

## INDOOR UNIT

### 1. FLOOR / CEILING TYPE :

**AB \* A18LAT**

**AB \* F18LAT**

**AB \* F18LBT**

**AB \* A24LAT**

**AB \* F24LAT**

**AB \* F24LBT**

# 1. FEATURE

## ■ MODEL :

| INDOOR UNIT      | OUTDOOR UNIT      |                   |
|------------------|-------------------|-------------------|
| <b>AB*A18LAT</b> | <b>AO*A18LACL</b> | <b>AO*B18LACL</b> |
| <b>AB*F18LAT</b> | <b>AO*A18LALL</b> | <b>AO*B18LALL</b> |
| <b>AB*F18LBT</b> |                   |                   |
| <b>AB*A24LAT</b> | <b>AO*A24LACL</b> | <b>AO*B24LACL</b> |
| <b>AB*F24LAT</b> | <b>AO*A24LALL</b> | <b>AO*B24LALL</b> |
| <b>AB*F24LBT</b> |                   |                   |



## ■ FEATURES

### ● Energy saving rank A (AO\*A18LACL, AO\*A18LALL, AO\*A24LACL, AO\*A24LALL connection model)

European energy ranking rank A achieved by all DCization and optimization of the refrigerant cycle

### ● Quiet operation

Air flow mode can be set in 4 steps and more detailed air flow setting is possible

### ● Filter sign

Dirtying of filter is detected by air conditioner operating time and the user is informed

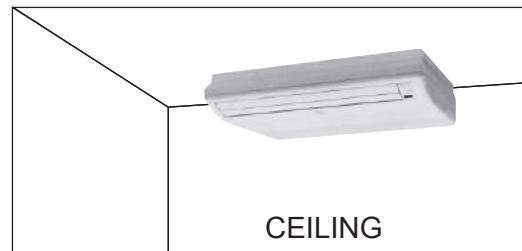
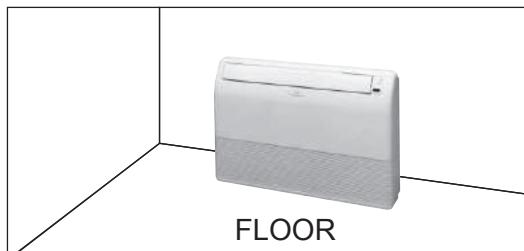
### ● ECONOMY operation

Operation that suppresses maximum power consumption is performed

### ● Wired/wireless simultaneous use possible

Wired remote controller and wireless remote controller can be simultaneously used.

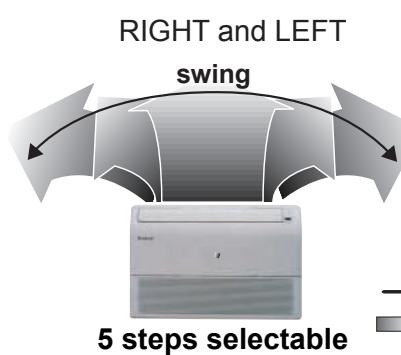
### ● Flexible installation



### ● Double auto swing

Combination of up/down and right/left air direction swing allows three-dimensional air direction control.

Since up/down air direction flaps operate automatically, according to the operating mode of the unit, it is possible to set the air direction based on the operating mode.



## ■FUNCTION SETTING

### ●Filter sign operating time (Standard/long/short/no display)

Filter sign display time interval and filter sign no display can be selected.

### ●Ceiling height (standard/high ceiling)

Air conditioner operation capacity (air flow) switching is possible as response to height of installation ceiling.

### ●Cooling room temperature correction (Standard/low control)

Air conditioner control temperature can be switched to a little low as response to installation conditions.

### ●Heating room temperature correction (Standard/low/slightly high/high control)

Air conditioning control temperature can be slightly adjusted as response to installation conditions.

### ●Auto restart (ON/OFF)

ON/OFF of the function which automatically resets operation to the operation state before the power interruption at power recovery when there was a power interruption during operation can be selected.

### ●Room temperature sensing function (ON/OFF) ← only at wired remote controller connection

Sensor which controls the room temperature can be selected in two types: "Indoor sensor only" or "Indoor sensor or wired remote controller sensor can be switched by remote controller operation".

## 2. REMOTE CONTROLLER

### WIRELESS REMOTE CONTROLLER

#### ■ FEATURES



- \* Four kinds of timer setup (ON / OFF / PROGRAM / SLEEP) are possible.
- \* Four kinds of timers. Easy operation.
- \* Easy to change transmission code (4 patterns) by button operation.

#### ● Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

#### ● Built-in timers

Select from four different timer programs (On/Off/Program/Sleep).

#### ● Program timer

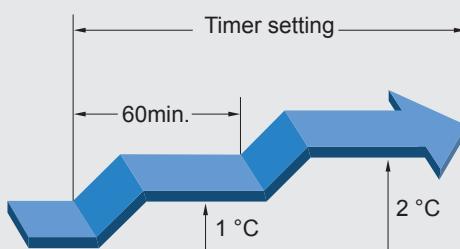
The program timer operates the ON and OFF timer once within a 24 hour period.

#### ● Sleep timer

The sleep timer function automatically corrects the temperature thermostat setting according to the time setting to prevent excessive cooling and heating while sleeping.

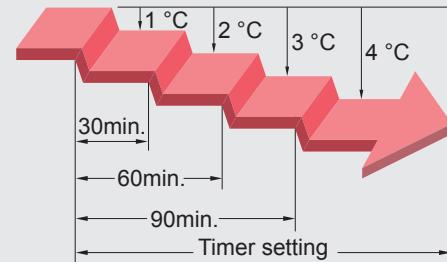
##### Cooling operation/dry operation

When the sleep timer is set, the set temperature automatically rises 1 °C every hour. The set temperature can rise up to a maximum of 2 °C.

