

INDOOR UNIT

1. DUCT TYPE :

AR *A18LALU

AR *F18LALU

AR *F18LBLU

1. FEATURE

■ MODEL :

INDOOR UNIT	OUTDOOR UNIT	
AR*A18LALU	AO*A18LACL	AO*B18LACL
AR*F18LALU	AO*A18LALL	AO*B18LALL
AR*F18LBLU		



■ FEATURES

● Energy saving (AO*A18LACL, AO*A18LALL connection model)

High energy saving was realized by making the indoor unit and outdoor unit fan motor and compressor all DC and optimal design of the refrigerant cycle. Rank A was achieved in European energy rank.

● Universal design indoor unit

Since vertical and horizontal installation is possible, and the intake direction can also be selected from two directions, flexible installation is possible.



● Thin and compact indoor unit

● Quiet mode

Operation at *27dB(A) possible by Quiet Mode.

* See our measurement conditions page (01-16).

■ FUNCTION SETTING

● Static pressure mode setting

Air flow, noise, etc. can be used under the optimum conditions by selecting the static pressure mode matched to the installation conditions.

● Room temperature adjustment correction

Suitable room temperature control is performed by changing the room temperature correction value by simple remote control operation to match the conditions under which the air conditioner is installed.

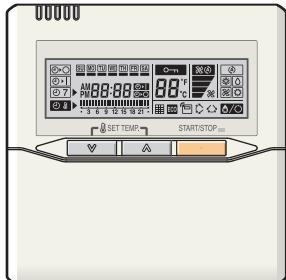
● Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

2. REMOTE CONTROLLER

WIRED REMOTE CONTROLLER

■ FEATURES



- * Various timer setup (ON / OFF / WEEKLY) are possible.
- * Equipped with weekly timer as standard function.
(2 times Start / Stop per day for a week)
- * When setting up a timer, operation mode and a temperature setup can be changed.
- * When a failure occurs, the error code is displayed. (Maximum of 16)
- * Error indication. (A maximum of 16 error histories are memorizable.)
- * Up to 16 indoor units can be simultaneously controlled.
- * Economy operation are possible.
- * Easy installation with a slim shape with no bulge in the back.
- * The room temperature can be controlled by being detected the temperature accurately with built-in thermo sensor.

● Simple function setting

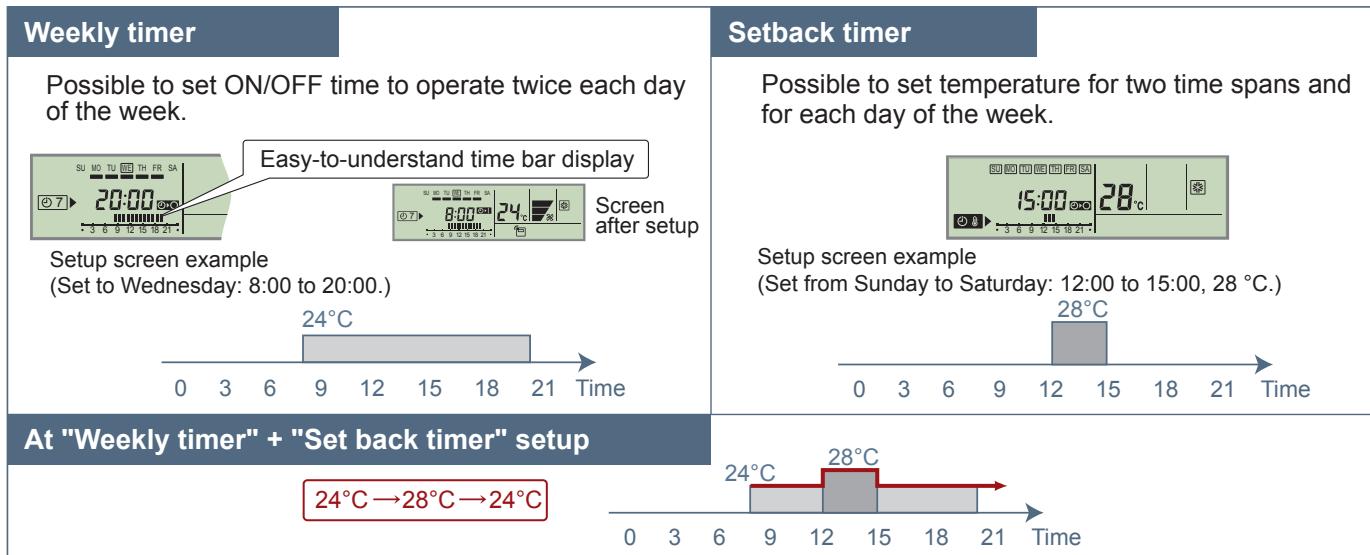
Setting of the air conditioner selection function is performed by remote controller.

● High performance and compact size

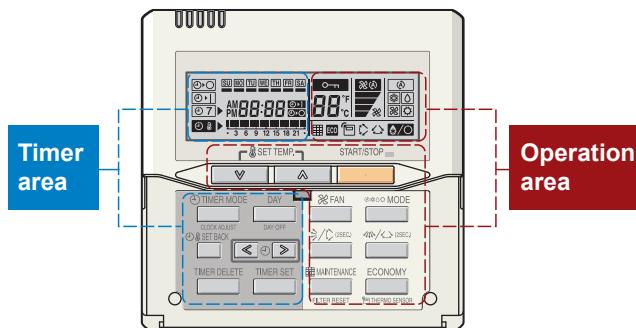
Three functions are combined in one unit.



● Built-in timers



● Easy-to-understand operation

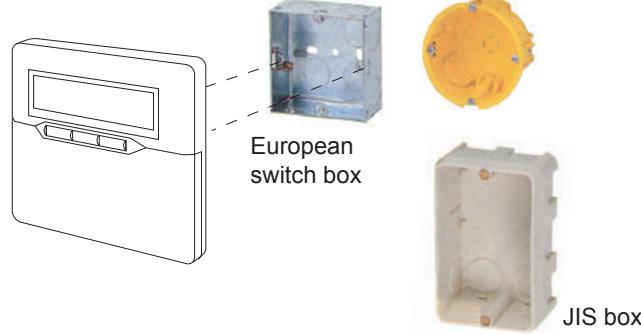


[Variable timer control]

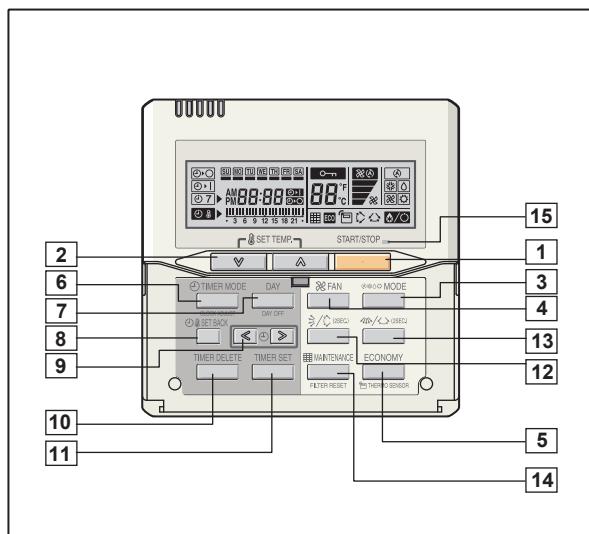
The operation/display sections are zoned according to time and operation, enabling variable programming to match application.

● Simple installation

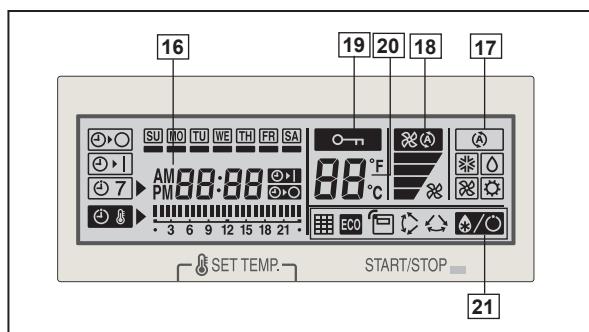
Components are compatible with standard switch boxes. Flat back construction allows equipment to be installed wherever it is needed.



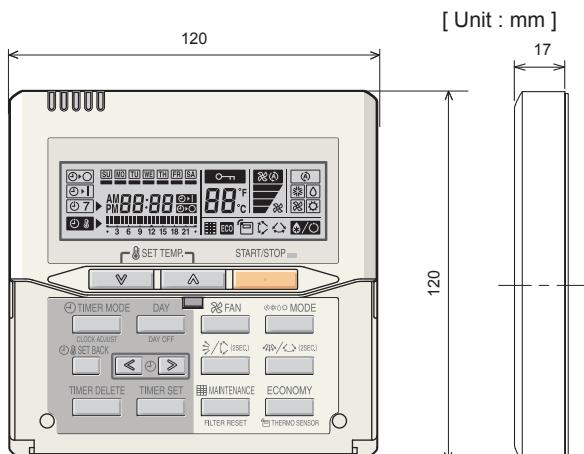
■ FUNCTIONS



Display panel



■ DIMENSION



Front View

■ SPECIFICATION

SIZE (H x W x D mm)	120 x 120 x 17
WEIGHT (g)	160
CABLE LENGTH (m)	10
POWER (V)	12

- 1 START/STOP button
Pressed to start and stop operation.
- 2 Set temperature button
Selects the setting temperature.
- 3 Master control button
Selects the operating mode(AUTO, HEAT, FAN, COOL, DRY).
- 4 Fan control button
Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 5 Economy button
Turns the economy efficient mode on and off.
- 6 Timer mode (CLOCK ADJUST) button
Selects the timer mode (OFF TIMER, ON TIMER, WEEKLY TIMER). Set the current time.
- 7 Day (DAY OFF) button
Temporarily cancels of one day timer.
- 8 Set back button
Pressed to select the set back timer.
- 9 Set time button
Pressed to set time.
- 10 Delete button
The schedule of a weekly timer is deleted.
- 11 Set button
Sets the date, hour, minute and on-off time.
- 12 Vertical airflow direction and swing button*
Push for two seconds to change the swing mode.
- 13 Horizontal airflow direction and swing button*
Push for two seconds to change the swing mode.
- 14 Filter button*
- 15 Operation lamp
Lights during operation and when the timer is on.
- 16 Timer and clock display
- 17 Operation mode display
- 18 Fan speed display
- 19 Operation lock display
- 20 Temperature display
- 21 Function display
 - Defrost display
 - Thermo sensor display
 - Economy display
 - Vertical swing display*
 - Horizontal swing display*
 - Filter display*

*These functions are not available.

3. SPECIFICATIONS

Type	DUCTED MODEL						
	INVERTER HEATPUMP						
Model name	AR * A18LALU, AR * F18LALU, AR * F18LBLU AO * A18LACL, AO * A18LALL						
Power source	230V ~ 50Hz						
Available voltage range			198-264V ~ 50Hz				
European energy label		Cooling	A				
		Heating	A				
Capacity	Cooling	Rated	kW	5.20			
			BTU/h	17700			
		Min.-Max.	kW	0.90 - 5.90			
			BTU/h	3100 - 20100			
	Heating	Rated	kW	6.00			
			BTU/h	20500			
		Min.-Max.	kW	0.90 - 7.50			
			BTU/h	3100 - 25600			
Input power	Cooling	Rated	kW	1.62			
		*Max.		2.16			
	Heating	Rated		1.66			
		*Max.		2.96			
	Current	Rated	A	7.1			
		*Max.		9.0			
		Rated		7.3			
		*Max.		12.5			
EER	Cooling	kW/kW	3.21				
COP	Heating		3.61				
Moisture removal	l/h (pints/h)			2.0 (3.5)			
Fan	Airflow rate	Cooling	High	820			
			Med	720			
			Low	610			
			Quiet	550			
		Heating	High	820			
			Med	720			
			Low	610			
			Quiet	550			
	Type × Q'ty			Sirocco × 2			
	Motor output			60			
Recommended static pressure	Pa			0 to 90			
Sound pressure level	Cooling	High	dB(A)	33			
				31			
				29			
				27			
		Heating		33			
				31			
				29			
				27			
Heat exchanger type	Dimensions (H × W × D)			294 × 700 × 39.9			
	Fin pitch			1.30			
	Rows x Stages			3 × 14			
	Pipe type			Copper			
	Fin type			Aluminium			
	Material			Steel			
Enclosure	Colour			—			
Dimensions (H × W × D)	Net		mm	217 × 953 × 595			
	Gross			324 × 1075 × 686			
Weight	Net		kg(lb.)	23 (51)			
	Gross			27 (60)			
Connection pipe	Size	Liquid	mm	Φ6.35 (Φ1 / 4 in.)			
		Gas		Φ12.70 (Φ1 / 2 in.)			
	Method			Flare			
Operation range	Cooling		°C	18 to 32			
			%RH	80 or less			
	Heating		°C	30 or less			
Remote controller type				Wired			
Drain pipe	Material		PS				
	Size		mm	Outer diameter: 26.0 / Inner diameter: 21.5			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24°CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

Standard static pressure : 0 Pa

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction port and measure.

* The maximum current and the maximum input value are the maximum values when operated within the operation range (temperature).

Type			DUCTED MODEL				
Model name			INVERTER HEATPUMP				
Power source			230V ~ 50Hz				
Available voltage range			198-264V ~ 50Hz				
European energy label			Cooling	B			
			Heating	B			
Capacity	Cooling	Rated	kW	5.20			
			BTU/h	17700			
		Min.-Max.	kW	0.90 - 5.70			
			BTU/h	3100 - 19500			
	Heating	Rated	kW	6.00			
			BTU/h	20500			
		Min.-Max.	kW	0.90 - 7.20			
			BTU/h	3100 - 24600			
Input power	Cooling	Rated	kW	1.70			
		*Max.		2.16			
	Heating	Rated		1.75			
		*Max.		2.96			
	Current		A	7.4			
		*Max.		9.0			
		Rated		7.7			
		*Max.		12.5			
EER		Cooling	kW/kW	3.06			
COP		Heating		3.43			
Moisture removal			I/h (pints/h)	2.0 (3.5)			
Fan	Airflow rate	Cooling	High	820			
			Med	720			
			Low	610			
			Quiet	550			
		Heating	High	820			
			Med	720			
			Low	610			
			Quiet	550			
	Type x Q'ty			Sirocco × 2			
	Motor output			60			
Recommended static pressure			Pa	0 to 90			
Sound pressure level	Cooling	High	dB(A)	33			
				31			
				29			
				27			
		Heating		33			
				31			
				29			
				27			
	Heat exchanger type			Dimensions (H × W × D)			
				mm			
				294 × 700 × 39.9			
				Fin pitch			
				1.30			
	Rows x Stages			3 × 14			
	Pipe type			Copper			
	Fin type			Aluminium			
Enclosure	Material			Steel			
	Colour			—			
Dimensions (H×W × D)	Net		mm	217 × 953 × 595			
	Gross			324 × 1075 × 686			
Weight	Net		kg(lb.)	23 (51)			
	Gross			27 (60)			
Connection pipe	Size	Liquid	mm	Φ6.35 (Φ1 / 4 in.)			
		Gas		Φ12.70 (Φ1 / 2 in.)			
	Method			Flare			
Operation range	Cooling		°C	18 to 32			
			%RH	80 or less			
	Heating		°C	30 or less			
Remote controller type			Wired				
Drain pipe	Material			PS			
	Size		mm	Outer diameter: 26.0 / Inner diameter: 21.5			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB.and outdoor temperature of 35 °CDB/24°CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB.and outdoor temperature of 7 °CDB/6 °CWB.

