim \textcircled{3}$ )	$\textcircled{1} \Leftrightarrow \textcircled{3}$
Heating mode Fan mode ( $\textcircled{4}\sim \textcircled{7}$ )	$\textcircled{4} \Leftrightarrow \textcircled{7}$

• The SWING operation may stop temporarily when the air conditioner's fan is not operating, or when operating at very low speeds.

#### To select Horizontal Airflow Swing Operation

(No function)

![](_page_31_Picture_19.jpeg)

Fig.9 : Air Direction Range

#### **1. OPEARTION FREQUENCY RANGE**

The operation frequency of the compressor is different based on the operation mode as shown in the Table 12.

Model	Coolin	g / Dry	Heating		
	Minimum	Maximum	Minimum	Maximum	
07/09	22rps	79rps	22rps	99rps	
12	18rps	96rps	18rps	120rps	
14	18rps	96rps	18rps	119rps	

#### (Table 12 : Compressor frequency range)

#### 2. OPEARTION FREQUENCY CONTROL AT NORMAL START UP

The compressor frequency soon after the start-up is controlled as shown in the Fig.10

(Fig.10 : Compressor control at start-up)

![](_page_32_Figure_8.jpeg)

(Frequency)

_							
	Model	Frequency I	Frequency II	Frequency III	FrequencyIV	Frequency V	FrequencyVI
	07/09	70rps	82rps	92rps	96rps		
	12/14	56rps	74rps	87rps	97rps	108rps	119rps

(Time)

(11110)						
Model	Time①	Time 2	Time ③	Time④	Time(5)	Time ⑥
07/09	80sec	140sec	200sec	380sec		
12	60sec	100sec	140sec	200sec	350sec	410sec
14	80sec	140sec	200sec	380sec	440sec	500sec

#### 3. LIMITATION OF COMPRESSOR FREQUENCY BY OUTDOOR TEMPERATURE

The minimum compressor frequency is limited by outdoor temperature as shown in the Table13.

(Table13 : Limitation of Compressor Frequency)

[ Cooling/ Dry ]

	10	)°C 14		°C 40°		°C
Model	Under	Over	Under	Over	Under	Over
07/09	43rps	28	rps	22	rps	30rps
12	45rps	27	rps	18	rps	30rps
14	42rps	27	rps	18	rps	30rps

[Heating]

. 0.								
	- 3	°C 7		°C 14		°C 40°		°C
Model	Under	Over	Under	Over	Under	Over	Under	Over
07/09	42rps	39	rps	28	rps	23	rps	30rps
12/14	36rps	27	rps	27	ps	18	rps	30rps

# 9. TIMER OPEARTION CONTROL

#### 9-1 WIRELESS REMOTE CONTROLLER

The Table 14 shows the available timer setting based on the product model.

(Table 14 : Timer Setting)

Model	ON TIMER / OFF TIMER	PROGRAM TIMER	SLEEP TIMER
07/09/12/14	0	0	0

#### **1. OPEARTION FREQUENCY RANGE**

· OFF timer : When the clock reaches the set time, the air conditioner will be turned off.

![](_page_33_Figure_7.jpeg)

• ON timer : When the clock reaches the set time, the air conditioner will be turned on.

![](_page_33_Figure_9.jpeg)

#### 2. PROGRAM TIMER

• The program timer allows the OFF timer and ON timer to be used in combination one time.

![](_page_33_Figure_12.jpeg)

• Operation will start from the timer setting (either OFF timer or ON timer) whichever is closest to the clock's current timer setting.

The order of operations is indicated by the arrow in the remote control unit's display.

• SLEEP timer operation cannot be combined with ON timer operation.

#### **3. SLEEP TIMER**

If the sleep is set, the room temperature is monitored and the operation is stopped automatically. If the operation mode or the set temperature is change after the sleep timer is set, the operation is continued according to the changed setting of the sleep timer from that time ON.

#### In the cooling operation mode

When the sleep timer is set, the setting temperature is increased 1°C. It increases the setting temperature another 1°C after 1 hour. After that, the setting temperature is not changed and the operation is stopped at the time of timer setting.