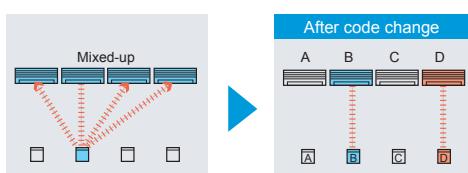


##### Heating operation

When the sleep timer is set, the set temperature automatically drops 1 °C every 30 minutes. The set temperature can drop to a maximum of 4 °C.

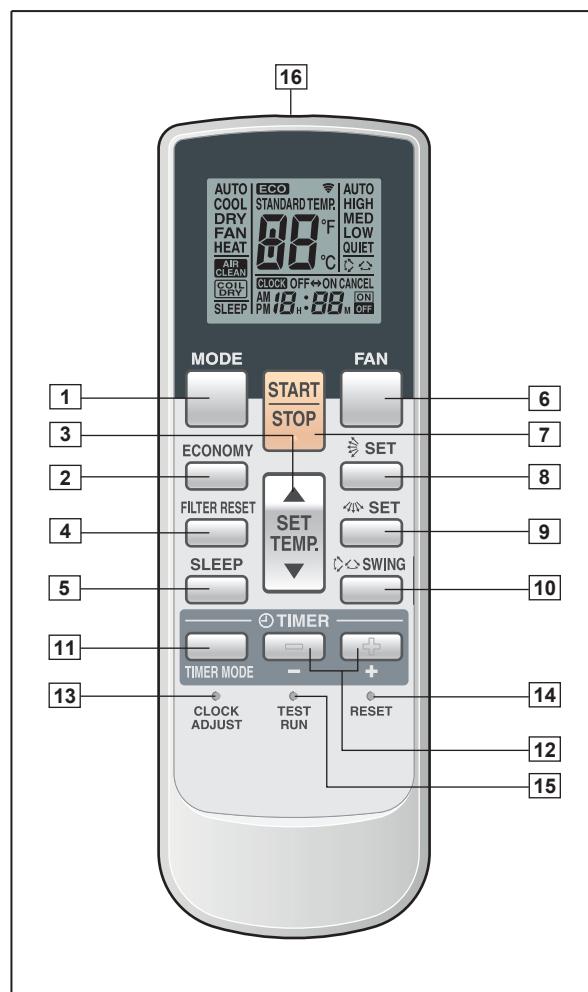


#### ● Switching remote control unit signal code

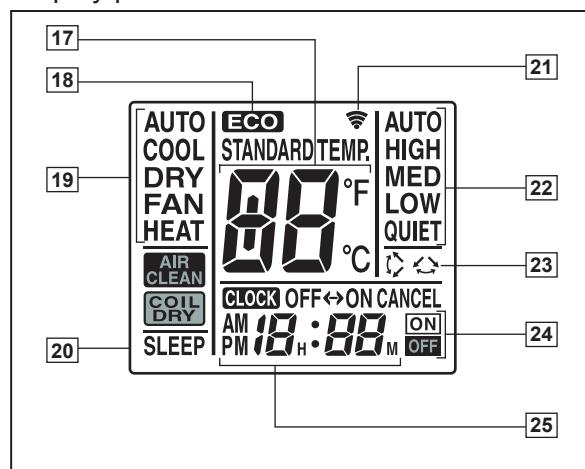


- Code selector switch eliminates unit being wrongly switched.  
(Up to 4 codes can be set.)

## ■ FUNCTIONS



Display panel



- 1** MODE button  
Selects the operating mode (AUTO, HEAT, FAN, COOL, DRY). /Start / end R.C. custom code change. (Max 4 types)
- 2** Economy button
- 3** Set temp. button (**▲** / **▼**)  
Set remote controller custom code buttons  
Sets the indoor temp./ Sets R.C. custom code.
- 4** Filter reset button
- 5** Sleep button  
Pressed to select sleep timer.
- 6** Fan button  
Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 7** START/STOP button  
Pressed to start and stop operation.
- 8** Set button (Vertical)  
Air flow direction vertical set button.
- 9** Set button (Horizontal)  
Air flow direction horizontal set button.
- 10** Swing button  
Air flow direction swing button.
- 11** Timer mode button  
Pressed to select the timer mode. (OFF TIMER, ON TIMER, PROGRAM TIMER, TIMER RESET)
- 12** Timer set (**+** / **-**) button  
Sets the current time and on-off time.
- 13** Clock adjust button  
Sets the current time.
- 14** Reset button  
Used when replacing batteries.
- 15** Test run button  
Used when testing the air conditioner after installation.
- 16** Signal transmitter
- 17** Temperature set display
- 18** Economy display
- 19** Operating mode display
- 20** Sleep display
- 21** Transmit indicator
- 22** Fan speed display
- 23** Swing display
- 24** Timer mode display
- 25** Clock display

## ■ SPECIFICATION

|                     |                    |
|---------------------|--------------------|
| SIZE (H x W x D mm) | 170 x 56 x 19      |
| WEIGHT ( g )        | 85 (w/o batteries) |
| ACCESSORY           | Holder             |

