

INDOOR UNIT

1. DUCT TYPE :

AR *A24LATU
AR *F24LBTU

1. FEATURE

■ MODEL :

INDOOR UNIT	OUTDOOR UNIT	
AR*A24LATU	AO*A24LACL	AO*B24LACL
AR*F24LBTU	AO*A24LALL	AO*B24LALL

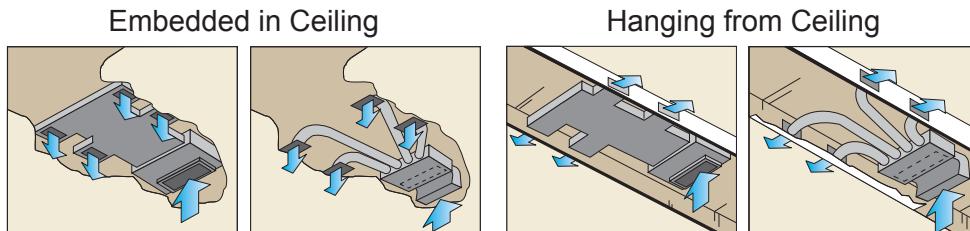


■ FEATURES

● Energy saving (AO*A24LACL, AO*A24LALL connection model)

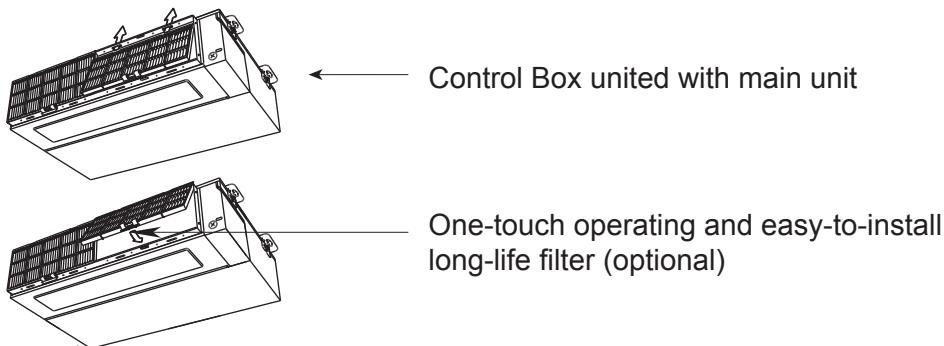
High energy saving was realized by making the indoor unit and outdoor unit fan motor and compressor all DC and optimal design of the refrigerant cycle. Rank A was achieved in European energy rank.

● Installation styles



● Slim & compact design

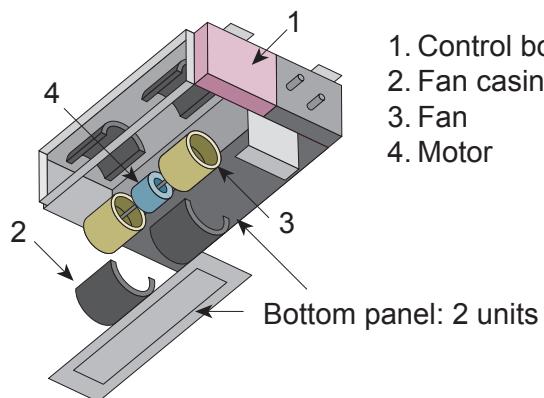
In the case of bottom suction type, as seen from lower rear part.



In addition to the slim height of 270 mm which is our sales point, further compactification is attained by reducing 65 mm from the width with the flanking control box embedded inside the chassis.

● EASY MAINTENANCE

In the case of rear suction type, as seen from lower rear part.



The motor and fan maintenance and dismounting can be made easily by removing the rear panel and lower part of the casing with the main chassis installed.

● Quiet mode

Operation at *25dB(A) possible by Quiet Mode.

* See our measurement conditions page (01-14).

■ FUNCTION SETTING

● Static pressure mode setting

Air flow, noise, etc. can be used under the optimum conditions by selecting the static pressure mode matched to the installation conditions.

● Room temperature adjustment correction

Suitable room temperature control is performed by changing the room temperature correction value by simple remote control operation to match the conditions under which the air conditioner is installed.

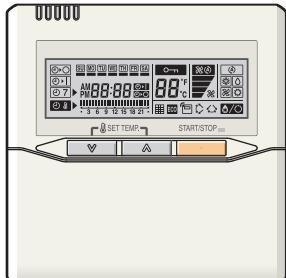
● Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

2. REMOTE CONTROLLER

WIRED REMOTE CONTROLLER

■ FEATURES



- * Various timer setup (ON / OFF / WEEKLY) are possible.
- * Equipped with weekly timer as standard function.
(2 times Start / Stop per day for a week)
- * When setting up a timer, operation mode and a temperature setup can be changed.
- * When a failure occurs, the error code is displayed. (Maximum of 16)
- * Error indication. (A maximum of 16 error histories are memorizable.)
- * Up to 16 indoor units can be simultaneously controlled.
- * Economy operation are possible.
- * Easy installation with a slim shape with no bulge in the back.
- * The room temperature can be controlled by being detected the temperature accurately with built-in thermo sensor.

● Simple function setting

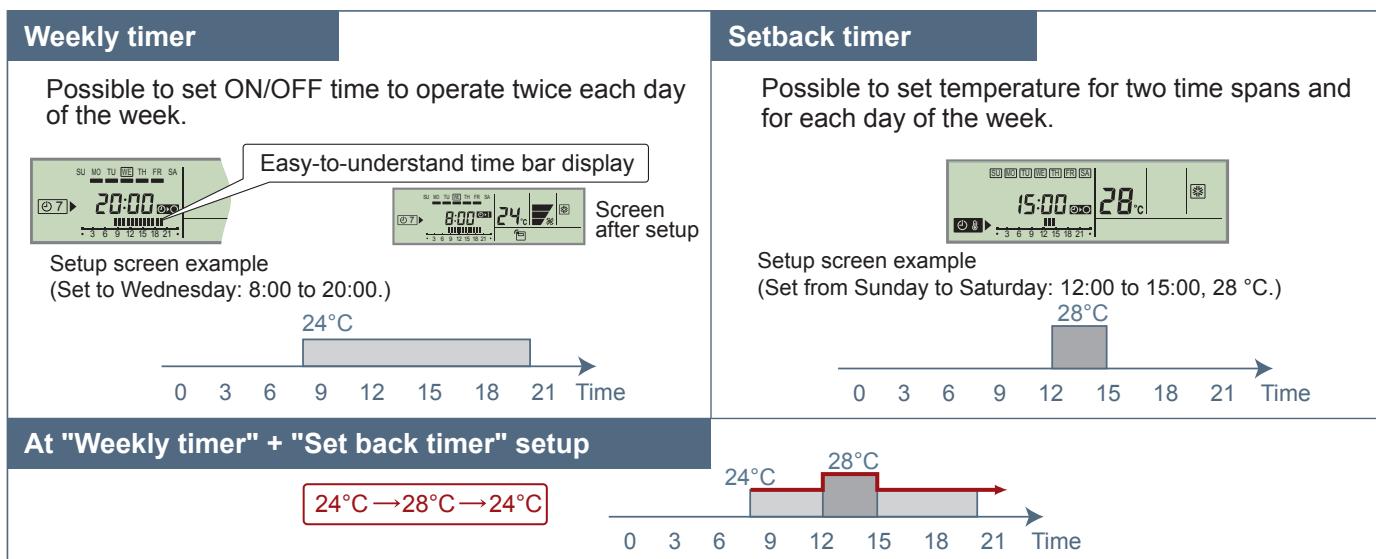
Setting of the air conditioner selection function is performed by remote controller.

● High performance and compact size

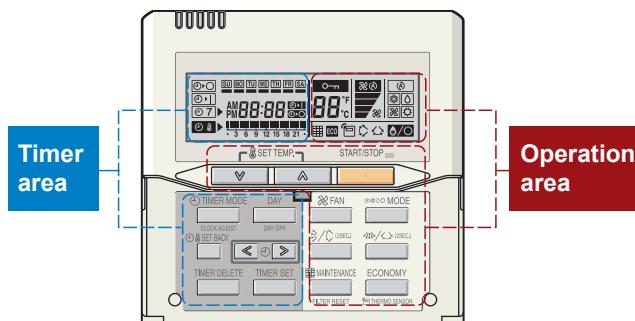
Three functions are combined in one unit.



● Built-in timers



● Easy-to-understand operation

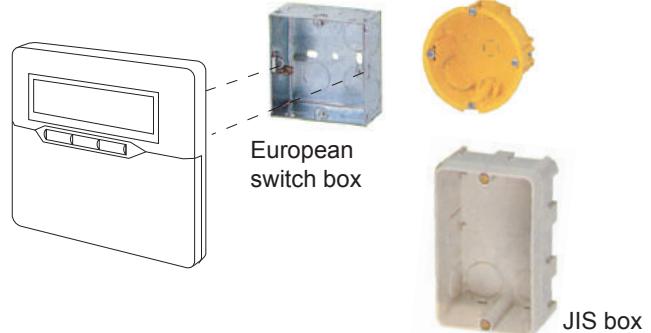


[Variable timer control]

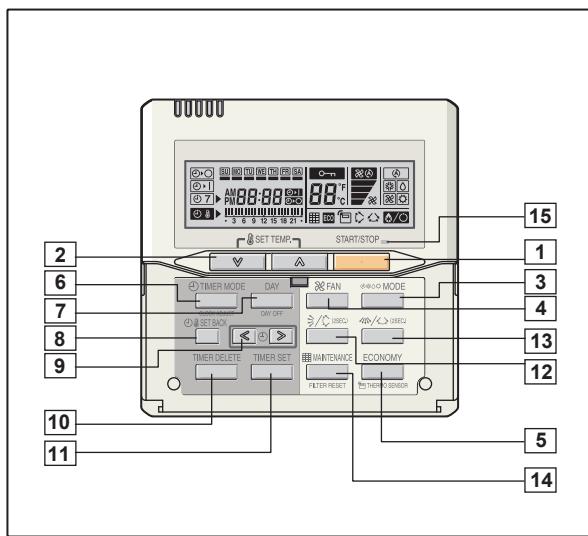
The operation/display sections are zoned according to time and operation, enabling variable programming to match application.

● Simple installation

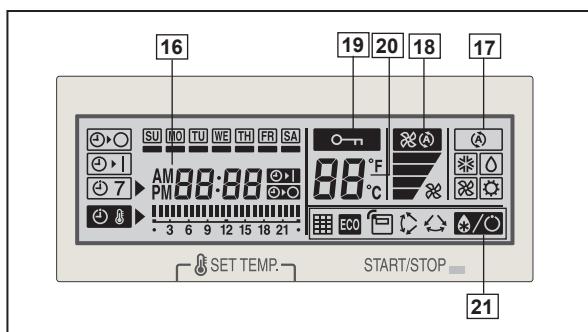
Components are compatible with standard switch boxes. Flat back construction allows equipment to be installed wherever it is needed.



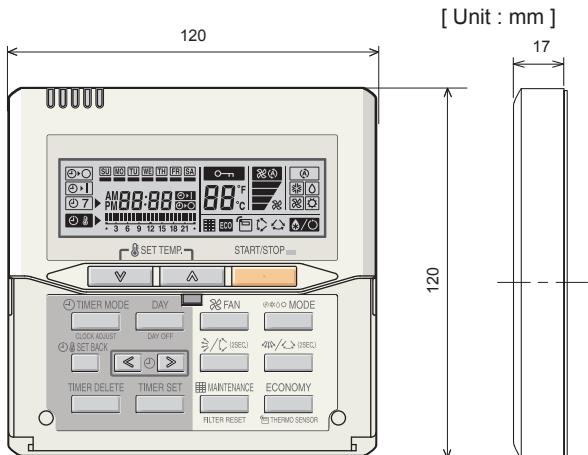
■ FUNCTIONS



Display panel



■ DIMENSION



Front View

■ SPECIFICATION

SIZE (H x W x D mm)	120 x 120 x 17
WEIGHT (g)	160
CABLE LENGTH (m)	10
POWER (V)	12

- 1 START/STOP button
Pressed to start and stop operation.
- 2 Set temperature button
Selects the setting temperature.
- 3 Master control button
Selects the operating mode(AUTO, HEAT, FAN, COOL, DRY).
- 4 Fan control button
Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 5 Economy button
Turns the economy efficient mode on and off.
- 6 Timer mode (CLOCK ADJUST) button
Selects the timer mode (OFF TIMER, ON TIMER, WEEKLY TIMER). Set the current time.
- 7 Day (DAY OFF) button
Temporarily cancels of one day timer.
- 8 Set back button
Pressed to select the set back timer.
- 9 Set time button
Pressed to set time.
- 10 Delete button
The schedule of a weekly timer is deleted.
- 11 Set button
Sets the date, hour, minute and on-off time.
- 12 Vertical airflow direction and swing button*
Push for two seconds to change the swing mode.
- 13 Horizontal airflow direction and swing button*
Push for two seconds to change the swing mode.
- 14 Filter button*
- 15 Operation lamp
Lights during operation and when the timer is on.
- 16 Timer and clock display
- 17 Operation mode display
- 18 Fan speed display
- 19 Operation lock display
- 20 Temperature display
- 21 Function display
 - Defrost display
 - Thermo sensor display
 - Economy display
 - Vertical swing display*
 - Horizontal swing display*
 - Filter display*

*These functions are not available.

3. SPECIFICATIONS

Type			DUCTED MODEL			
			INVERTER HEATPUMP			
Model name			AR * A24LATU, AR * F24LBTU			
			AO * A24LACL, AO * A24LALL			
Power source			230V ~ 50Hz			
Available voltage range			198-264V ~ 50Hz			
European energy label			Cooling	A		
			Heating	A		
Capacity	Cooling	Rated	kW	7.10		
			BTU/h	24200		
		Min.-Max.	kW	0.90 - 8.00		
			BTU/h	3100 - 27300		
	Heating	Rated	kW	8.00		
			BTU/h	27300		
		Min.-Max.	kW	0.90 - 9.10		
			BTU/h	3100 - 31000		
Input power	Cooling	Rated	kW	2.21		
		*Max.		2.85		
	Heating	Rated	kW	2.21		
		*Max.		3.19		
Current	Cooling	Rated	A	9.7		
		*Max.		12.0		
	Heating	Rated	A	9.7		
		*Max.		13.5		
EER	Cooling		kW/kW	3.21		
COP	Heating			3.61		
Moisture removal			I/h (pints/h)	2.5 (4.4)		
Fan	Airflow rate	Cooling	High	1100		
				950		
				800		
				600		
				1100		
		Heating	Med	950		
				800		
				600		
				Sirocco × 2		
Motor output			W	115		
Recommended static pressure			Pa	30 to 150		
Sound pressure level	dB(A)	Cooling	High	31		
				29		
				27		
				25		
		Heating	High	31		
				29		
				27		
				25		
Heat exchanger type	Dimensions (H × W × D)		mm	294 × 1000 × 39.9		
	Fin pitch			1.40		
	Rows x Stages			3 × 14		
	Pipe type			Copper		
	Fin type			Aluminium		
Enclosure	Material			Steel		
	Colour			—		
Dimensions (H×W×D)	Net		mm	270 × 1135 × 700		
	Gross			300 × 1300 × 790		
Weight	Net		kg(lb.)	38 (84)		
	Gross			45 (99)		
Connection pipe	Size	Liquid	mm	Φ 6.35 (Φ 1 / 4 in.)		
		Gas		Φ 15.88 (Φ 5 / 8 in.)		
	Method			Flare		
Operation range	Cooling	°C	18 to 32			
		%RH	80 or less			
		°C	30 or less			
Remote controller type			Wired			
Drain pipe	Material		mm	Steel		
	Size			Outer diameter : 38.0 / Inner diameter : 36.0		

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB, and outdoor temperature of 35 °CDB/24°CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB.

Standard static pressure : 30 Pa

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction port and measure.

* The maximum current and the maximum input value are the maximum values when operated within the operation range (temperature).

