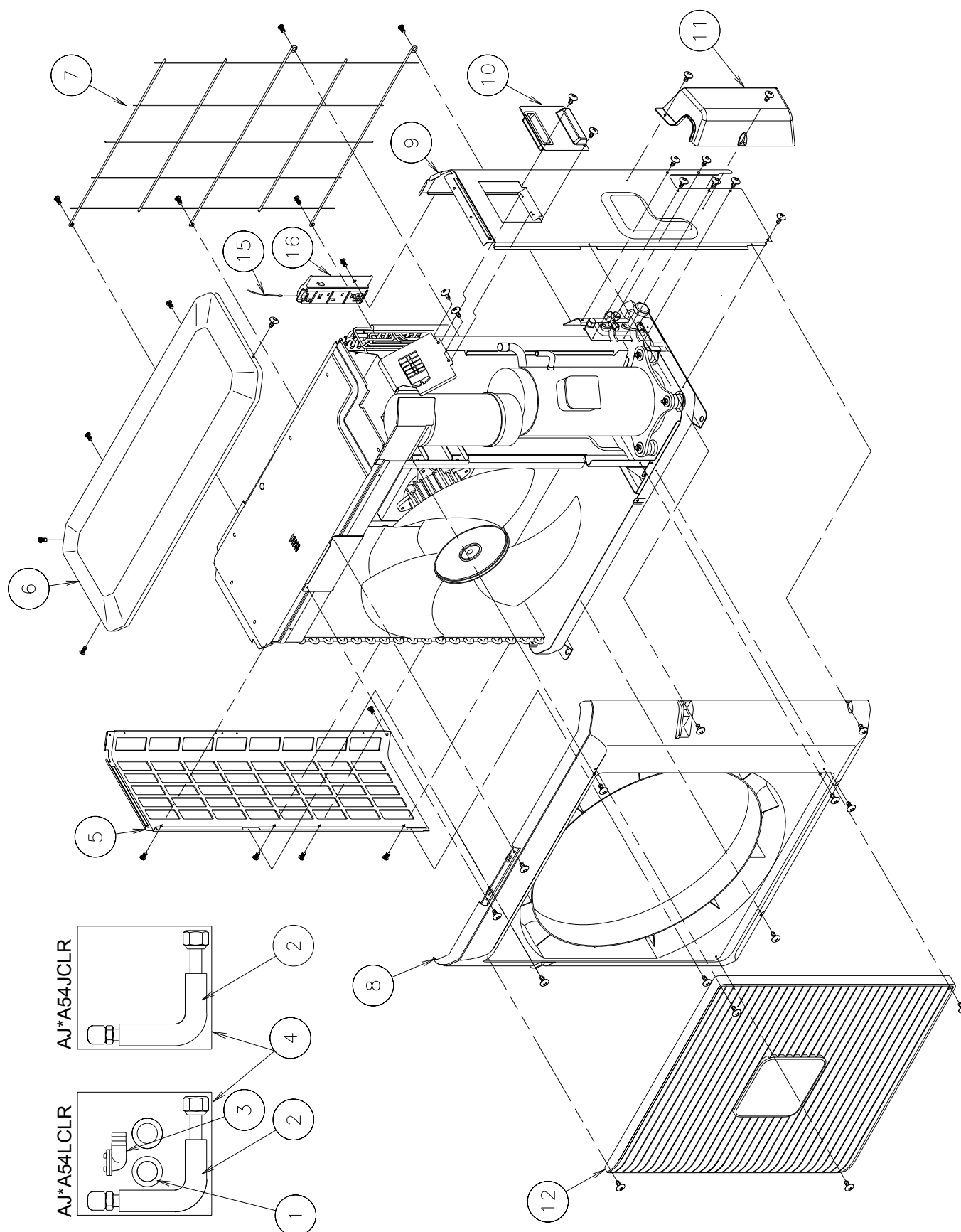


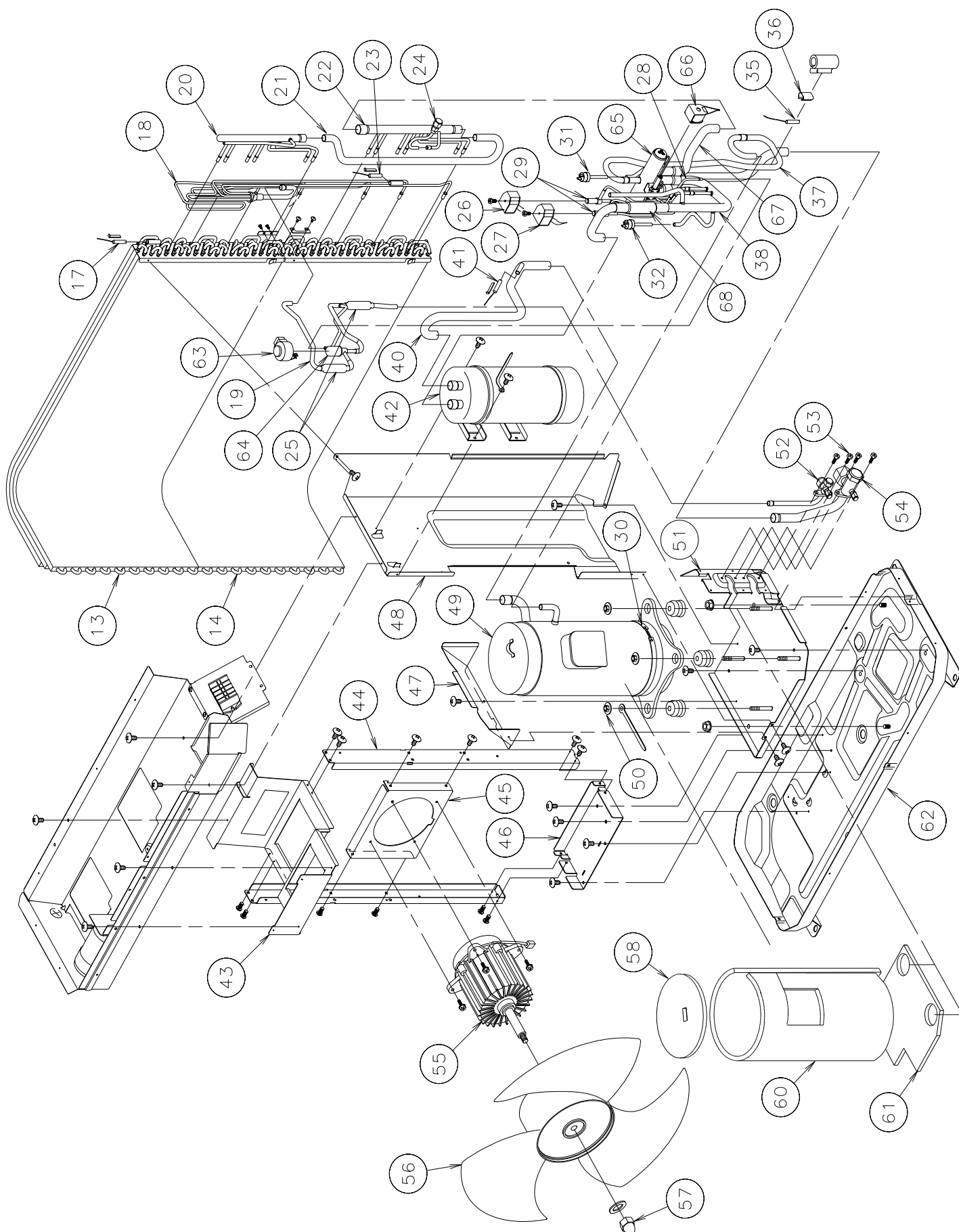
10. DISASSEMBLY ILLUSTRATION & PARTS LIST

10-1 OUTDOOR UNIT

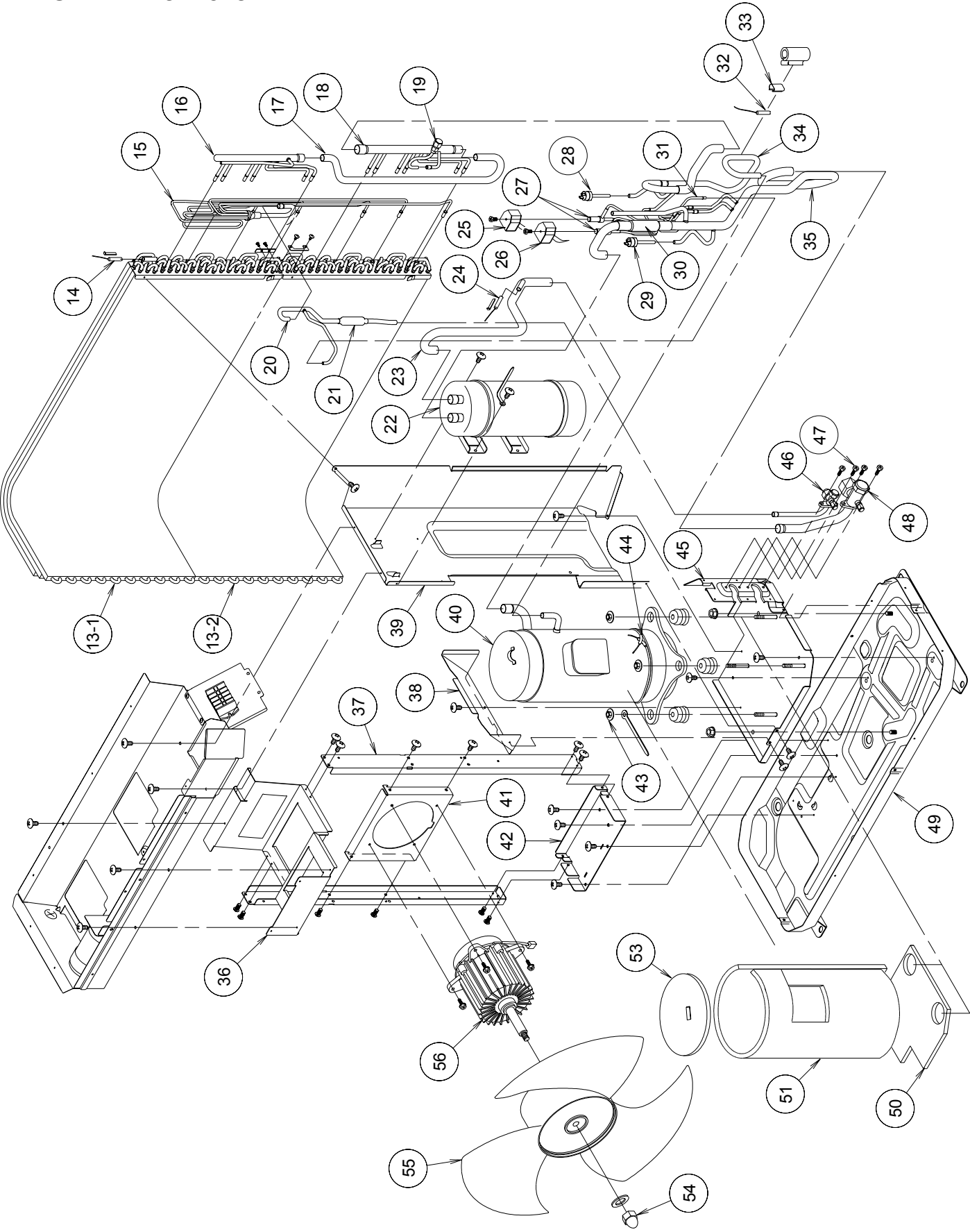
MODEL : AJ*A54LCLR
AJ*A54JCLR



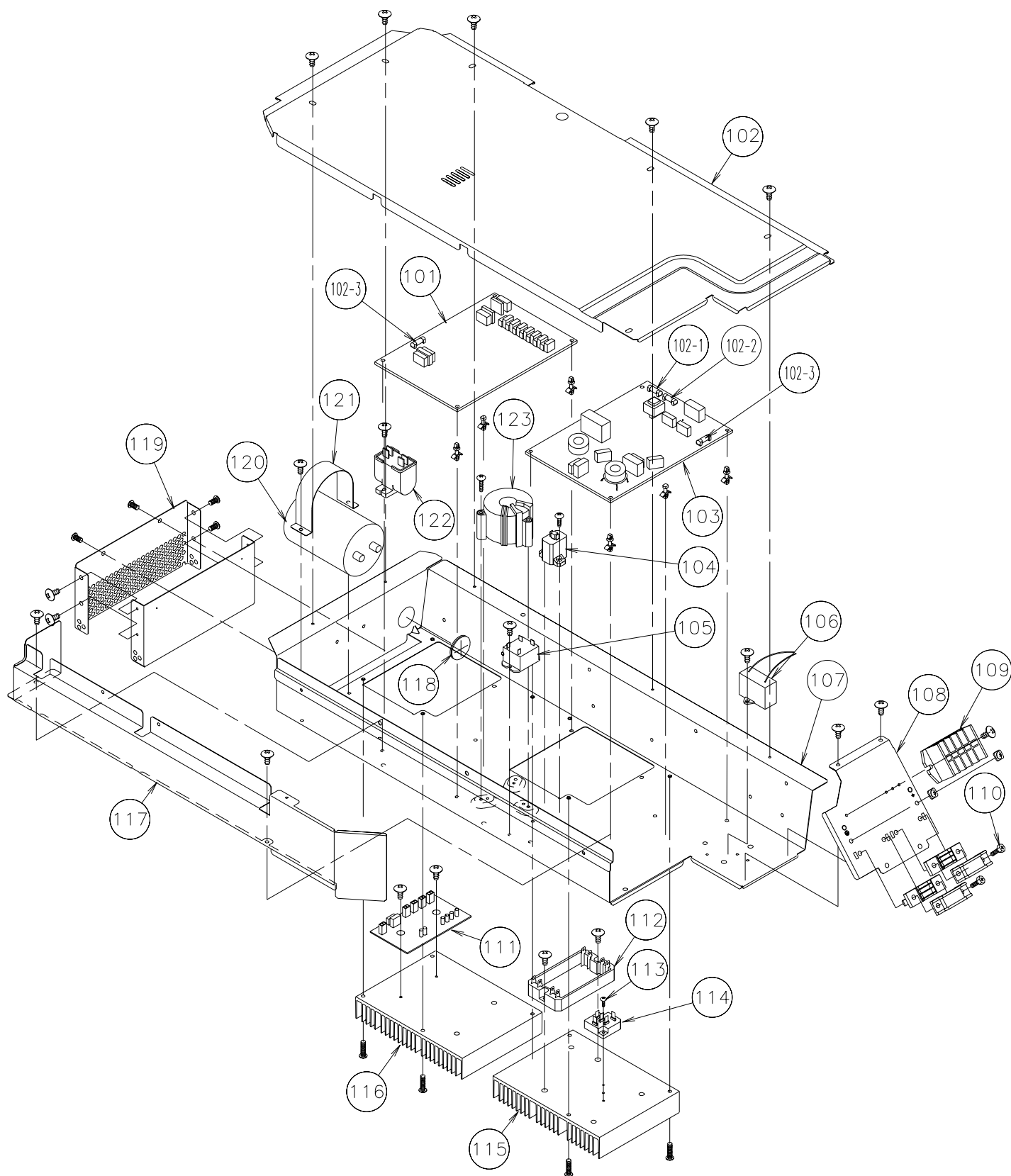
MODEL : AJ*A54LCLR



MODEL : AJ*A54JCLR



**MODEL : AJ*A54LCLR
AJ*A54JCLR**



PARTS LIST

Ref No.	Description	Parts No. AJ*A54LCLR	Q'ty	Ref No.	Description	Parts No. AJ*A54LCLR	Q'ty
1	DRAIN CAP	313166024302		51	COMP PLATE	9372274019	
2	AUXILIARY PIPE ASSY	9374162017		52	3-WAY VALVE ASSY	9372205082	
3	DRAIN ASSY	9303029015		53	BOLT	0700145148	
4	ACCESSORY SUB ASSY	9372773031		54	3-WAY VALVE ASSY	9372205150	
5	CAB L SA	9372769027		55	MOTOR,INDUCT	9601705017	
6	CABINET TOP PLATE	9359799023		56	PROPELLER FAN	9361726000	
7	PRO NET(COND)	9372286029		57	NUT(CAP)	0700106026	
8	FRONT PANEL ASSY	9372768020		58	COMP COVER D	9378192003	
9	CAB R SA	9372770030					
10	PANEL(TOP) SA	9373347019		60	COMP COVER C	9378190009	