### 3. SPECIFICATIONS

| Type                    |                        |                                      | FLOOR CEILING MODEL |   |                                       |  |  |
|-------------------------|------------------------|--------------------------------------|---------------------|---|---------------------------------------|--|--|
|                         |                        |                                      | INVERTER HEATPUMP   |   |                                       |  |  |
| Model name              |                        | AB *A18LAT, AB *F18LAT<br>AB *F18LBT |                     | AB *A24LAT, AB *F24LAT<br>AB *F24LBT                    |                                       |  |  |
|                         |                        | AO *A18LACL, AO *A18LALL             |                     | AO *A24LACL, AO *A24LALL                                |                                       |  |  |
| Power source            |                        | 230V~ 50Hz                           |                     |   |                                       |  |  |
| Available voltage range |                        | 198-264V ~ 50Hz                      |                     |   |                                       |  |  |
| European energy label   |                        | Cooling                              | A                   | A   |                                       |  |  |
|                         |                        | Heating                              | A                   | A   |                                       |  |  |
| Capacity                | Cooling                | Rated                                | kW                  | 5.20  | 7.10                                  |  |  |
|                         |                        |                                      | BTU/h               | 17700   | 24200                                 |  |  |
|                         |                        | Min. - Max.                          | kW                  | 0.90-5.90   | 0.90-8.00                             |  |  |
|                         |                        |                                      | BTU/h               | 3100-20100  | 3100-27300                            |  |  |
|                         | Heating                | Rated                                | kW                  | 6.00  | 8.00                                  |  |  |
|                         |                        |                                      | BTU/h               | 20500   | 27300                                 |  |  |
|                         |                        | Min. - Max.                          | kW                  | 0.90-7.50   | 0.90-9.10                             |  |  |
|                         |                        |                                      | BTU/h               | 3100-25600  | 3100-31000                            |  |  |
| Input power             | Cooling                | Rated                                | kW                  | 1.62  | 2.21                                  |  |  |
|                         |                        | *Max.                                |                     | 2.16  | 2.85                                  |  |  |
|                         | Heating                | Rated                                |                     | 1.66  | 2.21                                  |  |  |
|                         |                        | *Max.                                |                     | 2.96  | 3.19                                  |  |  |
| Current                 | Cooling                | Rated                                | A                   | 7.1   | 9.7                                   |  |  |
|                         |                        | *Max.                                |                     | 9.0   | 12.0                                  |  |  |
|                         | Heating                | Rated                                |                     | 7.3   | 9.7                                   |  |  |
|                         |                        | *Max.                                |                     | 12.5  | 13.5                                  |  |  |
| EER                     |                        | Cooling                              | kW/kW               | 3.21  | 3.21                                  |  |  |
| COP                     |                        | Heating                              |                     | 3.61  | 3.61                                  |  |  |
| Moisture removal        |                        |                                      | l/h (pints/h)       | 2.0 ( 3.5 )   | 2.7 ( 4.8 )                           |  |  |
| Fan                     | Airflow rate           | Cooling                              | m³/h                | 780   | 980                                   |  |  |
|                         |                        |                                      |                     | 700   | 820                                   |  |  |
|                         |                        |                                      |                     | 560   | 680                                   |  |  |
|                         |                        |                                      |                     | 500   | 540                                   |  |  |
|                         |                        | Heating                              |                     | 780   | 980                                   |  |  |
|                         |                        |                                      |                     | 700   | 820                                   |  |  |
|                         |                        |                                      |                     | 560   | 680                                   |  |  |
|                         |                        |                                      |                     | 500   | 540                                   |  |  |
|                         | Type x Q'ty            |                                      |                     | Sirocco x 2   |                                       |  |  |
|                         | Motor output           |                                      | W                   | 80  | 80                                    |  |  |
| Sound pressure level    | Cooling                | High                                 | dB(A)               | 44(Floor console) , 43(Under ceiling)                   | 49(Floor console) , 48(Under ceiling) |  |  |
|                         |                        |                                      |                     | 41(Floor console) , 40(Under ceiling)                   | 45(Floor console) , 44(Under ceiling) |  |  |
|                         |                        |                                      |                     | 35(Floor console) , 34(Under ceiling)                   | 41(Floor console) , 40(Under ceiling) |  |  |
|                         |                        |                                      |                     | 32(Floor console) , 31(Under ceiling)                   | 36(Floor console) , 35(Under ceiling) |  |  |
|                         |                        | Low                                  |                     | 44(Floor console) , 43(Under ceiling)                   | 49(Floor console) , 48(Under ceiling) |  |  |
|                         |                        |                                      |                     | 41(Floor console) , 40(Under ceiling)                   | 45(Floor console) , 44(Under ceiling) |  |  |
|                         |                        |                                      |                     | 35(Floor console) , 34(Under ceiling)                   | 41(Floor console) , 40(Under ceiling) |  |  |
|                         |                        |                                      |                     | 32(Floor console) , 31(Under ceiling)                   | 36(Floor console) , 35(Under ceiling) |  |  |
|                         | Heating                | High                                 |                     | 252 × 800 × 39.9  | 252 × 800 × 53.2                      |  |  |
|                         |                        |                                      |                     | 1.30  | 1.45                                  |  |  |
| Heat exchanger type     | Dimensions (H × W × D) |                                      | mm                  | 3 × 12  | 4 × 12                                |  |  |
|                         | Fin pitch              |                                      |                     | Copper  |                                       |  |  |
|                         | Rows x Stages          |                                      | mm                  | Aluminium   |                                       |  |  |
|                         | Pipe type              |                                      |                     | ABS   |                                       |  |  |
|                         | Fin type               |                                      |                     | 18-24LAT : WHITE Approximate colour of MUNSELL 5Y 9/0.5 |                                       |  |  |
| Enclosure               | Material               |                                      |                     | 18-24LBT : WHITE Approximate colour of MUNSELL N 9.25/  |                                       |  |  |
|                         | Colour                 |                                      |                     |   |                                       |  |  |
| Dimensions (H × W × D)  | Net                    |                                      | mm                  | 199 × 990 × 655   |                                       |  |  |
|                         | Gross                  |                                      |                     | 324 × 1075 × 686  |                                       |  |  |
| Weight                  | Net                    |                                      | kg(lb.)             | 27 ( 60 )   | 27 ( 60 )                             |  |  |
|                         | Gross                  |                                      |                     | 36 ( 79 )   | 36 ( 79 )                             |  |  |
| Connection pipe         | Size                   | Liquid                               | mm                  | Φ6.35 (Φ 1/4 in.)                                       | Φ6.35 (Φ 1/4 in.)                     |  |  |
|                         |                        | Gas                                  |                     | Φ 12.70 (Φ 1/2 in.)                                     | Φ 15.88 (Φ 5/8 in.)                   |  |  |
|                         | Method                 |                                      |                     | Flare   | Flare                                 |  |  |
| Operation range         | Cooling                |                                      | °C                  | 18 to 32  | 18 to 32                              |  |  |
|                         |                        |                                      | %RH                 | 80 or less  | 80 or less                            |  |  |
|                         | Heating                |                                      | °C                  | 30 or less  | 30 or less                            |  |  |
| Remote controller type  |                        |                                      | Wireless            |   |                                       |  |  |
| Drain pipe              | Material               |                                      | ABS                 |   |                                       |  |  |
|                         | Size                   |                                      | mm                  | Outer diameter : 26.0 / Inner diameter : 21.5           |                                       |  |  |