Type			DUCTED MODEL				
Model name			INVERTER HEATPUMP				
Power source			AR * A24LATU, AR * F24LBTU				
Available voltage range			AO * B24LACL, AO * B24LALL				
European energy label			230V ~ 50Hz				
Capacity			Cooling	B			
			Heating	B			
Capacity	Cooling	Rated	kW	7.10			
			BTU/h	24200			
		Min.-Max.	kW	0.90 - 7.80			
			BTU/h	3100 - 26600			
	Heating	Rated	kW	8.00			
			BTU/h	27300			
		Min.-Max.	kW	0.90 - 8.80			
			BTU/h	3100 - 30000			
Input power	Cooling	Rated	kW	2.32			
				2.85			
	Heating	Rated		2.33			
				3.19			
Current	Cooling	Rated	A	10.1			
				12.0			
	Heating	Rated		10.2			
				13.5			
EER		Cooling	kW/kW	3.06			
COP		Heating		3.43			
Moisture removal			I/h (pints/h)	2.5 (4.4)			
Fan	Airflow rate	Cooling	m³/h	1100			
				950			
				800			
				600			
		Heating		1100			
				950			
				800			
				600			
	Type × Q'ty			Sirocco × 2			
Motor output			W	115			
Recommended static pressure			Pa	30 to 150			
Sound pressure level	Cooling	High	dB(A)	31			
				29			
				27			
				25			
		Heating		31			
				29			
				27			
				25			
Heat exchanger type	Dimensions (H × W × D)			294 × 1000 × 39.9			
	Fin pitch			1.40			
	Rows x Stages			3 × 14			
	Pipe type			Copper			
	Fin type			Aluminium			
Enclosure	Material			Steel			
	Colour			—			
Dimensions (H×W ×D)	Net		mm	270 × 1135 × 700			
	Gross			300 × 1300 × 790			
Weight	Net		kg(lb.)	38 (84)			
	Gross			45 (99)			
Connection pipe	Size	Liquid		φ 6.35 (φ 1 / 4 in.)			
		Gas		φ15.88 (φ 5 / 8 in.)			
	Method			Flare			
Operation range	Cooling		°C	18 to 32			
			%RH	80 or less			
	Heating		°C	30 or less			
Remote controller type			Wired				
Drain pipe	Material		Steel				
	Size		mm	Outer diameter: 38.0 / Inner diameter: 36.0			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24°CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

Standard static pressure : 30 Pa

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

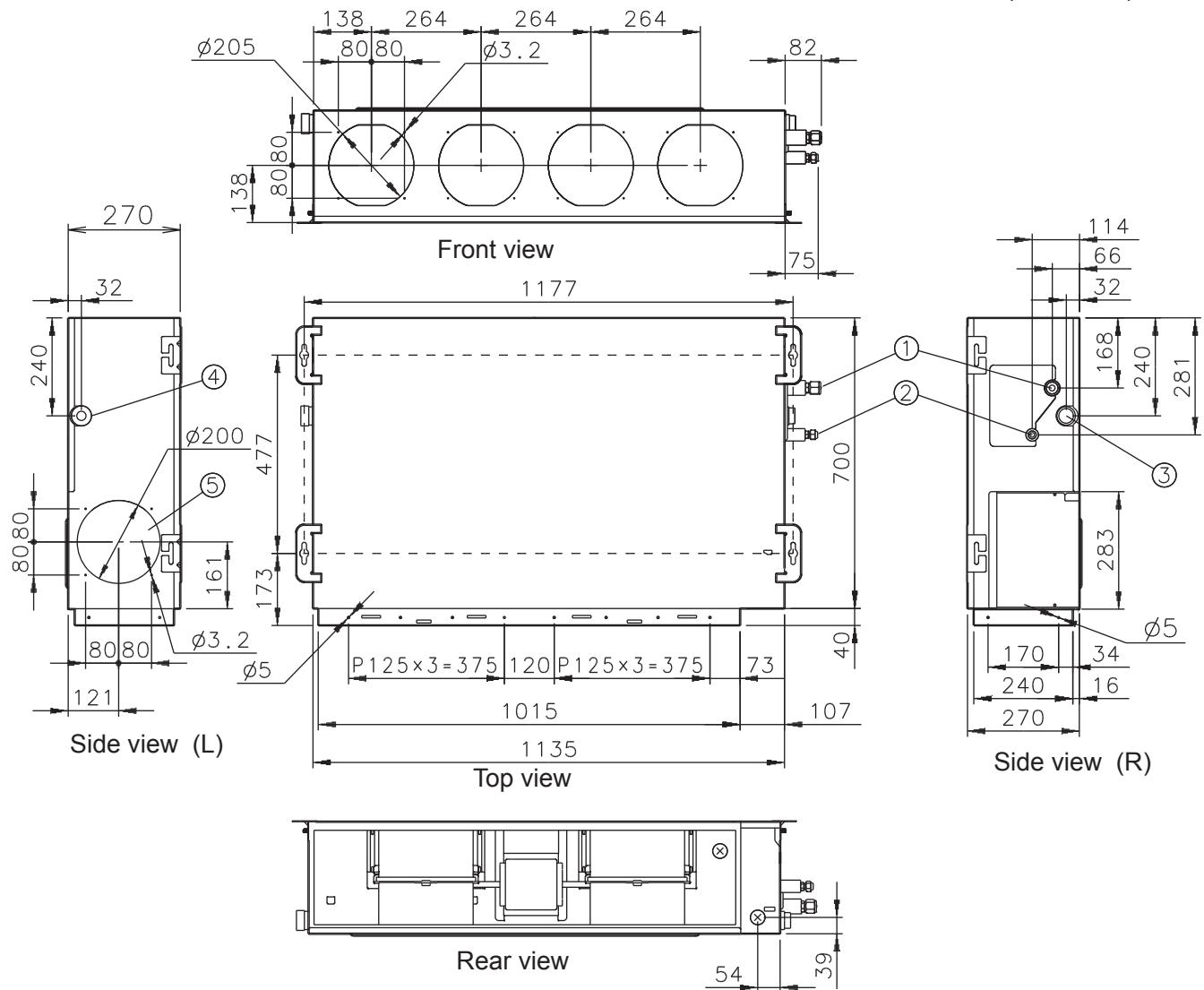
Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction port and measure.

* The maximum current and the maximum input value are the maximum values when operated within the operation range (temperature).

4. DIMENSIONS

■ MODEL : AR *A24L , AR* F24L

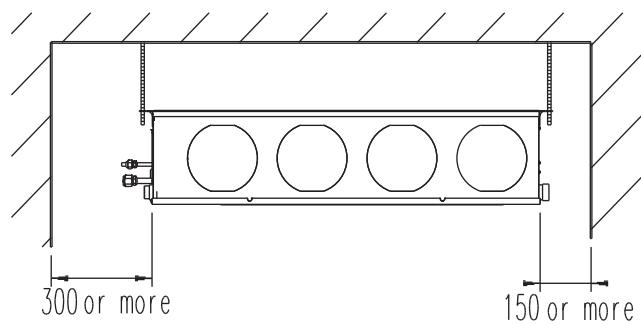
(Unit : mm)



- ① Refrigerant piping flare connection (Gas)
- ② Refrigerant piping flare connection (Liquid)
- ③ Drain piping connection
- ④ Drain piping connection with cap.
- ⑤ Knock out hole for fresh air.

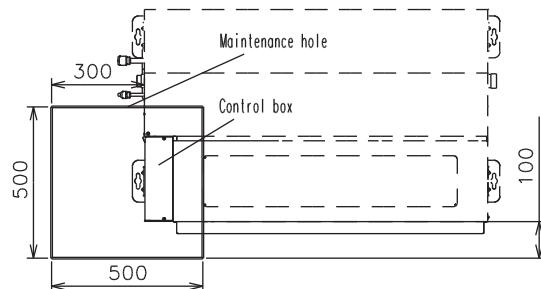
■ MOUNTING POSITION

(Unit : mm)

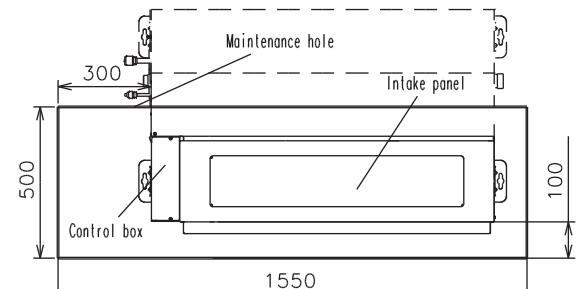


■ MAINTENANCE HOLE

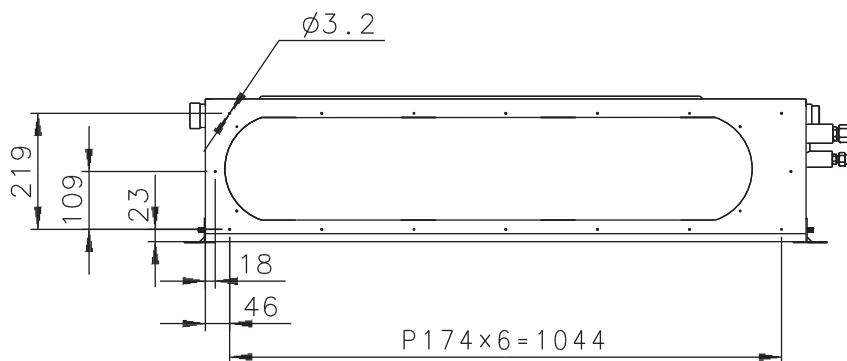
It shall be possible to install and remove the control box.



It shall be possible to install and remove the control box, fan units and filter.

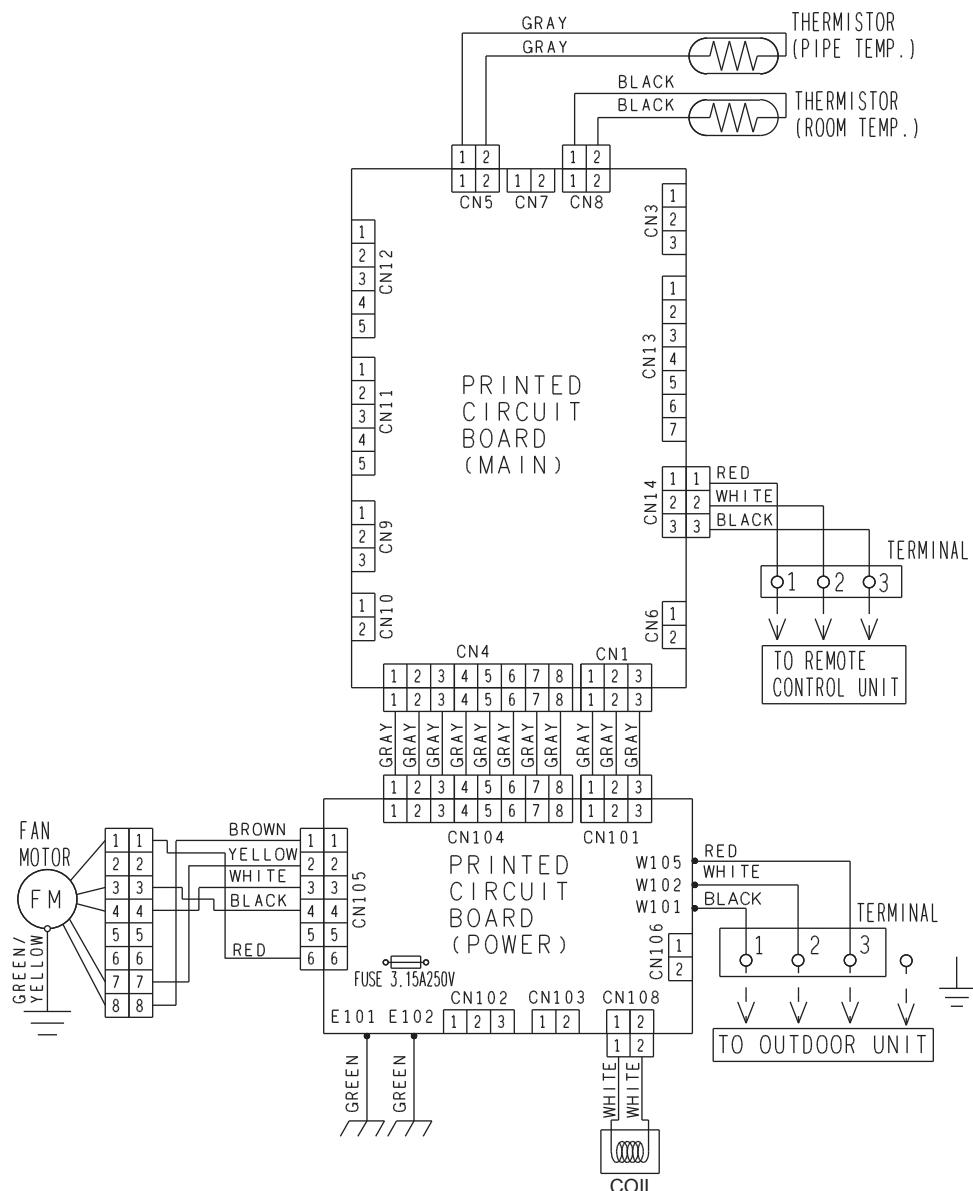


■ WHEN USING A SQUARE DUCT



5. WIRING DIAGRAMS

■ MODEL : AR*A24L , AR*F24L



6. CAPACITY TABLE

6-1. COOLING CAPACITY

This table is created using the maximum capacity.

■ MODEL : AR*A24L, AR*F24L / AO*A24L

AFR		18.3		Indoor temperature																			
Outdoor temperature	°CDB	18			21			23			25			27			29			32			
		12			15			16			18			19			21			23			
		TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	
-10	5.62	4.62	0.60	6.26	4.65	0.61	6.47	5.05	0.62	6.90	5.07	0.62	7.11	5.48	0.62	7.54	5.45	0.63	7.97	5.81	0.64		
0	5.53	4.58	0.65	6.16	4.60	0.66	6.37	5.00	0.66	6.79	5.02	0.67	7.00	5.42	0.67	7.42	5.40	0.68	7.83	5.75	0.68		
5	5.34	4.49	0.79	5.94	4.51	0.80	6.15	4.91	0.80	6.55	4.92	0.81	6.75	5.32	0.82	7.16	5.29	0.82	7.57	5.64	0.83		
10	5.13	4.38	0.92	5.71	4.40	0.93	5.90	4.79	0.94	6.29	4.80	0.95	6.49	5.19	0.95	6.88	5.17	0.96	7.27	5.50	0.97		
15	5.25	4.44	0.76	5.85	4.47	0.78	6.05	4.86	0.78	6.45	4.87	0.79	6.65	5.26	0.79	7.05	5.24	0.80	7.45	5.58	0.81		
20	6.78	5.21	1.61	7.55	5.24	1.64	7.81	5.70	1.65	8.32	5.72	1.66	8.58	6.18	1.67	9.09	6.15	1.69	9.61	6.55	1.70		
25	6.45	5.04	1.81	7.18	5.07	1.84	7.43	5.51	1.85	7.92	5.53	1.87	8.16	5.97	1.88	8.65	5.95	1.90	9.14	6.34	1.91		
30	6.10	4.87	2.01	6.80	4.90	2.04	7.03	5.32	2.05	7.50	5.34	2.07	7.73	5.77	2.08	8.19	5.74	2.10	8.65	6.12	2.12		
35	6.32	4.98	2.53	7.04	5.01	2.57	7.28	5.45	2.58	7.76	5.46	2.61	8.00	5.90	2.62	8.48	5.88	2.65	8.96	6.26	2.67		
40	5.13	4.38	2.05	5.71	4.41	2.08	5.91	4.79	2.09	6.30	4.80	2.11	6.49	5.19	2.12	6.88	5.17	2.14	7.27	5.51	2.16		
46	3.66	3.68	1.56	4.08	3.70	1.58	4.22	4.02	1.59	4.50	4.03	1.60	4.64	4.36	1.61	4.91	4.34	1.63	5.19	4.62	1.64		

■ MODEL : AR*A24L, AR*F24L / AO*B24L

AFR		18.3		Indoor temperature																			
Outdoor temperature	°CDB	18			21			23			25			27			29			32			
		12			15			16			18			19			21			23			
		TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	
-10	5.62	4.62	0.60	6.26	4.65	0.61	6.47	5.05	0.62	6.90	5.07	0.62	7.11	5.48	0.62	7.54	5.45	0.63	7.97	5.81	0.64		
0	5.53	4.58	0.65	6.16	4.60	0.66	6.37	5.00	0.66	6.79	5.02	0.67	7.00	5.42	0.67	7.42	5.40	0.68	7.83	5.75	0.68		
5	5.34	4.49	0.79	5.94	4.51	0.80	6.15	4.91	0.80	6.55	4.92	0.81	6.75	5.32	0.82	7.16	5.29	0.82	7.57	5.64	0.83		
10	5.13	4.38	0.92	5.71	4.40	0.93	5.90	4.79	0.94	6.29	4.80	0.95	6.49	5.19	0.95	6.88	5.17	0.96	7.27	5.50	0.97		
15	5.25	4.44	0.76	5.85	4.47	0.78	6.05	4.86	0.78	6.45	4.87	0.79	6.65	5.26	0.79	7.05	5.24	0.80	7.45	5.58	0.81		
20	6.78	5.21	1.61	7.55	5.24	1.64	7.81	5.70	1.65	8.32	5.72	1.66	8.58	6.18	1.67	9.09	6.15	1.69	9.61	6.55	1.70		
25	6.45	5.04	1.81	7.18	5.07	1.84	7.43	5.51	1.85	7.92	5.53	1.87	8.16	5.97	1.88	8.65	5.95	1.90	9.14	6.34	1.91		
30	6.10	4.87	2.01	6.80	4.90	2.04	7.03	5.32	2.05	7.50	5.34	2.07	7.73	5.77	2.08	8.19	5.74	2.10	8.65	6.12	2.12		
35	6.16	4.81	2.53	6.86	4.84	2.57	7.10	5.26	2.58	7.57	5.28	2.61	7.80	5.70	2.62	8.27	5.68	2.65	8.74	6.05	2.67		
40	5.00	4.24	2.05	5.57	4.27	2.08	5.76	4.64	2.09	6.14	4.65	2.11	6.33	5.03	2.12	6.71	5.01	2.14	7.09	5.33	2.16		
46	3.57	3.58	1.56	3.98	3.60	1.58	4.11	3.91	1.59	4.38	3.93	1.60	4.52	4.24	1.61	4.79	4.22	1.63	5.06	4.50	1.64		

AFR: Air Flow Rate (m³/min)

TC : Total Capacity (kW)

SHC: Sensible Heat Capacity (kW)

PI : Power Input (kW)

6-2. HEATING CAPACITY

This table is created using the maximum capacity.