Standard static pressure : 0 Pa

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

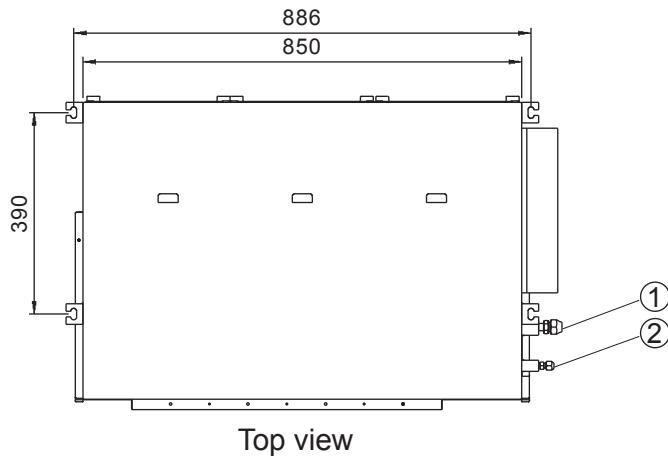
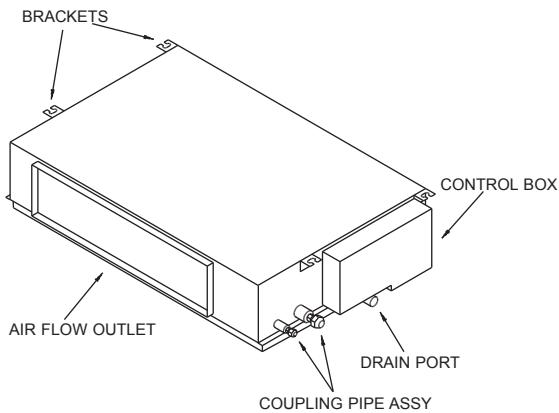
Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction port and measure.

* The maximum current and the maximum input value are the maximum values when operated within the operation range (temperature).

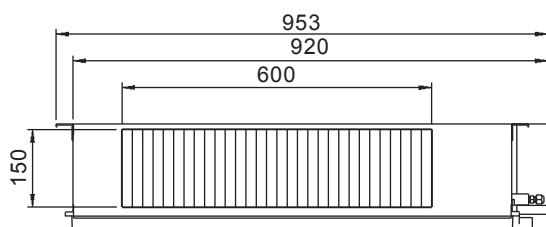
4. DIMENSIONS

■ MODEL : AR*A18L, AR*F18L

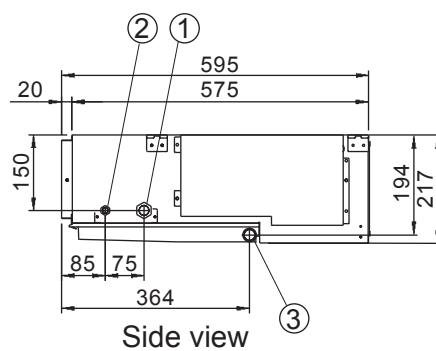
(Unit : mm)



Top view



Front view

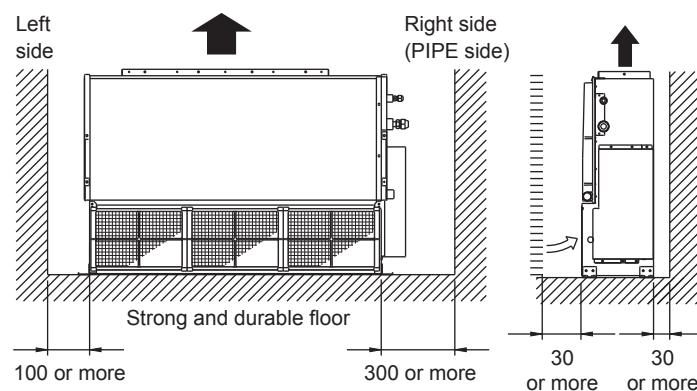
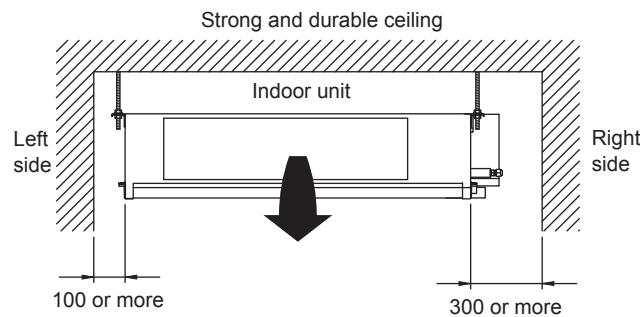


Side view

- ① Refrigerant piping flare connection (Gas)
- ② Refrigerant piping flare connection (Liquid)
- ③ Drain piping connection

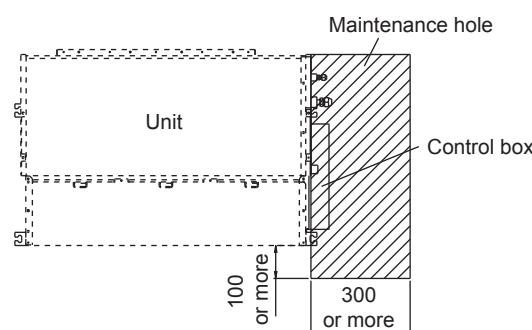
■ MOUNTING POSITION

(Unit : mm)



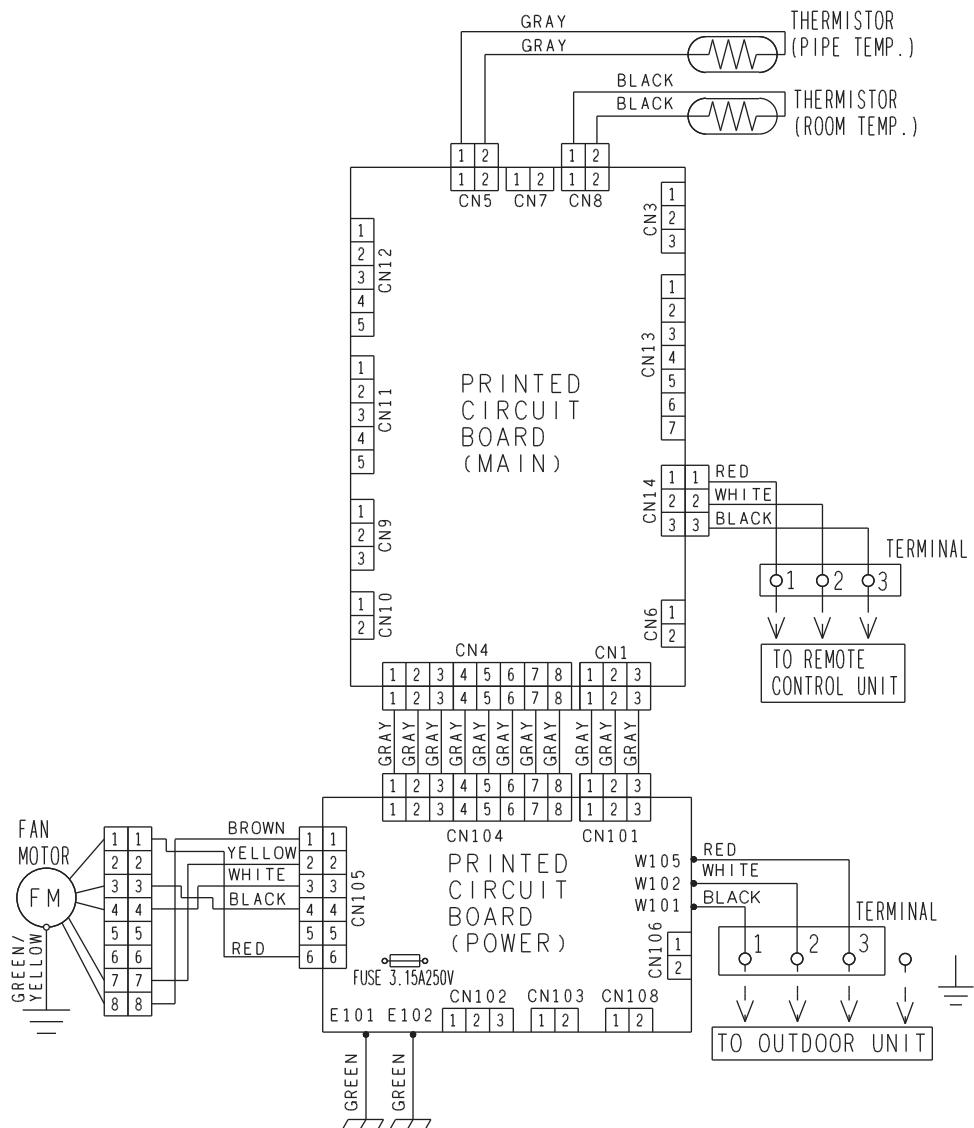
■ MAINTENANCE HOLE

(Unit : mm)



5. WIRING DIAGRAMS

■ MODEL : AR*A18L, AR*F18L



6. CAPACITY TABLE

6-1. COOLING CAPACITY

This table is created using the maximum capacity.

■ MODEL : AR*A18L, AR*F18L / AO*A18L

AFR	13.7
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		Indoor temperature																				
		18			21			23			25			27			29			32		
		°CDB	12	15	16	18	19	21	23	25	27	29	30	32	34	36	38	40	42	44	46	
Outdoor temperature	°CDB	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
	-10	4.44	3.44	0.35	4.94	3.46	0.35	5.11	3.77	0.35	5.45	3.78	0.36	5.62	4.08	0.36	5.96	4.06	0.36	6.29	4.33	0.37
	0	4.34	3.40	0.41	4.83	3.42	0.42	5.00	3.71	0.42	5.33	3.72	0.42	5.49	4.02	0.42	5.82	4.01	0.43	6.15	4.27	0.43
	5	4.20	3.33	0.51	4.68	3.35	0.52	4.84	3.64	0.52	5.16	3.65	0.53	5.32	3.94	0.53	5.64	3.93	0.54	5.96	4.19	0.54
	10	4.04	3.25	0.62	4.50	3.27	0.63	4.66	3.56	0.63	4.96	3.57	0.63	5.12	3.86	0.64	5.42	3.84	0.64	5.73	4.09	0.65
	15	4.10	3.28	0.54	4.56	3.30	0.54	4.72	3.59	0.55	5.03	3.60	0.55	5.19	3.89	0.56	5.50	3.87	0.56	5.81	4.12	0.57
	20	5.22	3.83	1.17	5.82	3.85	1.19	6.02	4.19	1.19	6.41	4.20	1.21	6.61	4.54	1.21	7.01	4.52	1.22	7.40	4.81	1.24
	25	4.98	3.71	1.31	5.55	3.73	1.33	5.74	4.06	1.34	6.12	4.07	1.35	6.31	4.40	1.36	6.69	4.38	1.38	7.06	4.66	1.39
	30	4.73	3.58	1.46	5.27	3.60	1.48	5.45	3.92	1.49	5.81	3.93	1.51	5.98	4.25	1.51	6.34	4.23	1.53	6.70	4.50	1.55
	35	4.66	3.55	1.74	5.19	3.57	1.76	5.37	3.88	1.77	5.72	3.90	1.79	5.90	4.21	1.80	6.25	4.19	1.82	6.61	4.46	1.84
	40	3.41	2.96	1.24	3.80	2.98	1.25	3.92	3.24	1.26	4.18	3.25	1.27	4.31	3.51	1.28	4.57	3.50	1.29	4.83	3.72	1.31
	46	2.43	2.53	0.94	2.70	2.54	0.95	2.79	2.76	0.96	2.98	2.77	0.97	3.07	2.99	0.97	3.25	2.98	0.98	3.44	3.18	0.99

■ MODEL : AR*A18L, AR*F18L / AO*B18L

AFR	13.7
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		Indoor temperature																				
		18			21			23			25			27			29			32		
		°CDB	12	15	16	18	19	21	23	25	27	29	30	32	34	36	38	40	42	44	46	
Outdoor temperature	°CDB	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
	-10	4.44	3.44	0.35	4.94	3.46	0.35	5.11	3.77	0.35	5.45	3.78	0.36	5.62	4.08	0.36	5.96	4.06	0.36	6.29	4.33	0.37
	0	4.34	3.40	0.41	4.83	3.42	0.42	5.00	3.71	0.42	5.33	3.72	0.42	5.49	4.02	0.42	5.82	4.01	0.43	6.15	4.27	0.43
	5	4.20	3.33	0.51	4.68	3.35	0.52	4.84	3.64	0.52	5.16	3.65	0.53	5.32	3.94	0.53	5.64	3.93	0.54	5.96	4.19	0.54
	10	4.04	3.25	0.62	4.50	3.27	0.63	4.66	3.56	0.63	4.96	3.57	0.63	5.12	3.86	0.64	5.42	3.84	0.64	5.73	4.09	0.65
	15	4.10	3.28	0.54	4.56	3.30	0.54	4.72	3.59	0.55	5.03	3.60	0.55	5.19	3.89	0.56	5.50	3.87	0.56	5.81	4.12	0.57
	20	5.22	3.83	1.17	5.82	3.85	1.19	6.02	4.19	1.19	6.41	4.20	1.21	6.61	4.54	1.21	7.01	4.52	1.22	7.40	4.81	1.24
	25	4.98	3.71	1.31	5.55	3.73	1.33	5.74	4.06	1.34	6.12	4.07	1.35	6.31	4.40	1.36	6.69	4.38	1.38	7.06	4.66	1.39
	30	4.73	3.58	1.46	5.27	3.60	1.48	5.45	3.92	1.49	5.81	3.93	1.51	5.98	4.25	1.51	6.34	4.23	1.53	6.70	4.50	1.55
	35	4.50	3.38	1.74	5.02	3.40	1.76	5.19	3.70	1.77	5.53	3.71	1.79	5.70	4.01	1.80	6.04	3.99	1.82	6.38	4.25	1.84
	40	3.29	2.84	1.24	3.67	2.86	1.25	3.79	3.10	1.26	4.04	3.11	1.27	4.17	3.36	1.28	4.42	3.35	1.29	4.67	3.57	1.31
	46	2.34	2.44	0.94	2.61	2.45	0.95	2.70	2.67	0.96	2.88	2.68	0.97	2.97	2.89	0.97	3.14	2.88	0.98	3.32	3.07	0.99

AFR: Air Flow Rate (m³/min)

TC : Total Capacity (kW)

SHC: Sensible Heat Capacity (kW)

PI : Power Input (kW)

6-2. HEATING CAPACITY

This table is created using the maximum capacity.