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24 °CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

\* The maximum current and the maximum input value are the maximum value when operated within the operation range(temperature).

| Type                    |                  |             | FLOOR CEILING MODEL                   |   |  |  |  |  |
|-------------------------|------------------|-------------|---------------------------------------|---|--|--|--|--|
|                         |                  |             | INVERTER HEATPUMP                     |   |  |  |  |  |
| Model name              |                  |             | AB*A18LAT, AB*F18LAT<br>AB*F18LBT     |   | AB*A24LAT, AB*F24LAT<br>AB*F24LBT      |  |  |  |
|                         |                  |             | AO*B18LACL, AO*B18LALL                |   | AO*B24LACL, AO*B24LALL                 |  |  |  |
| Power source            |                  |             | 230V~ 50Hz                            |   |  |  |  |  |
| Available voltage range |                  |             | 198-264V ~ 50Hz                       |   |  |  |  |  |
| European energy label   |                  |             | Cooling                               | B   | B                                      |  |  |  |
|                         |                  |             | Heating                               | B   | B                                      |  |  |  |
| Capacity                | Cooling          | Rated       | kW                                    | 5.20  | 7.10                                   |  |  |  |
|                         |                  |             | BTU/h                                 | 17700   | 24200                                  |  |  |  |
|                         |                  | Min. - Max. | kW                                    | 0.90-5.70                                     | 0.90-7.80                              |  |  |  |
|                         |                  |             | BTU/h                                 | 3100-19500                                    | 3100-26600                             |  |  |  |
|                         | Heating          | Rated       | kW                                    | 6.00  | 8.00                                   |  |  |  |
|                         |                  |             | BTU/h                                 | 20500   | 27300                                  |  |  |  |
|                         |                  | Min. - Max. | kW                                    | 0.90-7.20                                     | 0.90-8.80                              |  |  |  |
|                         |                  |             | BTU/h                                 | 3100-24600                                    | 3100-30000                             |  |  |  |
| Input power             | Cooling          | Rated       | kW                                    | 1.70  | 2.32                                   |  |  |  |
|                         |                  | *Max.       |                                       | 2.16  | 2.85                                   |  |  |  |
|                         | Heating          | Rated       |                                       | 1.75  | 2.33                                   |  |  |  |
|                         |                  | *Max.       |                                       | 2.96  | 3.19                                   |  |  |  |
| Current                 | Cooling          | Rated       | A                                     | 7.4   | 10.1                                   |  |  |  |
|                         |                  | *Max.       |                                       | 9.0   | 12.0                                   |  |  |  |
|                         | Heating          | Rated       |                                       | 7.7   | 10.2                                   |  |  |  |
|                         |                  | *Max.       |                                       | 12.5  | 13.5                                   |  |  |  |
| EER                     |                  | Cooling     | kW/kW                                 | 3.06  | 3.06                                   |  |  |  |
| COP                     |                  | Heating     |                                       | 3.43  | 3.43                                   |  |  |  |
| Moisture removal        |                  |             | l/h (pints/h)                         | 2.0 ( 3.5 )                                   | 2.7 ( 4.8 )                            |  |  |  |
| Fan                     | Airflow rate     | Cooling     | m³/h                                  | 780   | 980                                    |  |  |  |
|                         |                  |             |                                       | 700   | 820                                    |  |  |  |
|                         |                  |             |                                       | 560   | 680                                    |  |  |  |
|                         |                  |             |                                       | 500   | 540                                    |  |  |  |
|                         |                  | Heating     |                                       | 780   | 980                                    |  |  |  |
|                         |                  |             |                                       | 700   | 820                                    |  |  |  |
|                         |                  |             |                                       | 560   | 680                                    |  |  |  |
|                         |                  |             |                                       | 500   | 540                                    |  |  |  |
|                         | Type x Q'ty      |             |                                       | Sirocco x 2                                   |  |  |  |  |
|                         | Motor output     |             |                                       | W   | 80                                     |  |  |  |
| Sound pressure level    | Cooling          | High        | dB(A)                                 | 44(Floor console) , 43(Under ceiling)         | 49(Floor console) , 48(Under ceiling)  |  |  |  |
|                         |                  |             |                                       | 41(Floor console) , 40(Under ceiling)         | 45(Floor console) , 44(Under ceiling)  |  |  |  |
|                         |                  |             |                                       | 35(Floor console) , 34(Under ceiling)         | 41(Floor console) , 40(Under ceiling)  |  |  |  |
|                         |                  |             |                                       | 32(Floor console) , 31(Under ceiling)         | 36(Floor console) , 35(Under ceiling)  |  |  |  |
|                         |                  | Low         |                                       | 44(Floor console) , 43(Under ceiling)         | 49(Floor console) , 48(Under ceiling)  |  |  |  |
|                         |                  |             |                                       | 41(Floor console) , 40(Under ceiling)         | 45(Floor console) , 44(Under ceiling)  |  |  |  |
|                         |                  |             |                                       | 35(Floor console) , 34(Under ceiling)         | 41(Floor console) , 40(Under ceiling)  |  |  |  |
|                         |                  |             |                                       | 32(Floor console) , 31(Under ceiling)         | 36(Floor console) , 35(Under ceiling)  |  |  |  |
|                         | Heating          | High        |                                       | 252 × 800 × 39.9                              | 252 × 800 × 53.2                       |  |  |  |
|                         |                  | Med         |                                       | 1.30  | 1.45                                   |  |  |  |
| Heat exchanger type     | Rows x Stages    |             |                                       | 3 × 12  | 4 × 12                                 |  |  |  |
|                         | Pipe type        |             |                                       | Copper  |  |  |  |  |
|                         | Fin type         |             |                                       | Aluminium                                     |  |  |  |  |
|                         | Material         |             |                                       | ABS   |  |  |  |  |
|                         | Colour           |             |                                       | 18-24LAT : WHITE                              | Approximate colour of MUNSELL 5Y 9/0.5 |  |  |  |
| Dimensions ( H× W × D ) | 18-24LBT : WHITE |             | Approximate colour of MUNSELL N 9.25/ |   |  |  |  |  |
|                         | Net              |             | mm                                    | 199 × 990 × 655                               |  |  |  |  |
|                         |                  |             |                                       | 324 × 1075 × 686                              |  |  |  |  |
| Weight                  | Net              |             | kg(lb.)                               | 27 ( 60 )                                     | 27 ( 60 )                              |  |  |  |
|                         | Gross            |             |                                       | 36 ( 79 )                                     | 36 ( 79 )                              |  |  |  |
| Connection pipe         | Size             | Liquid      | mm                                    | Φ6.35 (Φ 1/4 in.)                             | Φ6.35 (Φ 1/4 in.)                      |  |  |  |
|                         |                  | Gas         |                                       | Φ 12.70 (Φ 1/2 in.)                           | Φ 15.88 (Φ 5/8 in.)                    |  |  |  |
|                         | Method           |             |                                       | Flare   | Flare                                  |  |  |  |
|                         | Operation range  | Cooling     | °C                                    | 18 to 32                                      | 18 to 32                               |  |  |  |
|                         |                  |             | %RH                                   | 80 or less                                    | 80 or less                             |  |  |  |
|                         |                  | Heating     | °C                                    | 30 or less                                    | 30 or less                             |  |  |  |
| Remote controller type  |                  |             | Wireless                              |   |  |  |  |  |
| Drain pipe              | Material         |             | ABS                                   |   |  |  |  |  |
|                         | Size             |             | mm                                    | Outer diameter : 26.0 / Inner diameter : 21.5 |  |  |  |  |

