

**SPLIT TYPE  
AIR CONDITIONER (50Hz)**

**DUCT type**

# SERVICE MANUAL

| Models | Indoor unit | Outdoor unit |
|--------|-------------|--------------|
|        | ARY7FUAB    | AOY7FSAJ     |
|        | ARY7UUAB    | AOY7USAJL    |
|        | ARY9FUAB    | AOY9FSAJ     |
|        | ARY9UUAB    | AOY9USAJL    |



## C O N T E N T S

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FUJITSU GENERAL LIMITED

# S P E C I F I C A T I O N S

|                  |      |          |           |          |           |
|------------------|------|----------|-----------|----------|-----------|
| INDOOR UNIT      |      | ARY7FUAB | ARY7UUAB  | ARY9FUAB | ARY9UUAB  |
| OUTDOOR UNIT     |      | AOY7FSAJ | AOY7USAJL | AOY9FSAJ | AOY9USAJL |
| COOLING CAPACITY | (kW) | 2.15     | 2.15      | 2.80     | 2.70      |
| HEATING CAPACITY | (kW) | —        | 2.45      | —        | 3.10      |

## ELECTRICAL DATA

|                    |         |         |      |      |      |
|--------------------|---------|---------|------|------|------|
| POWER SOURCE       | (V)     | 230     |      |      |      |
| FREQUENCY          | (Hz)    | 50      |      |      |      |
| RUNNING CURRENT    | (A)     | COOLING | 3.7  | 3.6  | 4.6  |
|                    |         | HEATING | —    | 3.6  | —    |
| INPUT WATTS        | (kW)    | COOLING | 0.76 | 0.76 | 0.99 |
|                    |         | HEATING | —    | 0.76 | —    |
| E.E.R.             | (kW/kW) | COOLING | 2.83 | 2.83 | 2.83 |
|                    |         | HEATING | —    | 3.22 | —    |
| MOISTURE REMOVAL   | (ℓ /hr) | 0.8     | 0.8  | 1.0  | 1.0  |
| AIR CIRCULATION-Hi | (m³/hr) | 340     | 340  | 420  | 420  |

## COMPRESSOR

|      |             |             |             |             |
|------|-------------|-------------|-------------|-------------|
| TYPE | ROTARY      |             |             |             |
| CODE | 80210065(B) | 80210065(B) | 80214165(B) | 80214165(B) |

## FAN MOTOR

|              |              |           |           |           |           |
|--------------|--------------|-----------|-----------|-----------|-----------|
| TYPE         | INDOOR UNIT  | MFA-9NTAT |           |           |           |
|              | OUTDOOR UNIT | MFB-14VTT | MFB-14NTT | MFB-14VTT | MFB-14NTT |
| POWER SOURCE | (V)          | 230       |           |           |           |
| HI-SPEED     | (r.p.m.)     | 710       | 710       | 855       | 855       |
| MED-SPEED    | (r.p.m.)     | 675       | 675       | 780       | 780       |
| LO-SPEED     | (r.p.m.)     | 625       | 625       | 735       | 735       |

## DIMENSIONS

|              |                |                 |
|--------------|----------------|-----------------|
| INDOOR UNIT  | H x W x D (mm) | 217 x 663 x 595 |
| OUTDOOR UNIT |                | 530 x 750 x 250 |

## WEIGHT

|              |                  |         |         |         |         |
|--------------|------------------|---------|---------|---------|---------|
| INDOOR UNIT  | GROSS / NET (kg) | 22 / 18 |         |         |         |
| OUTDOOR UNIT |                  | 29 / 27 | 30 / 28 | 29 / 27 | 32 / 30 |

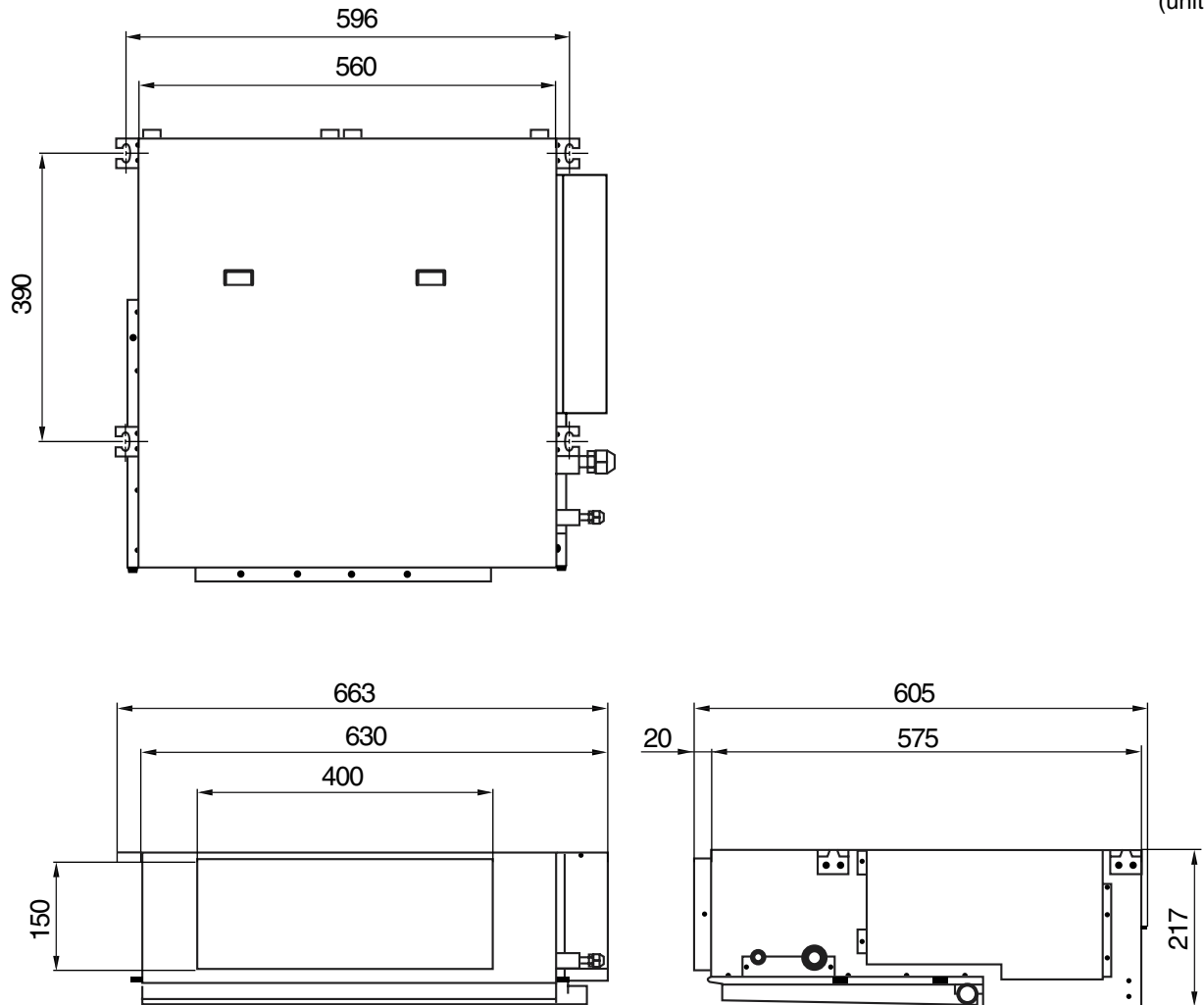
## REFRIGERANT CHARGE (R410A)

|                    |          |                  |                    |                    |                                 |
|--------------------|----------|------------------|--------------------|--------------------|---------------------------------|
| PIPE LENGTH        |          | 7.5 m (25 ft)    | 10 m (33 ft)       | 15 m (49 ft)       | Additional refrigerant          |
| FULL CHARGE AMOUNT | ARY7FUAB | 550 g ( 19.4 oz) | 587.5 g ( 20.7 oz) | 662.5 g ( 23.4 oz) | 15 g / m<br>( 0.53 oz / 3.3 ft) |
|                    | ARY7UUAB | 650 g ( 22.9 oz) | 687.5 g ( 24.2 oz) | 762.5 g ( 26.9 oz) |                                 |
|                    | ARY9FUAB | 600 g ( 21.2 oz) | 637.5 g ( 22.5 oz) | 712.5 g ( 25.2 oz) |                                 |
|                    | ARY9UUAB | 750 g ( 26.5 oz) | 787.5 g ( 27.8 oz) | 862.5 g ( 30.5 oz) |                                 |

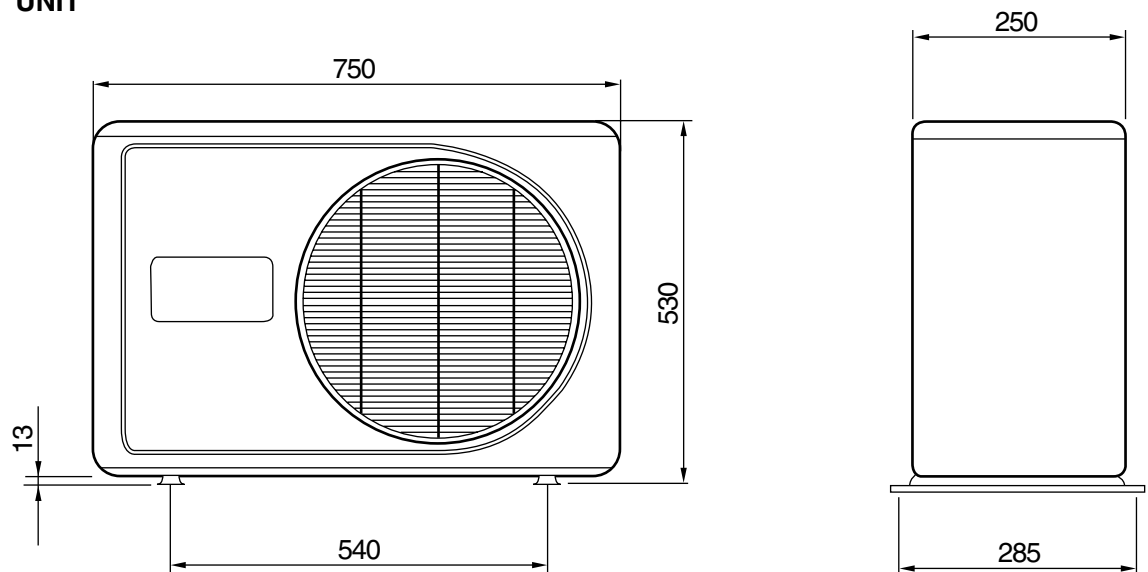
# OUTLINE AND DIMENSIONS

## INDOOR UNIT

(unit : mm)