![](_page_34_Figure_4.jpeg)

#### In the heating operation mode

When the sleep timer is set, the setting temperature is decreased 1°C. It decreases the setting temperature another 1°C every 30 minutes. Upon lowering 4°C, the setting temperature is not changed and the operation stops at the time of timer setting.

![](_page_34_Figure_7.jpeg)

# 9-2 WIRED REMOTE CONTROLLER (OPTION)

The Table15 shows the available timer setting based on the product model.

Tuble Te . Timer County /
---------------------------

Model	ON TIMER / OFF TIMER	WEEKLY TIMER	TEMPERATURE SET BACK TIMER
07/09/12/14	0	0	0

#### 1. ON TIMER / OFF TIMER

Same to 9-1 1.ON TIMER / OFF TIMER and shown in those.

#### 2. WEEKLY TIMER

This timer function can set operation times of the each day of the week. All days can be set together, the weekly timer can be used to repeat the timer setting for all of the days.

![](_page_35_Figure_8.jpeg)

#### **3. TEMPERATURE SET BACK TIMER**

This timer function can change setting temperature of setting operation times of the each day of the week. This can be together with other timer setting.

![](_page_35_Figure_11.jpeg)

# **10. ELECTRONIC EXPANSION VALVE CONTROL**

The most proper opening of the electronic expansion valve is calculated and controlled under the present operating condition based on the Table16.

The compressor frequency, the detected temperature by the discharge temperature sensor, the indoor heat exchanger sensor, the outdoor heat exchanger sensor, and the outdoor temperature sensor.

(Table16: The pulse range of the electronic expansion valve control)

Model	Operation mode	Pulse range
07/09/12/14	Cooling / Dry mode	Between 32 to 480 pulses
01703/12/14	Heating mode	Detween 52 to 400 puises.

\* The expansion valve is set at 480 pulses 110seconds after the compressor had stopped.

- \* Initialization will start after 24 hours pass from the last initialization, and the compressor stops
- \* At the time of supplying the power to the outdoor unit, the initialization of the electronic expansion valve is operated (528 pulses are input to the closing direction).

# **11. TEST OPERATION CONTROL**

#### [Operation method]

The outdoor unit, may not operate, depending on the room temperature.

In this case, keep on pressing the MANUAL AUTO button of the indoor unit for more than 10 seconds. The Operation lamp and Timer lamp will begin to flash simultaneously during cooling test run. Then, heating test run will begin in about 3 minutes when HEAT is selected by the remote control operation. (When the air conditioner is running by pressing the test run button, the Operation lamp and Timer lamp

will simultaneously flash slowly.)

#### [Release]

Perform the test operation for 60 minutes. Pressing the MANUAL AUTO button of the indoor unit for more than 3 seconds.

#### [Using the Wired remote control (Option)]

If the Operation lamp is on, press the START/STOP button to turn it off. Press the MODE and the FAN buttons at the same time for more than two seconds to start the test operation.

The operation lamp will light up and "o1" will be displayed on the set temperature display.

#### [Release]

Perform the test operation for 60 minutes. Pressing the START/STOP button will stop the test operation.

# 12. PREVENT TO RESTART FOR 3 MINUTES ( 3 MINUTES ST )

The compressor won't enter operation status for 2 minutes and 20 seconds after the compressor is stopped, even if any operation is given.

# **13. FOUR-WAY VALVE EXTENSION SELECT**

At the time when the air conditioner is switched from the cooling mode to heating mode, the compressor is stopped, and the four-way valve is switched in 2 minutes and 20 seconds later after the compressor stopped.

# 14. AUTO RESTART

When the power was interrupted by a power failure, etc. during operation, the operation contents at that time are memorized and when power is recovered, operation is automatically started with the memorized operation contents.

When the power is interrupted and recovered during timer operation, since the timer operation time is shifted by the time the power was interrupted, an alarm is given by blinking (7 sec ON/2 sec OFF) the indoor unit body timer lamp.