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24°CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

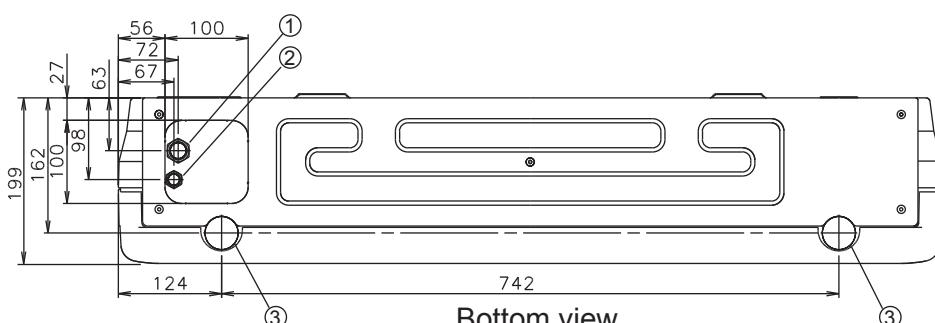
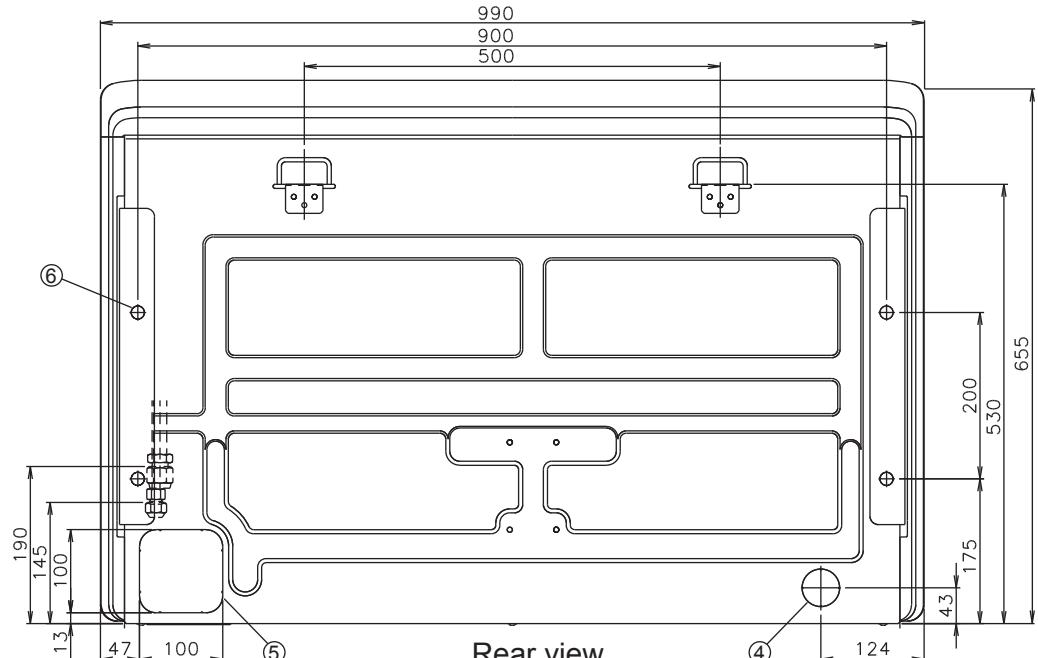
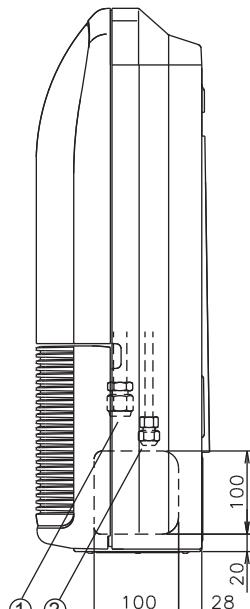
Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