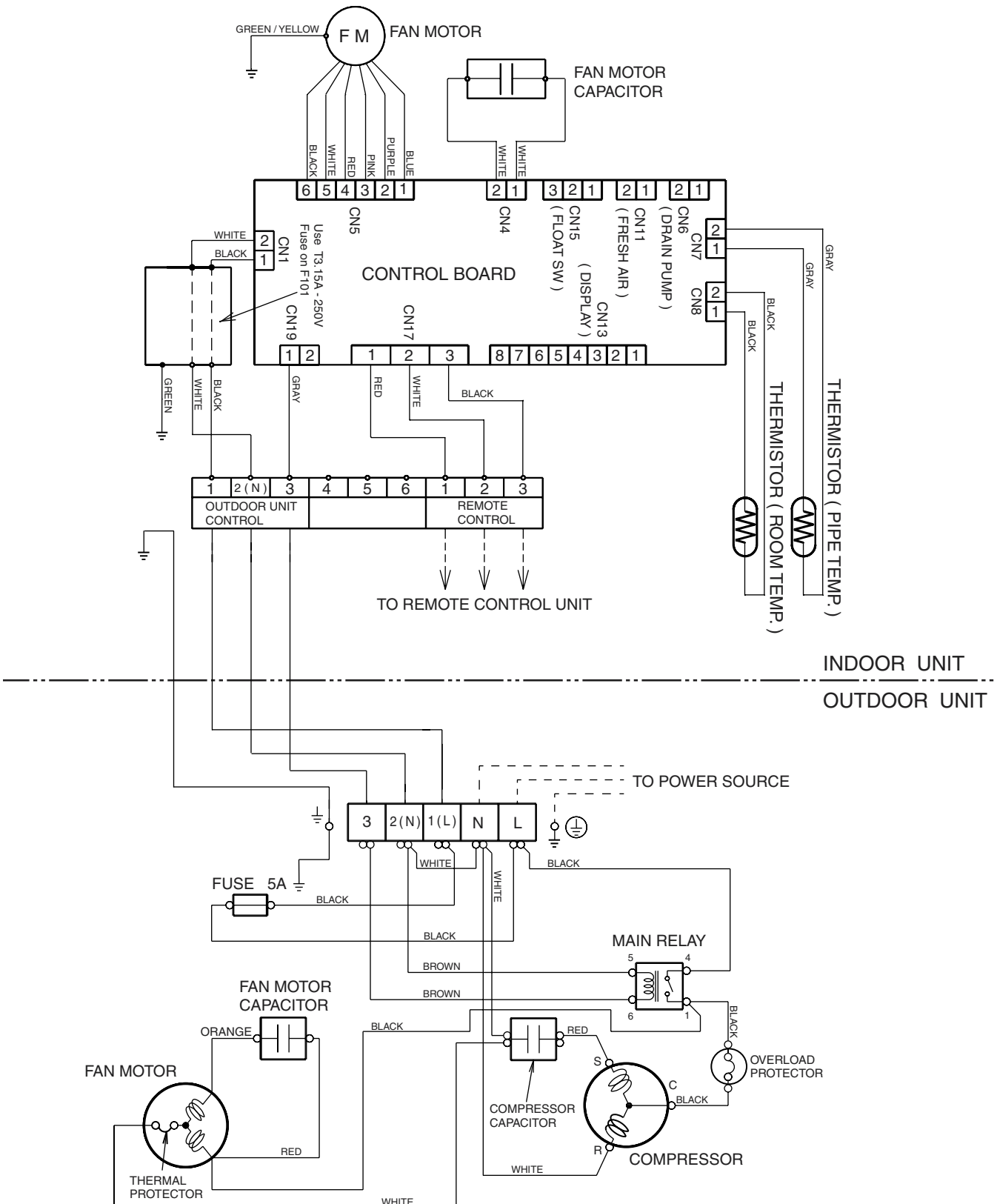


## OUTDOOR UNIT

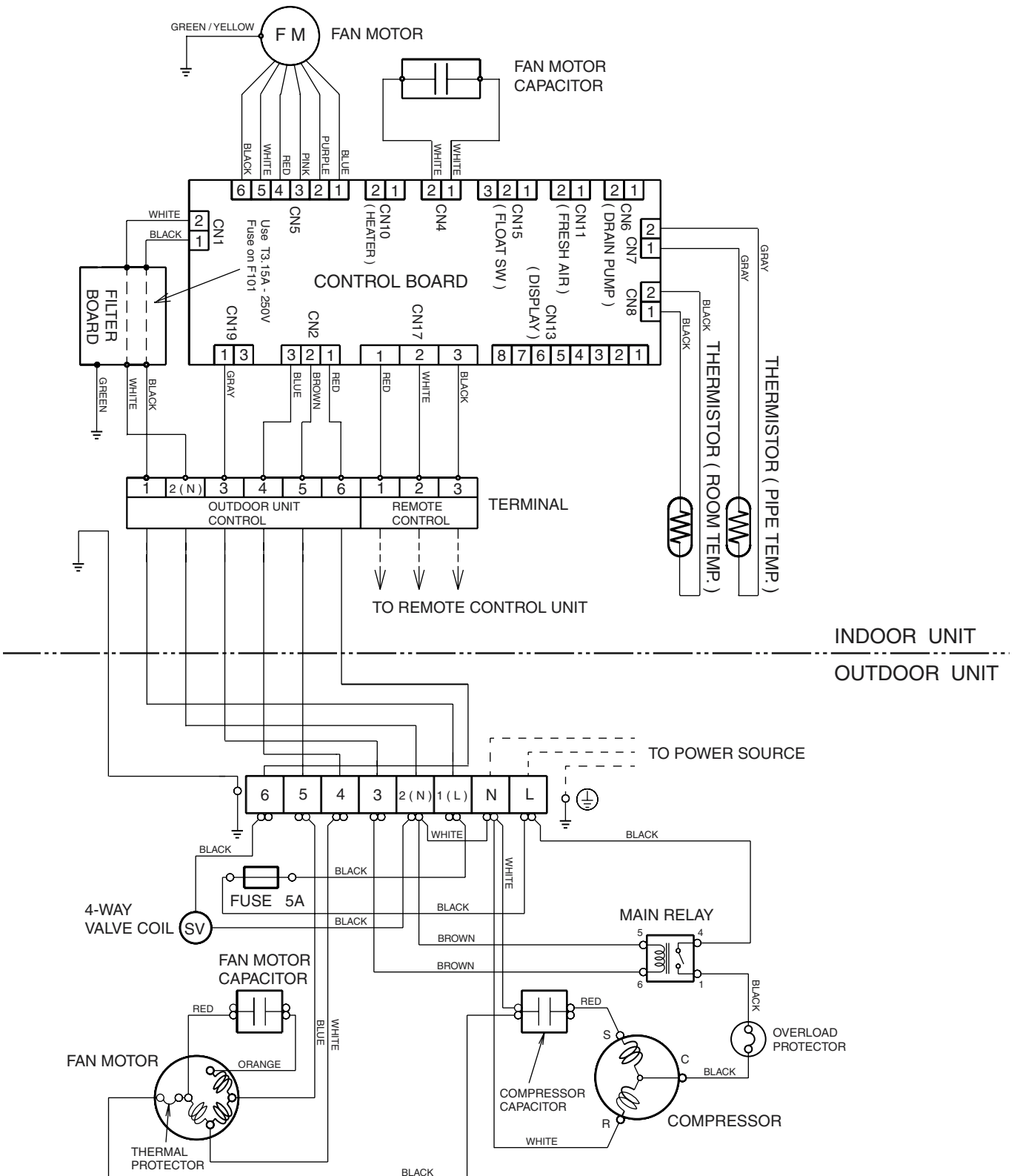


# CIRCUIT DIAGRAM

Models : ARY7FUAB / AOY7FSAJ  
ARY9FUAB / AOY9FSAJ

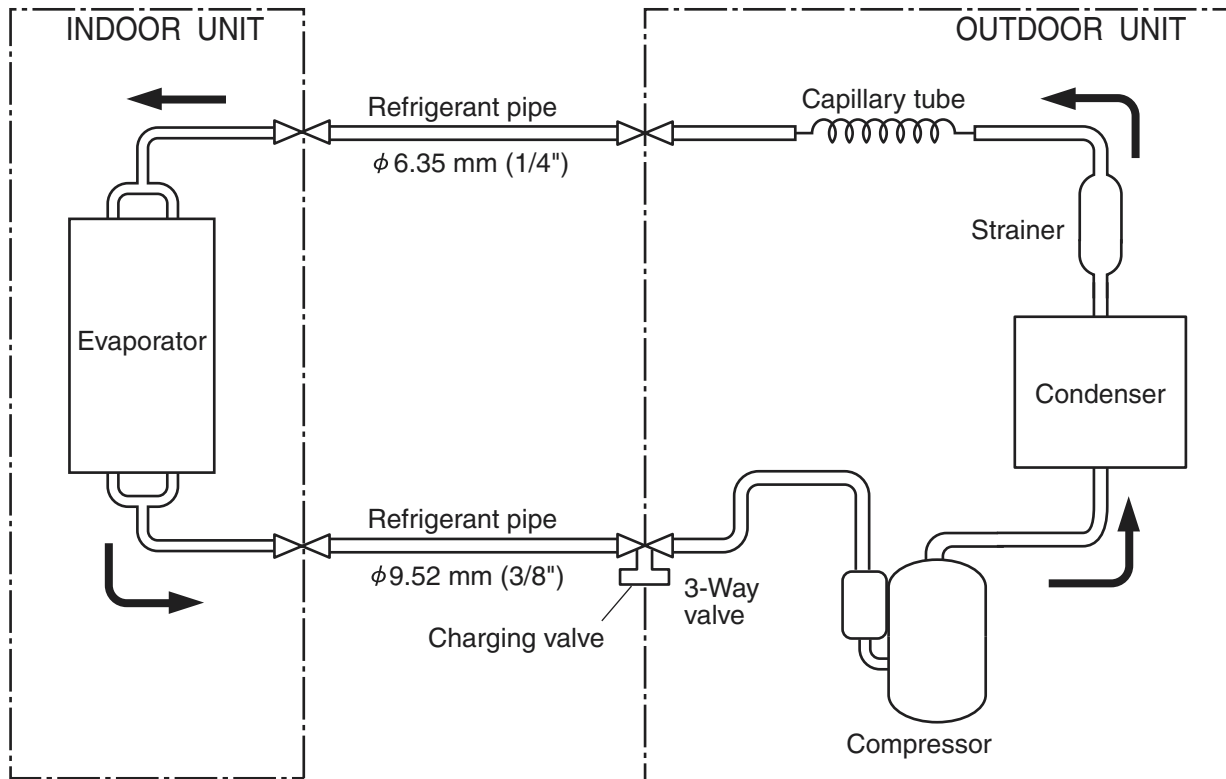


Models : ARY7UUAB / AOY7USAJL  
ARY9UUAB / AOY9USAJL

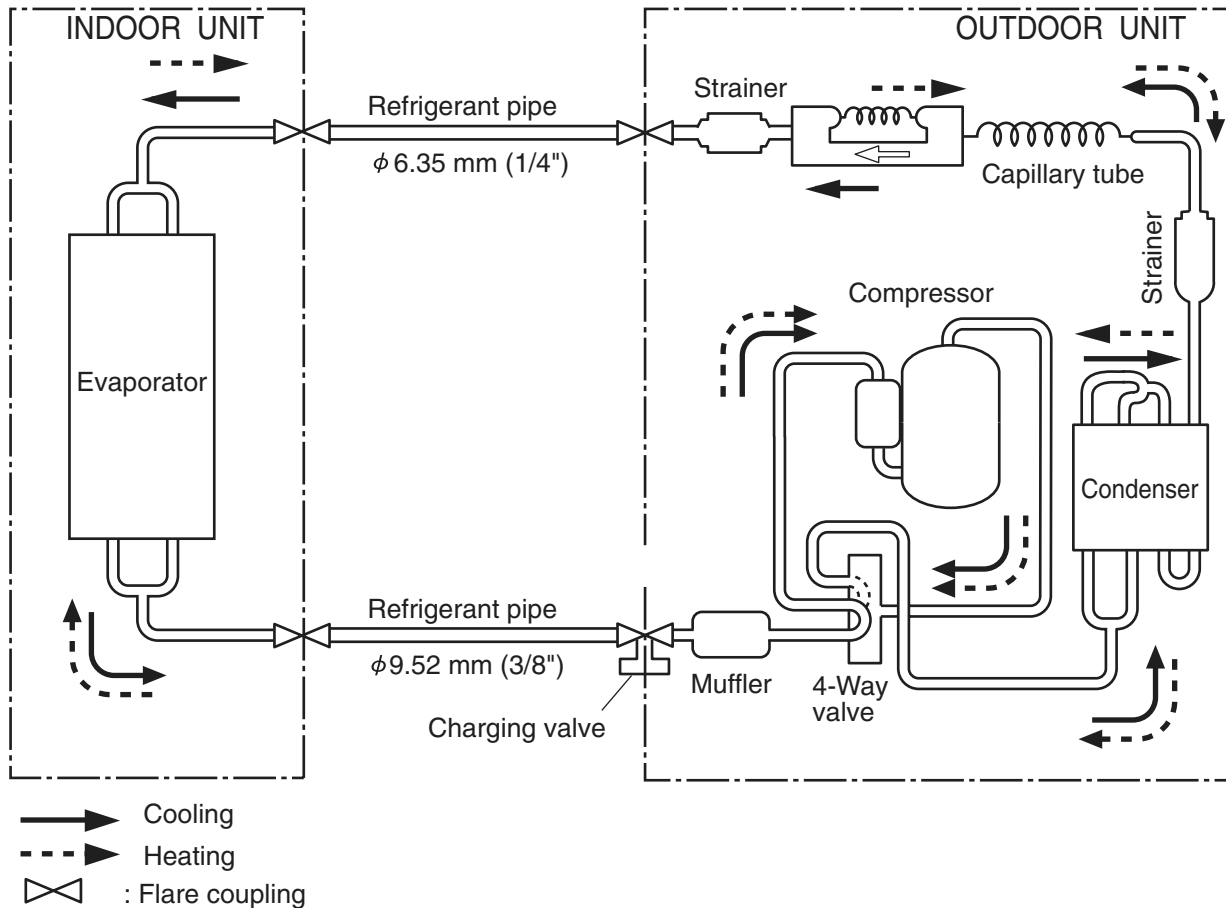


# REFRIGERANT SYSTEM DIAGRAM

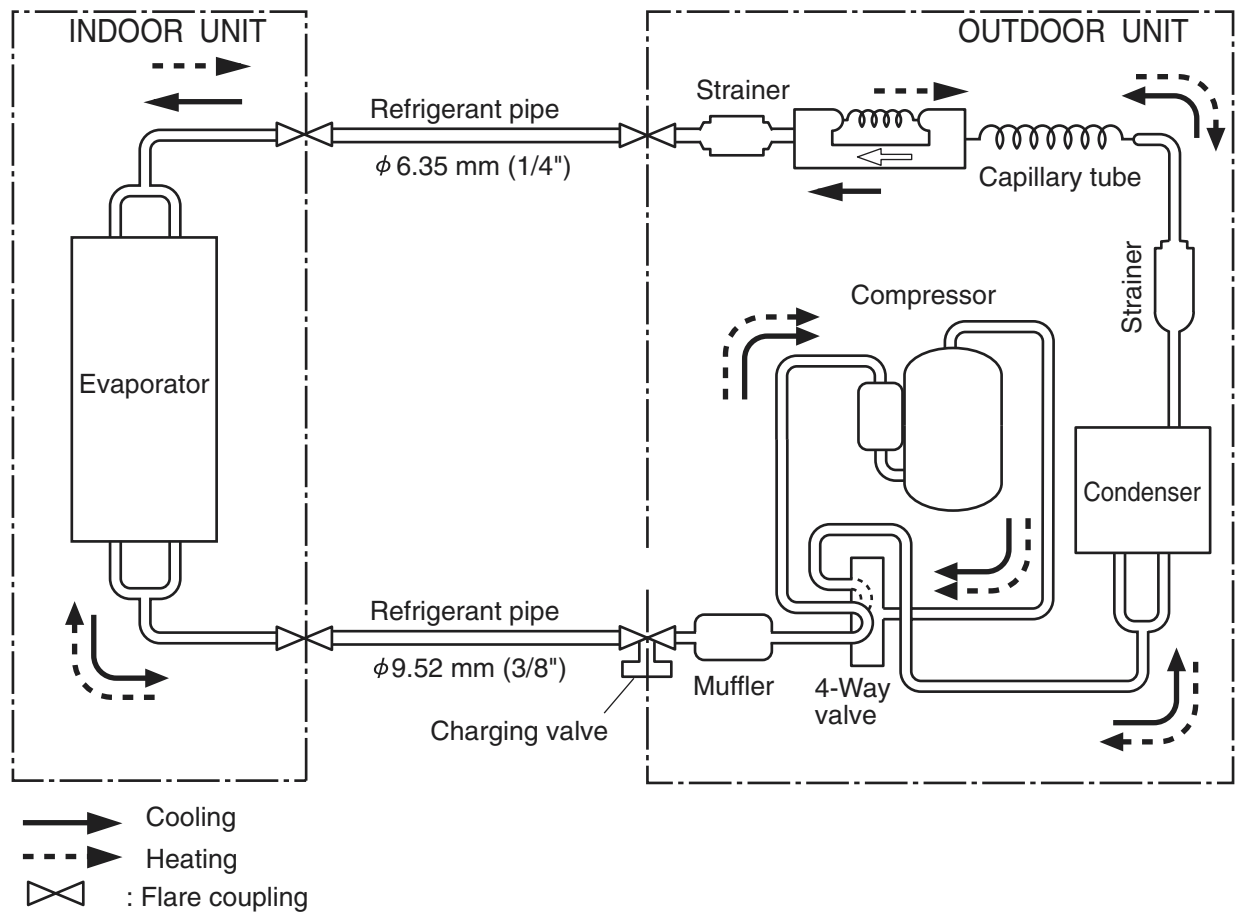
**Models : ARY7FUAB / AOY7FSAJ**  
**ARY9FUAB / AOY9FSAJ**



**Models : ARY7UUAB / AOY7USAJL**

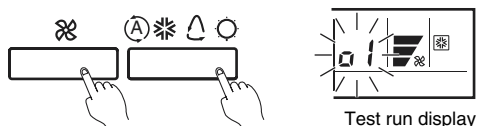


**Models : ARY9UUAB / AOY9USAJL**



# ERROR CONTENTS

- (1) Stop the air conditioner operation.
- (2) Press the master control button and the fan control button simultaneously for 2 seconds or more to start the test run.



- (3) Press the start/stop button to stop the test run.

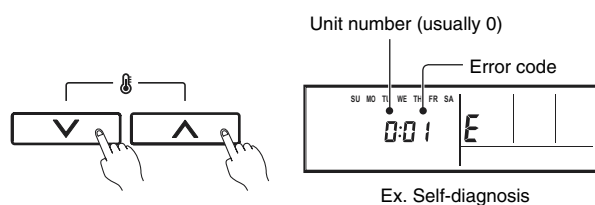
## [SELF-DIAGNOSIS]

When the error indication "E:EE" is displayed, follow the following items to perform the self-diagnosis.

"E:EE" indicates an error has occurred.

## 1. REMOTE CONTROLLER DISPLAY

- (1) Stop the air conditioner operation.
  - (2) Press the set temperature buttons  $\Delta$  /  $\nabla$  simultaneously for 5 seconds or more to start the self-diagnosis.
- Refer to the following tables for the description of each error code.



| Error code | Error contents                                                           |
|------------|--------------------------------------------------------------------------|
| 00         | Communication error<br>(indoor unit $\leftrightarrow$ remote controller) |
| 01         | Communication error<br>(indoor unit $\leftrightarrow$ outdoor unit)      |
| 02         | Room temperature sensor open                                             |
| 03         | Room temperature sensor short-circuited                                  |
| 04         | Indoor heat exchanger temperature sensor open                            |
| 05         | Indoor heat exchanger temperature sensor short-circuited                 |
| 06         | Outdoor heat exchanger temperature sensor open                           |
| 07         | Outdoor heat exchanger temperature sensor short-circuited                |
| 08         | Power source connection error                                            |
| 09         | Float switch operated                                                    |
| 0A         | Outdoor temperature sensor open                                          |
| 0B         | Outdoor temperature sensor short-circuited                               |
| 0C         | Discharge pipe temperature sensor open                                   |
| 0D         | Discharge pipe temperature sensor short-circuited                        |
| 0E         | Outdoor high pressure abnormal                                           |
| 0F         | Discharge pipe temperature abnormal                                      |
| 11         | Model abnormal                                                           |
| 12         | Indoor fan abnormal                                                      |
| 13         | Outdoor signal abnormal                                                  |
| 14         | Outdoor EEPROM abnormal                                                  |