[Operation contents memorized when the power is interrupted]

- Operation mode
- · Set temperature
- Set air flow
- Timer mode and set time (set by wireless remote controller)
- Set air flow Direction
- Swing
- ECONOMY operation
- 10°C HEAT operation
- Outdoor low noise operation

## 15. MANUAL AUTO OPERATION (Indoor unit body operation)

When the remote control is lost or battery power dissipated, this function will work without the remote control. When MANUAL AUTO button is set more than 3seconds and less than 10seconds, MANUAL AUTO OPERATION will be started as shown in Table17.To stop operation, press the MANUAL AUTO button for 3seconds.

#### (Table17 : MANUAL AUTO OPERATION)

	Manual auto operation
OPERATION MODE	Auto changeover
FAN CONT. MODE	Auto
TIMER MODE	Continuous (No timer setting available)
SETTING TEMP.	24°C
SETTING LOUVER	Standard
SWING	OFF
ECONOMY	OFF

# **16. FORCED COOLING OPERATION (TEST OPERATION)**

When FORCED COOLING OPERATION is set, the operation is controlled as shown in Table18.

	Forced cooling operation
OPERATION MODE	Cooling
FAN CONT. MODE	Hi
TIMER MODE	-
SETTING TEMP.	Room Temp is not controlled
SETTING LOUVER	Horizontal (It is changed follow as setting of remote controller)
SWING	OFF
ECONOMY	-

#### (Table18: FORCED COOLING OPERATION)

• Forced cooling operation is started when press MANUAL AUTO button for 10 seconds or more.

• During the forced cooling operation, it operates regardless of room temperature sensor.

• Operation LED and timer LED blink at the same time during the forced cooling operation.

They blink for 1 second ON and 1 second OFF on both operation LED and timer LED (same as test operation).

• Forced cooling operation is released after 60 minutes of starting operation or pressing MANUAL AUTO button for 3 seconds.

# **17. COMPRESSOR PREHEATING**

When the outdoor heat exchanger temperature is lower than 5°C and the all operation has been stopped for 30 minutes, power is applied to the compressor and the compressor is heated. (By heating the compressor, warm air is quickly discharged when operation is started.) When operation was started and when the outdoor temperature rises to 7°C or greater, preheating is ended.

# **18. 10°C HEAT OPERATION**

10°C HEAT operation performs as below when pressing 10°C HEAT button or Weekly timer setting on the remote controller.

(Table 19: 10°C HEAT operation)

Mode	Heating
Setting temperature	10°C
Fan mode	Auto
LED display	Economy
Defrost operation	Operate as normal

## **19. ECONOMY OPERATION**

The ECONOMY operation functions by pressing ECONOMY button on the remote controller. At the maximum output, ECONOMY Operation is approximately 70% of normal air conditioner operation for cooling and heating.

The ECONOMY operation is almost the same operation as below settings.

(Table 20)

Mode	Cooling/ Dry	Heating
Target temperature	Setting temp.+1°C	Setting temp1°C

# 20. OUTDOOR UNIT LOW NOISE OPERATION

The OUTDOOR UNIT LOW NOISE Operation functions by pressing OUTDOOR UNIT LOW NOISE button on the remote controller.

This operation stops the PFC control, and changes the Current release operation/release value. OUTDOOR UNIT LOW NOISE Operation mode can be used during cooling, heating and automatic operation. It can not be used in Fan and Dry mode

(Table 21)

	Control / Release
Current release operation/release value	3.5A / 3.0A

# 21. POWERFUL OPERATION

The POWERFUL OPERATION functions by pressing POWERFUL button on the remote controller. The indoor unit & outdoor unit will operate at maximum power as shown in Table22.

#### (Table22)

	Powerful operation	
COMPRESSOR FREQUENCY	Maximum	
FAN CONT. MODE	Powerful	
SETTING LOUVER	Cooling/ Dry : 3, Heating : 6	

Release Condition is as follows.

[Cooling / Dry]

- Room tenperature ≤ Setting temperature - 1°C or Operation time has passed 20 minutes.