■ MODEL : AR*A24L, AR*F24L / AO*A24L

AFR	18.3
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		Indoor temperature												
		°CDB		16		18		20		22		24		
Outdoor temperature	°CDB	°CWB	TC	PI	TC	PI								
	-15	-16	6.27	2.75	6.12	2.81	5.97	2.87	5.82	2.93	5.67	2.98		
	-10	-11	7.10	2.97	6.93	3.04	6.76	3.10	6.60	3.16	6.43	3.22		
	-5	-7	7.94	3.12	7.75	3.18	7.56	3.25	7.37	3.31	7.18	3.38		
	0	-2	8.80	3.05	8.59	3.12	8.38	3.18	8.17	3.25	7.96	3.31		
	5	3	9.72	3.08	9.49	3.14	9.26	3.21	9.03	3.27	8.80	3.34		
	7	6	9.56	2.66	9.33	2.71	9.10	2.77	8.87	2.83	8.65	2.88		
	10	8	9.85	2.66	9.62	2.72	9.38	2.78	9.15	2.83	8.91	2.89		
	15	10	9.03	2.13	8.82	2.17	8.60	2.22	8.39	2.26	8.17	2.31		
	20	15	8.29	1.65	8.09	1.69	7.90	1.72	7.70	1.76	7.50	1.79		
	24	18	8.58	1.65	8.38	1.68	8.17	1.72	7.97	1.75	7.77	1.79		

■ MODEL : AR*A24L, AR*F24L / AO*B24L

AFR	18.3
-----	------

		Indoor temperature												
		°CDB		16		18		20		22		24		
Outdoor temperature	°CDB	°CWB	TC	PI	TC	PI								
	-15	-16	6.27	2.75	6.12	2.81	5.97	2.87	5.82	2.93	5.67	2.98		
	-10	-11	7.10	2.97	6.93	3.04	6.76	3.10	6.60	3.16	6.43	3.22		
	-5	-7	7.94	3.12	7.75	3.18	7.56	3.25	7.37	3.31	7.18	3.38		
	0	-2	8.51	3.05	8.31	3.12	8.10	3.18	7.90	3.25	7.70	3.31		
	5	3	9.40	3.08	9.18	3.14	8.95	3.21	8.73	3.27	8.51	3.34		
	7	6	9.24	2.66	9.02	2.71	8.80	2.77	8.58	2.83	8.36	2.88		
	10	8	9.53	2.66	9.30	2.72	9.07	2.78	8.85	2.83	8.62	2.89		
	15	10	8.73	2.13	8.53	2.17	8.32	2.22	8.11	2.26	7.90	2.31		
	20	15	8.02	1.65	7.83	1.69	7.64	1.72	7.44	1.76	7.25	1.79		
	24	18	8.30	1.65	8.10	1.68	7.90	1.72	7.71	1.75	7.51	1.79		

AFR: Air Flow Rate (m³/ min)
 TC : Total Capacity (kW)
 PI : Power Input (kW)

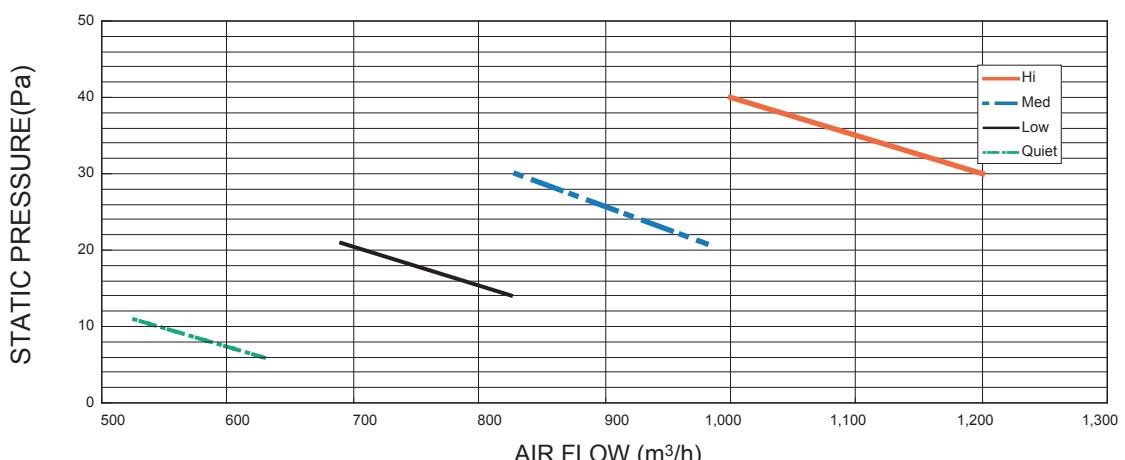
7. FAN PERFORMANCE AND CAPACITY

7-1. NORMAL MODE

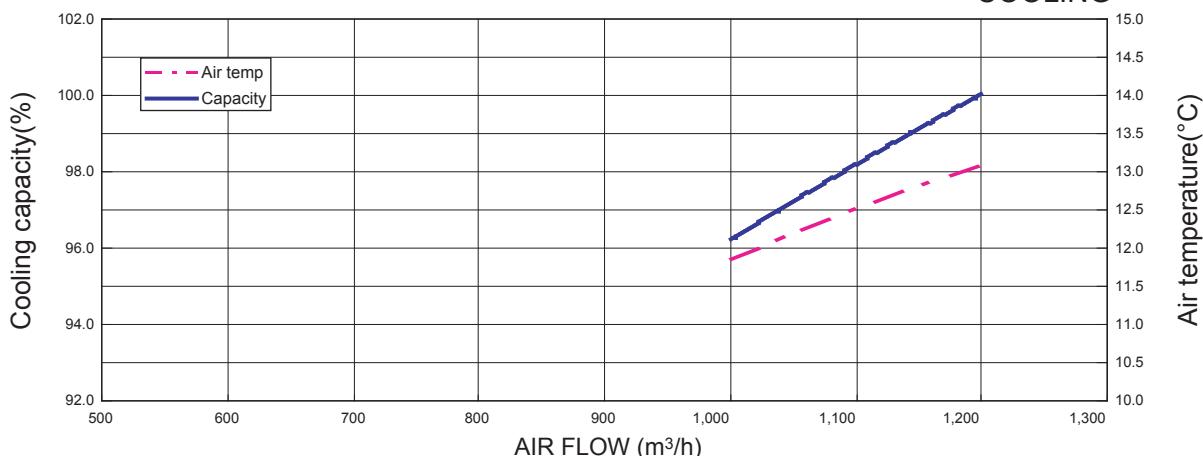
■ MODEL : AR*A24L, AR*F24L

		Static pressure (Pa)							
		6	11	14	21	25	30	35	40
FAN SPEED	Hi	m ³ /h	-	-	-	-	1200	1100	1000
	Med	m ³ /h	-	-	-	980	915	830	-
	Med	I/s	-	-	-	272	254	231	-
	Med	CFM	-	-	-	577	539	489	-
	Low	m ³ /h	-	-	825	690	-	-	-
	Low	I/s	-	-	229	192	-	-	-
	Low	CFM	-	-	486	406	-	-	-
	Quiet	m ³ /h	630	525	-	-	-	-	-
	Quiet	I/s	175	146	-	-	-	-	-
	Quiet	CFM	371	309	-	-	-	-	-

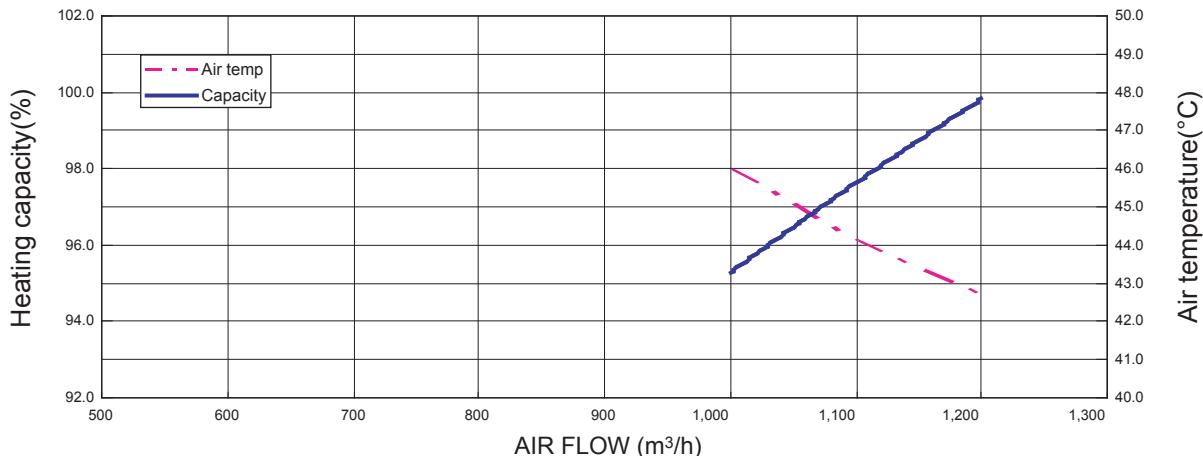
Q-h Characteristic curve



COOLING



HEATING



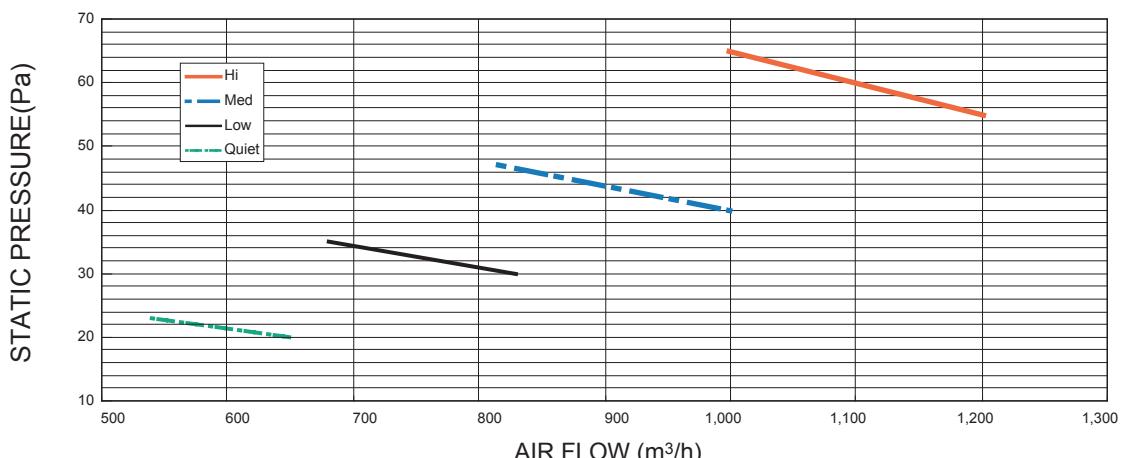
7-2. HIGH STATIC MODE

7-2-1. MODE 1

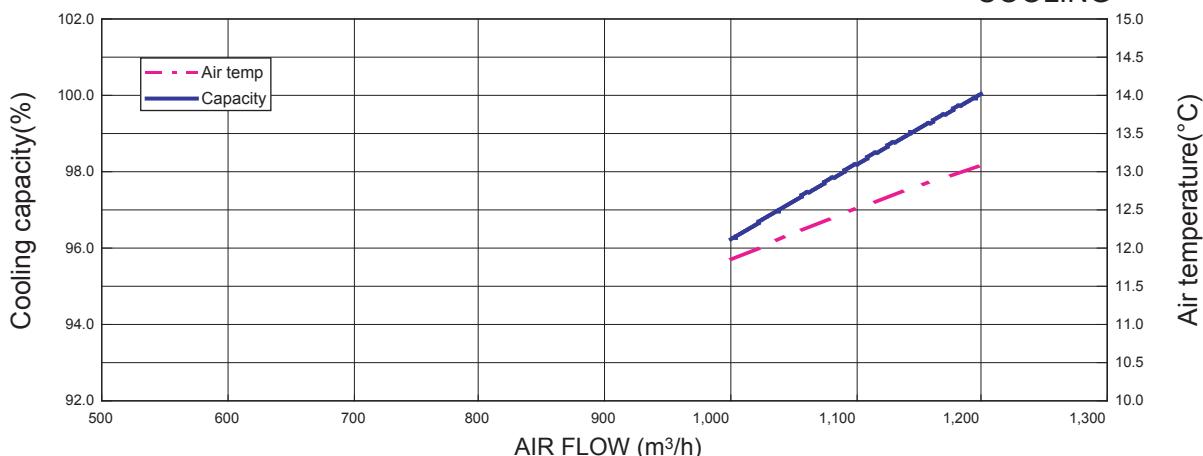
■ MODEL : AR*A24L, AR*F24L

		Static pressure (Pa)							
		20	23	30	35	40	47	55	65
FAN SPEED	Hi	m³/h	-	-	-	-	-	1200	1000
	Med	m³/h	-	-	-	-	1000	815	-
	Med	I/s	-	-	-	-	278	226	-
	Med	CFM	-	-	-	-	589	480	-
	Low	m³/h	-	-	830	680	-	-	-
	Low	I/s	-	-	231	189	-	-	-
	Low	CFM	-	-	489	400	-	-	-
	Quiet	m³/h	650	540	-	-	-	-	-
	Quiet	I/s	181	150	-	-	-	-	-
	Quiet	CFM	383	318	-	-	-	-	-