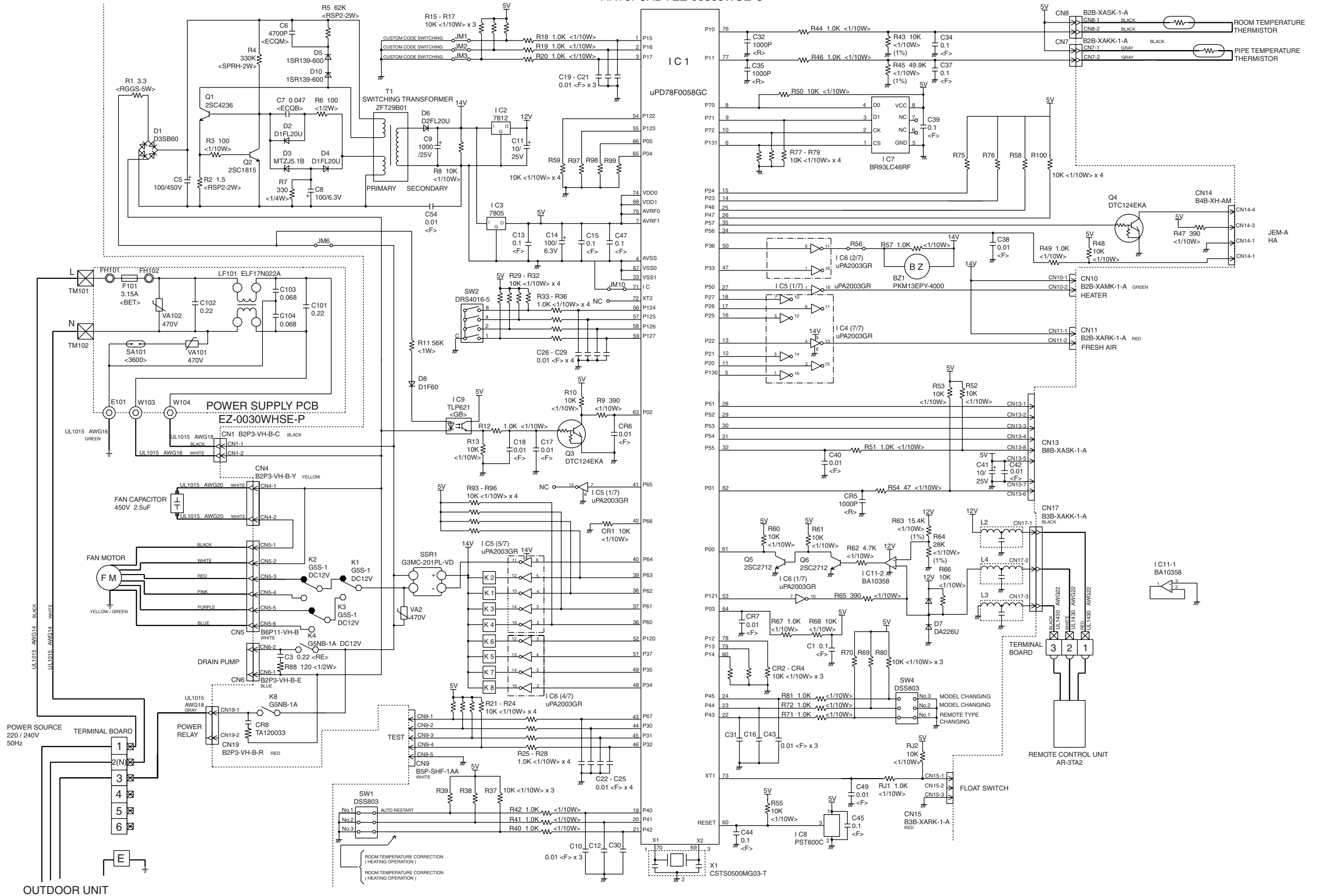
# INDOOR PRINTED CIRCUIT BOARD CIRCUIT DIAGRAM

Models : ARY7FUAB  
ARY9FUAB

CONTROLLER PCB ASSEMBLY ( MAIN PCB )