■ MODEL : AR*A18L, AR*F18L / AO*A18L

AFR	13.7
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		Indoor temperature											
		°CDB		16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	PI									
	-15	-16	5.06	2.18	4.94	2.22	4.81	2.27	4.69	2.31	4.57	2.36	
	-10	-11	5.71	2.29	5.58	2.33	5.44	2.38	5.30	2.43	5.17	2.48	
	-5	-7	6.37	2.41	6.22	2.46	6.06	2.51	5.91	2.56	5.76	2.61	
	0	-2	7.25	2.58	7.08	2.63	6.91	2.68	6.73	2.74	6.56	2.79	
	5	3	8.13	2.75	7.93	2.81	7.74	2.87	7.55	2.93	7.35	2.98	
	7	6	7.87	2.36	7.69	2.41	7.50	2.46	7.31	2.51	7.12	2.56	
	10	8	8.16	2.41	7.97	2.46	7.77	2.51	7.58	2.57	7.39	2.62	
	15	10	7.75	2.07	7.56	2.11	7.38	2.16	7.19	2.20	7.01	2.24	
	20	15	7.24	1.65	7.07	1.68	6.90	1.72	6.73	1.75	6.55	1.79	
	24	18	7.46	1.65	7.29	1.69	7.11	1.72	6.93	1.76	6.75	1.79	

■ MODEL : AR*A18L, AR*F18L / AO*B18L

AFR	13.7
-----	------

		Indoor temperature											
		°CDB		16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	PI									
	-15	-16	5.06	2.18	4.94	2.22	4.81	2.27	4.69	2.31	4.57	2.36	
	-10	-11	5.71	2.29	5.58	2.33	5.44	2.38	5.30	2.43	5.17	2.48	
	-5	-7	6.37	2.41	6.22	2.46	6.06	2.51	5.91	2.56	5.76	2.61	
	0	-2	7.25	2.58	7.08	2.63	6.91	2.68	6.73	2.74	6.56	2.79	
	5	3	7.80	2.75	7.62	2.81	7.43	2.87	7.24	2.93	7.06	2.98	
	7	6	7.56	2.36	7.38	2.41	7.20	2.46	7.02	2.51	6.84	2.56	
	10	8	7.84	2.41	7.65	2.46	7.46	2.51	7.28	2.57	7.09	2.62	
	15	10	7.44	2.07	7.26	2.11	7.08	2.16	6.90	2.20	6.73	2.24	
	20	15	6.95	1.65	6.79	1.68	6.62	1.72	6.46	1.75	6.29	1.79	
	24	18	7.17	1.65	7.00	1.69	6.82	1.72	6.65	1.76	6.48	1.79	

AFR : Air Flow Rate (m³/min)

TC : Total Capacity (kW)

PI : Power Input (kW)

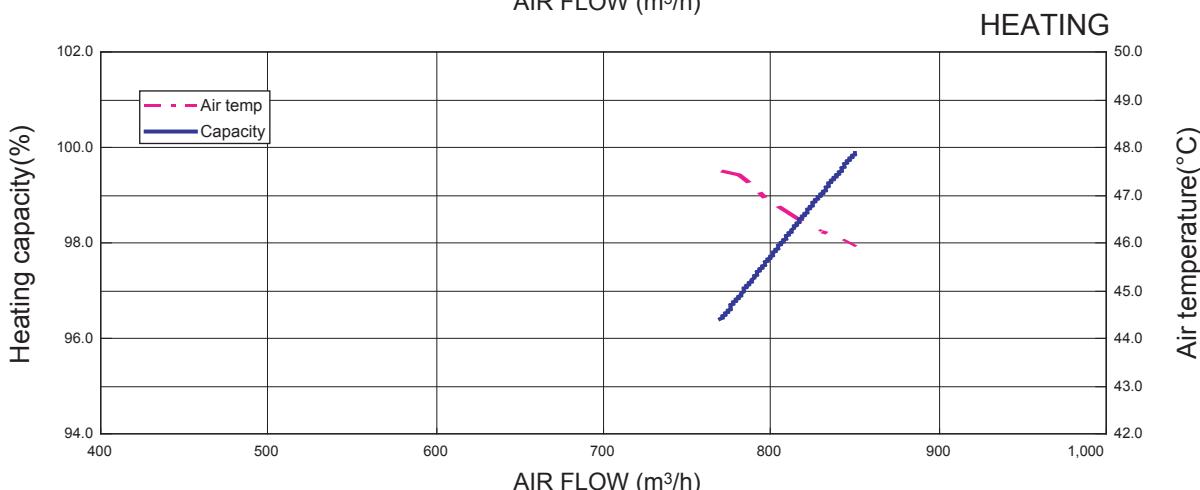
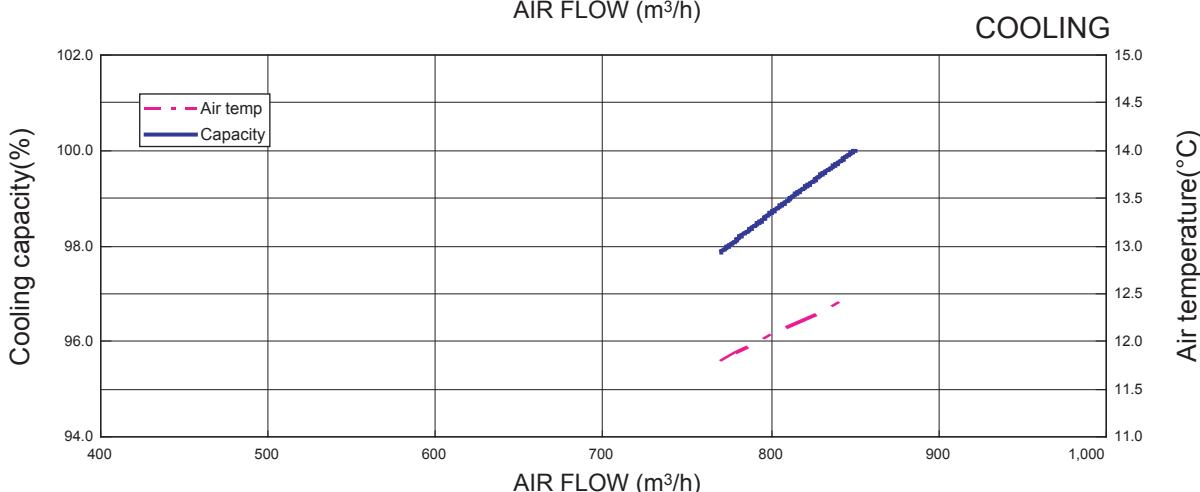
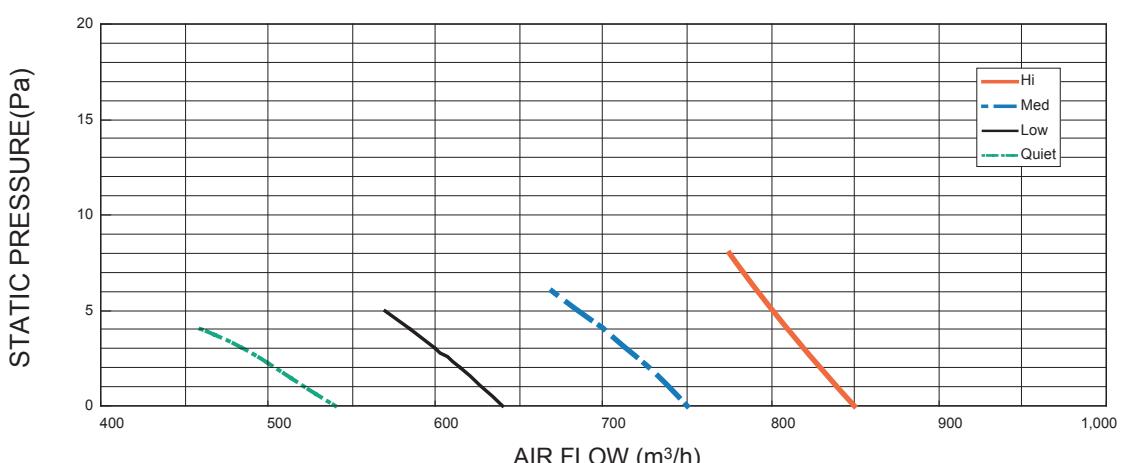
7. FAN PERFORMANCE AND CAPACITY

7-1. NORMAL MODE

■ MODEL : AR*A18L, AR*F18L

		Static pressure (Pa)								
		0	2	3	4	5	6	7	8	
FAN SPEED	Hi	m³/h	850	830	820	810	801	793	784	775
	Hi	l/s	236	231	228	225	223	220	218	215
	Hi	CFM	500	489	483	477	471	467	461	456
	Med	m³/h	750	727	713	700	685	670	-	-
	Med	l/s	208	202	198	194	190	186	-	-
	Med	CFM	441	428	420	412	403	394	-	-
	Low	m³/h	640	614	600	585	570	-	-	-
	Low	l/s	178	171	167	163	158	-	-	-
	Low	CFM	377	361	353	344	335	-	-	-
Quiet	Quiet	m³/h	540	504	483	460	-	-	-	-
	Quiet	l/s	150	140	134	128	-	-	-	-
	Quiet	CFM	318	297	284	271	-	-	-	-

Q-h Characteristic curve



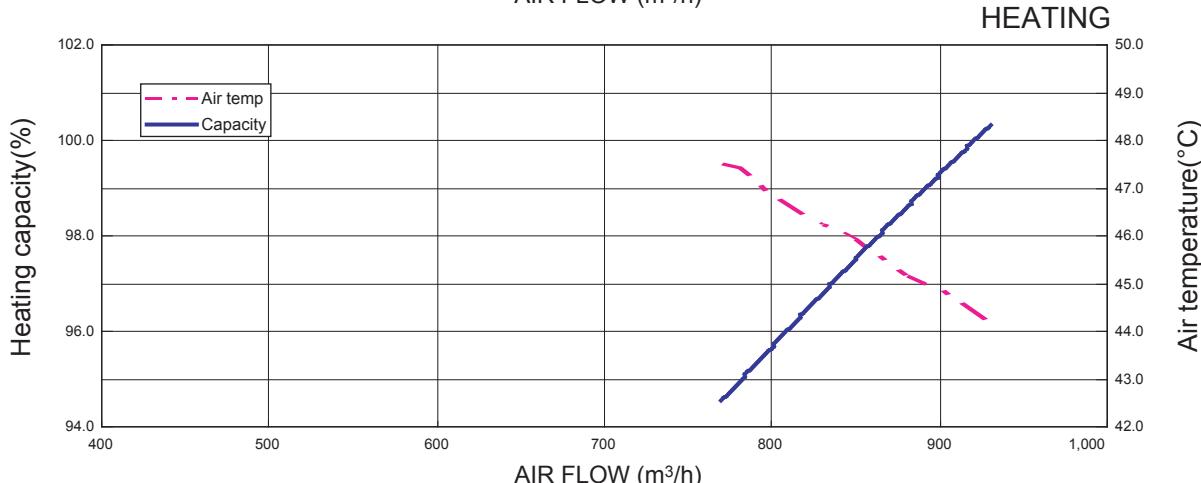
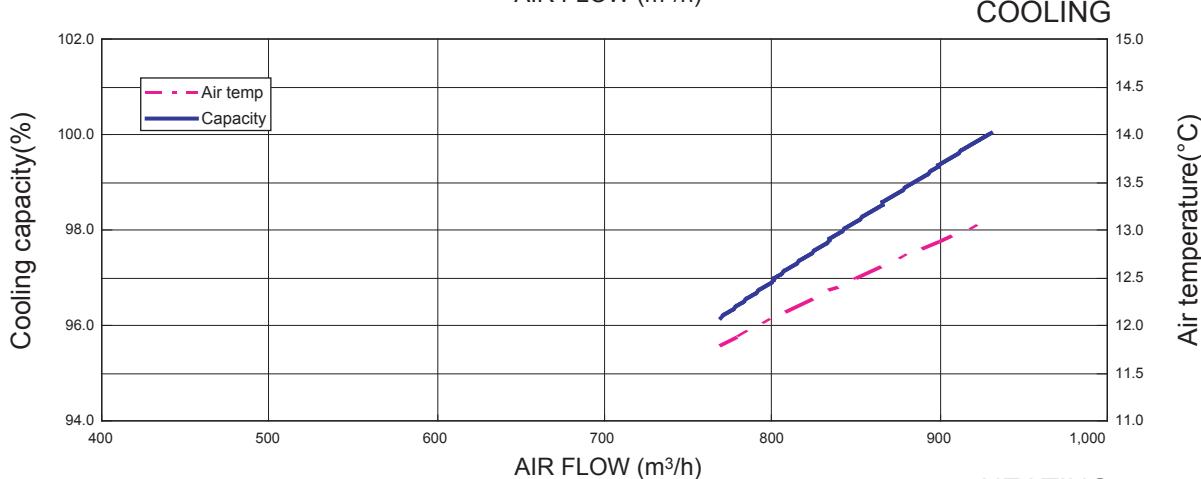
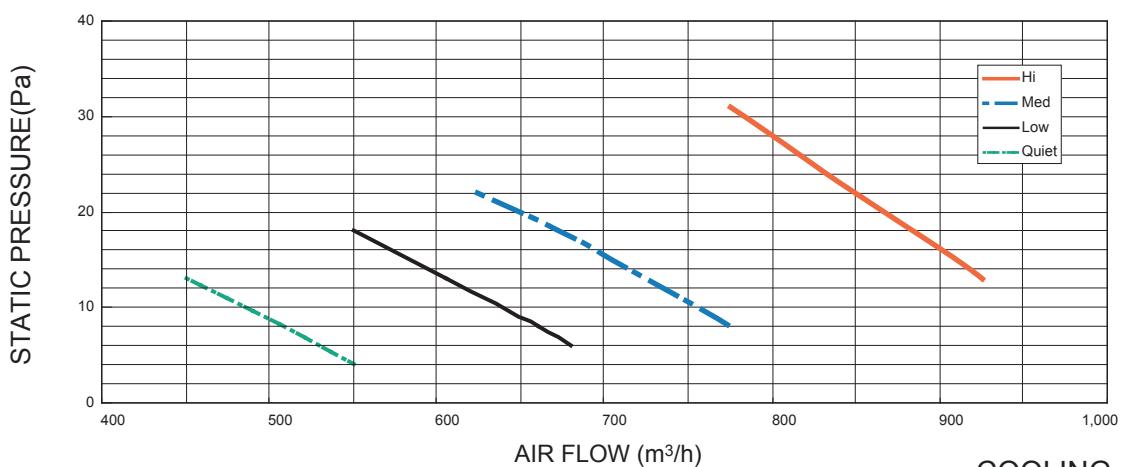
7-2. HIGH STATIC MODE

7-2-1. MODE 1

■ MODEL : AR*A18L, AR*F18L

		Static pressure (Pa)								
		4	6	8	13	18	22	25	31	
FAN SPEED	Hi	m³/h	-	-	-	925	884	850	825	775
	I/s	-	-	-	257	246	236	229	215	
	CFM	-	-	-	544	520	500	486	456	
	Med	m³/h	-	-	775	725	672	625	-	-
	I/s	-	-	215	201	187	174	-	-	
	CFM	-	-	456	427	396	368	-	-	
	Low	m³/h	-	680	660	605	550	-	-	
	I/s	-	189	183	168	153	-	-	-	
	CFM	-	400	388	356	324	-	-	-	
	Quiet	m³/h	550	530	508	450	-	-	-	
	I/s	153	147	141	125	-	-	-	-	
	CFM	324	312	299	265	-	-	-	-	