\*The maximum current and the maximum input value are the maximum value when operated within the operation range(temperature)

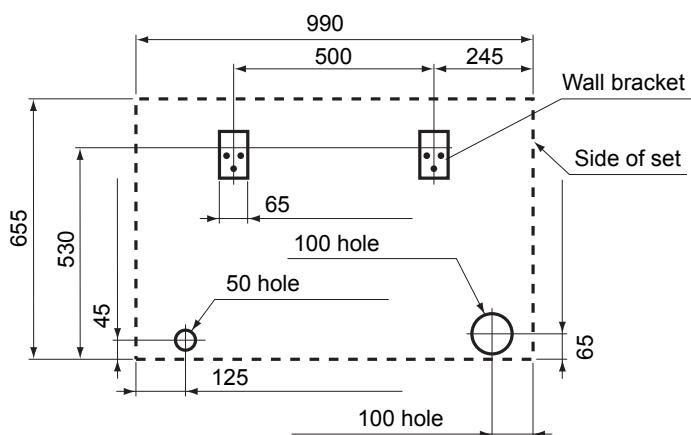
## 4. DIMENSIONS

■ MODEL : AB\*A18L, AB\*F18L, AB\*A24L, AB\*F24L

(Unit : mm)

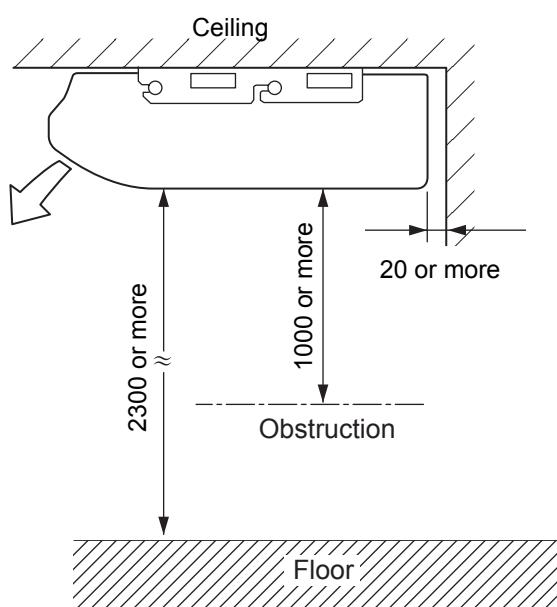
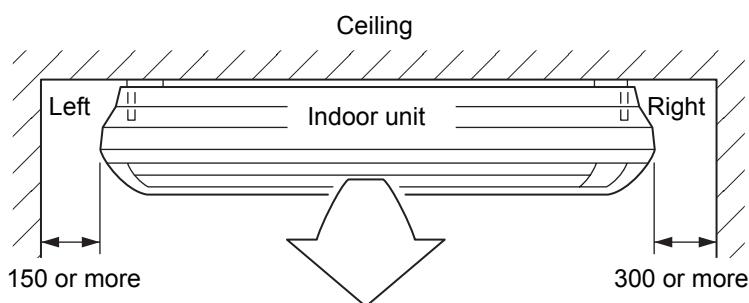
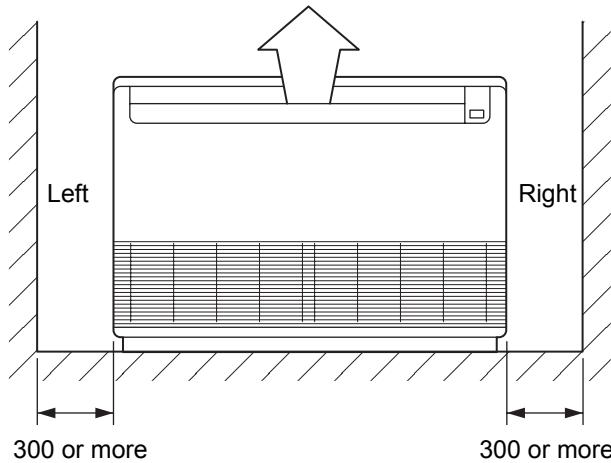


- ① Refrigerant piping flare connection (Gas)
- ② Refrigerant piping flare connection (Liquid)
- ③ Drain piping connection
- ④ Knock out hole for drain piping
- ⑤ Knock out hole for refrigerant piping
- ⑥ Hole for lifting bolt (Use M10 screw bolt)