11	VALVE COVER	9372796016		61	COMP COVER A	9378191006	
12	FAN GUARD SA	9373056027		62	BASE SA	9375259013	
13	CONDENSER A ASSY	9372267042		63	COIL (EXP VLV)	9900190026	
14	CONDENSER B ASSY	9372267059		64	EXPANSION VLV	9900170028	
15	THERMISTOR(OUT TEMP)	9703516078		65	4-WAY VALVE	9970035029	
16	THERMO HOLDER	9374177011		66	SOLENOID	9900191016	
17	HEAT EX THERMISTER	9900193010		67	JOINT PIPE B	9375277024	
18	DISTRIBUTOR ASSY	9375272012		68	STRAINER ASSY	9372519011	
19	JOINT VALVE (EEV)	9375278045					
20	INLET PP(COND)A AS	9375273019		101	CONTROLLER PCB	9705949027	
21	INLET PP(COND)C	9373465058		102-1	FUSE F202	0600365097	
22	INLET PP(COND)B ASSY	9373463016		102-2	FUSE F203	0600385163	
23	HEAT TH	9704220066		102-3	FUSE F201	0600376062	
24	CHECK JOINT ASSY	9372802021		102	CONT BOX MTL D SA	9375289010	
25	STRAINER AS	9372524015		103	FILTER PCB	9705256026	
26	SOLENOID SV2	9970062025		104	PTC THERMISTOR	9704265012	