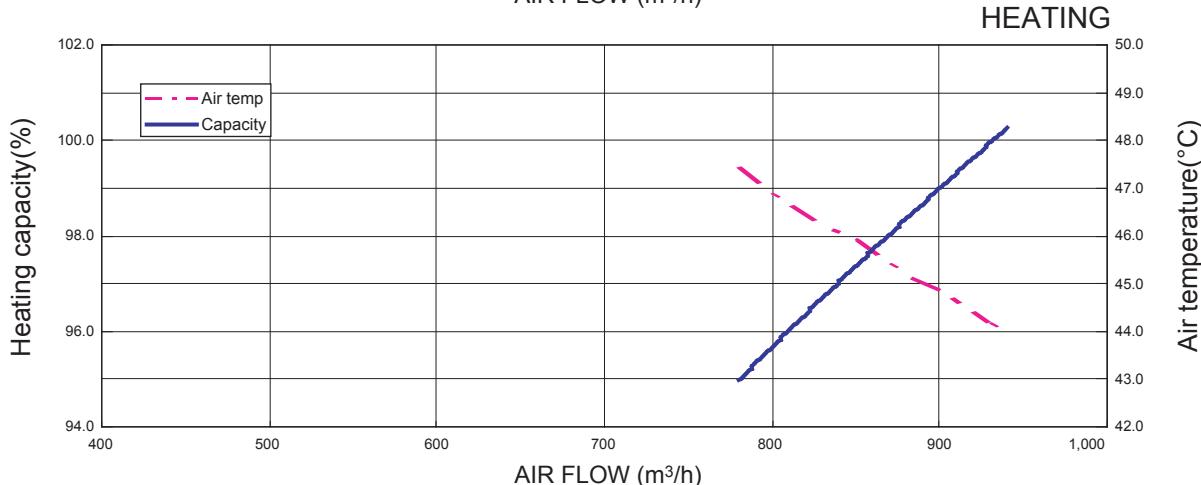
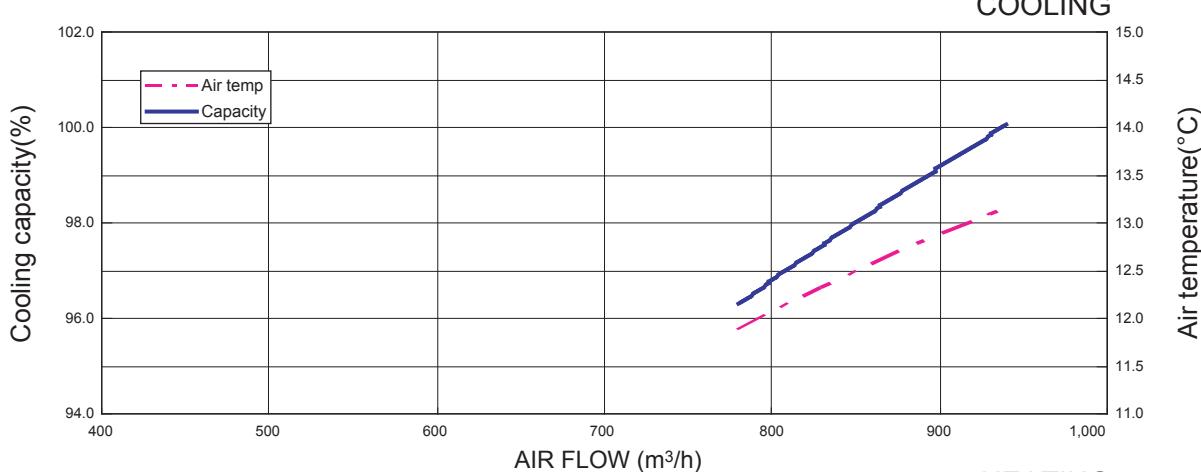
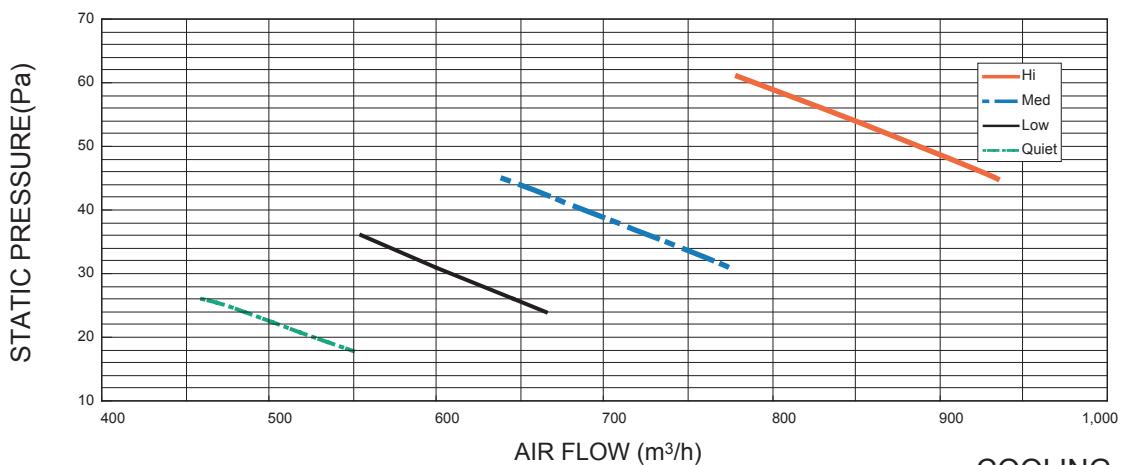
Q-h Characteristic curve



7-2-2. MODE 2**■ MODEL : AR*A18L, AR*F18L**

		Static pressure (Pa)							
		18	24	26	31	36	45	53	61
FAN SPEED	Hi	m³/h	-	-	-	-	935	860	780
	Med	m³/h	-	-	-	775	727	640	-
	Med	I/s	-	-	-	215	202	178	-
	Med	CFM	-	-	-	456	428	377	-
	Low	m³/h	-	665	645	600	555	-	-
	Low	I/s	-	185	179	167	154	-	-
	Low	CFM	-	391	380	353	327	-	-
	Quiet	m³/h	550	485	460	-	-	-	-
	Quiet	I/s	153	135	128	-	-	-	-
	Quiet	CFM	324	285	271	-	-	-	-

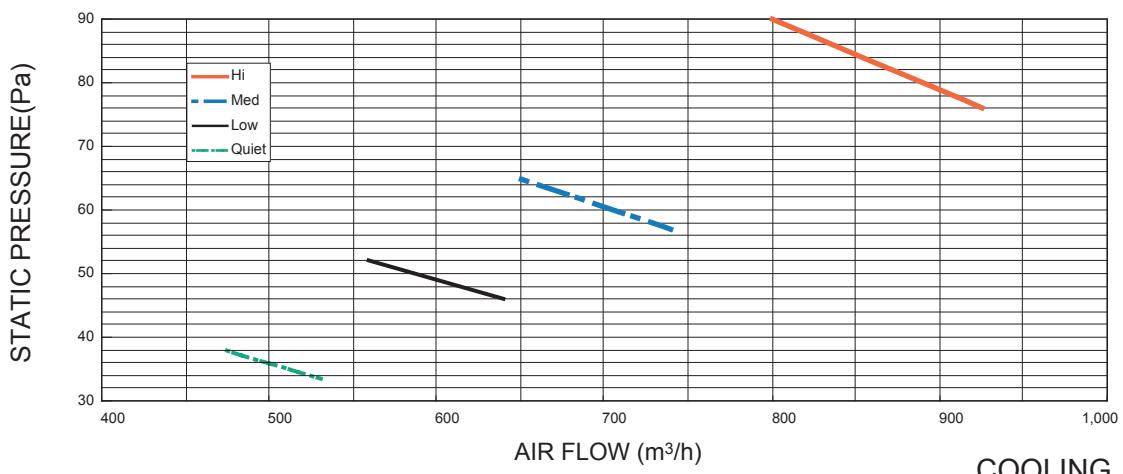
Q-h Characteristic curve



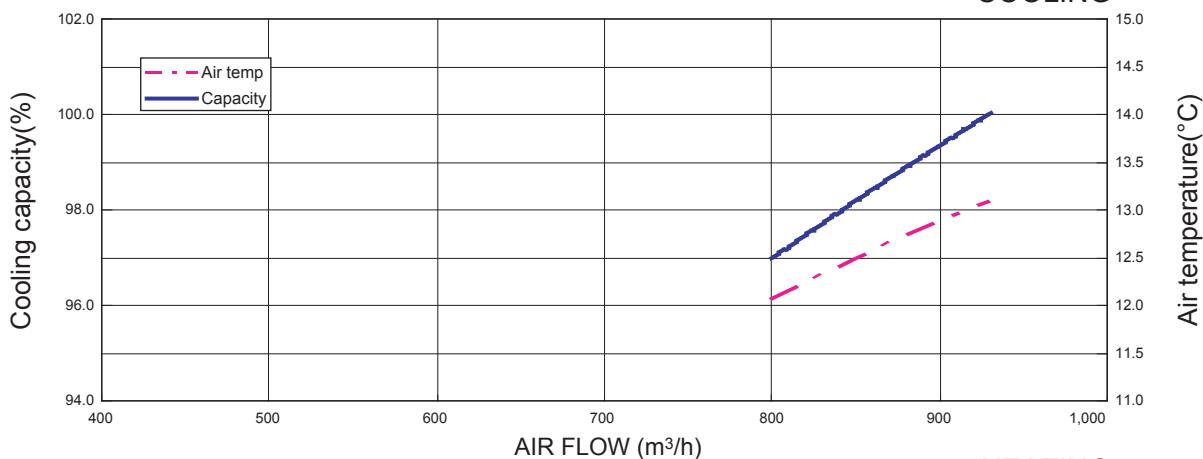
7-2-3. MODE 3**■ MODEL : AR*A18L, AR*F18L**

		Static pressure (Pa)							
		34	38	46	52	57	65	76	90
FAN SPEED	Hi	m³/h	-	-	-	-	-	925	800
	Med	m³/h	-	-	-	740	650	-	-
	Med	I/s	-	-	-	206	181	-	-
	Med	CFM	-	-	-	436	383	-	-
	Low	m³/h	-	-	640	560	-	-	-
	Low	I/s	-	-	178	156	-	-	-
	Low	CFM	-	-	377	330	-	-	-
	Quiet	m³/h	525	475	-	-	-	-	-
	Quiet	I/s	146	132	-	-	-	-	-
	Quiet	CFM	309	280	-	-	-	-	-

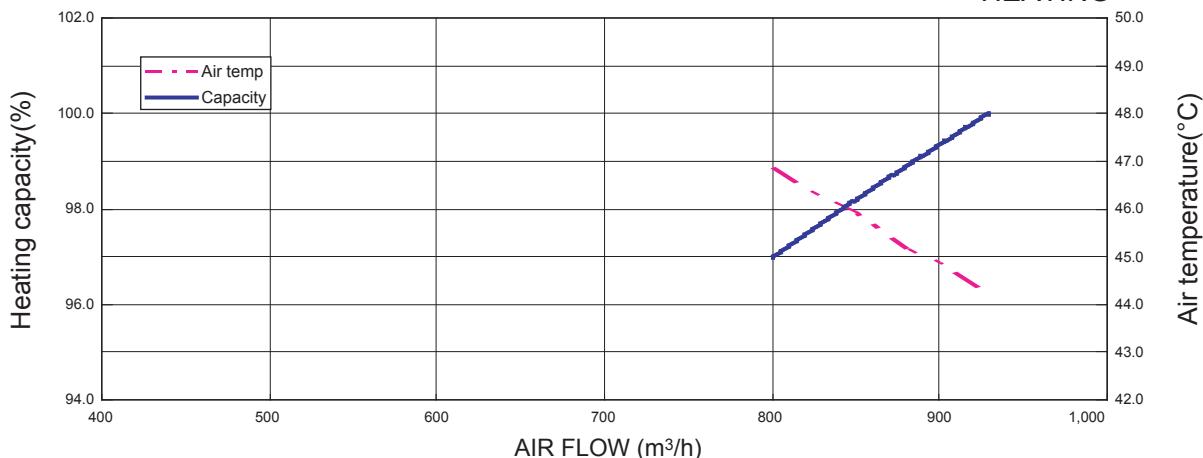
Q-h Characteristic curve



COOLING



HEATING



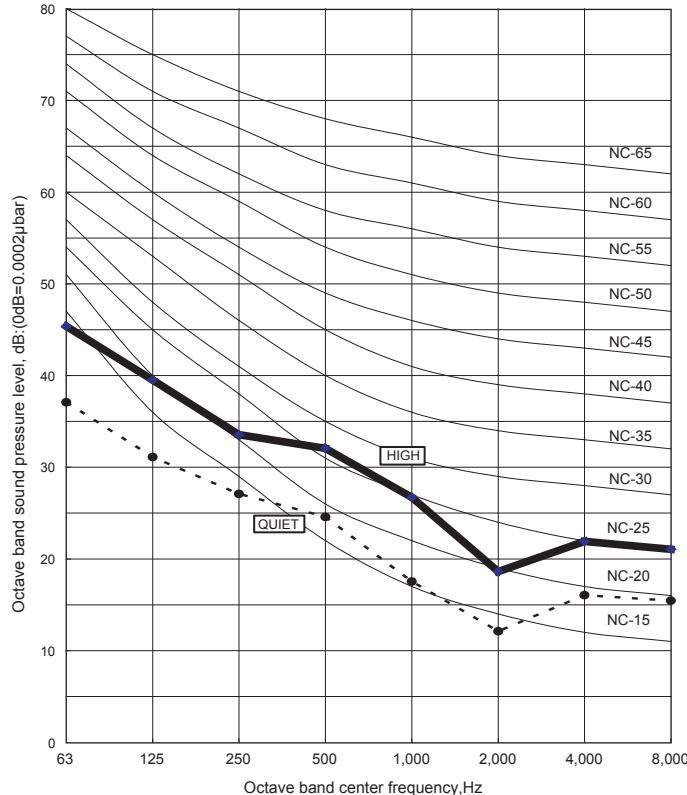
8. OPERATION NOISE

8-1. NOISE LEVEL CURVE

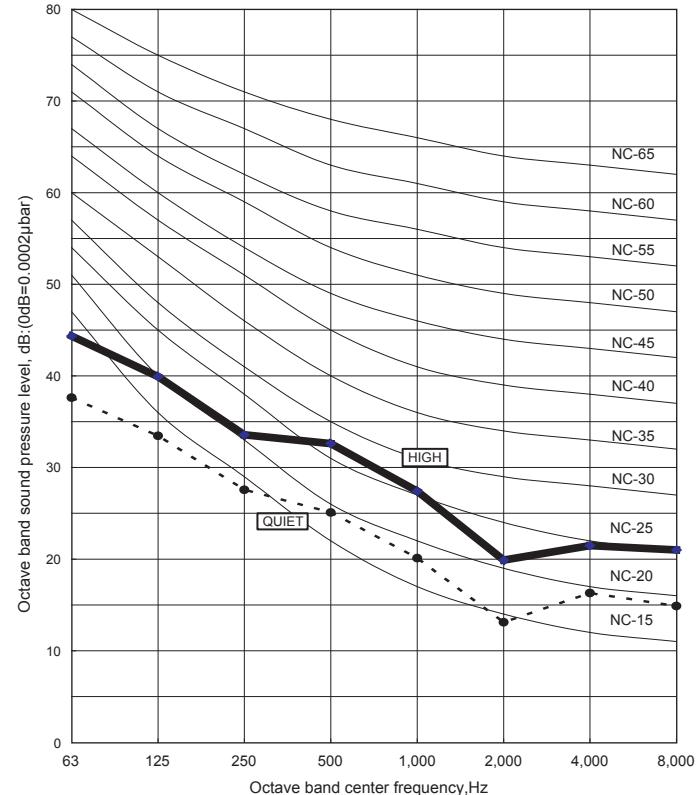
■ MODEL : AR *A18L, AR *F18L

Condition
Static pressure : 0Pa
Static mode : Normal

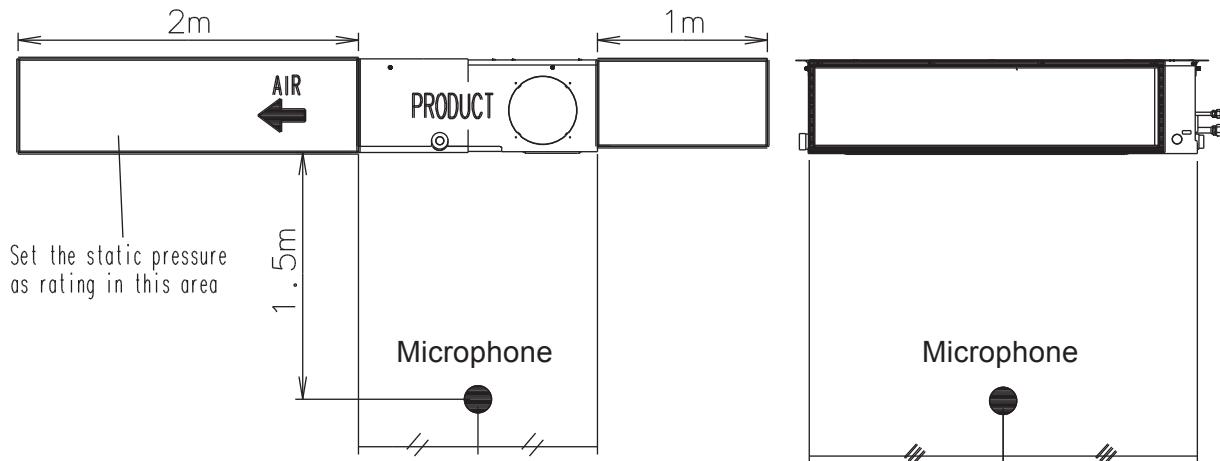
● COOLING



● HEATING



8-2. SOUND LEVEL CHECK POINT



9. ELECTRIC CHARACTERISTICS

Model Name			AR * A18L, AR * F18L
Power Supply	Voltage	V	230~
	Frequency	Hz	50
Max Operating Current		A	0.5
*1)Wiring Spec.	Connection Cable	mm ²	1.5 - 2.5
	Limited wiring length	m	26

*1) Wiring Spec.