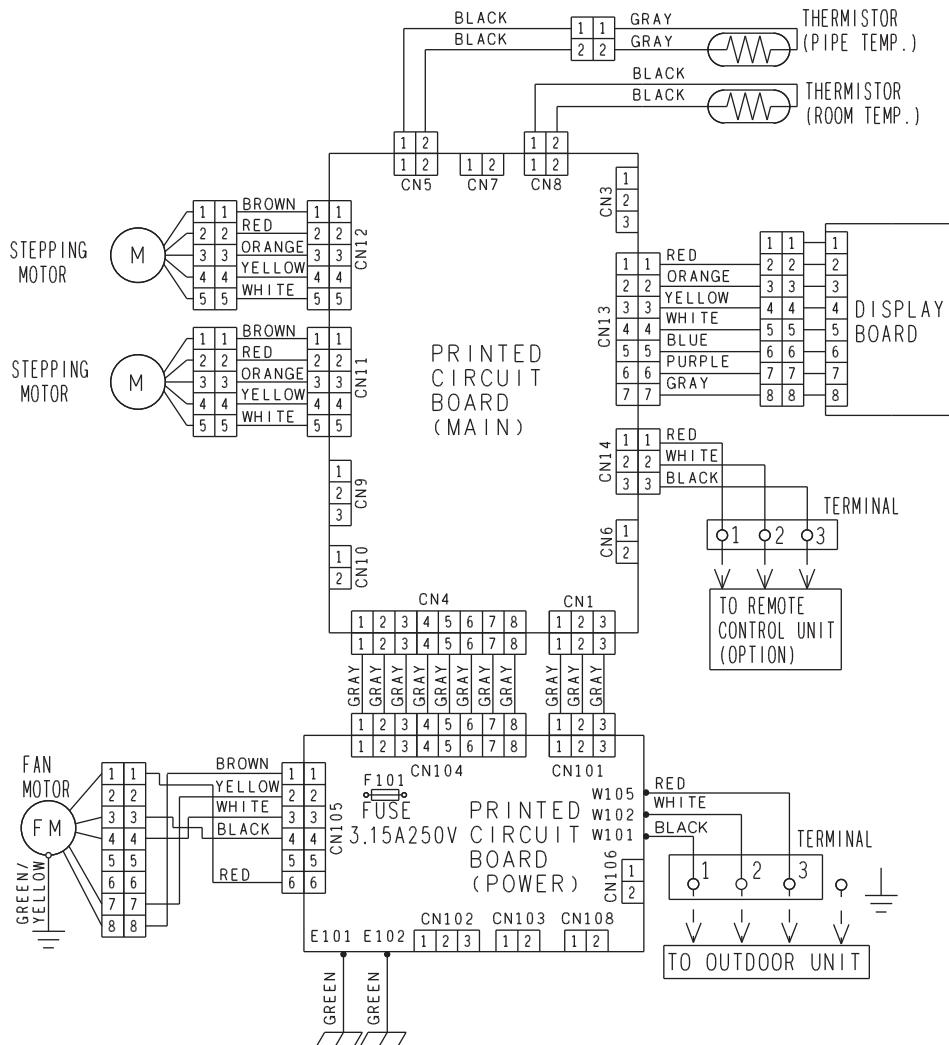
## ■ MOUNTING POSITION

(Unit : mm)



## 5. WIRING DIAGRAMS

■ MODEL : AB\*A18L, AB\*F18L, AB\*A24L, AB\*F24L



## 6. CAPACITY TABLE

### 6-1. COOLING CAPACITY

This table is created using the maximum capacity.

#### ■ MODEL : AB\*A18L, AB\*F18L / AO\*A18L

|     |      |
|-----|------|
| AFR | 13.3 |
|-----|------|

| Outdoor temperature | °CDB | Indoor temperature |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                     |      | 18                 |      |      | 21   |      |      | 23   |      |      | 25   |      |      | 27   |      |      | 29   |      |      |      |      |
|                     |      | °CWB               |      |      | 12   |      |      | 15   |      |      | 16   |      |      | 18   |      |      | 19   |      |      |      |      |
|                     | °CDB | TC                 | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   |      |      |
| -10                 | 4.35 | 3.28               | 0.39 | 4.84 | 3.30 | 0.40 | 5.01 | 3.59 | 0.40 | 5.34 | 3.60 | 0.40 | 5.50 | 3.89 | 0.40 | 5.83 | 3.88 | 0.41 | 6.17 | 4.13 | 0.41 |
| 0                   | 4.26 | 3.24               | 0.46 | 4.74 | 3.26 | 0.46 | 4.90 | 3.54 | 0.47 | 5.23 | 3.56 | 0.47 | 5.39 | 3.84 | 0.47 | 5.71 | 3.83 | 0.48 | 6.04 | 4.07 | 0.48 |
| 5                   | 4.14 | 3.18               | 0.57 | 4.61 | 3.20 | 0.58 | 4.77 | 3.48 | 0.58 | 5.08 | 3.49 | 0.59 | 5.24 | 3.77 | 0.59 | 5.55 | 3.76 | 0.60 | 5.86 | 4.00 | 0.60 |
| 10                  | 4.00 | 3.12               | 0.68 | 4.45 | 3.14 | 0.69 | 4.61 | 3.41 | 0.70 | 4.91 | 3.42 | 0.70 | 5.06 | 3.70 | 0.71 | 5.37 | 3.68 | 0.71 | 5.67 | 3.92 | 0.72 |
| 15                  | 4.04 | 3.14               | 0.59 | 4.50 | 3.16 | 0.60 | 4.65 | 3.43 | 0.61 | 4.95 | 3.44 | 0.61 | 5.11 | 3.72 | 0.62 | 5.41 | 3.70 | 0.62 | 5.72 | 3.94 | 0.63 |
| 20                  | 5.16 | 3.68               | 1.28 | 5.75 | 3.70 | 1.30 | 5.95 | 4.03 | 1.31 | 6.34 | 4.04 | 1.32 | 6.54 | 4.36 | 1.33 | 6.93 | 4.34 | 1.34 | 7.32 | 4.63 | 1.35 |
| 25                  | 4.94 | 3.57               | 1.43 | 5.51 | 3.59 | 1.46 | 5.70 | 3.91 | 1.46 | 6.07 | 3.92 | 1.48 | 6.26 | 4.23 | 1.49 | 6.63 | 4.22 | 1.50 | 7.01 | 4.49 | 1.52 |
| 30                  | 4.71 | 3.46               | 1.59 | 5.25 | 3.48 | 1.61 | 5.43 | 3.78 | 1.62 | 5.78 | 3.79 | 1.64 | 5.96 | 4.10 | 1.65 | 6.32 | 4.08 | 1.66 | 6.68 | 4.35 | 1.68 |
| 35                  | 4.66 | 3.43               | 1.88 | 5.19 | 3.46 | 1.91 | 5.37 | 3.76 | 1.92 | 5.72 | 3.77 | 1.94 | 5.90 | 4.07 | 1.95 | 6.25 | 4.05 | 1.97 | 6.61 | 4.32 | 1.99 |
| 40                  | 3.53 | 2.90               | 1.34 | 3.93 | 2.92 | 1.36 | 4.06 | 3.18 | 1.36 | 4.33 | 3.19 | 1.38 | 4.46 | 3.44 | 1.38 | 4.73 | 3.43 | 1.40 | 5.00 | 3.65 | 1.41 |
| 46                  | 2.50 | 2.46               | 1.01 | 2.79 | 2.47 | 1.02 | 2.88 | 2.69 | 1.03 | 3.07 | 2.69 | 1.04 | 3.17 | 2.91 | 1.05 | 3.36 | 2.90 | 1.06 | 3.55 | 3.09 | 1.07 |