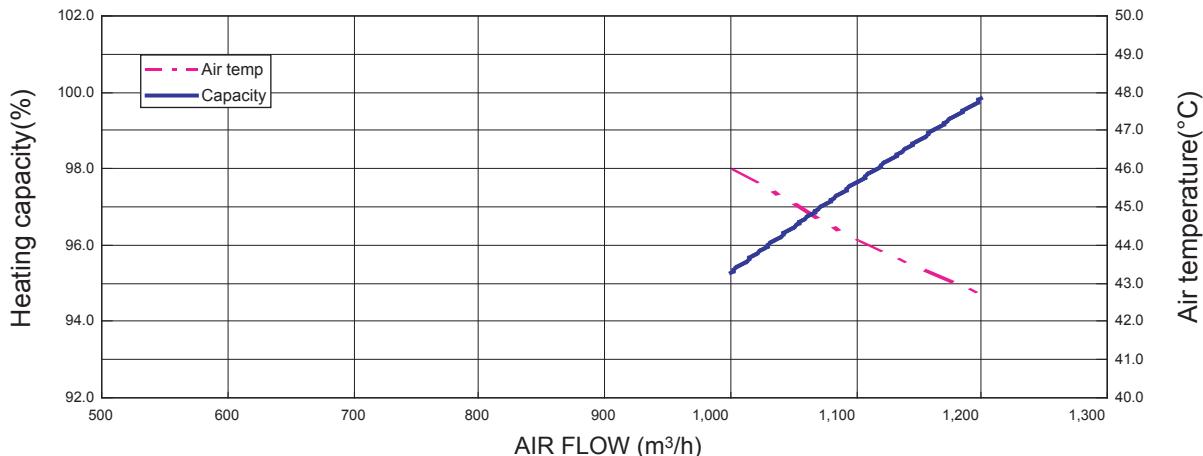
Q-h Characteristic curve



COOLING



HEATING

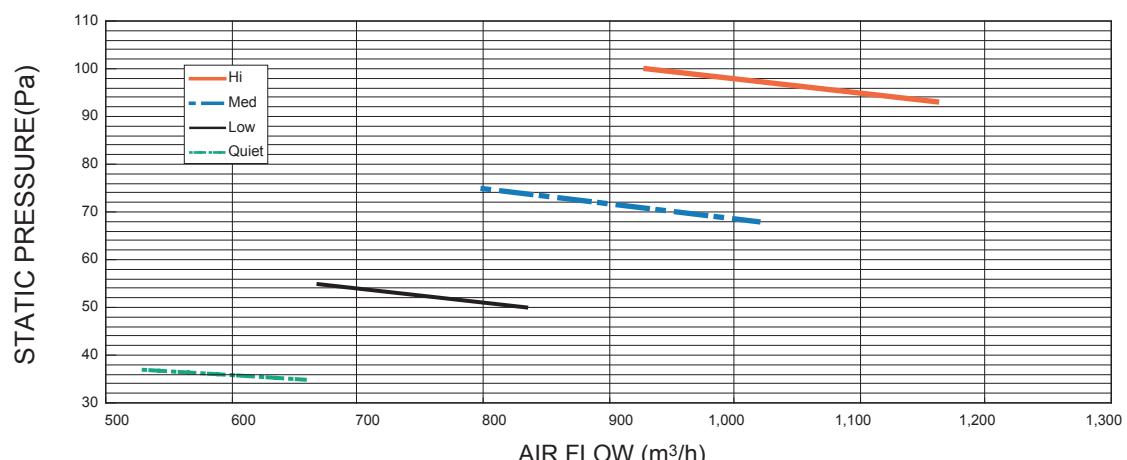


7-2-2. MODE 2

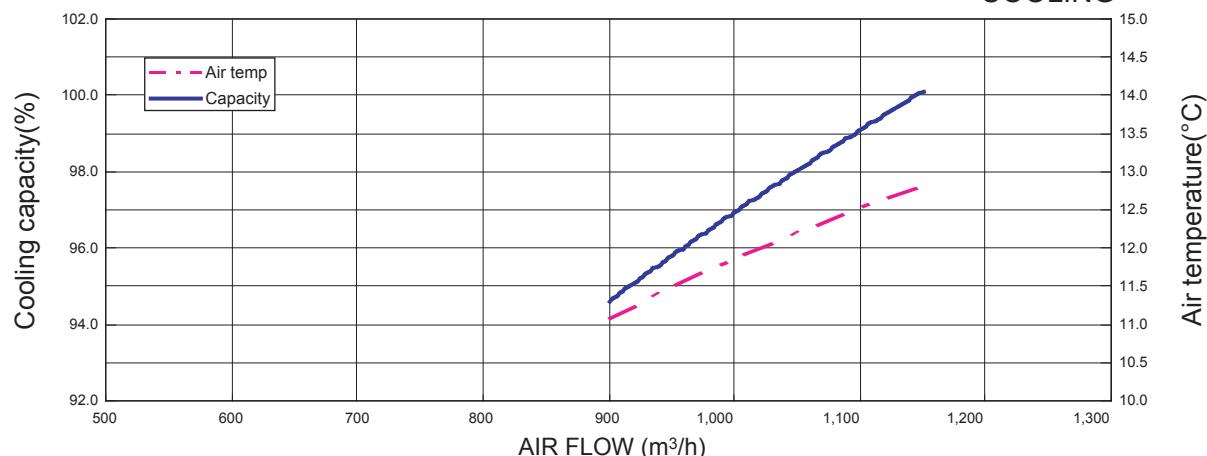
■ MODEL : AR*A24L, AR*F24L

		Static pressure (Pa)							
		35	37	50	55	68	75	93	100
FAN SPEED	Hi	m³/h	-	-	-	-	-	1160	930
	Med	m³/h	-	-	-	-	1020	800	-
	Med	I/s	-	-	-	-	283	222	322
	Med	CFM	-	-	-	-	600	471	258
	Low	m³/h	-	-	835	670	-	-	-
	Low	I/s	-	-	232	186	-	-	-
	Low	CFM	-	-	491	394	-	-	-
	Quiet	m³/h	660	530	-	-	-	-	-
	Quiet	I/s	183	147	-	-	-	-	-
	Quiet	CFM	388	312	-	-	-	-	-

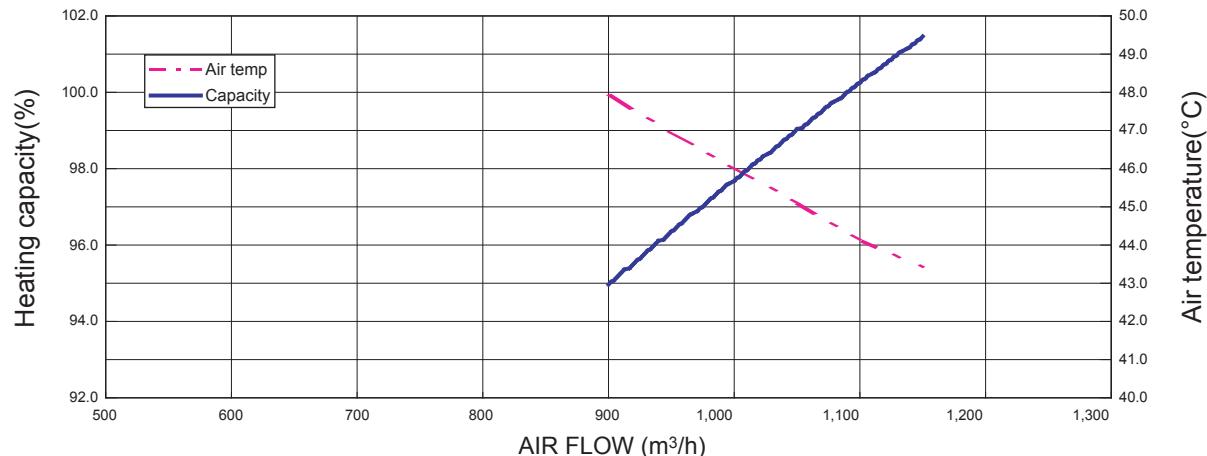
Q-h Characteristic curve



COOLING



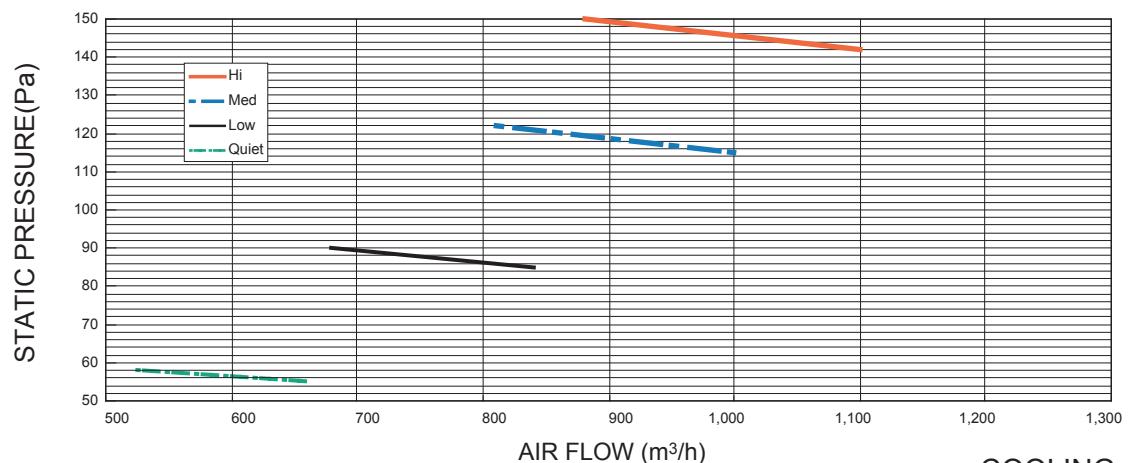
HEATING



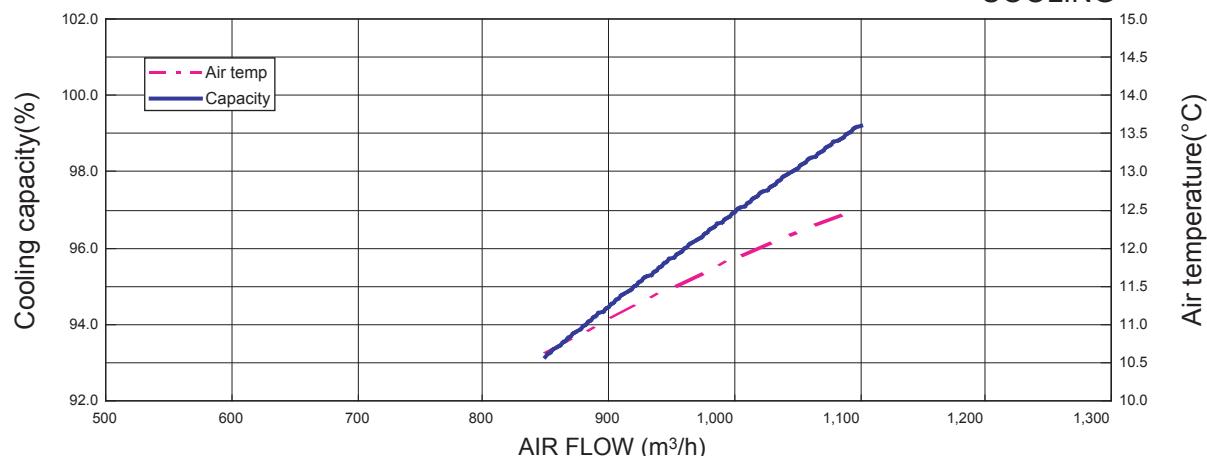
7-2-3. MODE 3**■ MODEL : AR*A24L, AR*F24L**

		Static pressure (Pa)							
		55	58	85	90	115	122	142	150
FAN SPEED	Hi	m³/h	-	-	-	-	-	1100	880
	Med	m³/h	-	-	-	-	1000	810	-
	Med	I/s	-	-	-	-	278	225	-
	Med	CFM	-	-	-	-	589	477	-
	Low	m³/h	-	-	840	680	-	-	-
	Low	I/s	-	-	233	189	-	-	-
	Low	CFM	-	-	494	400	-	-	-
	Quiet	m³/h	660	525	-	-	-	-	-
	Quiet	I/s	183	146	-	-	-	-	-
	Quiet	CFM	388	309	-	-	-	-	-

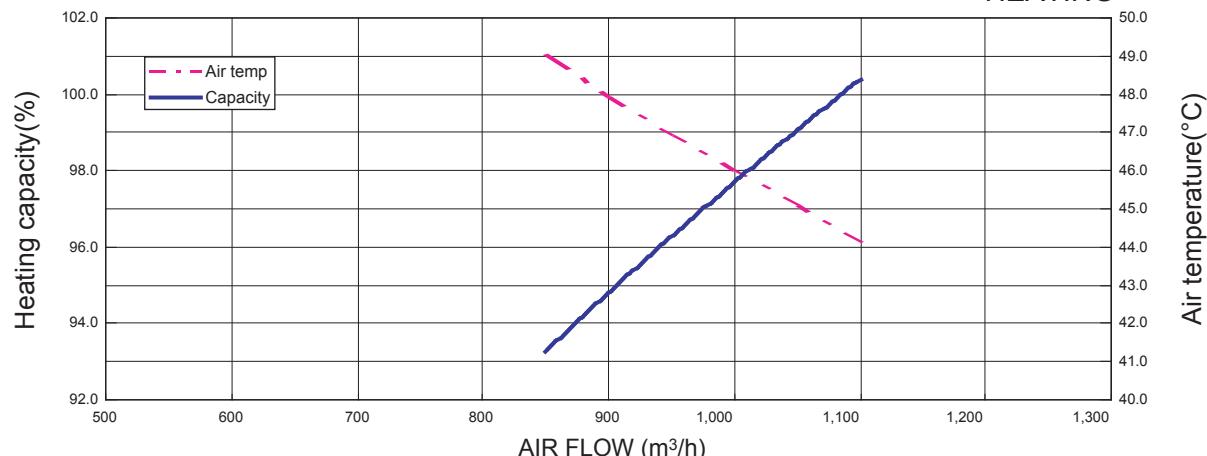
Q-h Characteristic curve



COOLING



HEATING

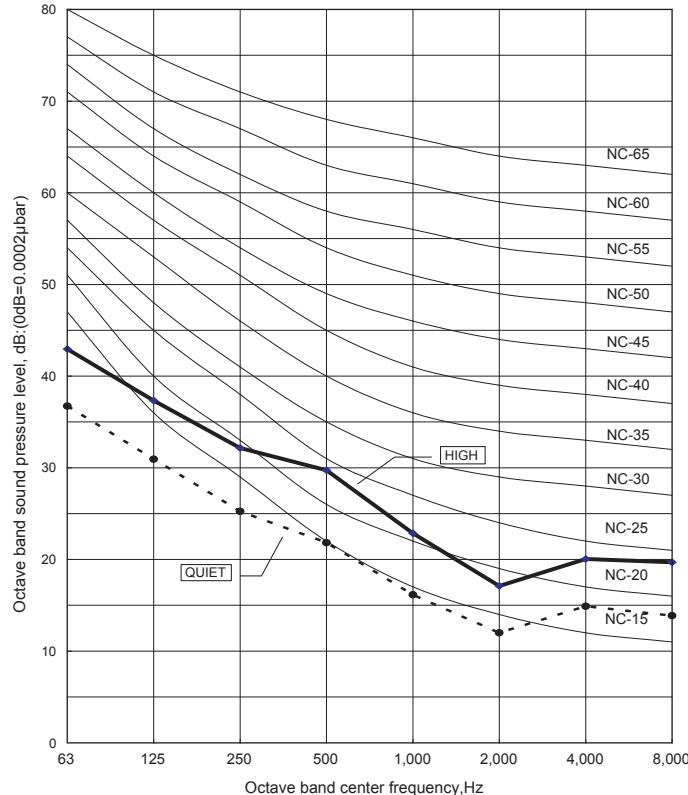


8. OPERATION NOISE

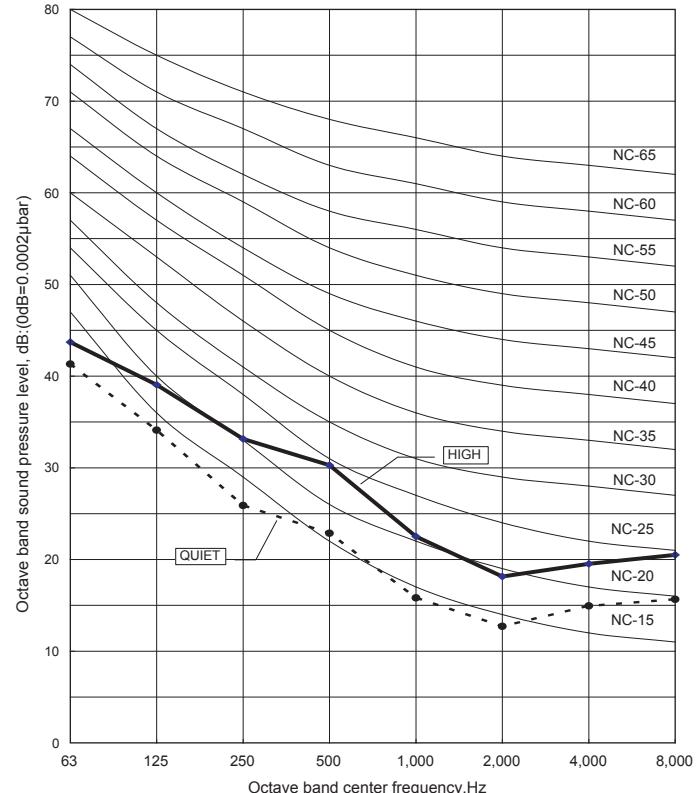
8-1. NOISE LEVEL CURVE

■ MODEL : AR*A24L, AR* F24L

● COOLING

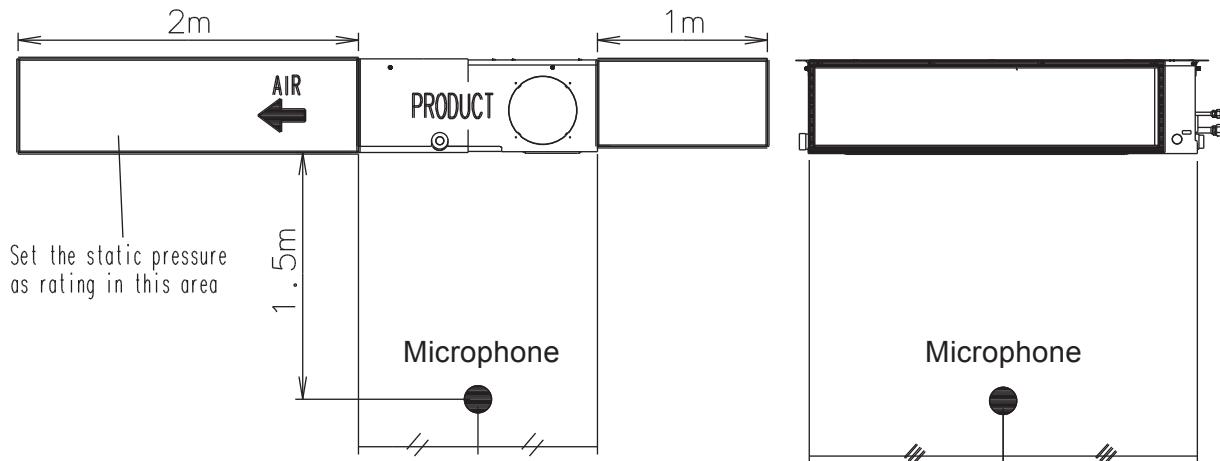


● HEATING



Condition
Static pressure : 30Pa
Static mode : Normal

8-2. SOUND LEVEL CHECK POINT



9. ELECTRIC CHARACTERISTICS

Model Name		AR * A24L	AR * F24L
Power Supply	Voltage	V	230 ~
	Frequency	Hz	50
Max Operating Current		A	0.7
*1)Wiring Spec.	Connection Cable	mm ²	1.5 - 2.5
	Limited wiring length	m	31

*1) Wiring Spec.