[Heating]

- Room tenperature ≥ Setting temperature +2°C and Operation time has passed 20 minutes.

# 22. DEFROST OPERATION CONTROL

#### **1. CONDITION OF STARTING THE DEFROST OPERATION**

The defrost operation starts as shown in the following Table 23.

(Table 23 : Condition of starting Defrost Operation)

Normal defrost	C	Compressor integrating operation time	
	Less than 25 minutes	More than 25 minutes	
	Does not operate	Outdoor heat exchanger temp. $\leq -17^{\circ}C$ (at outside air temp. $\geq -10^{\circ}C$ )	
		Outdoor heat exchanger temp. ≦ Outside air temp 7°C or Outdoor heat exchanger temp. ≦ - 20°C (at outside air temp. < -10°C)	

Integrating defrost	Compressor integrating operation time		
	More than 240 minutes	More than 213 minutes	Less than 10 minutes <b>*</b>
	(For continuous operation)	(For continuous operation)	( For intermittent operation )
	Outdoor heat exchanger	Outdoor heat exchanger	OFF count of the compressor
	temperature below -3°C	temperature below -5°C	40 times

\*If the compressor continuous operation time is less than 10 minutes, the OFF number of the compressor is counted.

If any defrost operated, the compressor OFF count is cleared.

#### 2. CONDITION OF THE DEFROST OPERATION COMPLETION

Defrost operation is released when the conditions become as shown in Table 24.

(Table 24 : Defrost Release Condition)

Release Condition	
Outdoor heat exchanger temperature sensor value is higher than +16°C or Compressor operation time has passed 15 minutes.	

#### 3. Defrost Flow Chart

The defrosting shall proceed by the integrating operation time, outdoor temperature and outdoor heat exchanger temperature as follows.

![](_page_41_Figure_2.jpeg)

# 23. OFF DEFROST OPEARTION CONTROL

When operation stops in the [Heating operation] mode, if frost is adhered to the outdoor unit heat exchanger, the defrost operation will proceed automatically. In this time, if indoor unit operation lamp flashes slowly (7 sec ON / 2 sec OFF), the outdoor unit will allow the heat exchanger to defrost, and then stop.

#### **1. OFF DEFROST OPERATION CONDITION**

In heating operation, the outdoor heat exchanger temperature is less than - 4°C, compressor continuous operation more than 10 minutes, and compressor operation integrating time lasts for more than 30 minutes.

#### 2. OFF DEFROST END CONDITION

**Release Condition** 

Outdoor heat exchanger temperature sensor value is higher than 16°C or Compressor operation time has passed 15 minutes.

#### **OFF Defrost Flow Chart**

![](_page_42_Figure_8.jpeg)

# 24. VARIOUS PROTECTIONS

#### 1. DISCHARGE GAS TEMPERATURE OVERRISE PREVENSION CONTROL

The discharge gas thermosensor (discharge thermistor : Outdoor side) will detect discharge gas temperature. When the discharge temperature becomes higher than Temperature I, the compressor frequency is decreased 20rps, and it continues to decrease the frequency for 20rps every 120 seconds until the temperature becomes lower than Temperature I.

When the discharge temperature becomes lower than Temperature  $\Pi$ , the protection control of the compressor frequency will be released.

When the discharge temperature becomes higher than Temperature  ${\rm III}$ , the compressor is stopped and the indoor unit LED starts blinking.

(Table 25 : Discharge temperature over rise prevension control / Release temperature )

Model	Temperature I	Temperature II	TemperatureIII
07/09/12/14	104°C	101°C	110°C

#### 2. CURRENT RELEASE CONTROL

The compressor frequency is controlled so that the outdoor unit input current does not exceed the current limit value that was set up with the outdoor temperature.

The compressor frequency returns to the designated frequency of the indoor unit at the time when the frequency becomes lower than the release value.