ARY7FUAB : EZ-00307WSE-C

ARY9FUAB : EZ-00308WSE-C

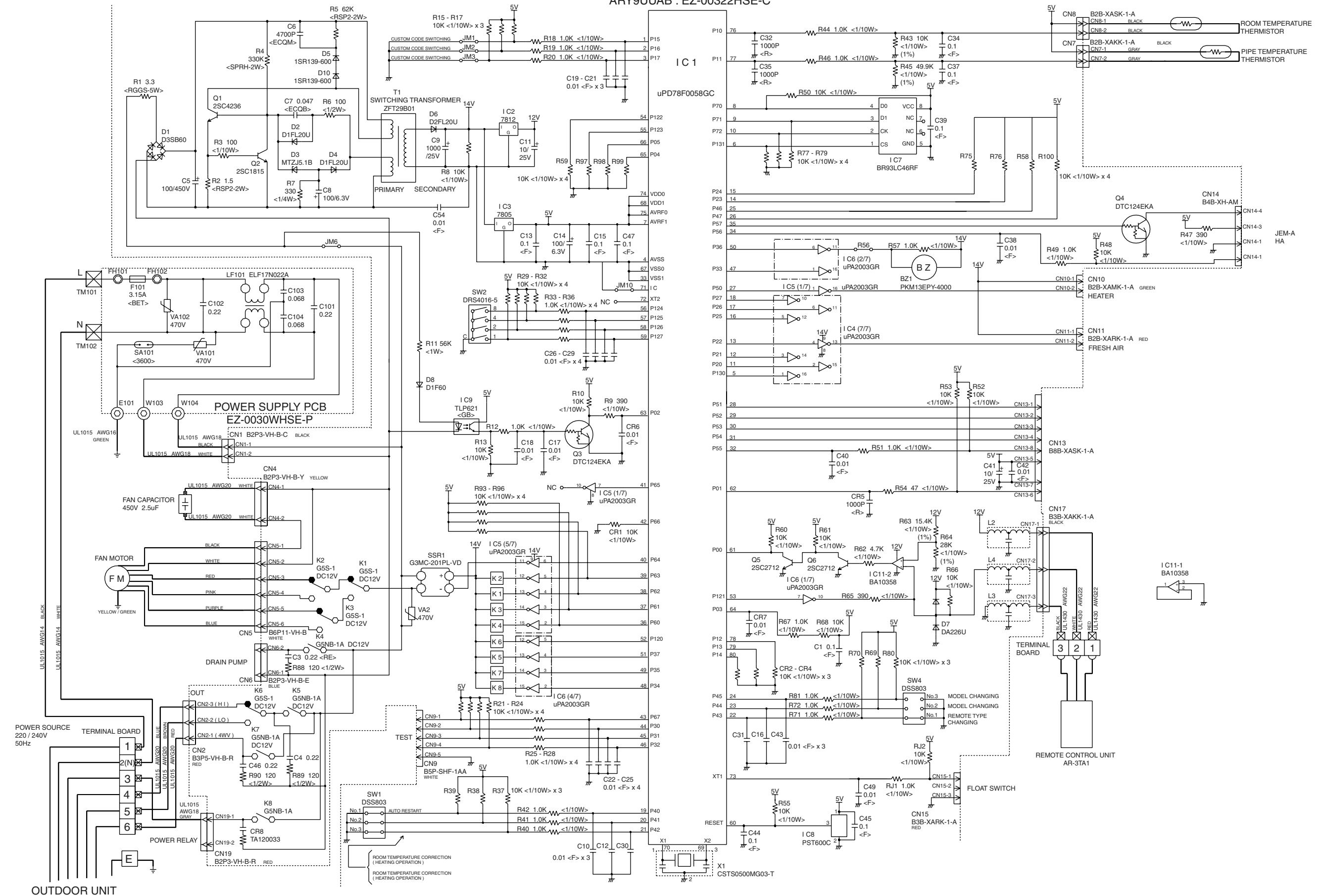


**Models : ARY7UUAB  
ARY9UUAB**

## CONTROLLER PCB ASSEMBLY ( MAIN PCB )

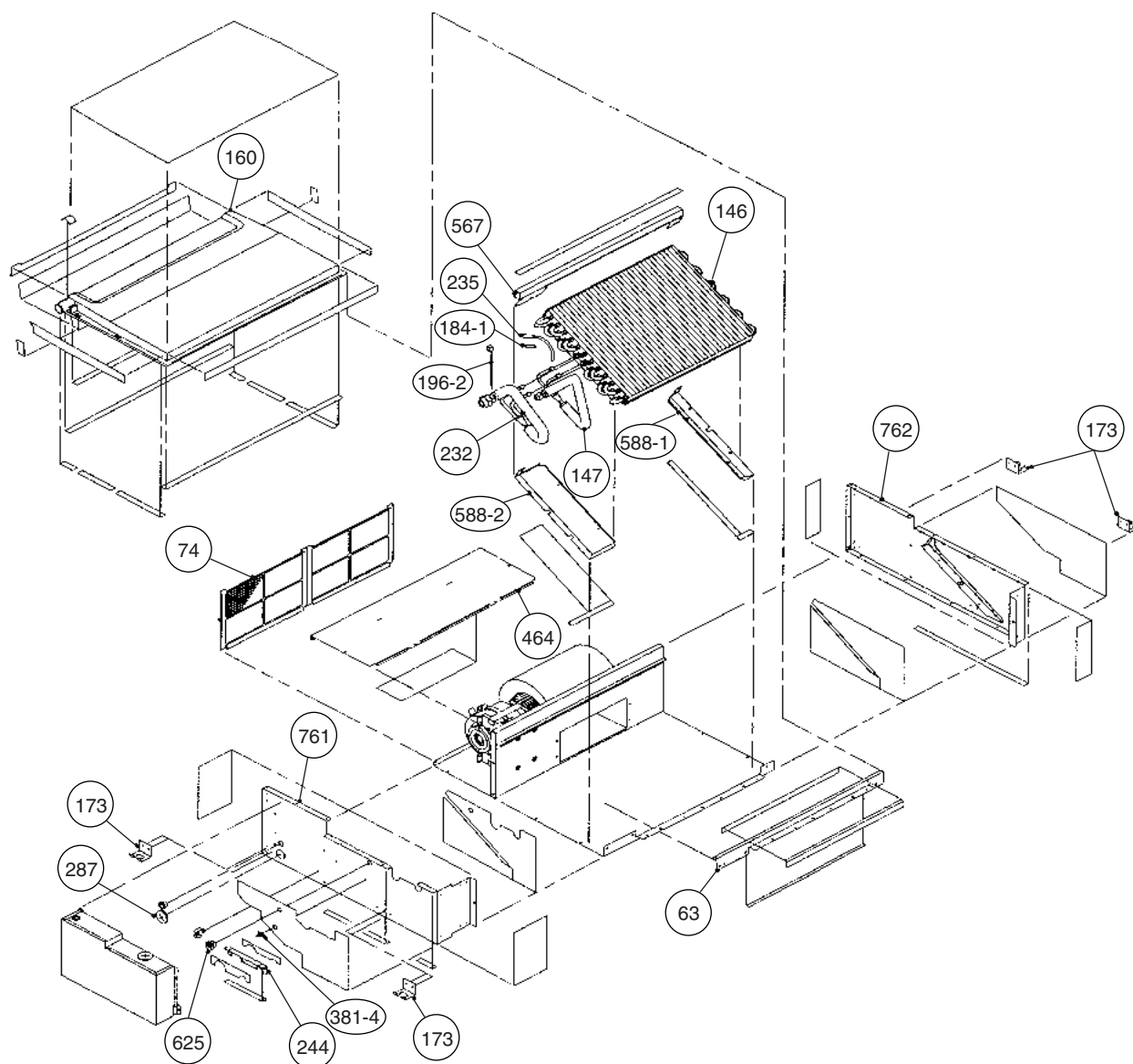
ARY7UUAB : EZ-00323HSE-C

ARY9UUAB : EZ-00322HSE-C

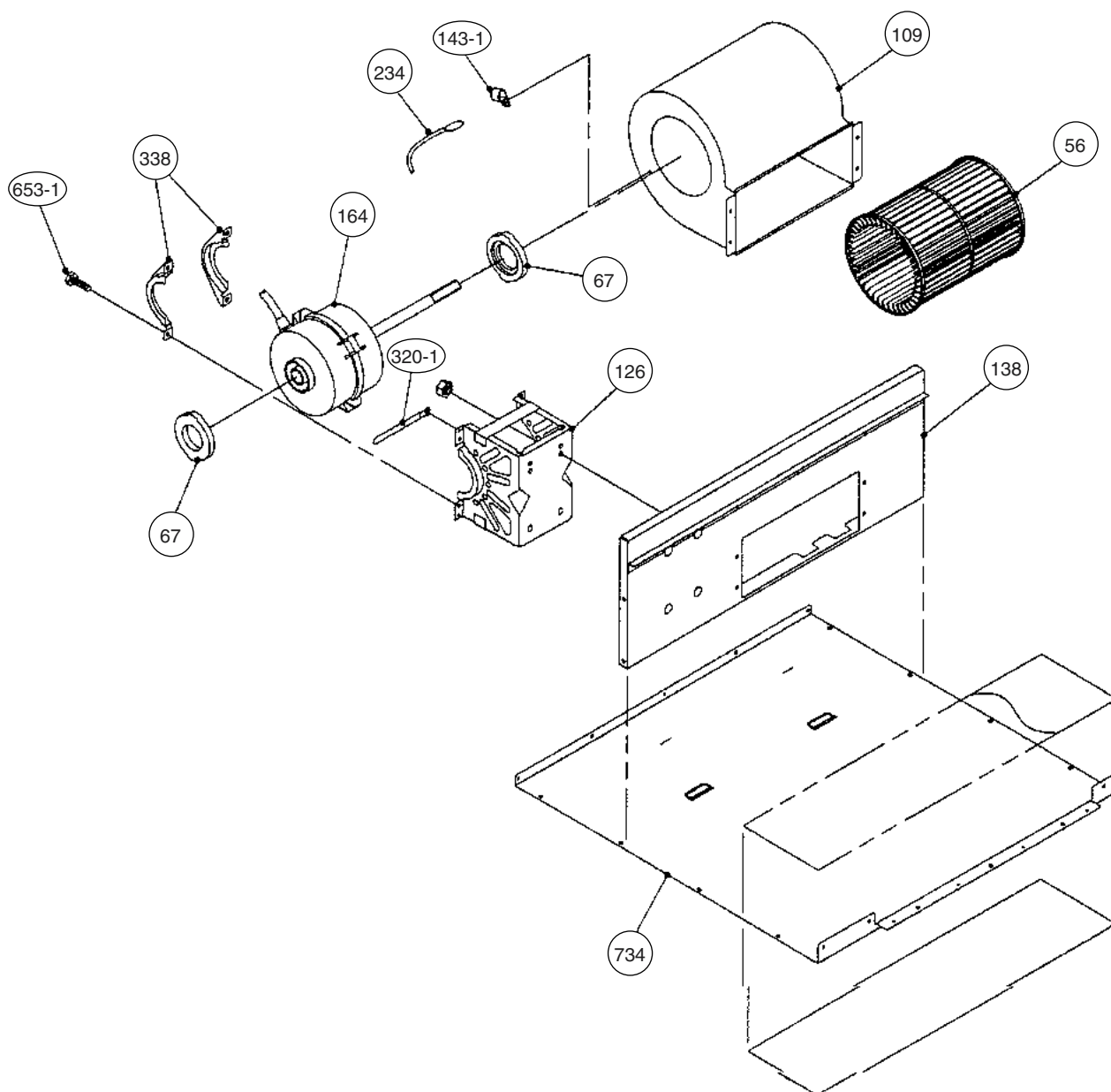


# DISASSEMBLY ILLUSTRATION

Models : ARY7FUAB  
ARY7UUAB  
ARY9FUAB  
ARY9UUAB