27	SOLENOID SV1	9970062018		105	MAIN RELAY	9353611017	
28	BYPASS VALVE ASSY	9375270025		106	CAPACITOR,PLASTIC	9705497016	
29	SOLENOID VLV	9970061011		107	CTR BOX MTL A	9372279014	
30	BELT HEATER	9361140264		108	CONT BOX MTL B SA	9375286033	
31	PRESSURE SWITCH	9900186012		109	TERMINAL 5P	9900428037	
32	PRESSURE SWITCH	9900187019		110	BOLT	0700145179	
35	DISCHARGE THERMISTER	9704219107		111	TR ASSY	9705253032	
36	THERMISTOR SPRING	9372140017		112	ACTPM	9707278019	
37	DISCHARGE PIPE A ASSY	9375271015		113	SCREW WITH WASHER	0700095054	
38	JOINT PIPE A	9375269012		114	D,PWR(BRIDGE)	0100122039	
40	SUC PIPE AS	9375357016		115	HEAT SINK A	9372282014	
41	SUCTION TEMP THERMO	9900192013		116	HEAT SINK B	9372283011	
42	ACCUMULATOR AS	9372701027		117	PROTECTOR	9372284025	
43	MTR BRKT A	9372270011		118	CAP (POWER)	9352173011	
44	MTR BRKT B	9372271018		119	CONT BOX MTL C SA	9373320029	
45	MTR BRKT C	9372272015		120	CAPACITOR,ELEC	9704268020	