[ Lasting ]

(Table 26 : Current release operation value / Release value)

#### [Heating]

![](_page_43_Figure_12.jpeg)

OT : Outdoor Temperature

#### [Cooling]

Model 07/09			
OT (C	ontrol / Release)		
46°C	3.5A / 3.0A		
40 0	4.0A / 3.5A		
40 C 1	5.5A / 5.0A		

OT : Outdoor Temperature

[ nearing ]		
Model 12		
OT (C	Control / Release)	
17°C	5.5A / 5.0A	
10°C	7.0A / 6.5A	
	8.0A / 7.5A	
50	8.5A / 8.0A	

[ Heat	[Heating]		
Model 14			
OT (0	Control / Release)		
17°C	7.0A / 6.5A		
10°C	9.0A / 8.5		
10.0A / 9.5A			
50	10.0A / 9.5A		

OT : Outdoor Temperature OT : Outdoor Temperature

## [ Cooling ]

Model 12		
OT (C	ontrol / Release)	
46°C	4.0A / 3.5A	
40 0 -	5.0A / 4.5A	
40 C -	6.0A / 5.5A	

OT : Outdoor Temperature

#### [Cooling]

Model 14		
OT (C	ontrol / Release)	
46°C	4.5A / 4.0A	
40 C -	6.0A / 5.5A	
40 C -	8.5A / 8.0A	

OT : Outdoor Temperature

#### 3. ANTIFREEZING CONTROL (Cooling and Dry mode)

The compressor frequency is decrease on cooling & dry mode when the indoor heat exchanger temperature sensor detects the temperature lower than Temperature I. Then, the anti-freezing control is released when it becomes higher than Temperature II.

Outdoor temperature	Temperature I	Temperature II
Over than 10°C *1 or 12°C *2	4°C	7°C
Less than 10°C *1 or 12°C *2		13°C

(Table 27 : Anti-freezing Protection Operation / Release Temperature)

\*1. When the temperature rises.

\*2. When the temperature drops.

#### 4. COOLING PRESSURE OVERRISE PROTECTION

When the outdoor unit heat exchange sensor temperature rises to 67°C or greater, the compressor and the outdoor fan motor are stopped and trouble display is performed.

#### 5. HIGH TEMPERATURE RELEASE CONTROL (HEATING MODE)

On heating mode, the compressor frequency is controlled as following based on the detection value of the indoor heat exchanger temperature sensor.

![](_page_44_Figure_10.jpeg)

![](_page_45_Picture_0.jpeg)

# WALL MOUNTED type INVERTER

# **3. APPENDING DATA**

### **3-1-1 INDOOR UNIT**

- Follow the instructions in the Local Setup Procedure, which is supplied with the remote control, in accordance with the installed condition.
- After the power is turned on, perform the Function Setting on the remote control.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.

#### 1-1. Setting the Filter Sign

The indoor unit has a sign to inform the user that it is time to clean the filter.

Select the time setting for the filter sign display interval in the table

below according to the amount of dust or debris in the room.

If you do not wish the filter sign to be displayed, select the setting value for "No indication".

	(�.	Factory setting)
Setting Description	Function Number	Setting Value
Standard (400 hours)		00
Long interval (1000 hours)	11	01
Short interval (200 hours)		02
No indication		03

#### **1-2. Cooling Room Temperature Correction**

Depending on the installed environment, the room temperature sensor may require a correction. The settings may be selected as shown in the table below.

		(◆.	Factory setting)
	Setting Description	Function Number	Setting Value
٠	Standard		00
	Slightly lower control	30	01
	Lower control		02
	Warmer control		03

#### **1-3. Heating Room Temperature Correction**

Depending on the installed environment, the room temperature sensor may require a correction. The settings may be selected as shown in the table below.

	(◆•	Factory setting)
Setting Description	Function Number	Setting Value
Standard		00
Lower control	31	01
Slightly warmer control		02
Warmer control		03

#### 1-4. Setting the Auto Restart

Enable or disable automatic system restart after a power outage.

(	Factory	setting)
---	---------	----------

•	Setting Description	Function Number	Setting Value
	Yes	40	00
	No	40	01

#### 1-5. Indoor room temperature sensor switching function (Only for Wired remote controller)

The following settings are needed when use the control by Wired remote controller temperature sensor.