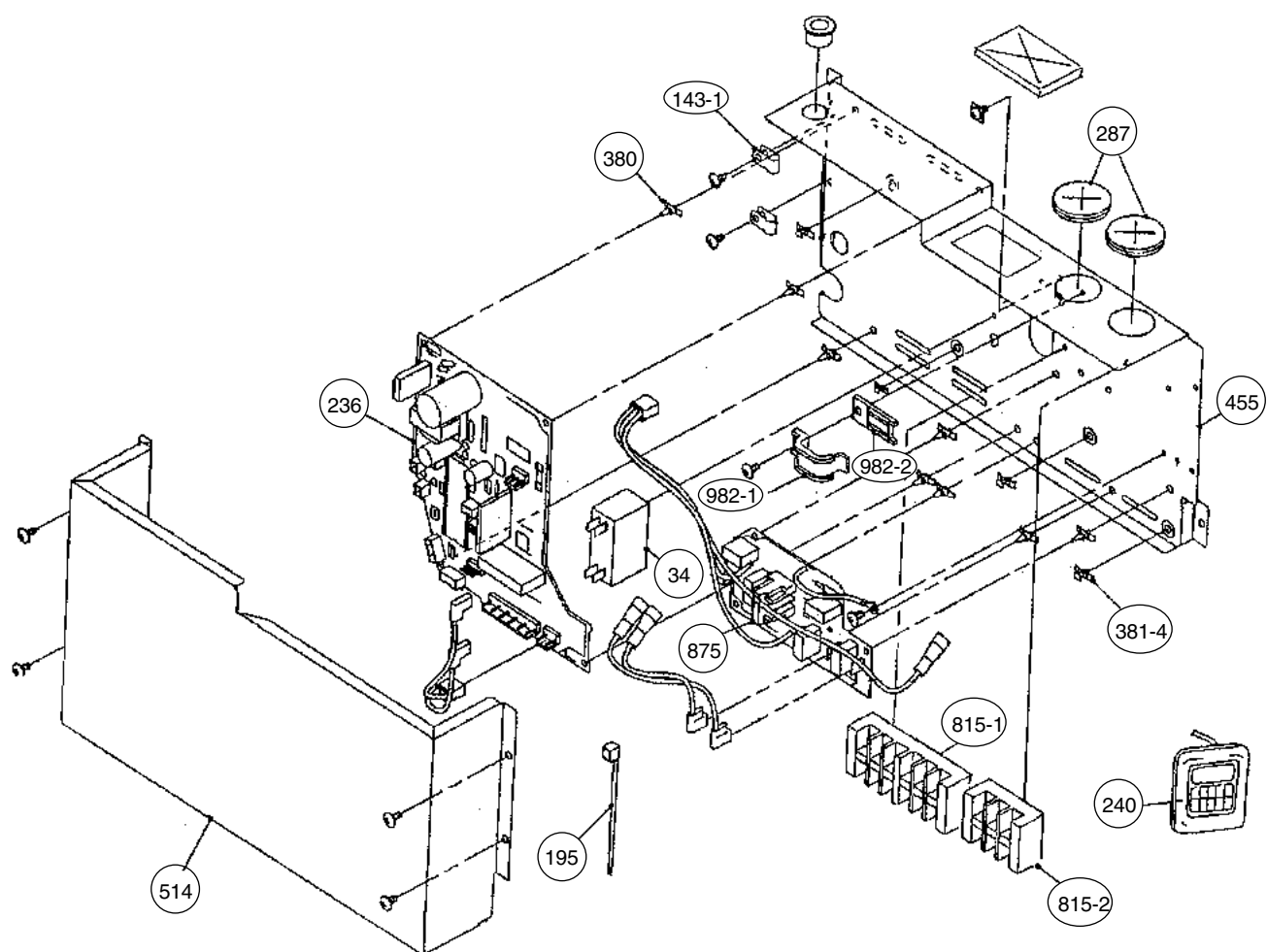


**Models : ARY7FUAB  
ARY7UUAB  
ARY9FUAB  
ARY9UUAB**

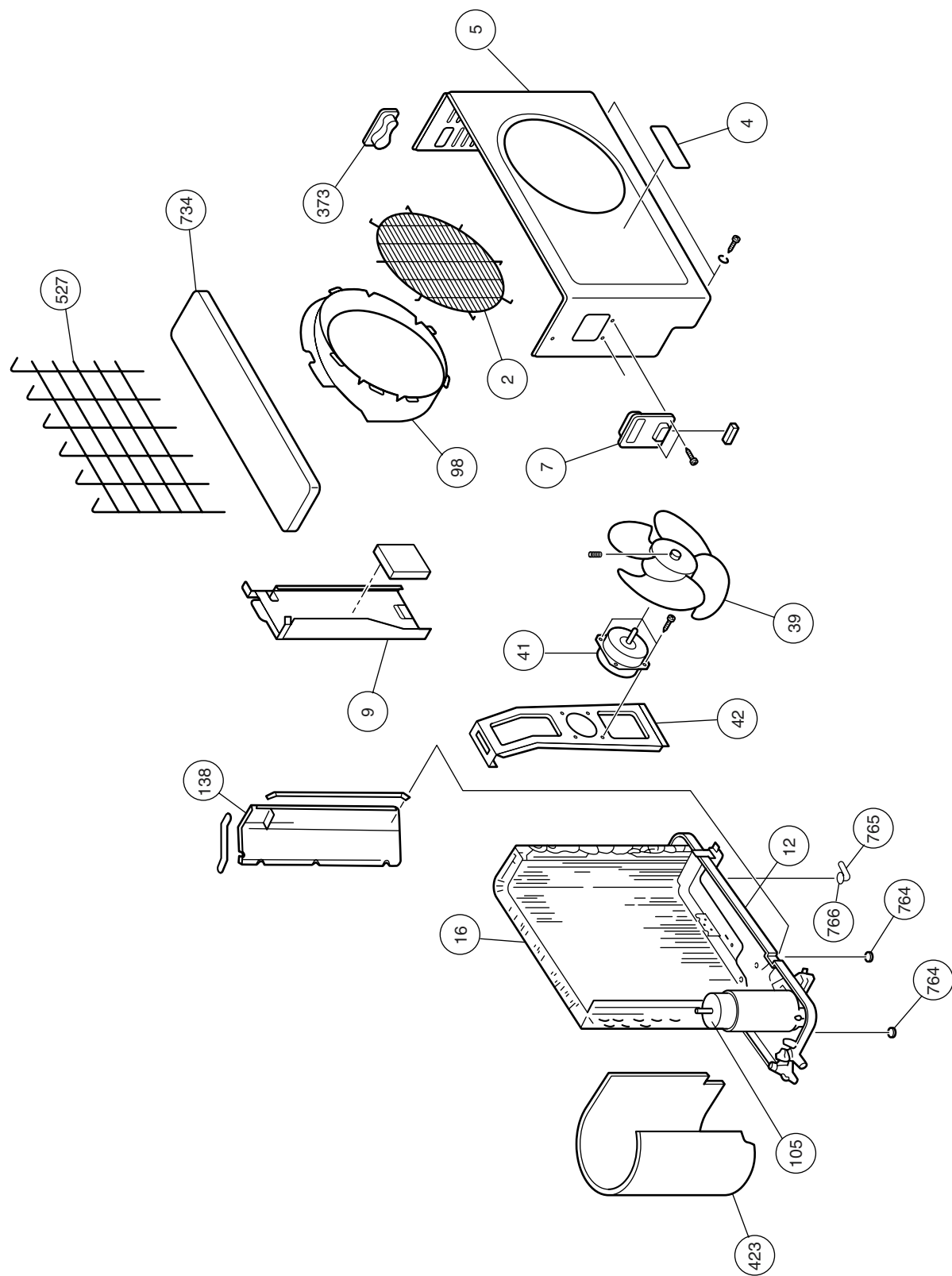


Models : ARY7FUAB  
ARY7UUAB  
ARY9FUAB  
ARY9UUAB

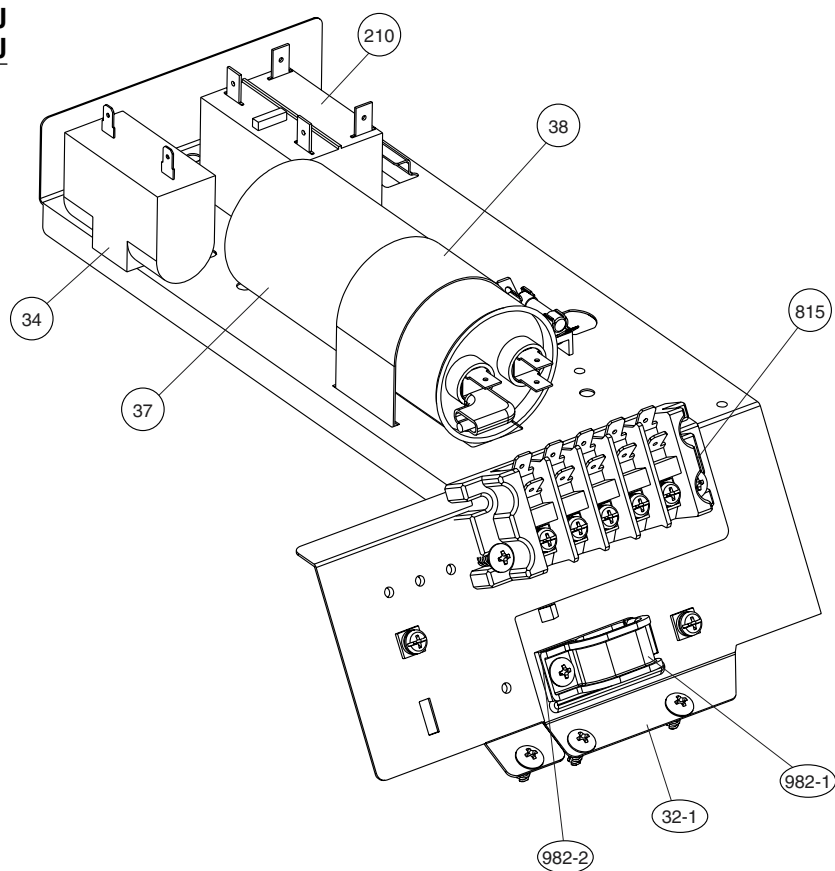
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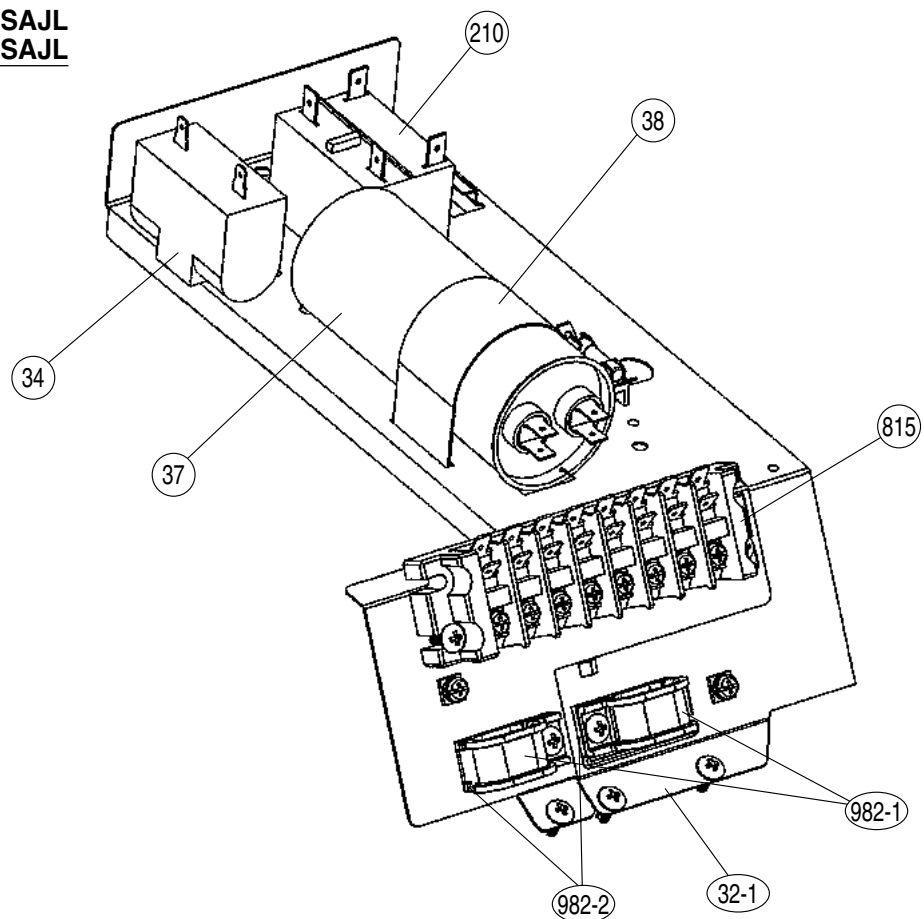
Models : AOY7FSAJ  
AOY7USAJL  
AOY9FSAJ  
AOY9USAJL