46	MTR BRKT D	9372273012		121	BAND	9372281017	
47	SEPA WALL C SUB ASSY	9373483014		122	CAPACITOR(FAN MOTOR)	9900089177	
48	SEPA WALL SA	9372767023		123	COIL,CHOKE	9703458019	
49	COMPRESSOR ASSY	9372716014					
50	SPECIAL NUT M8	9355091008					

PARTS LIST

Ref No.	Description	Parts No. AJ*A54JCLR	Q'ty	Ref No.	Description	Parts No. AJ*A54JCLR	Q'ty
2	AUXILIARY PIPE ASSY	9374162017		51	COMP COVER C	9378190009	
4	ACCESSORY SUB ASSY	9373583011		53	COMP COVER D	9378192003	
5	CAB L SA	9372769027		54	NUT (CAP)	0700106026	
6	CABINET TOP PLATE	9359799023		55	PROPELLER FAN	9361726000	
7	PRO NET(COND)	9372286029		56	MOTOR,INDUCT	9601705017	
8	FRONT PANEL ASSY	9372768020		57	DISTRIBUTOR ASSY	9375272012	
9	CAB R SA	9372770030		58	INLET PP(COND)A AS	9375273019	
10	PANEL(TOP) SA	9373347019					
11	VALVE COVER	9372796016		101	CONTROLLER PCB	9705949027	
12	FAN GUARD SA	9373056027		102-1	FUSE F202	0600365097	
13-1	CONDENSER A ASSY	9372267042		102-2	FUSE F203	0600385163	