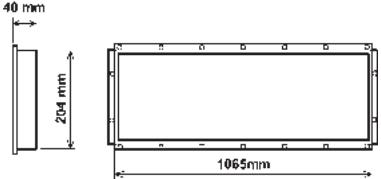
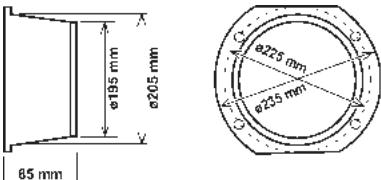
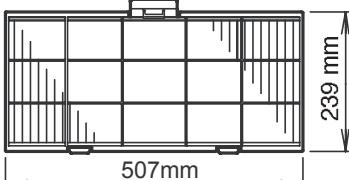
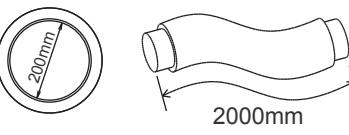
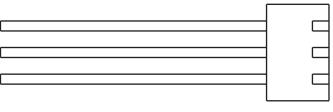
Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

10. SAFETY DEVICES

	Protection form	Model	
		AR * A24L	AR * F24L
Circuit protection	Current fuse (PCB)	3.15A 250V	
Fan motor protection	Thermal protection program	140±20°C OFF 110±20°C ON	

11. OPTIONAL PARTS

Exterior	Parts name	Model No.	Summary
	Square flange	UTD-SF045T	Both the Square flange and the Round flange can be selected.
	Round flange	UTD-RF204	Round flange is also used when the fresh air duct is installed.
	Long-life filter	UTD-LF25NA	Long-life filter can be mounted to the indoor unit.
	Flexible duct	UTD-RD202	Connect to Round flange and used at fan and fresh air ducts.
	Remote sensor	UTD-RS100	New amenity space can be offered by installing the Remote sensor in the remote controller.
	External control set	UTD-ECS5A	Use to connect with various peripheral devices and air conditioner PC board.
	IR Receiver Unit	UTY - LRH *1	Unit control is performed by wireless remote controller.
	Drain Pump Unit	UTZ - PX1NBA	Optional drain lift up mechanism allows more flexible installation.

OUTDOOR UNIT

2. SINGLE TYPE :

AO * A18LACL

AO * A18LALL

AO * A24LACL

AO * A24LALL

1. SPECIFICATIONS

Type				INVERTER HEATPUMP			
Model name				AO * A18LACL	AO * A24LACL		
Power source				230V~ 50Hz			
Available voltage range				198-264V~ 50Hz			
Starting current		A	7.7	10.0			
Fan	Airflow rate	Cooling	m ³ /h	2000	2470		
		Heating		1910	2470		
	Type × Q'ty			Propeller × 1			
	Motor output		W	54	65		
Sound pressure level	Cooling		dB(A)	50	52		
	Heating			50	53		
Heat exchanger type	Dimensions (H × W × D)			mm	546 × 866 × 18.2 546 × 832 × 18.2 504 × 589 × 18.2		
	Fin pitch				1.30		
	Rows x Stages			mm	2 × 26		
	Pipe type				Copper		
	Fin type				Aluminium		
Compressor	Type × Q'ty			Twin Rotary × 1			
	Motor output		W	1100			
Refrigerant	Type			R410A			
	Charge	g	1250	1700			
Refrigerant oil		Type			POE		
Enclosure	Material			Steel sheet			
	Colour			Beige (10YR7.5/1.0NN)			
Dimensions (H × W × D)	Net		mm	578 × 790 × 300	578 × 790 × 315		
	Gross			648 × 910 × 380			
Weight	Net		kg(lb.)	40 (88)	44 (97)		
	Gross			44 (97)	48 (106)		
Connection pipe	Size	Liquid	mm	Φ 6.35 (Φ 1/4 in.)			
		Gas		Φ 12.70 (Φ 1/2 in.)			
	Method			Flare			
	Max. length		m	25(chargeless : 15)	30(chargeless : 15)		
	Max. height difference			15	20		
Operation range		Cooling	°C	-10 to 46			
		Heating		-15 to 24			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

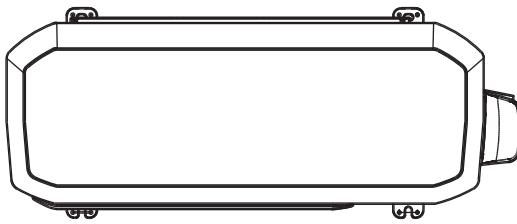
Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

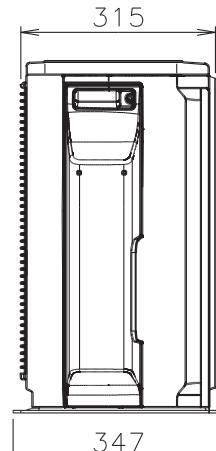
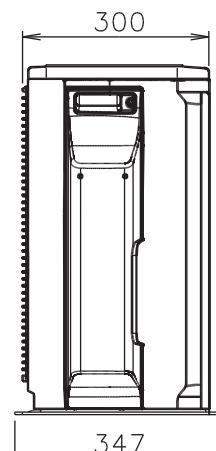
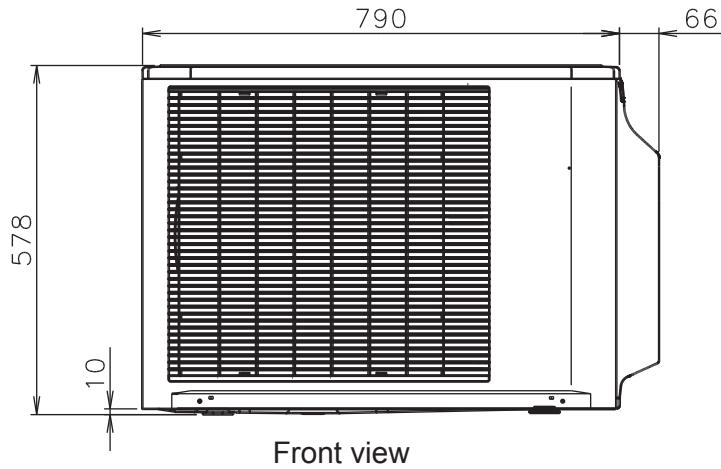
2. DIMENSIONS

■ MODELS : AO*A18L, AO*A24L

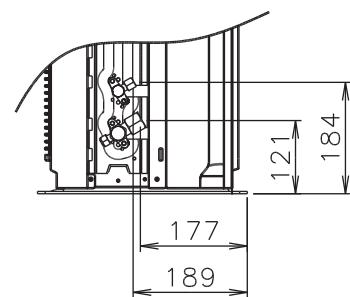
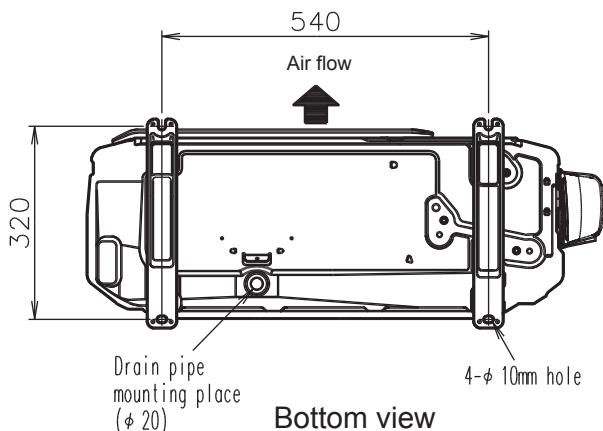
(Unit : mm)



Top view



Side view

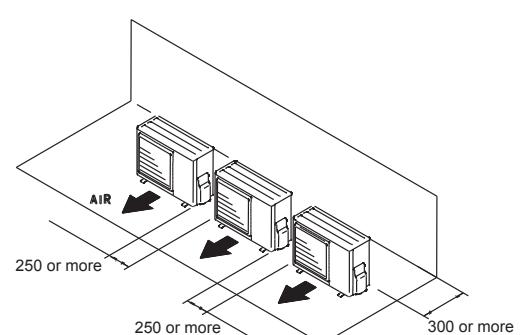
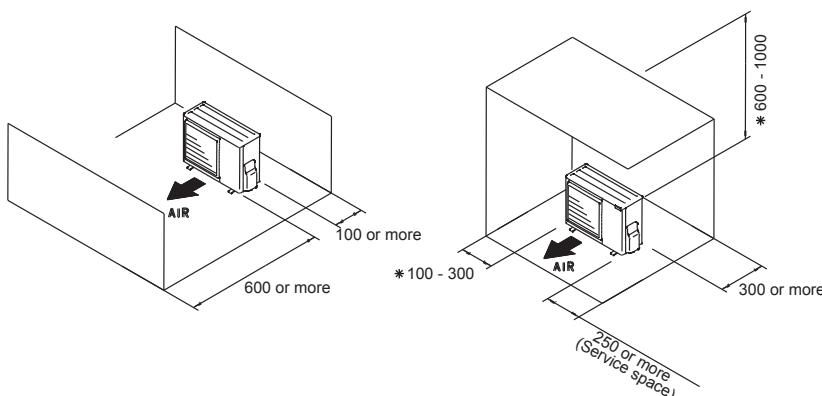


■ MOUNTING POSITION

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

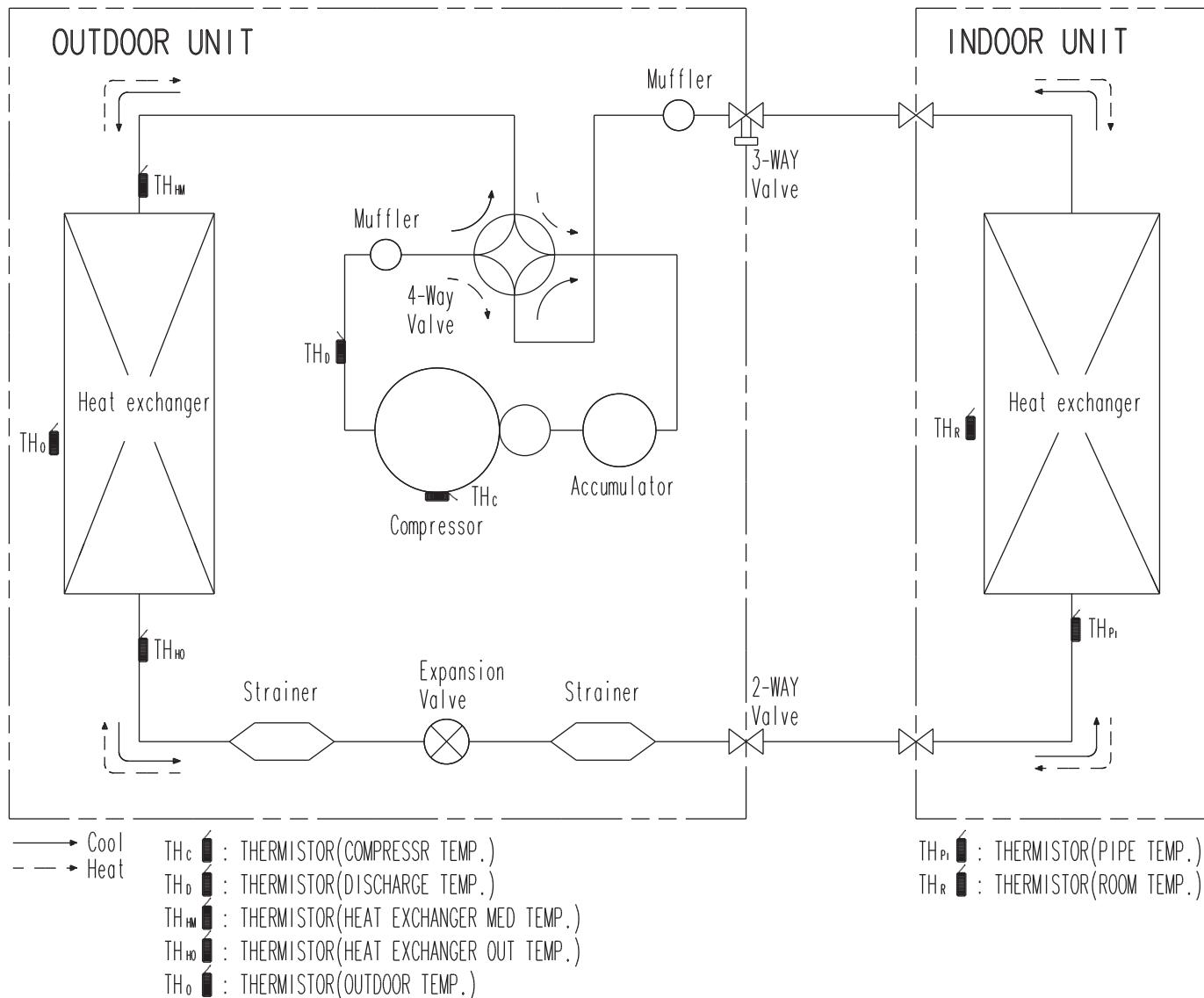


* If the space is larger than stated, the condition will be the same as that are no obstacles.