			Faciory setting)
	Setting Description	Function Number	Setting Value
•	No	40	00
	Yes	42	01

( Factory setting)

\* If setting value is "00" : Room temperature is controlled by the indoor unit temperature sensor.

\* If setting value is "01" : Room temperature is controlled by either indoor unit temperature sensor or remote controller unit sensor.

#### 1-6. Remote controller signal code

Change the indoor unit Signal Code, depending on the remote controllers. (• Factory setting)

		i detery county,
Setting Description	Function Number	Setting Value
А		00
В	44	01
С		02
D		03

#### 1-7. External input control

"Operation/Stop" mode or "Forced stop" mode can be elected.

(♠.	•	•	Factory	setting)

Setting Description	Function Number	Setting Value
Operation/Stop mode		00
(Setting forbidden)	46	01
Forced stop mode		02

#### 1-8. Indoor unit fan control for energy saving

Enable or disable indoor unit fan control when the outdoor unit is stopped.

	(�.	Factory setting)
Setting Description	Function Number	Setting Value
No	40	00
Yes	49	01

\* If setting value is "00" : When the outdoor unit is stopped, the indoor unit fan operates following the setting on the remote controller continuously.

\* If setting value is "01" : When the outdoor unit is stopped, the indoor unit fan operates at very low speed intermittently.

# 3-1-2 Procedures to change the Function Setting for wireless RC

- This procedure changes to the function settings used to control the indoor unit according to the installation conditions.
   Incorrect settings can cause the indoor unit malfunction.
- After the power is turned on, perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.
- Settings will not be changed if invalid numbers or setting values are selected.

#### **Entering the Function Setting Mode**

 While pressing the POWERFUL button and SET TEMP.(^) button simultaneously, press the RESET button to enter the function setting mode.

#### Selecting the Function Number and Setting Value

- (1) Press the SET TEMP.(∧) (∨) buttons to select the function number.
   (Press the 10°C HEAT button to switch between the left and right digits.)
- (2) Press the POWERFUL button to proceed to setting the value. (Press the POWERFUL button again to return to the function number selection.)
- (3) Press the SET TEMP.(∧) (∨) buttons to select the setting value.
   (Press the 10°C HEAT button to switch between the left and right digits.)
- (4) Press the MODE button, in the order listed to confirm the setting. Please confirm that the beep sounds.
- (5) Next, please press the START/STOP(小/I) button. Please confirm that the beep sounds.
- (6) Press the RESET button to cancel the function setting mode.
- (7) After completing the FUNCTION SETTING, be sure to turn off the power and turn it on again.

#### 

After turning off the power, wait 10 seconds or more before turning on it again. The FUNCTION SETTING doesn't become active unless the power is turned off then on again.

![](_page_48_Picture_16.jpeg)

![](_page_48_Picture_17.jpeg)

![](_page_48_Picture_18.jpeg)

![](_page_48_Picture_19.jpeg)

![](_page_48_Picture_20.jpeg)

![](_page_48_Picture_21.jpeg)

#### Selecting the Remote Controller Signal Code

- (1) Press the START/STOP(心/I) button until only the clock is displayed on the remote controller display.
- (2) Press the MODE button for at least 5 seconds to display the current signal code. (initially set to <sup>I</sup>/<sub>4</sub>).
- (3) Press the SET TEMP.(∧) (∨) buttons to change the signal code between H→b→c→d.
   Match the code on the display to the air conditioner signal code.
- (4) Press the MODE button again to return to the clock display. The signal code will be changed.

#### 

- If no buttons are pressed within 30 seconds after the signal code is displayed,
- the system returns to the original clock display. In this case, start again from step 1.
- The air conditioner signal code is set to A prior to shipment.