13-2	CONDENSER B ASSY	9372267059		102-3	FUSE F201	0600376062	
14	HEAT TH	9900193010		102	CONT BOX MTL D SA	9375289010	
15	THERMISTOR(OUT TEMP)	9703516078		103	FILTER PCB	9705256026	
16	THERMO HOLDER	9374177011		104	PTC THERMISTOR	9704265012	
17	INLET PP(COND)C	9373465058		105	MAIN RELAY	9353611017	
18	INLET PP(COND)B AS	9373463016		106	CAPACITOR,PLASTIC	9705497016	
19	CHECK JOINT ASSY	9372802021		107	CTR BOX MTL A	9372279014	
20	CONDENSING PIPE ASSY	9375268022		108	CONT BOX MTL B SA	9375286033	
21	STRAINER ASSY	9372524015		109	TERMINAL 5P	9900428037	
22	ACCUMULATOR ASSY	9372701027		110	BOLT	0700145179	
23	SUCTION PIPE ASSY	9375357016		111	TR ASSY	9705253032	
24	SUCTION TH	9900192013		112	ACTPM	9707278019	
25	SOLENOID SV2	9970062025		113	SCREW WITH WASHER	0700095054	
26	SOLENOID SV1	9970062018		114	D,PWR(BRIDGE)	0100122039	
27	SOLENOID VALVE	9970061011		115	HEAT SINK A	9372282014	
28	PRESSURE SWITCH (HP)	9900186012		116	HEAT SINK B	9372283011	