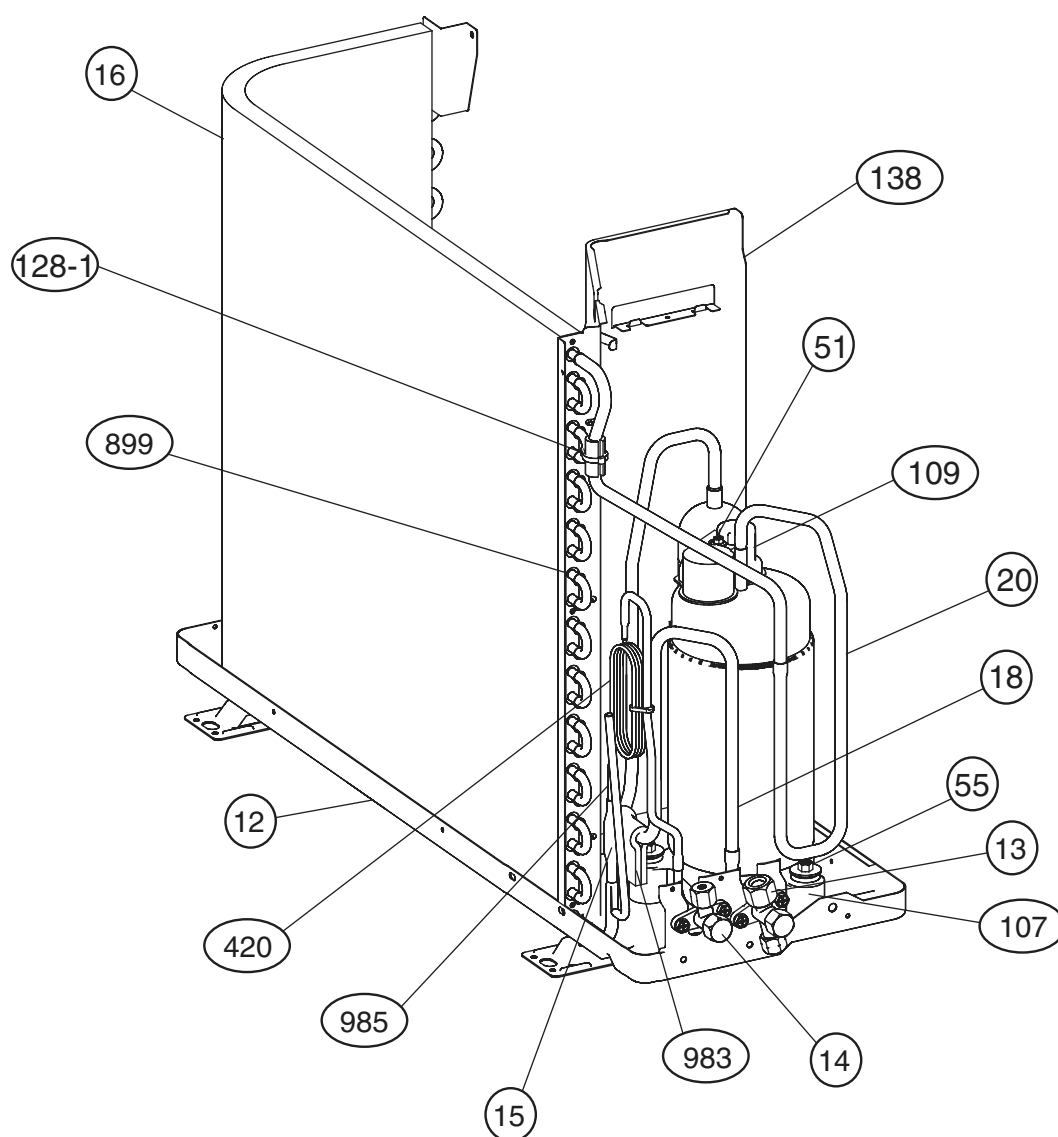
**Models : AOY7FSAJ  
AOY9FSAJ**



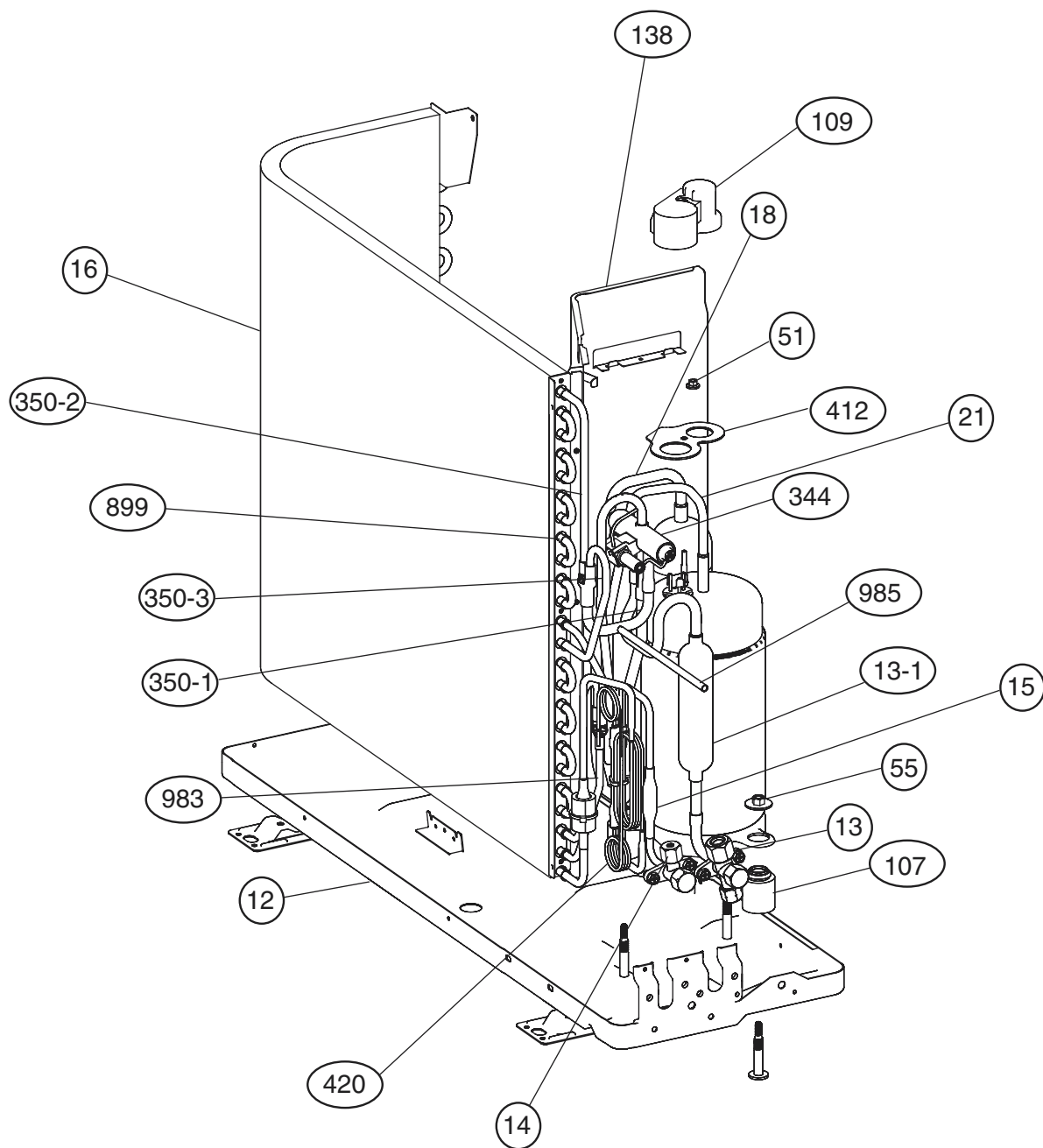
**Models : AOY7USAJL  
AOY9USAJL**



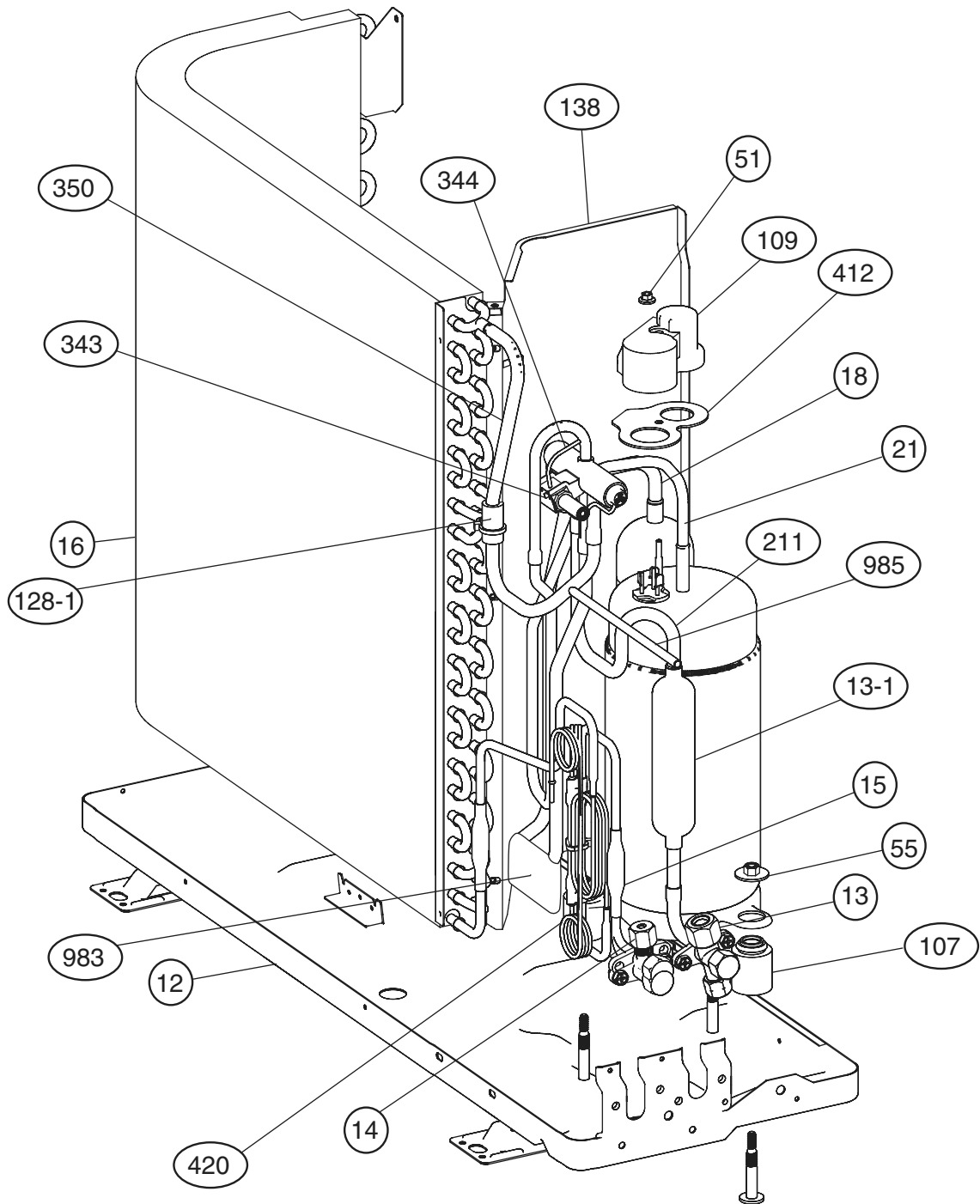
Models : AOY7FSAJ  
AOY9FSAJ



**Model : AOY7USAJL**



**Model : AOY9USAJL**



# PARTS LIST

## INDOOR UNIT

When you order parts, please make a photocopy of this page and fill the number of the parts in the "Order" column.

| Ref. No. | Description               | Part No.     |              |              |              | Ord. Q'ty |
|----------|---------------------------|--------------|--------------|--------------|--------------|-----------|
|          |                           | ARY7FUAB     | ARY9FUAB     | ARY7UUAB     | ARY9UUAB     |           |
| 34       | Fan Capacitor             | 9703306075   | 9703306075   | 9703306075   | 9703306075   |           |
| 56       | Sirocco Fan Assy          | 9358621004   | 9358621004   | 9358621004   | 9358621004   |           |
| 63       | Panel Assy Front          | 9363722000   | 9363722000   | 9363722000   | 9363722000   |           |
| 67       | Rubber (Vibration-proof)  | 313659068604 | 313659068604 | 313659068604 | 313659068604 |           |
| 74       | Air Filter                | 9366833017   | 9366833017   | 9366833017   | 9366833017   |           |
| 109      | Casing Assy               | 9363322002   | 9363322002   | 9363322002   | 9363322002   |           |
| 126      | Bracket (Motor) Assy      | 9358591000   | 9358591000   | 9358591000   | 9358591000   |           |
| 138      | Panel Assy (Motor)        | 9363193008   | 9363193008   | 9363193008   | 9363193008   |           |
| 143-1    | Clamp NK-3N               | 313361274700 | 313361274700 | 313361274700 | 313361274700 |           |
| 146      | Evaporator Assy           | 9373255031   | 9373255031   | 9373255031   | 9373255031   |           |
| 147      | Distributor Assy          | 9373034070   | 9373034070   | 9373034070   | 9373034070   |           |
| 160      | Drain Pan Sub Assy        | 9364502014   | 9364502014   | 9364502014   | 9364502014   |           |
| 164      | Motor, Induction          | 9600778203   | 9600778203   | 9600778203   | 9600778203   |           |
| 173      | Hook Metal                | 9363195002   | 9363195002   | 9363195002   | 9363195002   |           |
| 184-1    | Thermostat Spring-A       | 313728262708 | 313728262708 | 313728262708 | 313728262708 |           |
| 195      | Binder-C (SKB-100)        | 313361275805 | 313361275805 | 313361275805 | 313361275805 |           |
| 196-2    | Binder-M (SKB-150)        | 313035356905 | 313035356905 | 313035356905 | 313035356905 |           |
| 232      | Coupling Pipe Assy        | 9373038078   | 9373038078   | 9373038078   | 9373038078   |           |
| 234      | Thermistor (Room)         | 9703299063   | 9703299063   | 9703299063   | 9703299063   |           |
| 235      | Pipe Thermistor           | 9703297090   | 9703297090   | 9703297090   | 9703297090   |           |
| 236      | Controller PCB Assy       | 9704329660   | 9704329677   | 9704329639   | 9704329622   |           |
| 240      | Remote Control Unit       | 9372266021   | 9372266021   | 9372266014   | 9372266014   |           |
| 244      | Cover (Piping)            | 9363330007   | 9363330007   | 9363330007   | 9363330007   |           |
| 287      | Cap (Power)               | 9352173011   | 9352173011   | 9352173011   | 9352173011   |           |
| 320-1    | Wire Clamp Metal          | 313483219905 | 313483219905 | 313483219905 | 313483219905 |           |
| 338      | Bracket (Motor)           | 9358594001   | 9358594001   | 9358594001   | 9358594001   |           |
| 380      | Locking Spacer KGLS-6S    | 313209391403 | 313209391403 | 313209391403 | 313209391403 |           |
| 381-4    | Spacer KGPS-6S            | 0600118075   | 0600118075   | 0600118075   | 0600118075   |           |
| 455      | Control Box               | 9366299004   | 9366299004   | 9366299004   | 9366299004   |           |
| 464      | Cabinet Cover Sub Assy    | 9364503011   | 9364503011   | 9364503011   | 9364503011   |           |
| 514      | Control Box Cover         | 9363201000   | 9363201000   | 9363201000   | 9363201000   |           |
| 567      | Support Plate (Eva. )     | 9363323009   | 9363323009   | 9363323009   | 9363323009   |           |
| 588-1    | Bracket Eva. R            | 9363199000   | 9363199000   | 9363199000   | 9363199000   |           |
| 588-2    | Bracket Eva. L            | 9363198003   | 9363198003   | 9363198003   | 9363198003   |           |
| 625      | Cord Bush                 | 9359240006   | 9359240006   | 9359240006   | 9359240006   |           |
| 734      | Top Panel Sub Assy        | 9364507019   | 9364507019   | 9364507019   | 9364507019   |           |
| 761      | Side Panel Right Sub Assy | 9364505015   | 9364505015   | 9364505015   | 9364505015   |           |
| 762      | Side Panel Left Sub Assy  | 9364506012   | 9364506012   | 9364506012   | 9364506012   |           |
| 815-1    | Terminal                  | 9900016036   | 9900016036   | 9900016036   | 9900016036   |           |
| 815-2    | Terminal                  | 9703345012   | 9703345012   | 9703345012   | 9703345012   |           |
| 875      | Filter PCB Assy           | 9704561176   | 9704561176   | 9704561176   | 9704561176   |           |
| 982-1    | Clamp (Cord)              | 9356857009   | 9356857009   | 9356857009   | 9356857009   |           |
| 982-2    | Clamp (Cord)-B            | 9356858006   | 9356858006   | 9356858006   | 9356858006   |           |
| —        | Relay G5NB-1A             | 9900007010   | 9900007010   | 9900007010   | 9900007010   |           |
| —        | Relay G5SB-14             | 9900200015   | 9900200015   | 9900200015   | 9900200015   |           |

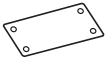
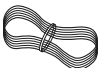
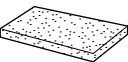
When you order parts, please make a photocopy of this page and fill the number of the parts in the "Order" column.