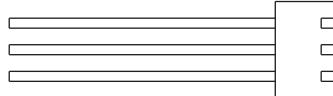
Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

10. SAFETY DEVICES

	Protection form	Model
		AR * A18L, AR * F18L
Circuit protection	Current fuse (PCB)	3.15A 250V
Fan motor protection	Thermal protection program	140±20°C OFF 110±20°C ON

11. OPTIONAL PARTS

Exterior	Parts name	Model No.	Summary
	Remote Sensor	UTD-RS100	New amenity space can be offered by installing the Remote sensor in the remote controller.
	External control set	UTD-ECS5A	Use to connect with various peripheral devices and air conditioner PC board.
	IR Receiver unit	UTY-LRH*1	Unit control is performed by wireless remote controller.
	Drain pump unit	UTZ-PX1BBA	Optional drain lift up mechanism allows more flexible installation.

OUTDOOR UNIT

2. SINGLE TYPE :

AO * A18LACL

AO * A18LALL

AO * A24LACL

AO * A24LALL

1. SPECIFICATIONS

Type				INVERTER HEATPUMP			
Model name				AO * A18LACL	AO * A24LACL		
Power source				230V~ 50Hz			
Available voltage range				198-264V~ 50Hz			
Starting current		A	7.7	10.0			
Fan	Airflow rate	Cooling	m ³ /h	2000	2470		
		Heating		1910	2470		
	Type × Q'ty			Propeller × 1			
	Motor output		W	54	65		
Sound pressure level	Cooling		dB(A)	50	52		
	Heating			50	53		
Heat exchanger type	Dimensions (H × W × D)			mm	546 × 866 × 18.2 546 × 832 × 18.2 504 × 589 × 18.2		
	Fin pitch				1.30		
	Rows x Stages			mm	2 × 26		
	Pipe type				Copper		
	Fin type				Aluminium		
Compressor	Type × Q'ty			Twin Rotary × 1			
	Motor output		W	1100			
Refrigerant	Type			R410A			
	Charge	g	1250	1700			
Refrigerant oil		Type			POE		
Enclosure	Material			Steel sheet			
	Colour			Beige (10YR7.5/1.0NN)			
Dimensions (H × W × D)	Net		mm	578 × 790 × 300	578 × 790 × 315		
	Gross			648 × 910 × 380			
Weight	Net		kg(lb.)	40 (88)	44 (97)		
	Gross			44 (97)	48 (106)		
Connection pipe	Size	Liquid	mm	Φ 6.35 (Φ 1/4 in.)			
		Gas		Φ 12.70 (Φ 1/2 in.)			
	Method			Flare			
	Max. length		m	25(chargeless : 15)	30(chargeless : 15)		
	Max. height difference			15	20		
Operation range		Cooling	°C	-10 to 46			
		Heating		-15 to 24			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

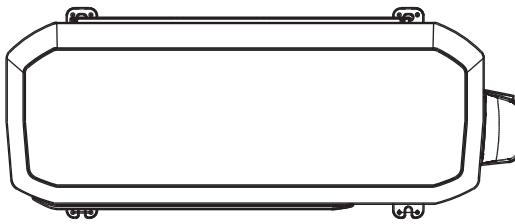
Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

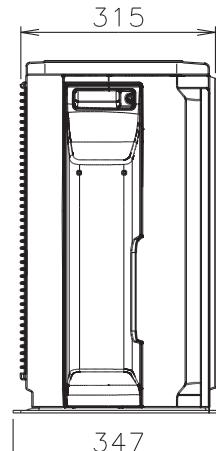
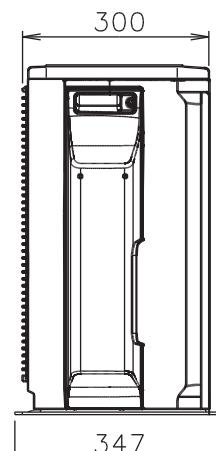
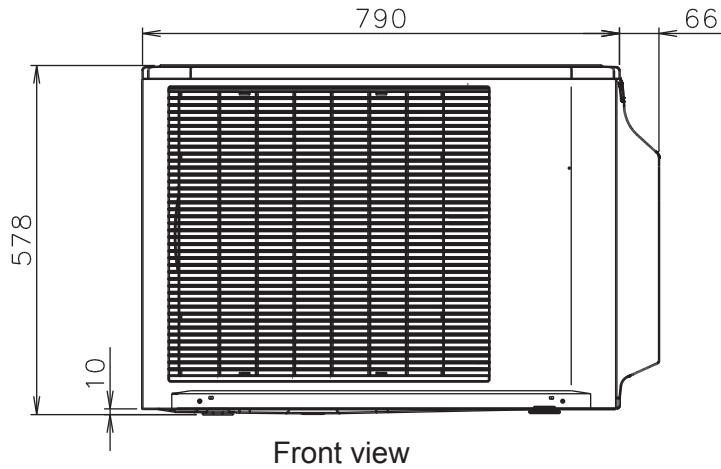
2. DIMENSIONS

■ MODELS : AO*A18L, AO*A24L

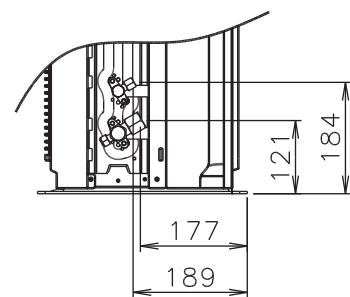
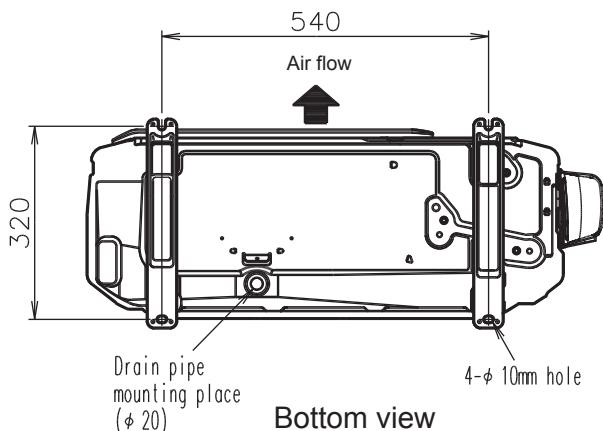
(Unit : mm)



Top view



Side view

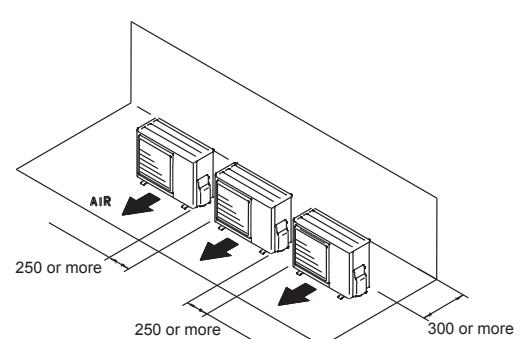
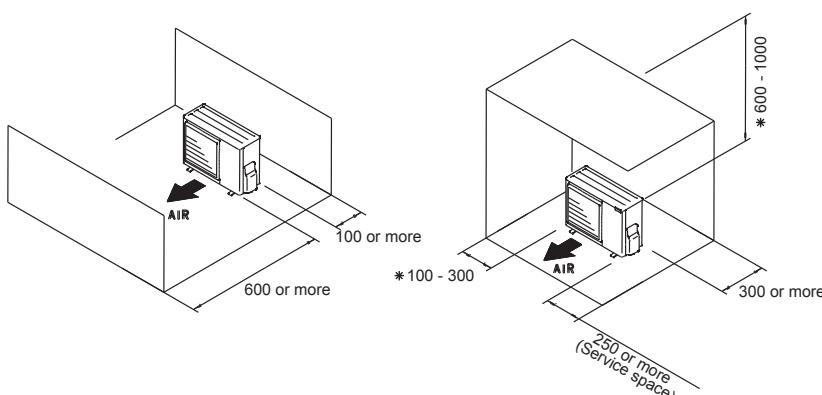


■ MOUNTING POSITION

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

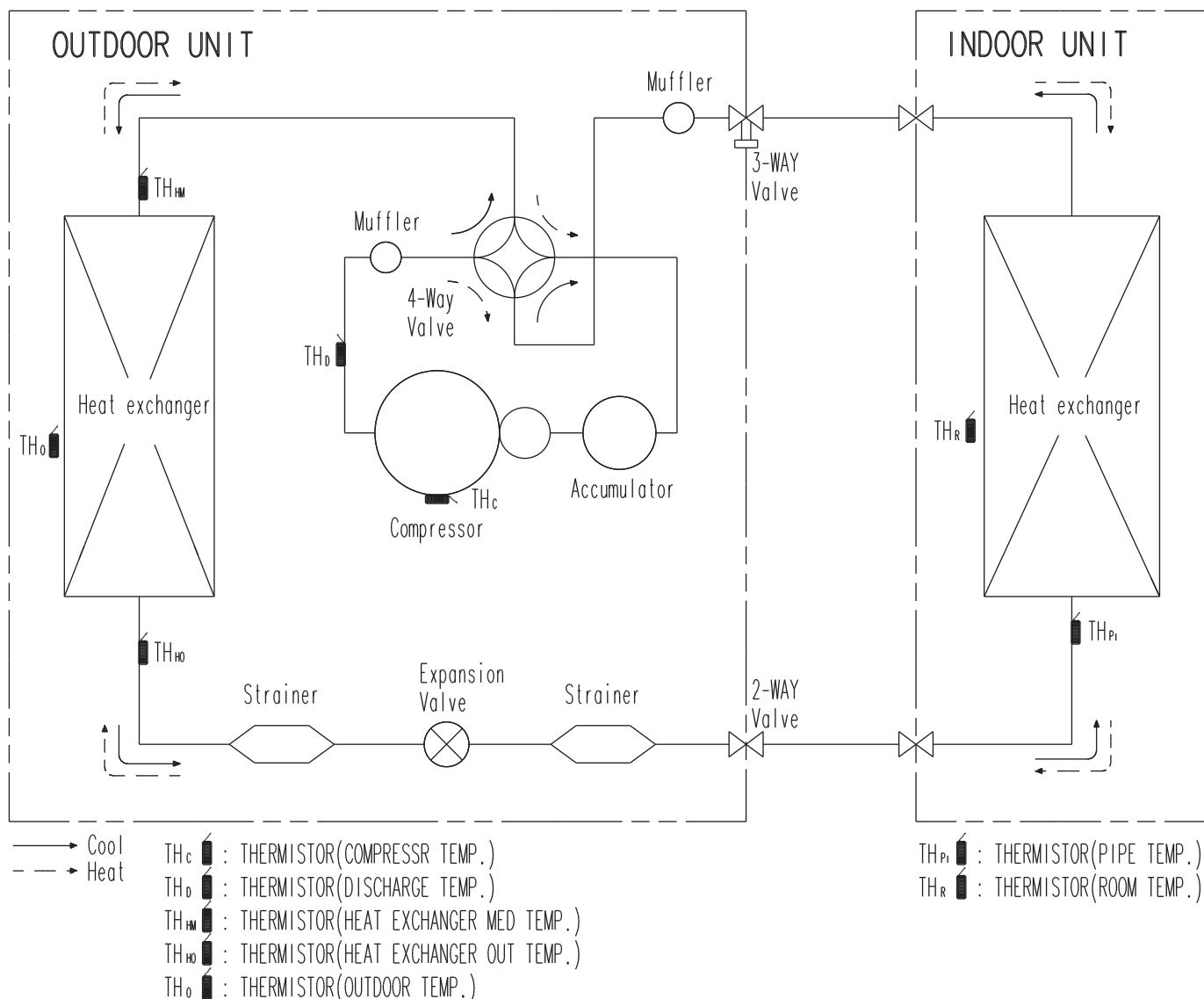


* If the space is larger than stated, the condition will be the same as that are no obstacles.

3. REFRIGERANT CIRCUIT

OUTDOOR UNIT
AO*A18-24L

OUTDOOR UNIT
AO*A18-24L

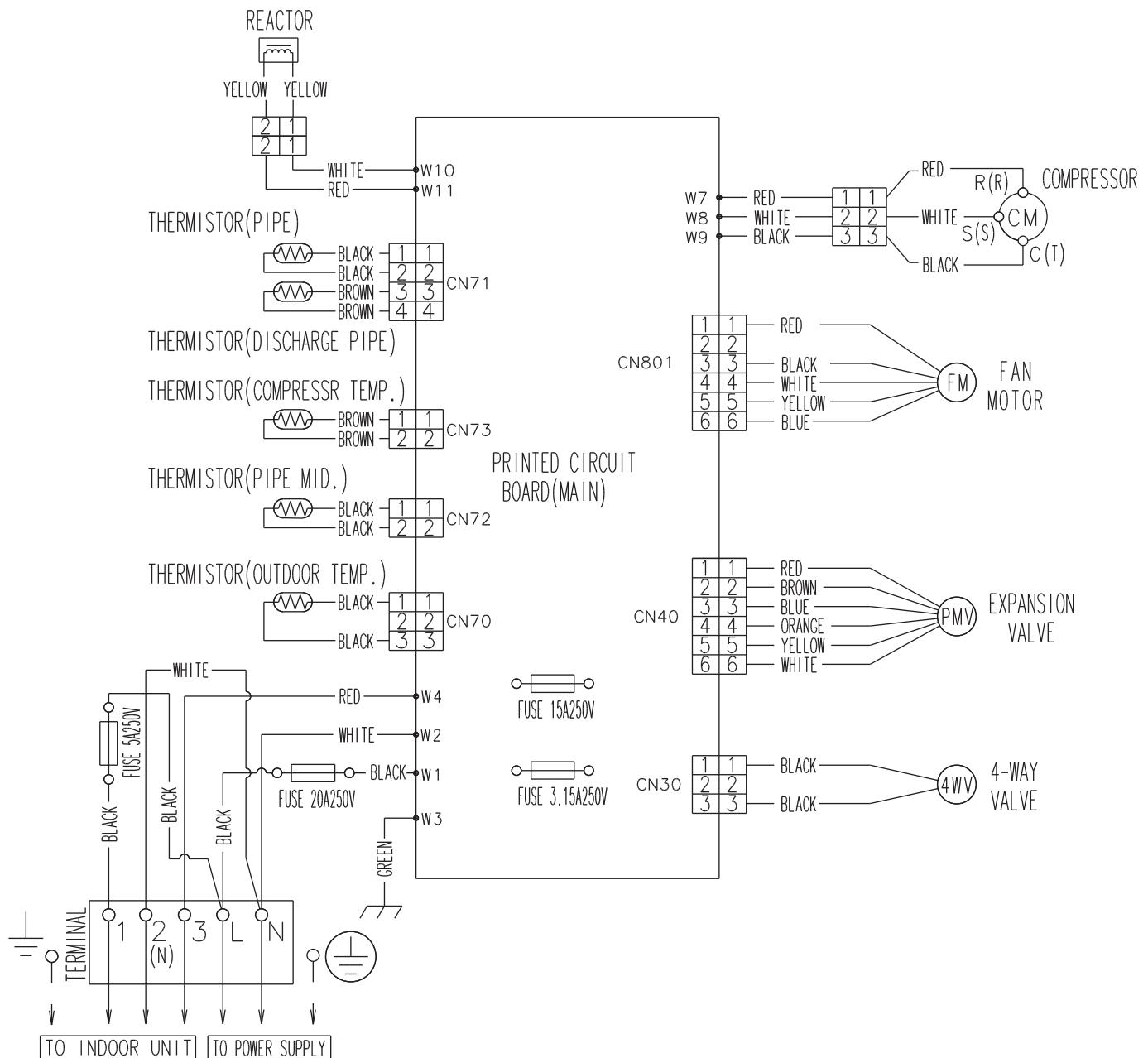


4. WIRING DIAGRAMS

■ MODELS : AO*A18L, AO*A24L

OUTDOOR UNIT
AO*A18-24L

OUTDOOR UNIT
AO*A18-24L



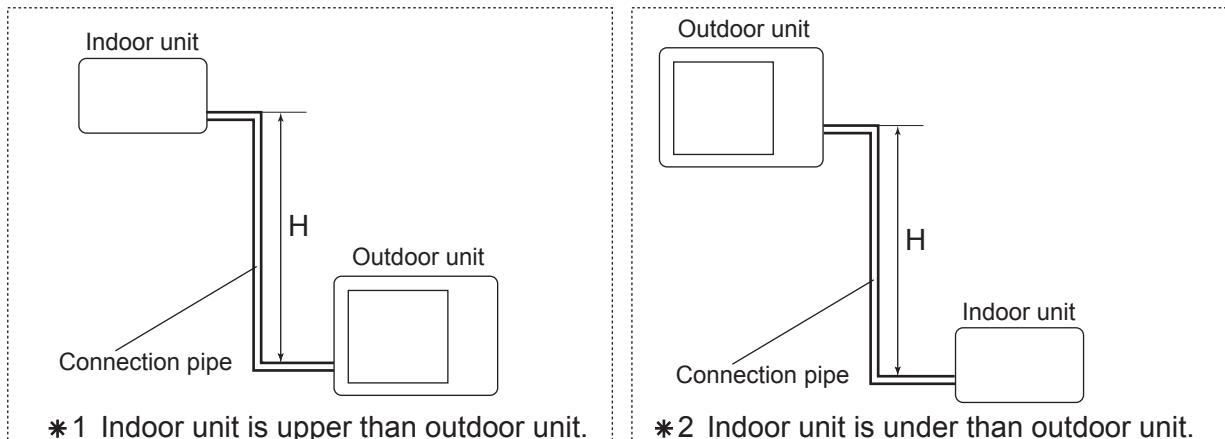
5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