29	PRESSURE SWITCH (LP)	9900187019		117	PROTECTOR	9372284025	
30	STRAINER ASSY	9372519011		118	CAP (POWER)	9352173011	
31	BYPASS VALVE ASSY	9375270025		119	CONT BOX MTL C SA	9373320029	
32	DISCHARGE TH	9704219107		120	CAPACITOR,ELEC	9704268020	
33	THERMISTOR SPRING	9372140017		121	BAND	9372281017	
34	DISCHARGE PIPE A ASSY	9375271022		122	CAPACITOR(FAN MOTOR)	9900089177	
35	SUCTION PIPE B ASSY	9375269029		123	COIL,CHOKE	9703458019	
36	MOTOR BRACKET A	9372270011					
37	MOTOR BRACKET B	9372271018					
38	SEPA WALL C SA	9373483014					
39	SEPALATE WALL SUB ASSY	9372767023					
40	COMPRESSOR ASSY	9372716014					
41	MOTOR BRACKET C	9372272015					
42	MOTOR BRACKET D	9372273012					
43	SPECIAL NUT M8	9355091008					
44	BELT HEATER	9361140264					
45	COMP PLATE ASSY	9372274019					
46	3-WAY VALVE ASSY (9.52)	9372205082					
47	BOLT	0700145148					
48	3-WAY VALVE ASSY (19.05)	9372205150					
49	BASE SUB ASSY	9375259013					
50	COMP COVER A	9378191006					