3. REFRIGERANT CIRCUIT

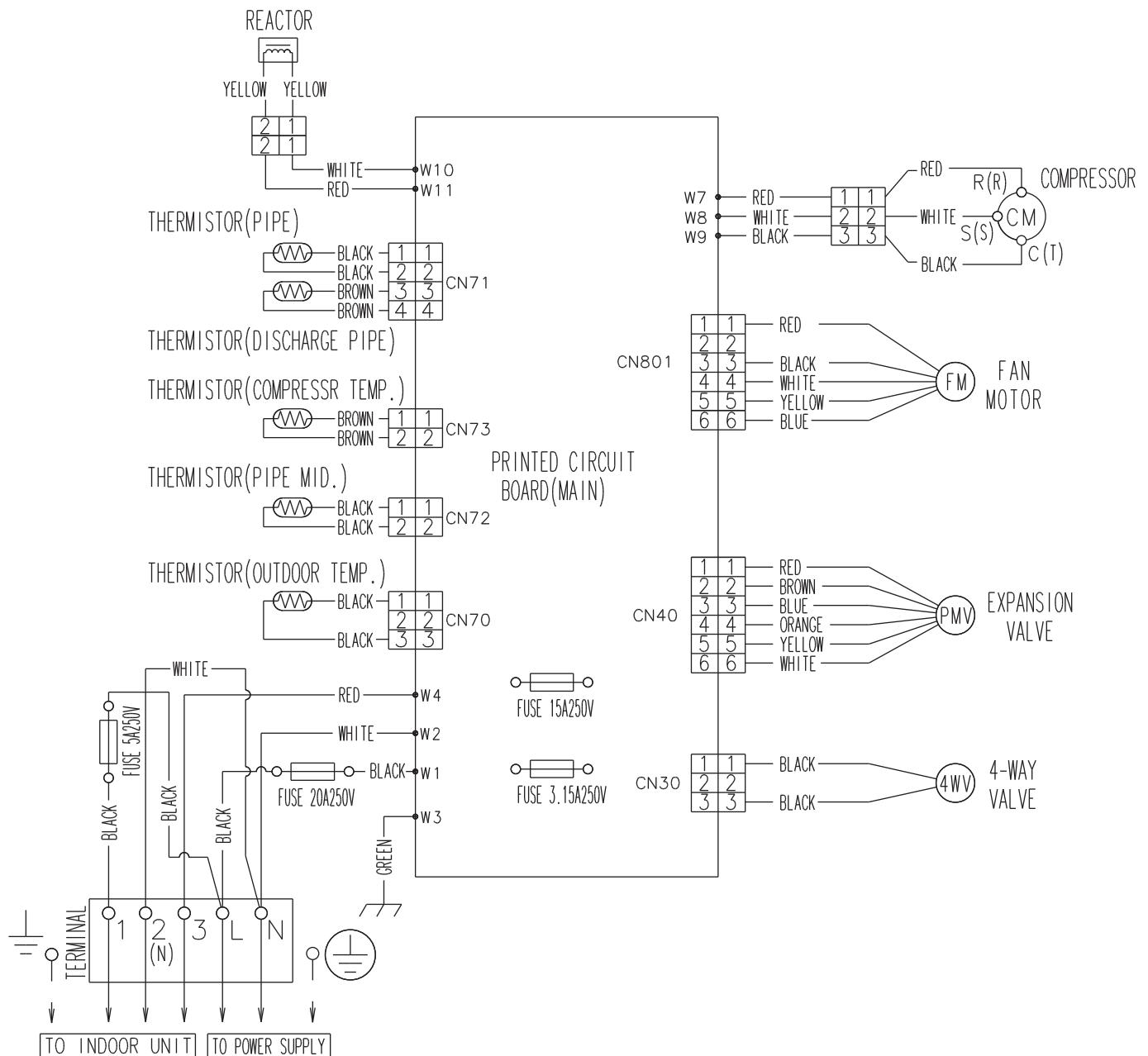
OUTDOOR UNIT
AO*A18-24L

OUTDOOR UNIT
AO*A18-24L



4. WIRING DIAGRAMS

■ MODELS : AO*A18L, AO*A24L



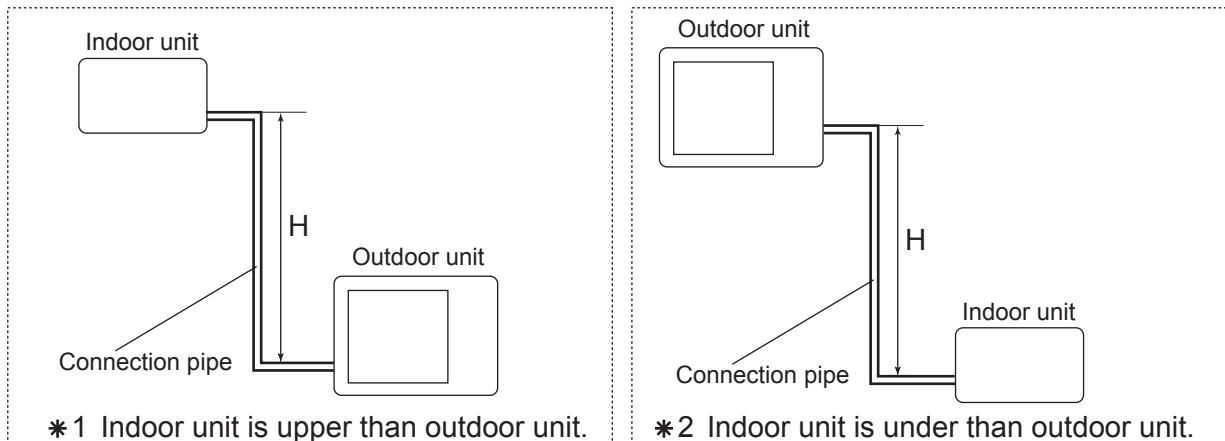
5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

■ MODEL : AO*A18L

COOLING		Pipe length (m)					
		5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.953	0.950
		10	-	-	0.983	0.968	0.966
		7.5	-	0.988	0.987	0.972	0.970
		5	0.992	0.992	0.991	0.976	0.974
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	0.999	0.984	0.982
		-5	1.000	1.000	0.999	0.984	0.982
		-7.5	-	1.000	0.999	0.984	0.982
		-10	-	-	0.999	0.984	0.982
		-15	-	-	-	0.984	0.982

HEATING		Pipe length (m)					
		5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.920	0.894
		10	-	-	0.982	0.920	0.894
		7.5	-	1.000	0.982	0.920	0.894
		5	0.993	1.000	0.982	0.920	0.894
	* 2 Indoor unit is under than outdoor unit	0	0.993	1.000	0.982	0.920	0.894
		-5	0.988	0.995	0.977	0.916	0.889
		-7.5	-	0.993	0.975	0.913	0.887
		-10	-	-	0.972	0.911	0.885
		-15	-	-	-	0.902	0.876

Height difference H

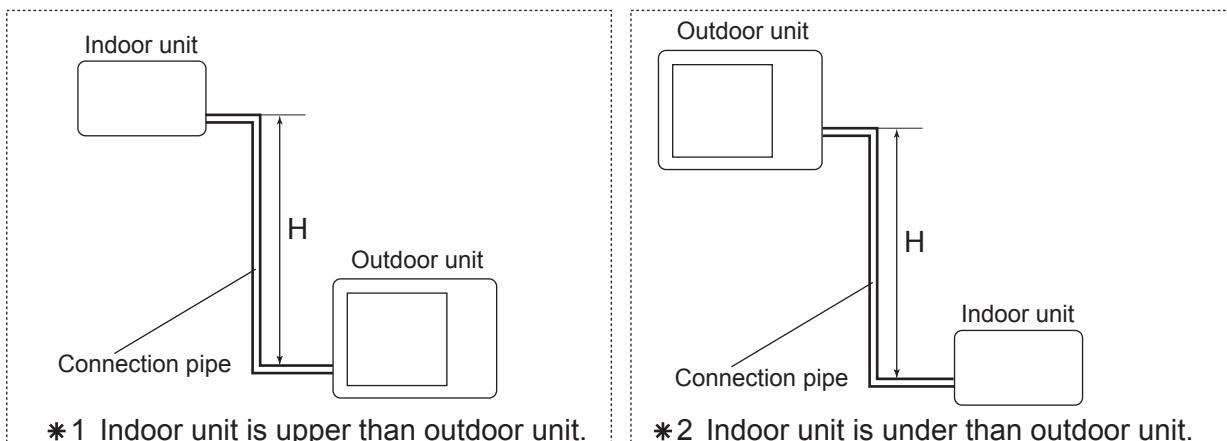


■ MODEL : AO*A24L

COOLING			Pipe length (m)						
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.963	0.961	0.959
		10	-	-	0.984	0.981	0.979	0.977	0.975
		7.5	-	0.988	0.988	0.985	0.983	0.981	0.979
		5	0.992	0.992	0.992	0.989	0.987	0.985	0.983
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-5	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-7.5	-	1.000	1.000	0.997	0.995	0.993	0.991
		-10	-	-	1.000	0.997	0.995	0.993	0.991
		-20	-	-	-	-	0.995	0.993	0.991

HEATING			Pipe length (m)						
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.927	0.893	0.863
		10	-	-	0.992	0.952	0.927	0.893	0.863
		7.5	-	1.000	0.992	0.952	0.927	0.893	0.863
		5	1.001	1.000	0.992	0.952	0.927	0.893	0.863
	* 2 Indoor unit is under than outdoor unit	0	1.001	1.000	0.992	0.952	0.927	0.893	0.863
		-5	0.996	0.995	0.987	0.947	0.922	0.888	0.859
		-7.5	-	0.993	0.984	0.945	0.920	0.886	0.857
		-10	-	-	0.982	0.943	0.917	0.884	0.855
		-20	-	-	-	-	0.908	0.875	0.846

Height difference H



6. ADDITIONAL CHARGE CALCULATION

■ MODEL : AO*A18L

Refrigerant type	R410A	
Refrigerant amount	g	1250

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	

■ MODEL : AO*A24L

Refrigerant type	R410A	
Refrigerant amount	g	1700

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	30	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	+300	

7. AIR FLOW

■ MODEL : AO*A18L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
860	m^3/h	2000
	l/s	556
	CFM	1177

● HEATING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
820	m^3/h	1910
	l/s	531
	CFM	1124

■ MODEL : AO*A24L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

● HEATING

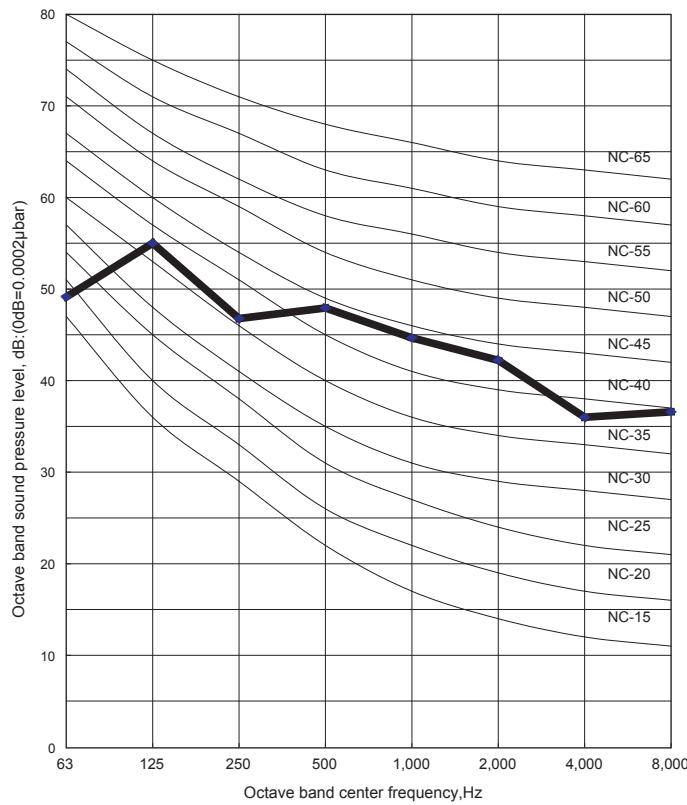
NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

8. OPERATION NOISE

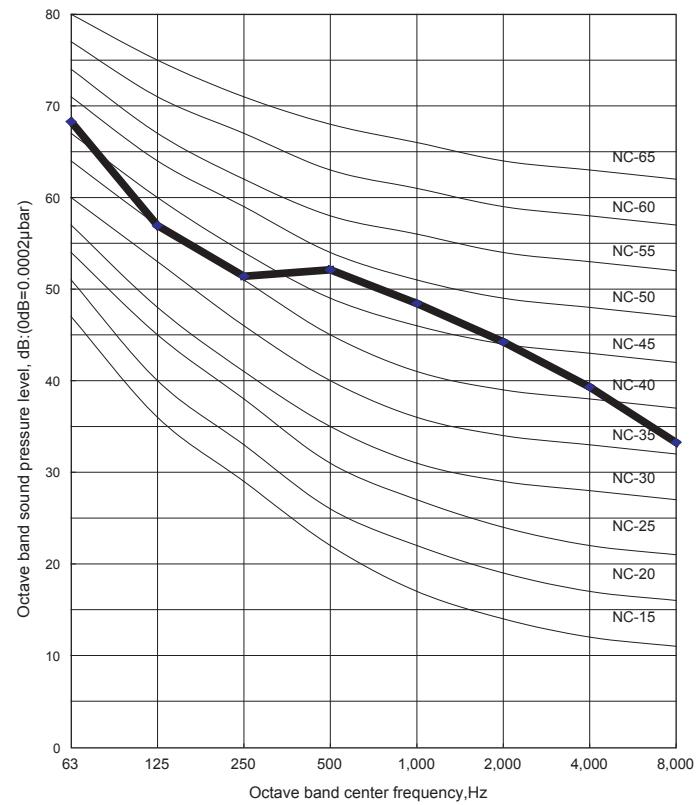
8-1. NOISE LEVEL CURVE

■ COOLING

● MODEL : AO*A18L

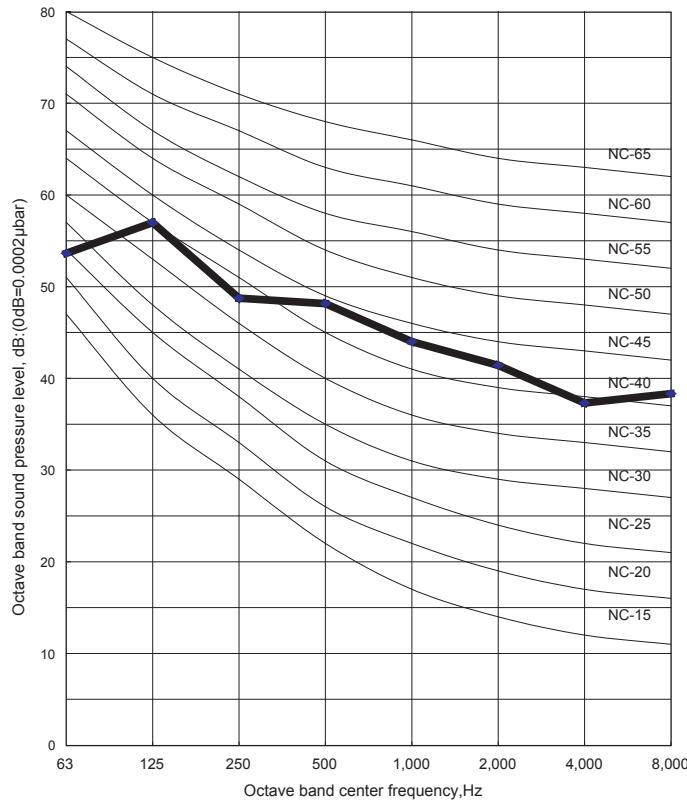


● MODEL : AO*A24L

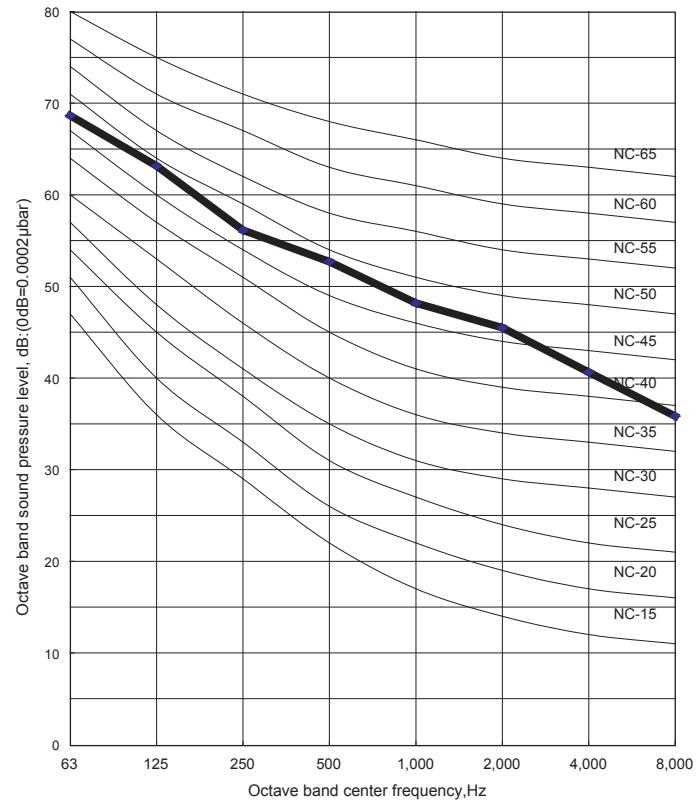


■ HEATING

● MODEL : AO*A18L



● MODEL : AO*A24L

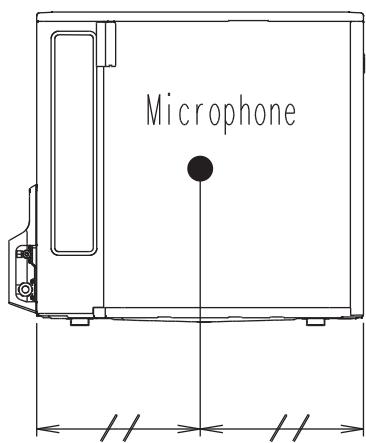
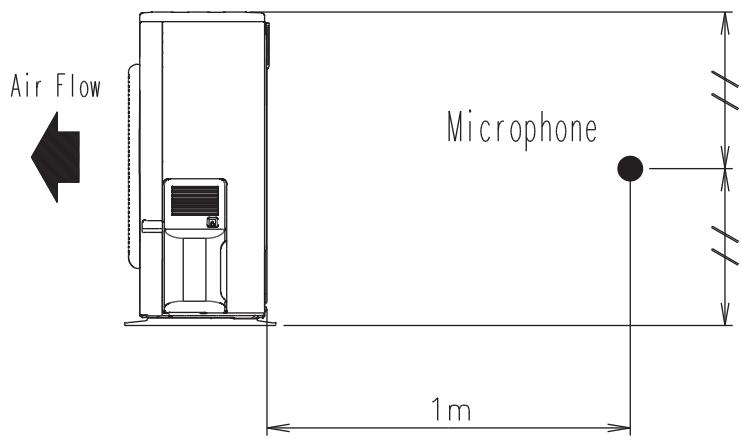


OUTDOOR UNIT
AO*A18-24L

8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT
AO*A18-24L

OUTDOOR UNIT
AO*A18-24L



9. ELECTRIC CHARACTERISTICS

Model Name			AO * A18L	AO * A24L
Power Supply	Voltage	V	230~	
	Frequency	Hz	50	
Max Operating Current		A	15.0	16.2
Starting Current		A	7.7	10.0
*1) Wiring Spec.	Main Fuse (Circuit breaker) Current	A	20	20
	Power Cable	mm ²	3.5 - 4.5	
	*2)Limited wiring length	m	24	22

*1) Wiring Spec.

Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

*2) Limited Wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

10. SAFETY DEVICES

	Protection form	Model	
		AO * A18L	AO * A24L
Circuit protection	Current fuse (NEAR THE TERMINAL)	20A 250V	
		5A 250V	
Fan motor protection	Current fuse (MAIN PRINTED CIRCUIT BOARD)	15A 250V	
		3.15A 250V	
Fan motor protection	Thermal protection program	OFF: 100^{+15}_{-10} °C ON: 95^{+15}_{-10} °C	OFF: 110^{+15}_{-10} °C ON: 105^{+15}_{-10} °C
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	OFF:110°C ON: After 40 minutes	
	Thermal protection program (DISCHARGE TEMP.)	OFF:110°C ON: After 7 minutes	

OUTDOOR UNIT

2. SINGLE TYPE :

AO * B18LACL

AO * B18LALL

AO * B24LACL

AO * B24LALL

1. SPECIFICATIONS

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L

Type			INVERTER HEATPUMP	
Model name			AO*B18LACL	AO*B24LACL
			AO*B18LALL	AO*B24LALL
Power source			230V ~ 50Hz	
Available voltage range			198-264V ~ 50Hz	
Starting current		A	7.7	10.0
Fan	Airflow rate	Cooling	m ³ /h	2000
		Heating		1910
	Type × Q'ty	Propeller × 1		
	Motor output		W	54
	Sound pressure level	Cooling	dB(A)	50
		Heating		50
Heat exchanger type	Dimensions (H × W × D)		mm	546 × 876 × 18.2
				546 × 832 × 18.2
	Fin pitch			504 × 589 × 18.2
	Rows x Stages			1.30
	Pipe type		Copper	
Compressor	Fin type		Aluminium	
	Type × Q'ty			Twin Rotary × 1
	Motor output		W	1100
	Refrigerant		R410A	
	Charge	g	1250	1700
Refrigerant oil		Type		
Enclosure		Material		
		Colour		
Dimensions (H×W×D)	Net		mm	578 × 790 × 300
	Gross			648 × 910 × 380
Weight	Net		kg(lb.)	40 (88)
	Gross			44 (97)
Connection pipe	Size	Liquid	mm	Φ 6.35 (Φ 1/4 in.)
		Gas		Φ 12.70 (Φ 1/2 in.)
	Method		Flare	
	Max. length		m	25(chargeless:15)
	Max. height difference			15
Operation range		Cooling	°C	-10 to 46
		Heating		-15 to 24

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

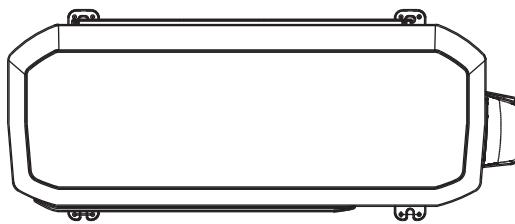
Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

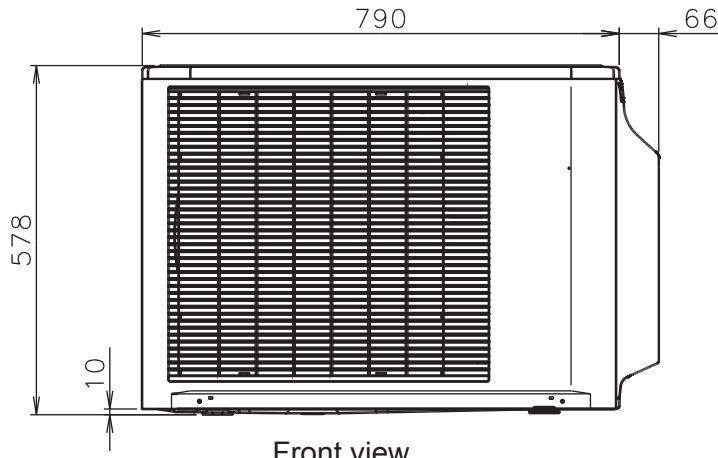
2. DIMENSIONS

■ MODEL : AO*B18L, AO*B24L

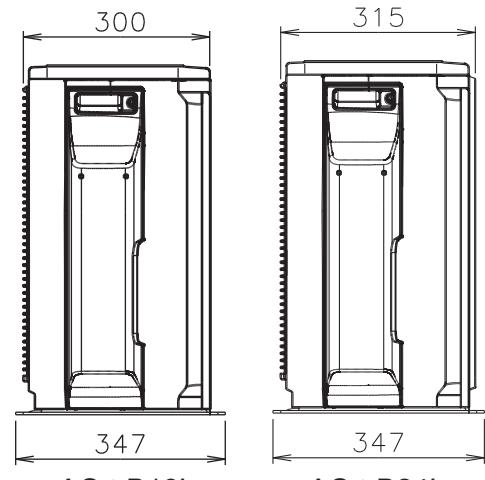
(Unit : mm)



Top view



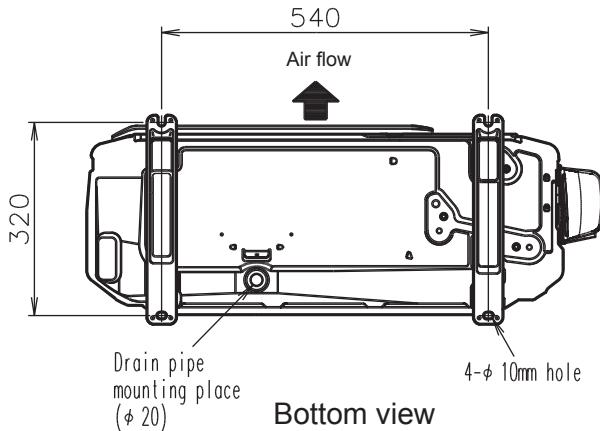
Front view



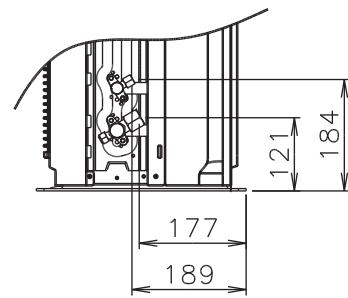
AO*B18L

AO*B24L

Side view



Bottom view



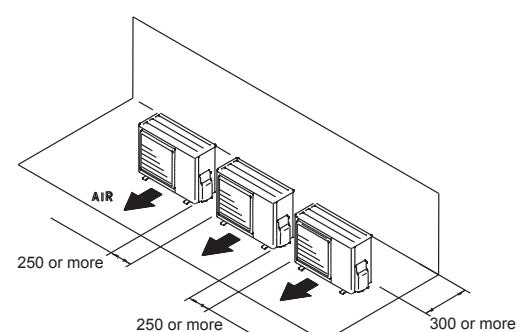
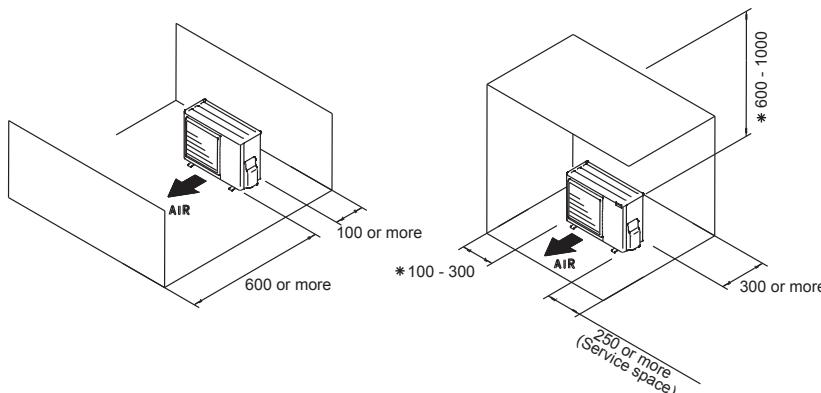
■ MOUNTING POSITION

(Unit : mm)

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

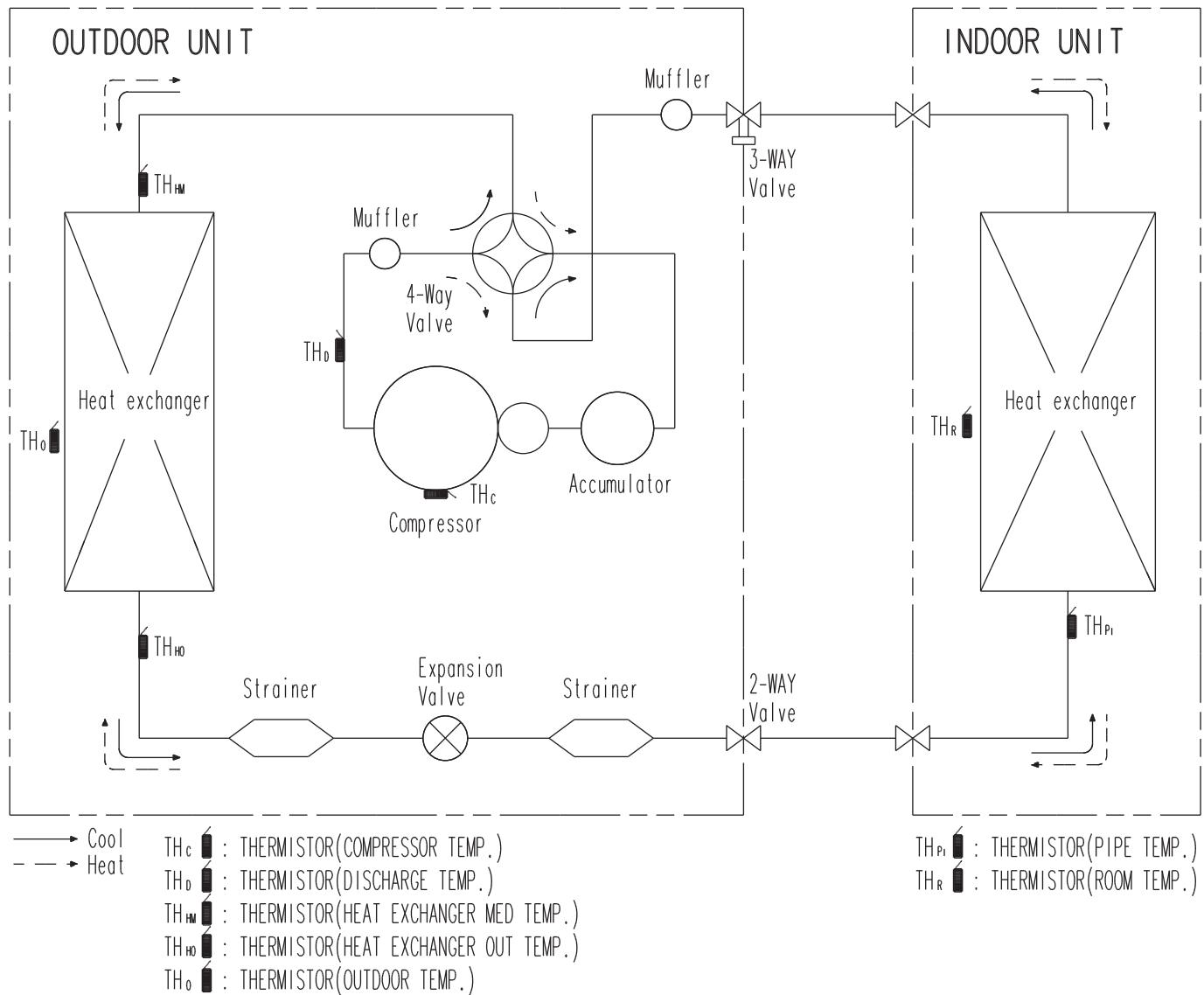


* If the space is larger than stated, the condition will be the same as that are no obstacles.

3. REFRIGERANT CIRCUIT

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L

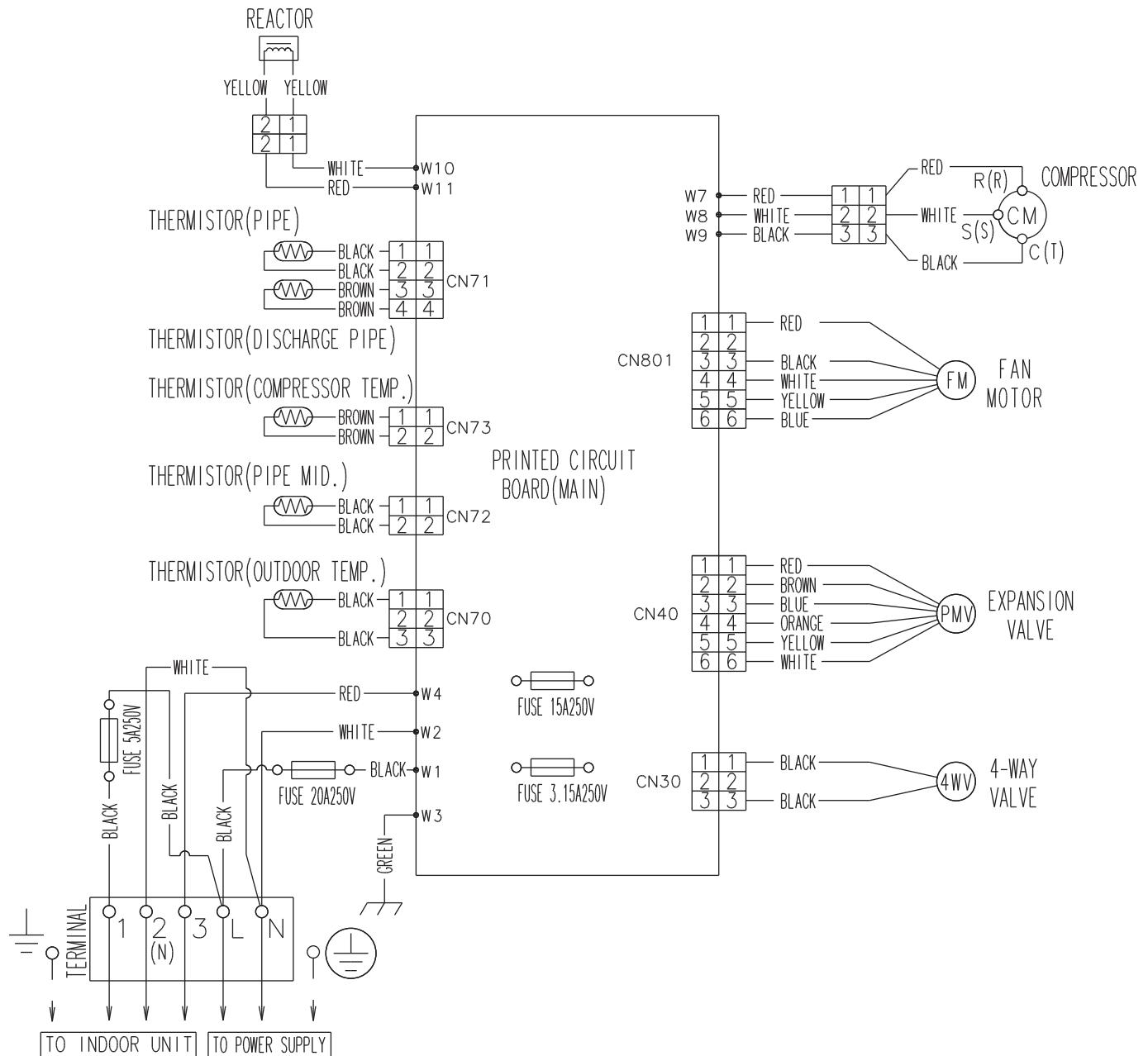


4. WIRING DIAGRAMS

■ MODEL : AO*B18L, AO*B24L

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L



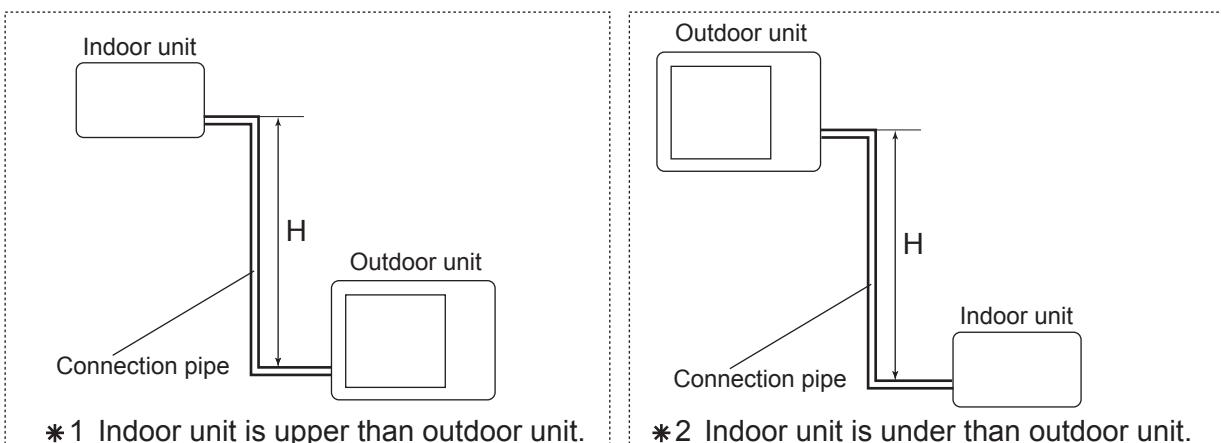
5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