■ MODEL : AO*A18L

COOLING		Pipe length (m)					
		5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.953	0.950
		10	-	-	0.983	0.968	0.966
		7.5	-	0.988	0.987	0.972	0.970
		5	0.992	0.992	0.991	0.976	0.974
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	0.999	0.984	0.982
		-5	1.000	1.000	0.999	0.984	0.982
		-7.5	-	1.000	0.999	0.984	0.982
		-10	-	-	0.999	0.984	0.982
		-15	-	-	-	0.984	0.982

HEATING		Pipe length (m)					
		5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.920	0.894
		10	-	-	0.982	0.920	0.894
		7.5	-	1.000	0.982	0.920	0.894
		5	0.993	1.000	0.982	0.920	0.894
	* 2 Indoor unit is under than outdoor unit	0	0.993	1.000	0.982	0.920	0.894
		-5	0.988	0.995	0.977	0.916	0.889
		-7.5	-	0.993	0.975	0.913	0.887
		-10	-	-	0.972	0.911	0.885
		-15	-	-	-	0.902	0.876

Height difference H

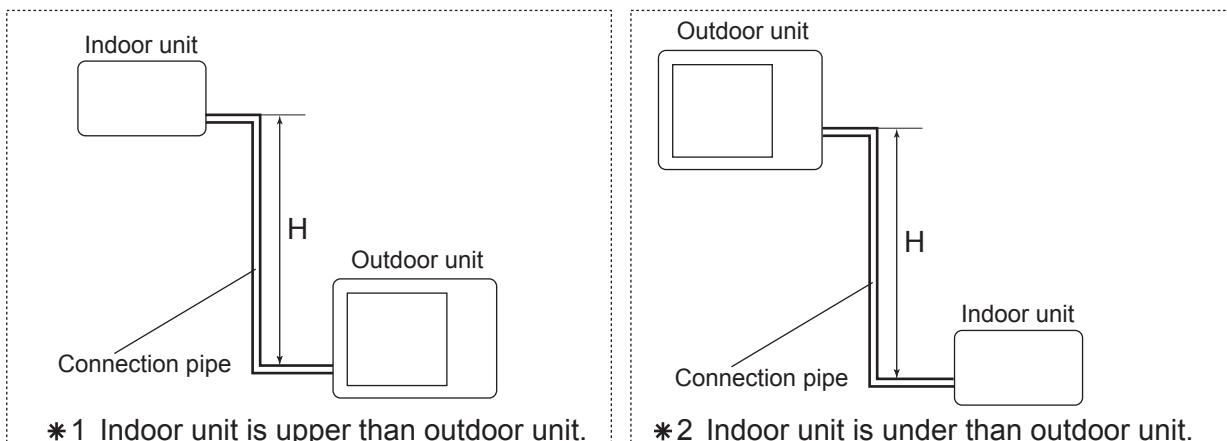


■ MODEL : AO*A24L

COOLING			Pipe length (m)						
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.963	0.961	0.959
		10	-	-	0.984	0.981	0.979	0.977	0.975
		7.5	-	0.988	0.988	0.985	0.983	0.981	0.979
		5	0.992	0.992	0.992	0.989	0.987	0.985	0.983
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-5	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-7.5	-	1.000	1.000	0.997	0.995	0.993	0.991
		-10	-	-	1.000	0.997	0.995	0.993	0.991
		-20	-	-	-	-	0.995	0.993	0.991

HEATING			Pipe length (m)						
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.927	0.893	0.863
		10	-	-	0.992	0.952	0.927	0.893	0.863
		7.5	-	1.000	0.992	0.952	0.927	0.893	0.863
		5	1.001	1.000	0.992	0.952	0.927	0.893	0.863
	* 2 Indoor unit is under than outdoor unit	0	1.001	1.000	0.992	0.952	0.927	0.893	0.863
		-5	0.996	0.995	0.987	0.947	0.922	0.888	0.859
		-7.5	-	0.993	0.984	0.945	0.920	0.886	0.857
		-10	-	-	0.982	0.943	0.917	0.884	0.855
		-20	-	-	-	-	0.908	0.875	0.846

Height difference H



*1 Indoor unit is upper than outdoor unit.

*2 Indoor unit is under than outdoor unit.

6. ADDITIONAL CHARGE CALCULATION

■ MODEL : AO*A18L

Refrigerant type	R410A	
Refrigerant amount	g	1250

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	

■ MODEL : AO*A24L

Refrigerant type	R410A	
Refrigerant amount	g	1700

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	30	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	+300	

7. AIR FLOW

■ MODEL : AO*A18L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
860	m^3/h	2000
	l/s	556
	CFM	1177

● HEATING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
820	m^3/h	1910
	l/s	531
	CFM	1124

■ MODEL : AO*A24L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

● HEATING

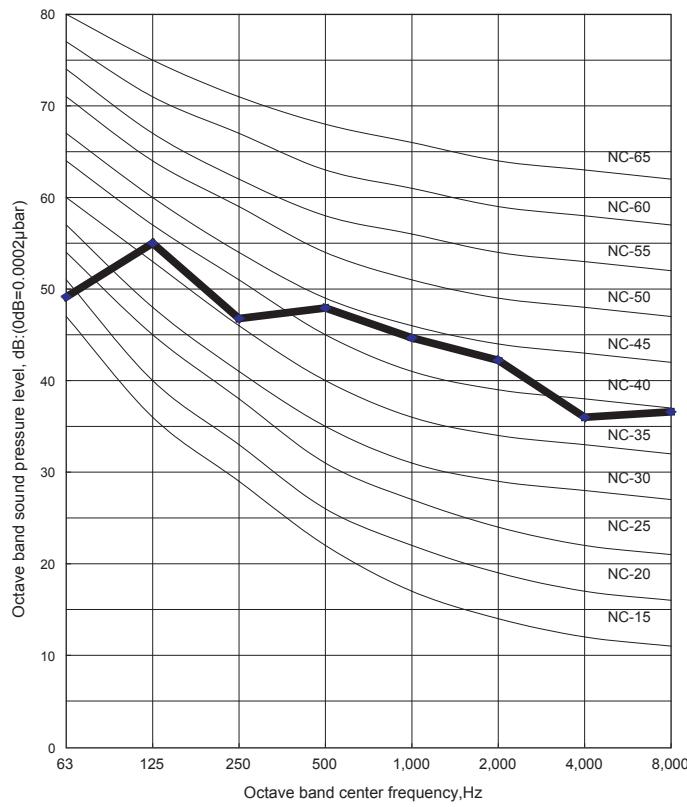
NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

8. OPERATION NOISE

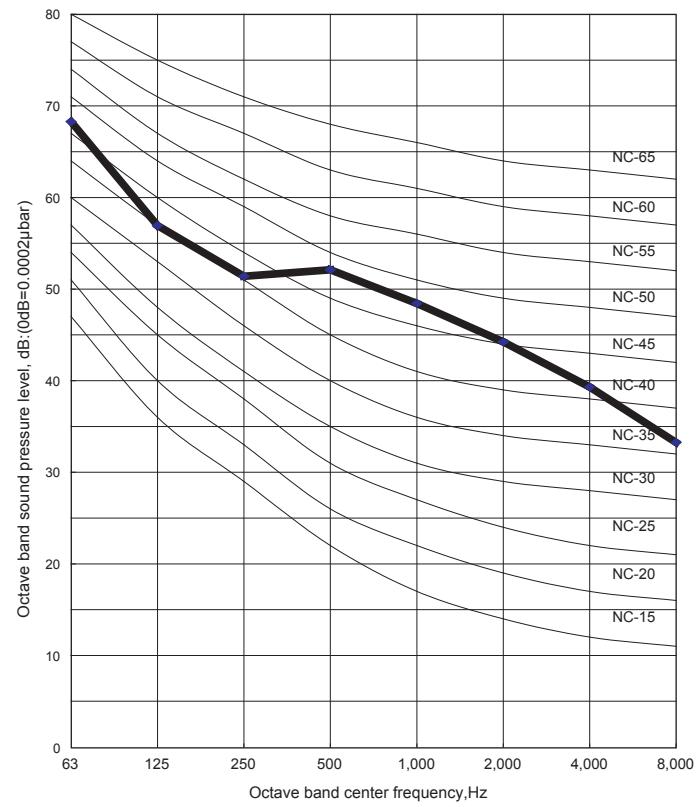
8-1. NOISE LEVEL CURVE

■ COOLING

● MODEL : AO*A18L

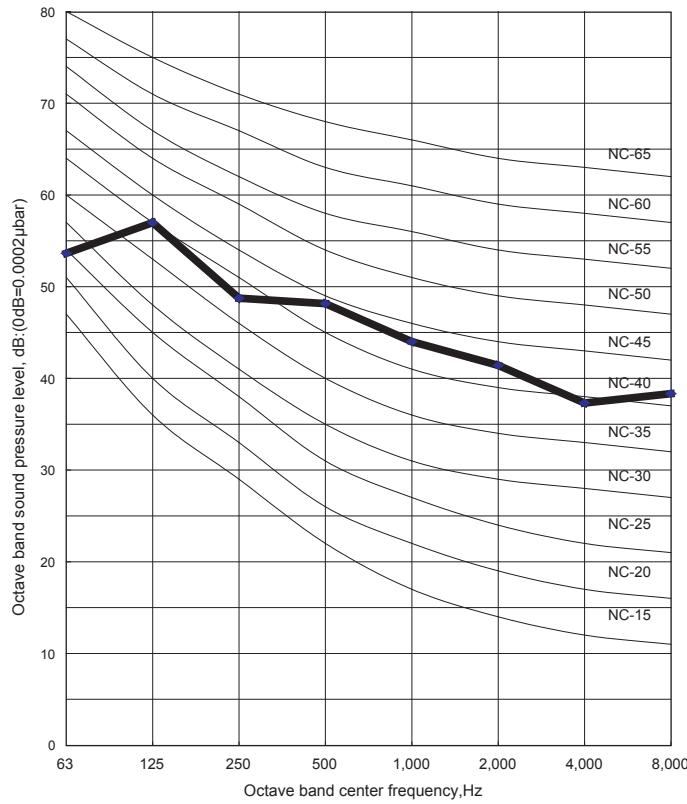


● MODEL : AO*A24L

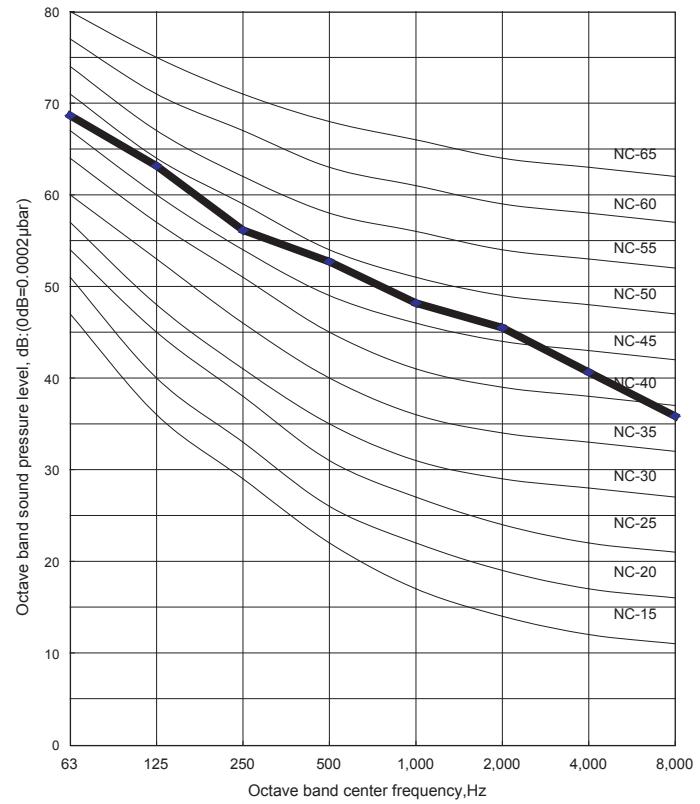


■ HEATING

● MODEL : AO*A18L



● MODEL : AO*A24L

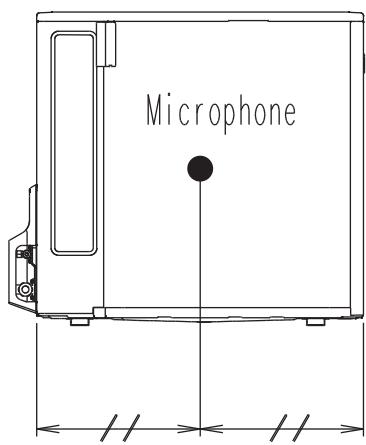
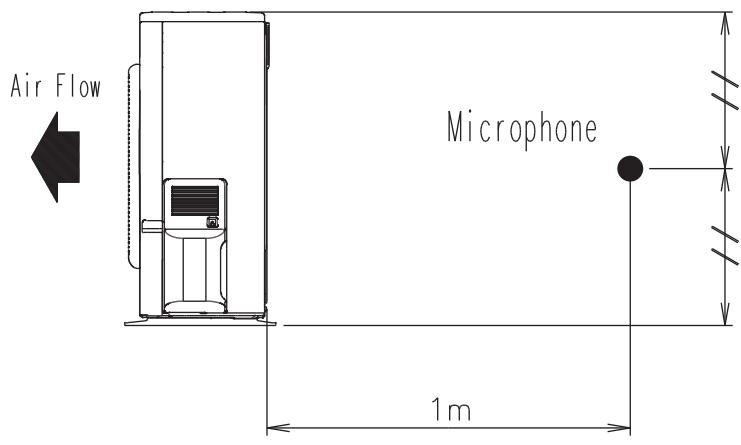


OUTDOOR UNIT
AO*A18-24L

8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT
AO*A18-24L

OUTDOOR UNIT
AO*A18-24L



9. ELECTRIC CHARACTERISTICS

Model Name			AO * A18L	AO * A24L
Power Supply	Voltage	V	230~	
	Frequency	Hz	50	
Max Operating Current		A	15.0	16.2
Starting Current		A	7.7	10.0
*1) Wiring Spec.	Main Fuse (Circuit breaker) Current	A	20	20
	Power Cable	mm ²	3.5 - 4.5	
	*2)Limited wiring length	m	24	22

*1) Wiring Spec.

Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

*2) Limited Wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

10. SAFETY DEVICES

	Protection form	Model	
		AO * A18L	AO * A24L
Circuit protection	Current fuse (NEAR THE TERMINAL)	20A 250V	
		5A 250V	
Fan motor protection	Current fuse (MAIN PRINTED CIRCUIT BOARD)	15A 250V	
		3.15A 250V	
Fan motor protection	Thermal protection program	OFF: 100^{+15}_{-10} °C ON: 95^{+15}_{-10} °C	OFF: 110^{+15}_{-10} °C ON: 105^{+15}_{-10} °C
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	OFF:110°C ON: After 40 minutes	
	Thermal protection program (DISCHARGE TEMP.)	OFF:110°C ON: After 7 minutes	

OUTDOOR UNIT

2. SINGLE TYPE :

AO * B18LACL

AO * B18LALL

AO * B24LACL

AO * B24LALL

1. SPECIFICATIONS

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L

Type			INVERTER HEATPUMP	
Model name			AO*B18LACL	AO*B24LACL
			AO*B18LALL	AO*B24LALL
Power source			230V ~ 50Hz	
Available voltage range			198-264V ~ 50Hz	
Starting current		A	7.7	10.0
Fan	Airflow rate	Cooling	m ³ /h	2000
		Heating		1910
	Type × Q'ty	Propeller × 1		
	Motor output		W	54
	Sound pressure level	Cooling	dB(A)	50
		Heating		50
Heat exchanger type	Dimensions (H × W × D)		mm	546 × 876 × 18.2
				546 × 832 × 18.2
	Fin pitch			504 × 589 × 18.2
	Rows x Stages			1.30
	Pipe type		Copper	
Compressor	Fin type		Aluminium	
	Type × Q'ty			Twin Rotary × 1
	Motor output		W	1100
	Refrigerant		R410A	
	Charge	g	1250	1700
Refrigerant oil		Type		
Enclosure		Material		
		Colour		
Dimensions (H×W×D)	Net		mm	578 × 790 × 300
	Gross			648 × 910 × 380
Weight	Net		kg(lb.)	40 (88)
	Gross			44 (97)
Connection pipe	Size	Liquid	mm	Φ 6.35 (Φ 1/4 in.)
		Gas		Φ 12.70 (Φ 1/2 in.)
	Method		Flare	
	Max. length		m	25(chargeless:15)
	Max. height difference			15
Operation range		Cooling	°C	-10 to 46
		Heating		-15 to 24

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

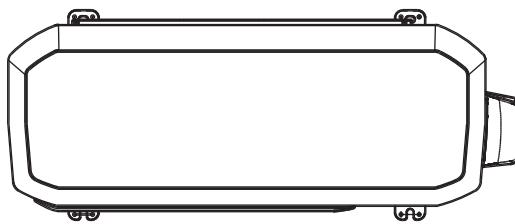
Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

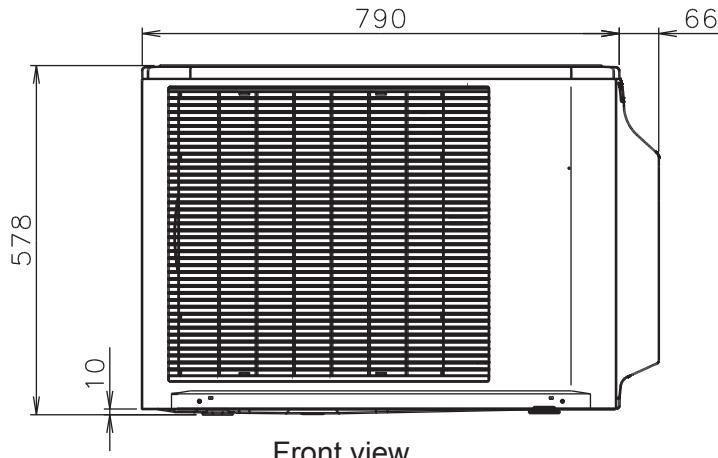
2. DIMENSIONS

■ MODEL : AO*B18L, AO*B24L

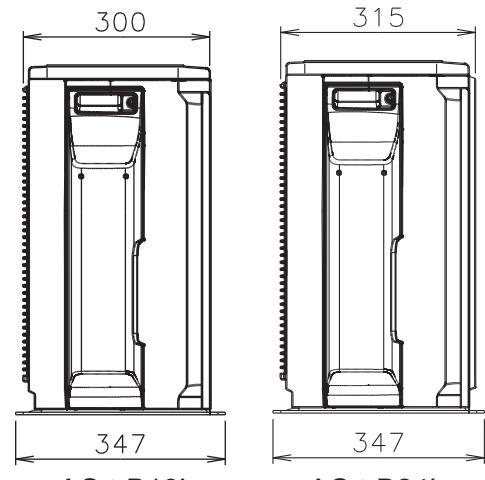
(Unit : mm)



Top view



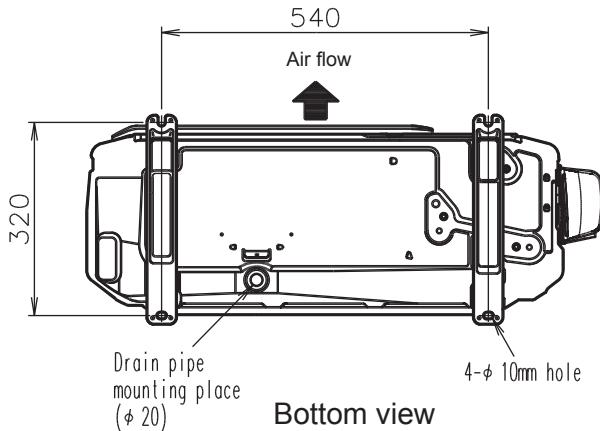
Front view



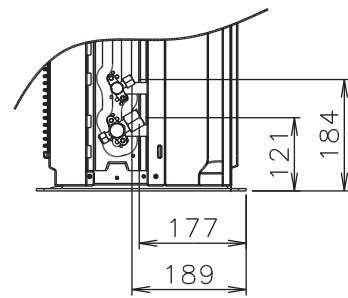
AO*B18L

AO*B24L

Side view



Bottom view



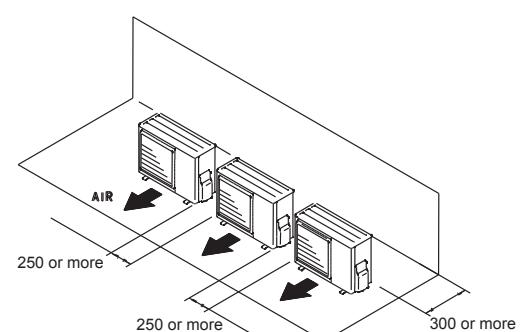
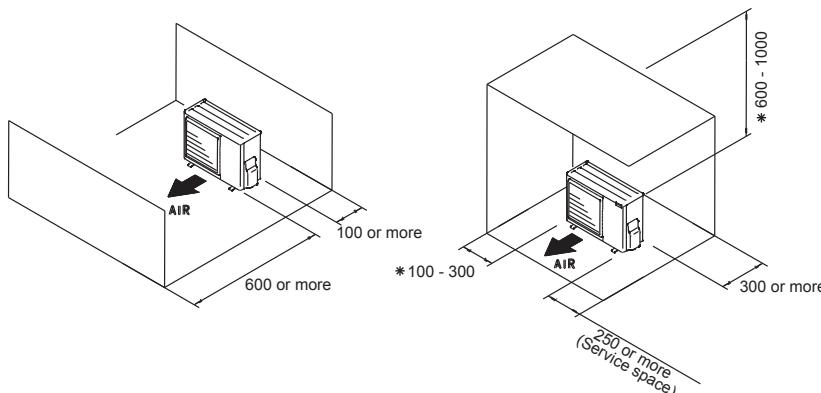
■ MOUNTING POSITION

(Unit : mm)

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

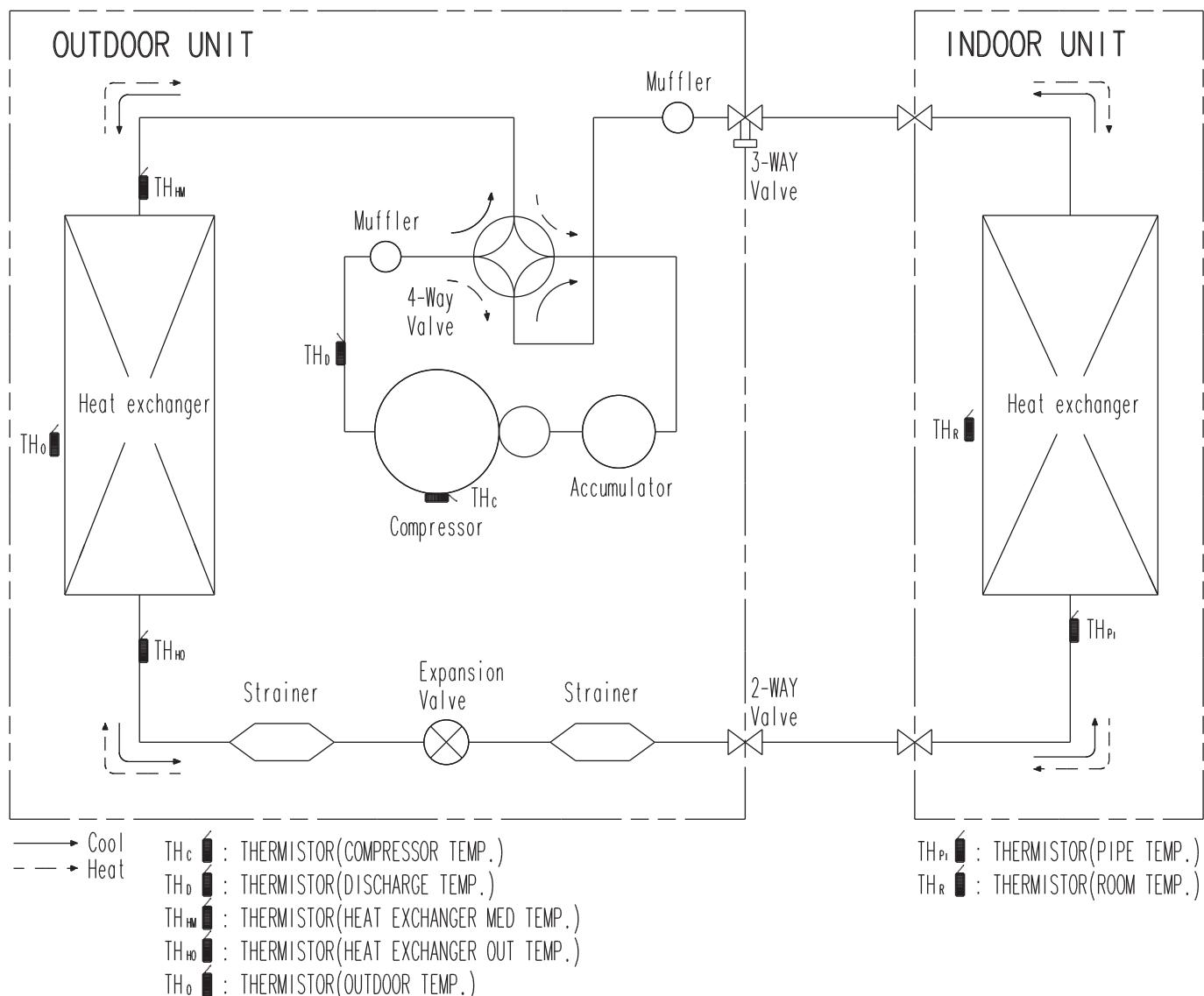


* If the space is larger than stated, the condition will be the same as that are no obstacles.

3. REFRIGERANT CIRCUIT

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L

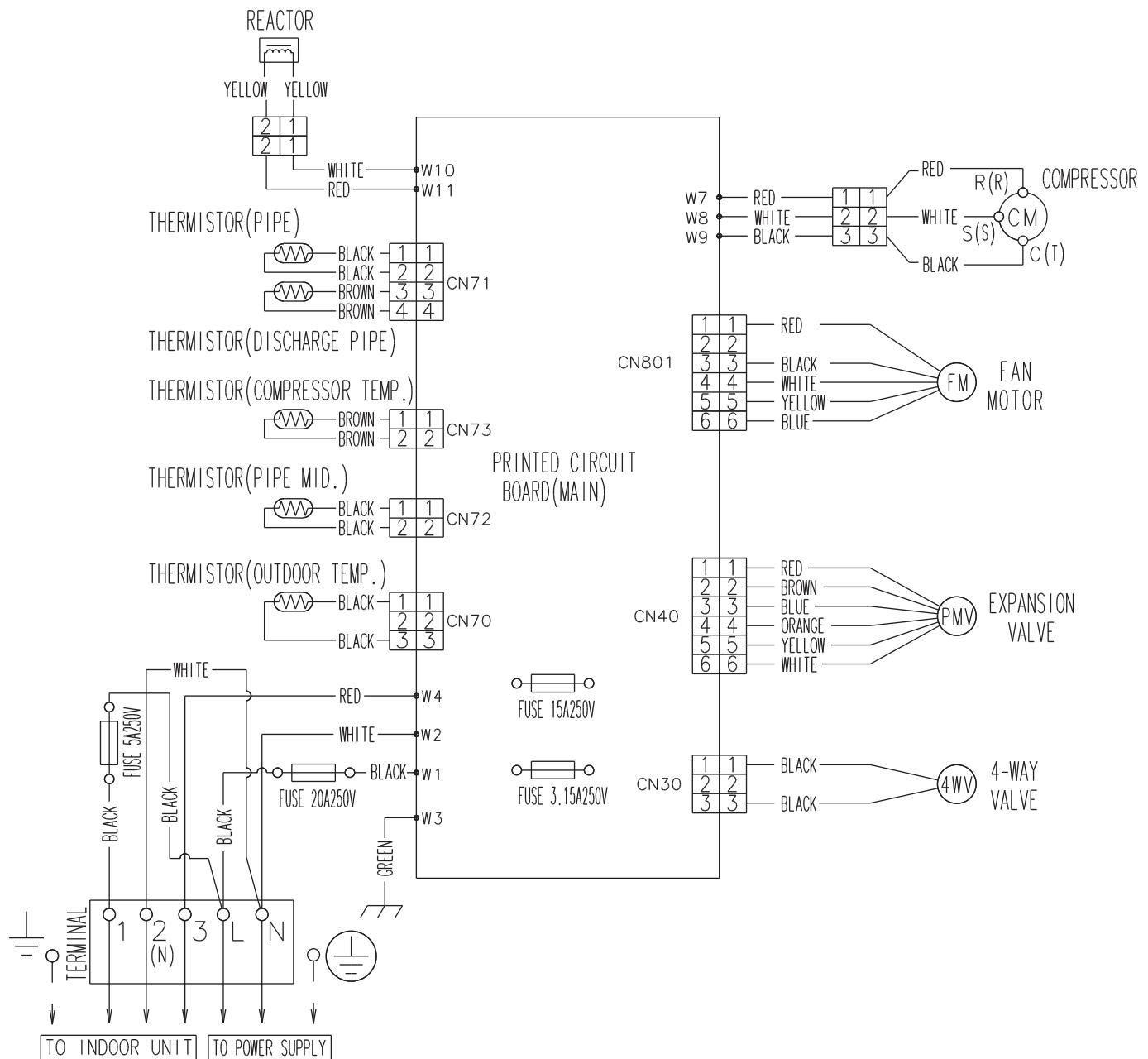


4. WIRING DIAGRAMS

■ MODEL : AO*B18L, AO*B24L

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L



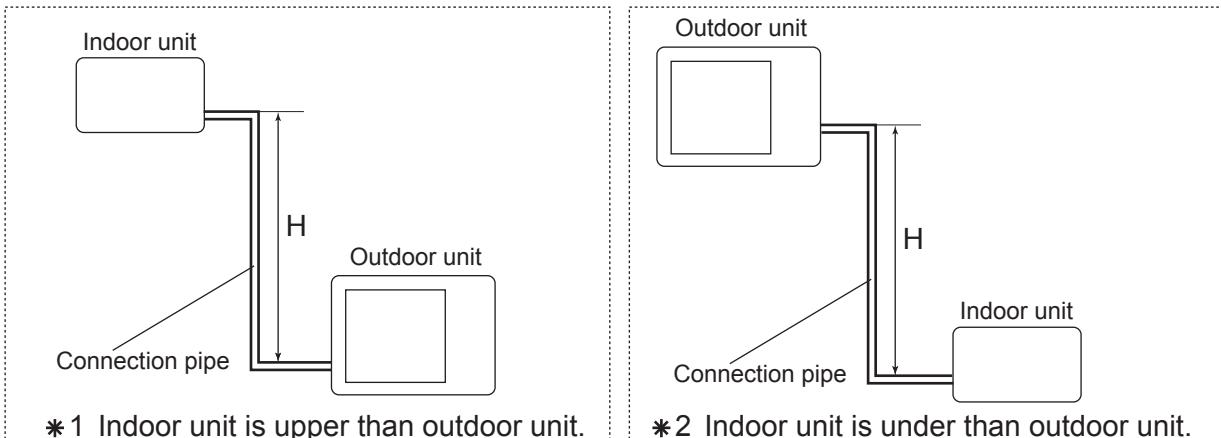
5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