**OUTDOOR UNIT**

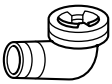
| Ref.<br>No. | Description                      | Part No.     |              |              |              | Ord.<br>Q'ty |
|-------------|----------------------------------|--------------|--------------|--------------|--------------|--------------|
|             |                                  | AOY7FSAJ     | AOY9FSAJ     | AOY7USAJL    | AOY9USAJL    |              |
| 2           | Guard (Fan)                      | 9304109006   | 9304109006   | 9304109006   | 9304109006   |              |
| 4           | Emblem-Rear                      | 9351355005   | 9351355005   | 9351355005   | 9351355005   |              |
| 5           | Cabinet Painted                  | 9302936017   | 9302936017   | 9302936017   | 9302936017   |              |
| 7           | Cover (Switch) Assy              | 9389307427   | 9389307427   | 9389307427   | 9389307427   |              |
| 9           | Panel (Rear) Assy                | 9303017012   | 9303017012   | 9303017012   | —            |              |
| 9           | Panel (Cabinet Rear) Painted     | —            | —            | —            | 9303744017   |              |
| 12          | Base Assy, Painted               | 9310889091   | 9310889091   | 9310889091   | 9310889091   |              |
| 13          | 3-Way Valve Assy                 | 9372205020   | 9372205020   | 9372205020   | 9372205020   |              |
| 13-1        | Muffler                          | —            | —            | 9372369012   | 9372369012   |              |
| 14          | 2-Way Valve Assy                 | 9372204030   | 9372204030   | 9372204030   | 9372204030   |              |
| 15          | Strainer Assy                    | 9366602019   | 9366602019   | 9366602019   | 9366602019   |              |
| 16          | Condenser Assy                   | 9373131052   | 9373131052   | 9373131021   | 9373131038   |              |
| 18          | Suction Pipe-A                   | 9372176177   | 9372176177   | 9372176092   | 9372176108   |              |
| 20          | Discharge Pipe Assy              | 9371581118   | 9371581125   | —            | —            |              |
| 21          | Discharge Pipe-A                 | —            | —            | 9372179055   | 9372179062   |              |
| 32-1        | Control Box Metal-A              | 9355843003   | 9355843003   | 9355843003   | 9355843003   |              |
| 34          | Capacitor, Plastic (Fan Motor)   | 9900231026   | 9900231026   | 9900231026   | 9900231026   |              |
| 37          | Capacitor, Plastic (Compressor)  | 9704436016   | 9704436139   | 9704436016   | 9704436139   |              |
| 38          | Clamp Metal (Capacitor)          | 313468061808 | 313468061808 | 313468061808 | 313468061808 |              |
| 39          | Propeller Fan                    | 9351589011   | 9351589011   | 9351589011   | 9351589011   |              |
| —           | Hexagon Nut (Spring Lock Washer) | 301721150112 | 301721150112 | 301721150112 | 301721150112 |              |
| —           | Special Washer                   | 301801155013 | 301801155013 | 301801155013 | 301801155013 |              |
| 41          | Motor, Induction MFB-14VTT       | 9601113010   | 9601113010   | —            | —            |              |
| 41          | Motor, Induction MFB-14NTT       | —            | —            | 9601113096   | 9601113096   |              |
| 42          | Bracket (Motor)                  | 313166243804 | 313166243804 | 313166243804 | 313166243804 |              |
| 51          | Special Nut M5                   | 313199233602 | 313199233602 | 313199233602 | 313199233602 |              |
| 55          | Special Nut M8 (For Comp. )      | 9355091008   | 9355091008   | 9355091008   | 9355091008   |              |
| 98          | Ring (Fan)                       | 313166296109 | 313166296109 | 313166296109 | 313166296109 |              |
| 105         | Compressor Assy                  | 9373010012   | 9373010029   | 9373010012   | 9373010029   |              |
| 107         | Rubber Seat (For Comp. )-A       | 9351507015   | 9351507015   | 9351507015   | 9351507015   |              |
| 109         | Terminal Cover (Comp. )          | 9302419008   | 9302419008   | 9302419008   | 9302419008   |              |
| 128-1       | Rubber (Discharge Pipe)          | 313194159807 | 313194159807 | —            | 313194159807 |              |
| 138         | Separator Sub Assy               | 9389331026   | 9389331026   | 9389331026   | 9389331033   |              |
| 210         | Relay EL200/240A1-F(M)-C         | 9900074012   | 9900074012   | 9900074012   | 9900074012   |              |
| 211         | Joint Pipe Valve-A               | —            | —            | —            | 9372178041   |              |
| —           | OCR Assy                         | 9309128002   | 9311143000   | 9309128002   | 9311143000   |              |
| 343         | Solenoid                         | —            | —            | 9900165017   | 9900165017   |              |
| 344         | 4-Way Valve                      | —            | —            | 9900162016   | 9900162016   |              |
| 350         | Inlet Pipe                       | —            | —            | —            | 9372186077   |              |
| 350-1       | Inlet Pipe-A                     | —            | —            | 9372186060   | —            |              |
| 350-2       | Inlet Pipe-B                     | —            | —            | 9372187050   | —            |              |
| 350-3       | Inlet Pipe-C                     | —            | —            | 9372188064   | —            |              |
| 373         | Grip                             | 313166178700 | 313166178700 | 313166178700 | 313166178700 |              |
| 412         | Gasket (Terminal)                | 9351505011   | 9351505011   | 9351505011   | 9351505011   |              |
| 420         | Capillary Assy                   | 9372197240   | 9372197257   | 9372197165   | 9372197141   |              |
| 423         | Noise Insulation-F               | 9350944019   | 9350944019   | 9353944019   | 9353944019   |              |
| 527         | Protective Net                   | 9355434003   | 9355434003   | 9355434003   | 9355444002   |              |
| 734         | Panel (Top) Assy                 | 9389306024   | 9389306024   | 9389306024   | 9389306031   |              |
| 764         | Drain Cap                        | —            | —            | 313166024302 | 313166024302 |              |
| 765         | Drain Pipe (L-Type)              | —            | —            | 9301102000   | 9301102000   |              |
| 766         | Drain Packing                    | —            | —            | 9301143003   | 9301143003   |              |
| 815         | Terminal-5P                      | 9900203023   | 9900203023   | —            | —            |              |
| 815         | Terminal-8P                      | —            | —            | 9900203047   | 9900203047   |              |
| 899         | Bracket (Condenser)              | 9373054016   | 9373054016   | 9373054016   | —            |              |
| 982-1       | Clamp (Cord)                     | 9356857009   | 9356857009   | 9356857009   | 9356857009   |              |
| 982-2       | Clamp (Cord)-B                   | 9356858006   | 9356858006   | 9356858006   | 9356858006   |              |
| 983         | BR Sheet B                       | 9351990022   | 9351990022   | 9351990022   | 9351990022   |              |
| 985         | Process Pipe                     | 9372331019   | 9372331019   | 9362875004   | 9362875004   |              |
| —           | Check Valve                      | —            | —            | 9372198018   | 9372198018   |              |
| —           | Panel (Condenser)-L Up           | 9373052029   | 9373052029   | 9373052029   | 9373052012   |              |
| —           | Panel (Condenser)-L Lower        | 9373053026   | 9373053026   | 9373053026   | 9373053019   |              |
| —           | Panel (Condenser)-R              | 9373051022   | 9373051022   | 9373051022   | 9373051015   |              |

# STANDARD ACCESSORIES

## INDOOR UNIT ACCESSORIES

| Name and Shape                                                                                                         | Q'ty         | Application                                              | Parts No.    |
|------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------------------------------------|--------------|
| Installation template<br>             | 1            | For positioning the indoor unit                          | 9364225005   |
| Hook metal<br>                        | 4            | For suspending the indoor unit from ceiling              | 9363195002   |
| Tapping screw (φ 4 x 10)<br>          | 8            | For installing the hanger                                | 301171164104 |
| Special nut A (large flange)<br>      | 4            | For suspending the indoor unit from ceiling              | 313005446653 |
| Special nut B (small flange)<br>      | 4            |                                                          | 313005446759 |
| Coupler heat insulation (large)<br>   | 1            | For indoor side pipe joint (large pipe)                  | 9350716029   |
| Coupler heat insulation (small)<br> | 1            | For indoor side pipe joint (small pipe)                  | 9352766015   |
| Binder<br>                          | (Small)<br>1 | For remote controller and remote controller cord binding | 313361275805 |
|                                                                                                                        | (Large)<br>4 | For fixing the coupler heat insulation                   | 312300787605 |
| Remote control unit<br>             | 1            | Heat & Cool model                                        | 9372266014   |
|                                                                                                                        |              | Cool model                                               | 9372266021   |
| Remote controller cord<br>          | 1            | For connecting the remote controller                     | 9372714010   |
| Tapping screw (φ 4 x 16)<br>        | 2            | For installing the remote controller                     | 0700181108   |
| Filter<br>                          | 3            |                                                          | 9366833017   |
| Drain hose insulation<br>           | 1            | Insulates the drain hose and vinyl hose connection       | 313806217708 |

## OUTDOOR UNIT ACCESSORIES

| Name and Shape                                                                                    | Q'ty | Application                                                                       | Parts No.    |
|---------------------------------------------------------------------------------------------------|------|-----------------------------------------------------------------------------------|--------------|
| Drain pipe<br> | 1    | For outdoor unit drain piping work<br>[Heat & cool model<br>(Reverse cycle) only] | 9303029015   |
| Drain cap<br>  | 1    |                                                                                   | 313166024302 |