■ MODEL : AO*B18L

COOLING		Pipe length (m)						
		5	7.5	10	15	20	25	
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.953	0.950	0.947
		10	-	-	0.983	0.968	0.966	0.962
		7.5	-	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	-	1.000	0.999	0.984	0.982	0.978
		-10	-	-	0.999	0.984	0.982	0.978
		-15	-	-	-	0.984	0.982	0.978

HEATING		Pipe length (m)						
		5	7.5	10	15	20	25	
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.920	0.894	0.867
		10	-	-	0.982	0.920	0.894	0.867
		7.5	-	1.000	0.982	0.920	0.894	0.867
		5	0.993	1.000	0.982	0.920	0.894	0.867
	* 2 Indoor unit is under than outdoor unit	0	0.993	1.000	0.982	0.920	0.894	0.867
		-5	0.988	0.995	0.977	0.916	0.889	0.862
		-7.5	-	0.993	0.975	0.913	0.887	0.860
		-10	-	-	0.972	0.911	0.885	0.858
		-15	-	-	-	0.902	0.876	0.849

Height difference H

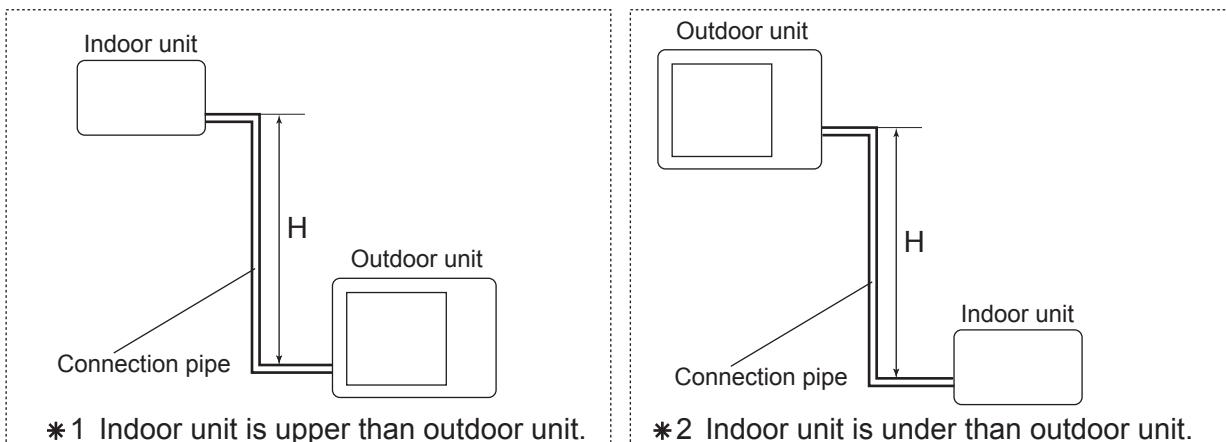


■ MODEL : AO*B24L

COOLING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.963	0.961	0.959
		10	-	-	0.984	0.981	0.979	0.977	0.975
		7.5	-	0.988	0.988	0.985	0.983	0.981	0.979
		5	0.992	0.992	0.992	0.989	0.987	0.985	0.983
		0	1.000	1.000	1.000	0.997	0.995	0.993	0.991
	* 2 Indoor unit is under than outdoor unit	-5	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-7.5	-	1.000	1.000	0.997	0.995	0.993	0.991
		-10	-	-	1.000	0.997	0.995	0.993	0.991
		-20	-	-	-	-	0.995	0.993	0.991

HEATING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.927	0.893	0.863
		10	-	-	0.992	0.952	0.927	0.893	0.863
		7.5	-	1.000	0.992	0.952	0.927	0.893	0.863
		5	1.001	1.000	0.992	0.952	0.927	0.893	0.863
		0	1.001	1.000	0.992	0.952	0.927	0.893	0.863
	* 2 Indoor unit is under than outdoor unit	-5	0.996	0.995	0.987	0.947	0.922	0.888	0.859
		-7.5	-	0.993	0.984	0.945	0.920	0.886	0.857
		-10	-	-	0.982	0.943	0.917	0.884	0.855
		-20	-	-	-	-	0.908	0.875	0.846

Height difference H



6. ADDITIONAL CHARGE CALCULATION

■ MODEL : AO*B18L

Refrigerant type	R410A	
Refrigerant amount	g	1250

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	

■ MODEL : AO*B24L

Refrigerant type	R410A	
Refrigerant amount	g	1700

● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	30	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	+300	

7. AIR FLOW

■ MODEL : AO*B18L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
860	m^3/h	2000
	l/s	556
	CFM	1177

● HEATING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
820	m^3/h	1910
	l/s	531
	CFM	1124

■ MODEL : AO*B24L

● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

● HEATING

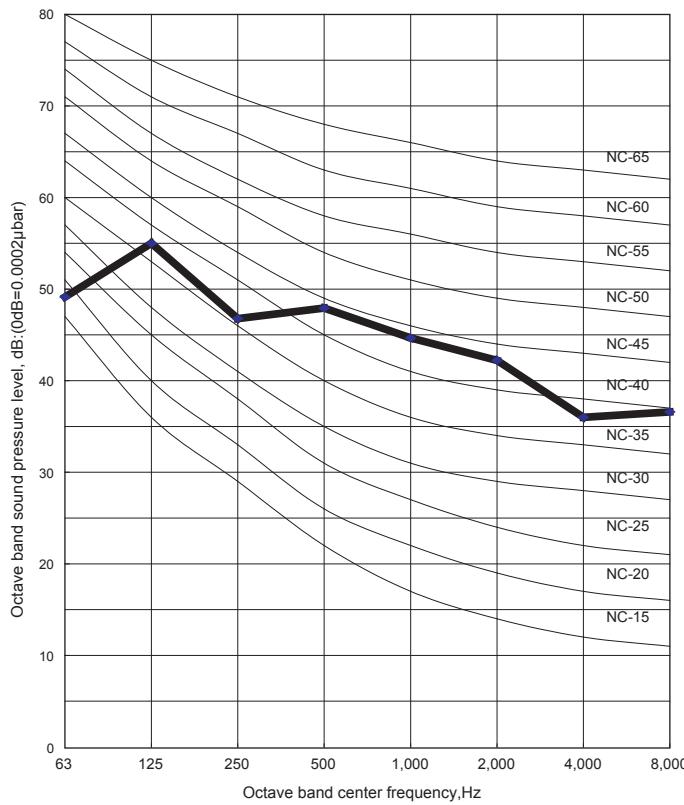
NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	m^3/h	2470
	l/s	686
	CFM	1454

8. OPERATION NOISE

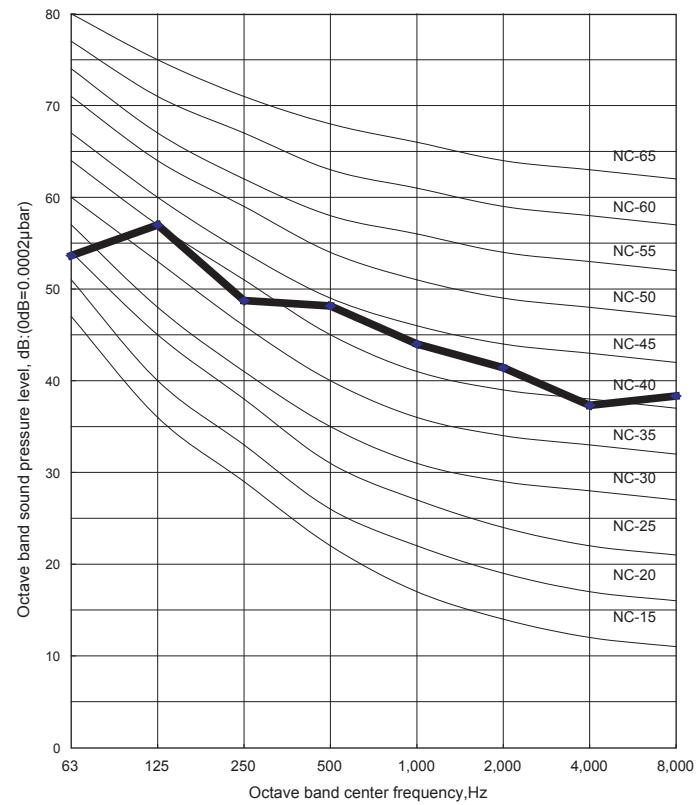
8-1. NOISE LEVEL CURVE

■ MODEL : AO*B18L

● COOLING

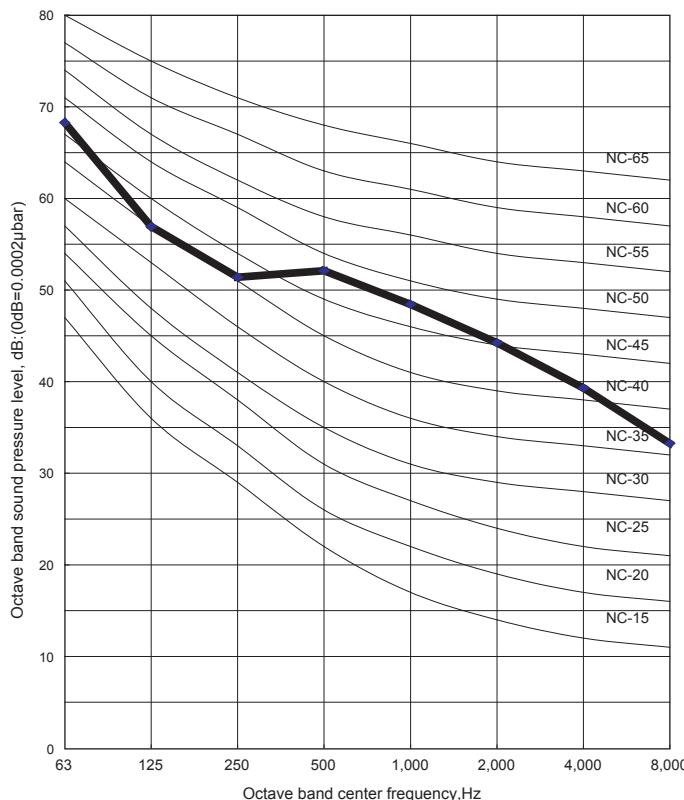


● HEATING

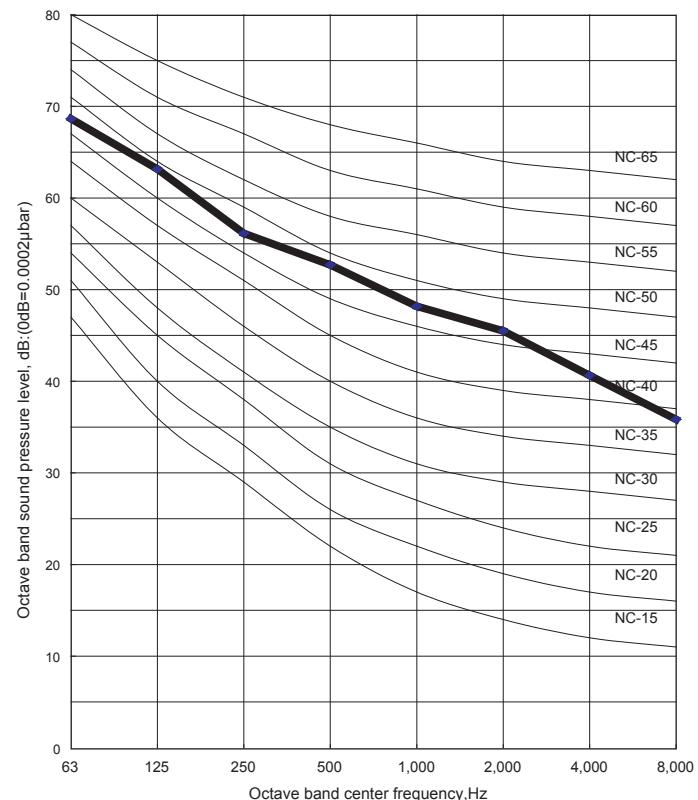


■ MODEL : AO*B24L

● COOLING

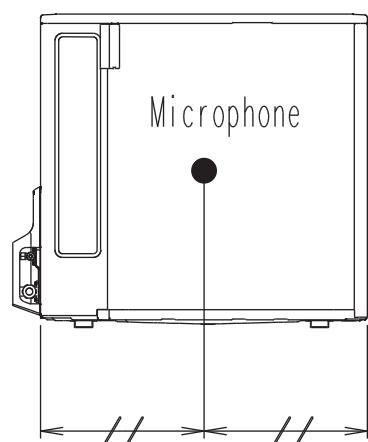
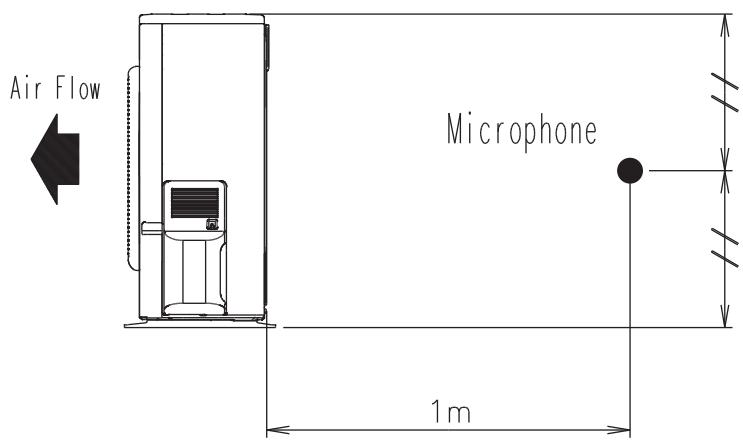


● HEATING



8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT
AO*B18-24L



OUTDOOR UNIT
AO*B18-24L

9. ELECTRIC CHARACTERISTICS

Model name			AO*B18L	AO*B24L
Power supply	Voltage	V	230	~
	Frequency	Hz		50
Max. operating current	A		15.0	16.2
Starting current	A		7.7	10.0
*1) Wiring spec.	Main fuse (Circuit breaker) current	A	20	20
	Power cable	mm ²		4.0
	*2)Limited wiring length	m	24	22

*1) Wiring spec.

Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

*2) Limited wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

10. SAFETY DEVICES

OUTDOOR UNIT
AO*B18-24L

OUTDOOR UNIT
AO*B18-24L

	Protection form	Model	
		AO*B18L	AO*B24L
Circuit protection	Current fuse (NEAR THE TERMINAL) Current fuse (MAIN PRINTED CIRCUIT BOARD)	20A 250V	
		5A 250V	
Fan motor protection	Thermal protection program	15A 250V	
		OFF: 100^{+15}_{-10} °C	OFF: 110^{+15}_{-10} °C
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	ON: 95^{+15}_{-10} °C	ON: 105^{+15}_{-10} °C
	Thermal protection program (DISCHARGE TEMP.)	OFF:110°C ON: After 40 minutes	
		OFF:110°C ON: After 7 minutes	