■ MODEL : AO*B18L

COOLING		Pipe length (m)						
		5	7.5	10	15	20	25	
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.953	0.950	0.947
		10	-	-	0.983	0.968	0.966	0.962
		7.5	-	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	-	1.000	0.999	0.984	0.982	0.978
		-10	-	-	0.999	0.984	0.982	0.978
		-15	-	-	-	0.984	0.982	0.978

HEATING		Pipe length (m)						
		5	7.5	10	15	20	25	
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.920	0.894	0.867
		10	-	-	0.982	0.920	0.894	0.867
		7.5	-	1.000	0.982	0.920	0.894	0.867
		5	0.993	1.000	0.982	0.920	0.894	0.867
	* 2 Indoor unit is under than outdoor unit	0	0.993	1.000	0.982	0.920	0.894	0.867
		-5	0.988	0.995	0.977	0.916	0.889	0.862
		-7.5	-	0.993	0.975	0.913	0.887	0.860
		-10	-	-	0.972	0.911	0.885	0.858
		-15	-	-	-	0.902	0.876	0.849

Height difference H

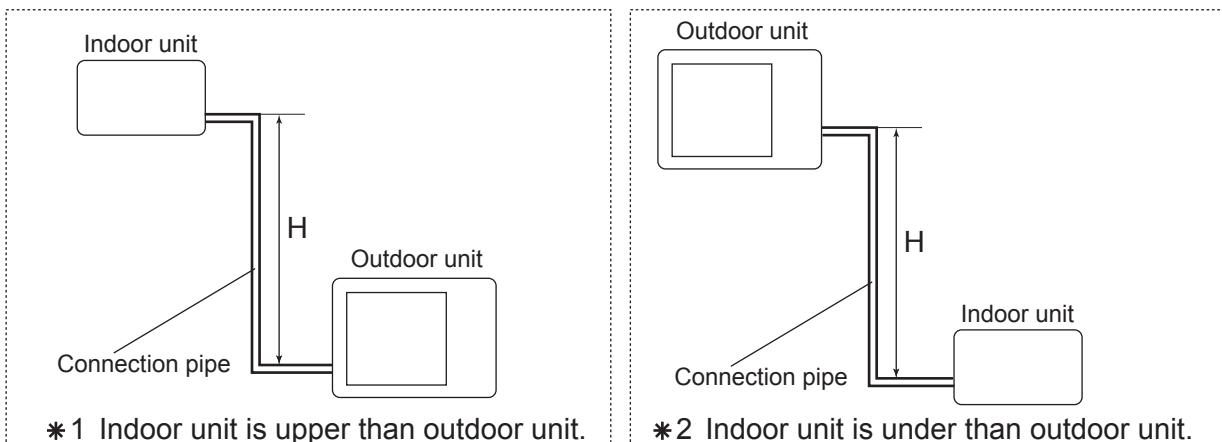


■ MODEL : AO*B24L

COOLING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.963	0.961	0.959
		10	-	-	0.984	0.981	0.979	0.977	0.975
		7.5	-	0.988	0.988	0.985	0.983	0.981	0.979
		5	0.992	0.992	0.992	0.989	0.987	0.985	0.983
		0	1.000	1.000	1.000	0.997	0.995	0.993	0.991
	* 2 Indoor unit is under than outdoor unit	-5	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-7.5	-	1.000	1.000	0.997	0.995	0.993	0.991
		-10	-	-	1.000	0.997	0.995	0.993	0.991
		-20	-	-	-	-	0.995	0.993	0.991

HEATING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.927	0.893	0.863
		10	-	-	0.992	0.952	0.927	0.893	0.863
		7.5	-	1.000	0.992	0.952	0.927	0.893	0.863
		5	1.001	1.000	0.992	0.952	0.927	0.893	0.863
		0	1.001	1.000	0.992	0.952	0.927	0.893	0.863
	* 2 Indoor unit is under than outdoor unit	-5	0.996	0.995	0.987	0.947	0.922	0.888	0.859
		-7.5	-	0.993	0.984	0.945	0.920	0.886	0.857
		-10	-	-	0.982	0.943	0.917	0.884	0.855
		-20	-	-	-	-	0.908	0.875	0.846

Height difference H



6. ADDITIONAL CHARGE CALCULATION

■ MODEL : AO*B18L

Refrigerant type	R410A	
Refrigerant amount	g	1250

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	

■ MODEL : AO*B24L

Refrigerant type	R410A	
Refrigerant amount	g	1700

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	30	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	+300	

7. AIR FLOW

■ MODEL : AO*B18L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
860	m^3/h	2000
	l/s	556
	CFM	1177

● HEATING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
820	m^3/h	1910
	l/s	531
	CFM	1124

■ MODEL : AO*B24L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

● HEATING

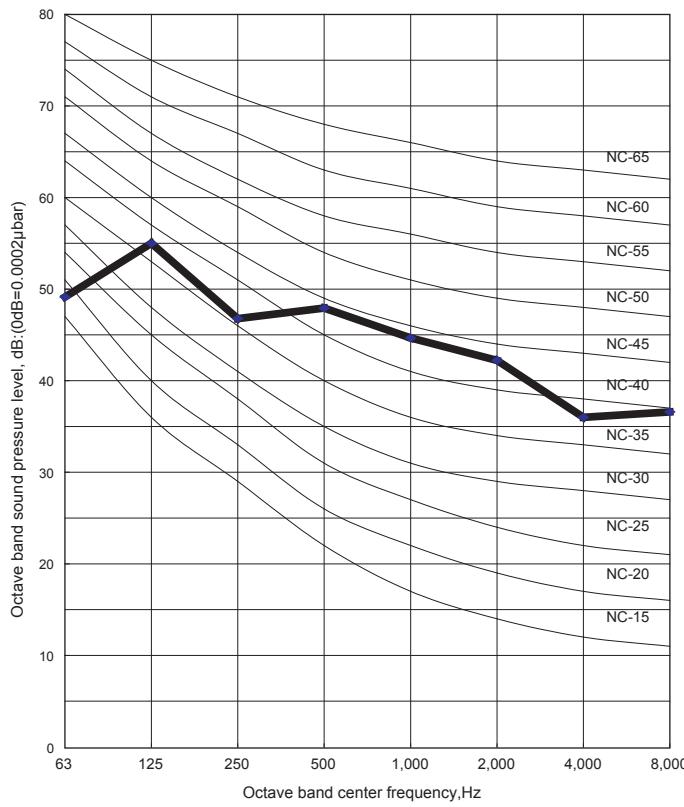
NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

8. OPERATION NOISE

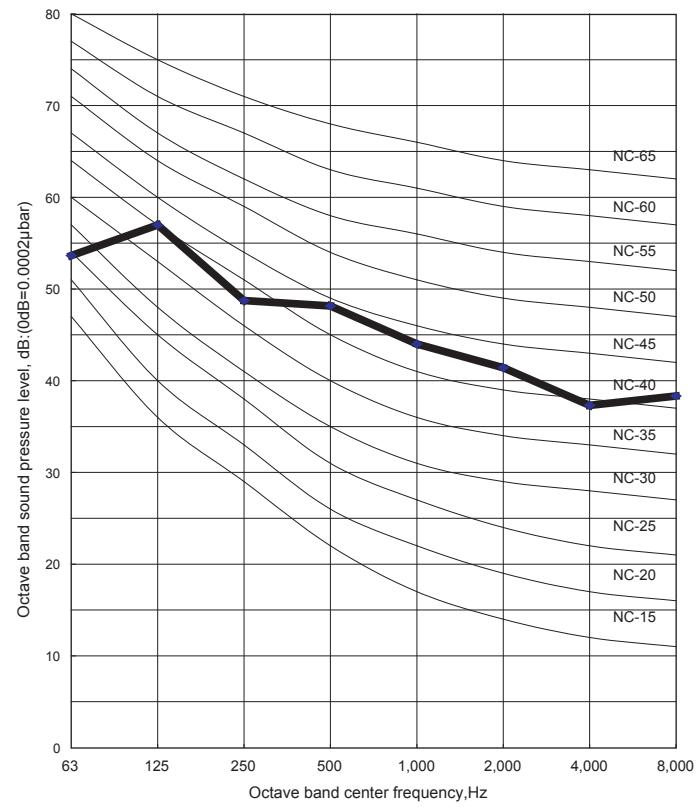
8-1. NOISE LEVEL CURVE

■ MODEL : AO*B18L

● COOLING

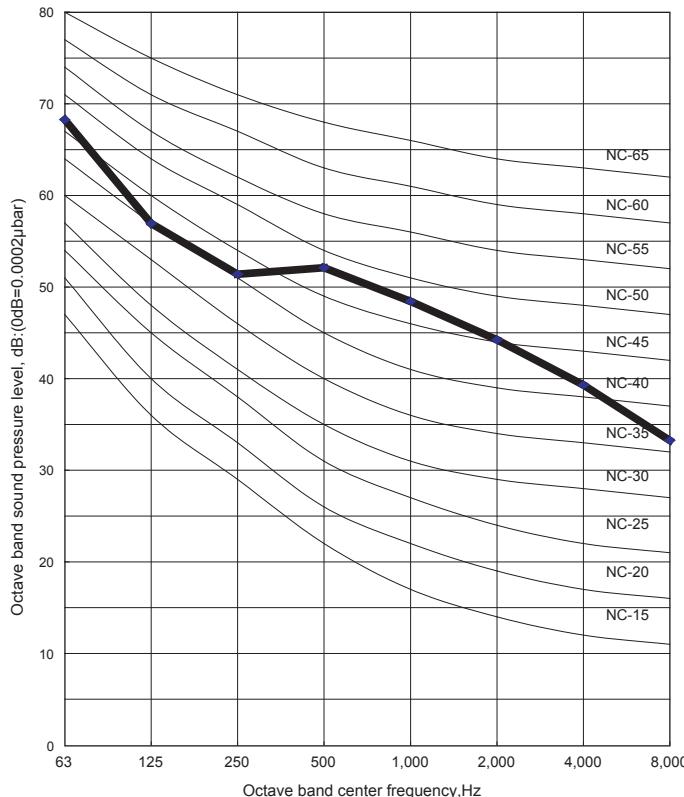


● HEATING

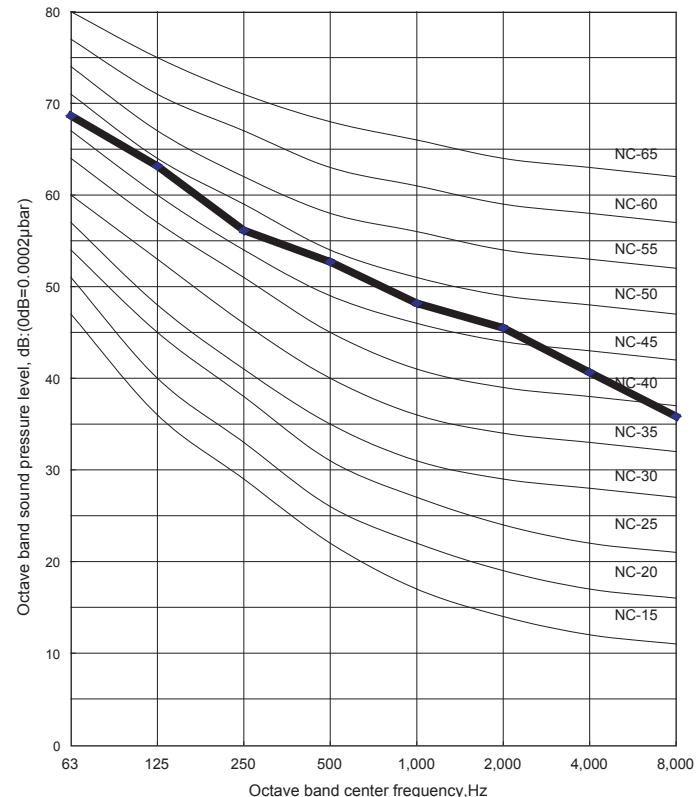


■ MODEL : AO*B24L

● COOLING

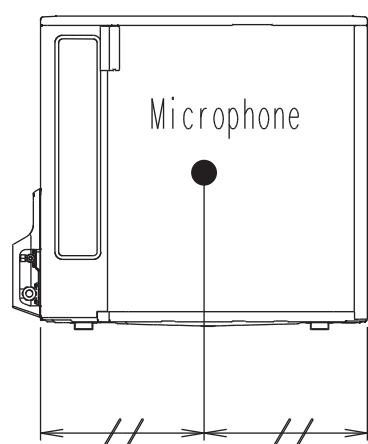
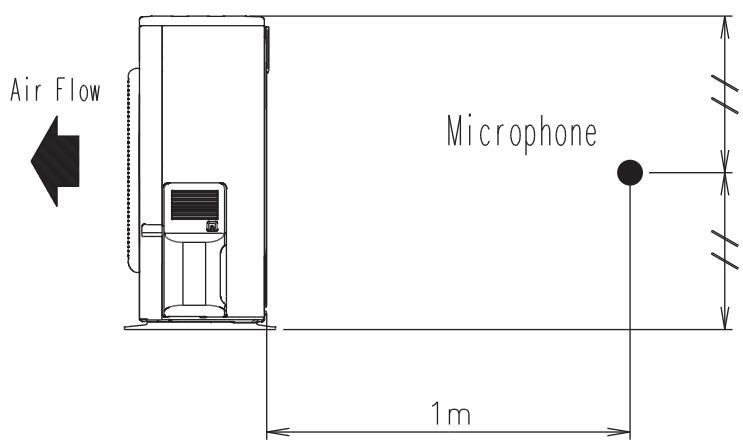


● HEATING



8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT
AO*B18-24L



OUTDOOR UNIT
AO*B18-24L

9. ELECTRIC CHARACTERISTICS

Model name			AO*B18L	AO*B24L
Power supply	Voltage	V	230	~
	Frequency	Hz		50
Max. operating current	A		15.0	16.2
Starting current	A		7.7	10.0
*1) Wiring spec.	Main fuse (Circuit breaker) current	A	20	20
	Power cable	mm ²		4.0
	*2)Limited wiring length	m	24	22

*1) Wiring spec.

Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

*2) Limited wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

10. SAFETY DEVICES

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L

	Protection form	Model	
		AO*B18L	AO*B24L
Circuit protection	Current fuse (NEAR THE TERMINAL) Current fuse (MAIN PRINTED CIRCUIT BOARD)	20A 250V	
		5A 250V	
Fan motor protection	Thermal protection program	15A 250V	
		OFF: 100^{+15}_{-10} °C	OFF: 110^{+15}_{-10} °C
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	ON: 95^{+15}_{-10} °C	ON: 105^{+15}_{-10} °C
	Thermal protection program (DISCHARGE TEMP.)	OFF:110°C ON: After 40 minutes	
		OFF:110°C ON: After 7 minutes	