![](_page_49_Figure_9.jpeg)

# **3-2. Thermistor Resistance Values**

# **3-2-1 INDOOR UNIT**

Room temperature thermistor			
Temp (°C)	${\sf Resistance}({\sf k}\Omega)$	Voltage(V)	
-10.0	55.46	0.76	
-5.0	42.36	0.95	
0.0	32.67	1.17	
5.0	25.39	1.41	
10.0	19.91	1.67	
15.0	15.71	1.94	
20.0	12.5	2.22	
25.0	10.0	2.50	
30.0	8.051	2.77	
35.0	6.52	3.03	
40.0	5.316	3.26	
45.0	4 354	3 48	

Indoor heat exchanger thermistor		
Temp (°C)	${\sf Resistance}({\sf k}\Omega)$	Voltage(V)
-30.0	977.6	0.24
-25.0	713.2	0.33
-20.0	526.8	0.43
-15.0	392.1	0.56
-10.0	295.1	0.72
-5.0	223.3	0.91
0.0	170.7	1.13
5.0	131.4	1.38
10.0	102.1	1.64
15.0	79.81	1.92
20.0	62.9	2.21
25.0	49.84	2.50
30.0	39.78	2.78
35.0	31.92	3.05
40.0	25.8	3.30
45.0	20.94	3.52
50.0	17.11	3.72
55.0	14.05	3.90
60.0	11.6	4.06
63.0	10.36	4.14

# **3-2-2 OUTDOOR UNIT**

Discharge thermistor			
Temp (°C)	${\sf Resistance}({\sf k}\Omega)$	Voltage(V)	
-30.0	920.3	0.07	
-25.0	676.6	0.09	
-20.0	503.5	0.13	
-15.0	377.6	0.17	
-10.0	286.3	0.22	
-5.0	218.6	0.28	
0.0	168.6	0.36	
5.0	130.9	0.45	
10.0	102.5	0.56	
15.0	80.82	0.69	
20.0	64.22	0.84	
25.0	51.36	1.01	
30.0	41.33	1.20	
35.0	33.64	1.39	
40.0	27.26	1.61	
45.0	22.33	1.84	
50.0	18.40	2.07	
55.0	15.23	2.30	
60.0	12.68	2.53	
65.0	10.60	2.75	
70.0	8.909	2.97	
75.0	7.518	3.17	
80.0	6.375	3.35	
85.0	5.427	3.53	
90.0	4.639	3.69	
95.0	3.981	3.83	
100.0	3.430	3.96	
105.0	2.965	4.07	
110.0	2.573	4.17	
115.0	2.239	4.27	
120.0	1.956	4.35	

Outdoor heat exchanger thermistor			
Temp (°C)	${\sf Resistance}({\sf k}\Omega)$	Voltage(V)	
-30.0	87.21	0.26	
-25.0	64.16	0.34	
-20.0	47.78	0.45	
-15.0	35.86	0.58	
-10.0	27.21	0.74	
-5.0	20.80	0.93	
0.0	16.05	1.14	
5.0	12.47	1.38	
10.0	9.775	1.64	
15.0	7.709	1.91	
20.0	6.129	2.18	
25.0	4.903	2.46	
30.0	3.947	2.73	
35.0	3.196	2.99	
40.0	2.606	3.23	
45.0	2.135	3.45	
50.0	1.759	3.65	
55.0	1.457	3.83	
60.0	1.213	3.98	
65.0	1.015	4.12	
70.0	0.8531	4.24	
75.0	0.7206	4.34	
80.0	0.6115	4.43	

Outdoor temperature thermistor			
Temp (°C)	$\operatorname{Resistance}(\operatorname{k}\Omega)$	Voltage(V)	
-30.0	205.7	0.78	
-25.0	148.8	1.02	
-20.0	109.0	1.30	
-15.0	80.56	1.61	
-10.0	60.23	1.94	
-5.0	45.40	2.29	
0.0	34.57	2.63	
5.0	26.53	2.95	
10.0	20.56	3.25	
15.0	16.04	3.52	
20.0	12.26	3.79	
25.0	10.00	3.96	
30.0	7.978	4.14	
35.0	6.408	4.28	
40.0	5.184	4.40	
45.0	4.216	4.50	
50.0	3.451	4.59	
55.0	2.841	4.65	

![](_page_51_Picture_0.jpeg)

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