#### ■ MODEL : AB\*A18L, AB\*F18L / AO\*B18L

|     |      |
|-----|------|
| AFR | 13.3 |
|-----|------|

| Outdoor temperature | °CDB | Indoor temperature |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                     |      | 18                 |      |      | 21   |      |      | 23   |      |      | 25   |      |      | 27   |      |      | 29   |      |      |      |      |
|                     |      | °CWB               |      |      | 12   |      |      | 15   |      |      | 16   |      |      | 18   |      |      | 19   |      |      |      |      |
|                     | °CDB | TC                 | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   |      |      |
| -10                 | 4.35 | 3.28               | 0.39 | 4.84 | 3.30 | 0.40 | 5.01 | 3.59 | 0.40 | 5.34 | 3.60 | 0.40 | 5.50 | 3.89 | 0.40 | 5.83 | 3.88 | 0.41 | 6.17 | 4.13 | 0.41 |
| 0                   | 4.26 | 3.24               | 0.46 | 4.74 | 3.26 | 0.46 | 4.90 | 3.54 | 0.47 | 5.23 | 3.56 | 0.47 | 5.39 | 3.84 | 0.47 | 5.71 | 3.83 | 0.48 | 6.04 | 4.07 | 0.48 |
| 5                   | 4.14 | 3.18               | 0.57 | 4.61 | 3.20 | 0.58 | 4.77 | 3.48 | 0.58 | 5.08 | 3.49 | 0.59 | 5.24 | 3.77 | 0.59 | 5.55 | 3.76 | 0.60 | 5.86 | 4.00 | 0.60 |
| 10                  | 4.00 | 3.12               | 0.68 | 4.45 | 3.14 | 0.69 | 4.61 | 3.41 | 0.70 | 4.91 | 3.42 | 0.70 | 5.06 | 3.70 | 0.71 | 5.37 | 3.68 | 0.71 | 5.67 | 3.92 | 0.72 |
| 15                  | 4.04 | 3.14               | 0.59 | 4.50 | 3.16 | 0.60 | 4.65 | 3.43 | 0.61 | 4.95 | 3.44 | 0.61 | 5.11 | 3.72 | 0.62 | 5.41 | 3.70 | 0.62 | 5.72 | 3.94 | 0.63 |
| 20                  | 5.16 | 3.68               | 1.28 | 5.75 | 3.70 | 1.30 | 5.95 | 4.03 | 1.31 | 6.34 | 4.04 | 1.32 | 6.54 | 4.36 | 1.33 | 6.93 | 4.34 | 1.34 | 7.32 | 4.63 | 1.35 |
| 25                  | 4.94 | 3.57               | 1.43 | 5.51 | 3.59 | 1.46 | 5.70 | 3.91 | 1.46 | 6.07 | 3.92 | 1.48 | 6.26 | 4.23 | 1.49 | 6.63 | 4.22 | 1.50 | 7.01 | 4.49 | 1.52 |
| 30                  | 4.71 | 3.46               | 1.59 | 5.25 | 3.48 | 1.61 | 5.43 | 3.78 | 1.62 | 5.78 | 3.79 | 1.64 | 5.96 | 4.10 | 1.65 | 6.32 | 4.08 | 1.66 | 6.68 | 4.35 | 1.68 |
| 35                  | 4.50 | 3.27               | 1.88 | 5.02 | 3.28 | 1.91 | 5.19 | 3.57 | 1.92 | 5.53 | 3.58 | 1.94 | 5.70 | 3.87 | 1.95 | 6.04 | 3.85 | 1.97 | 6.38 | 4.10 | 1.99 |
| 40                  | 3.41 | 2.78               | 1.34 | 3.80 | 2.79 | 1.36 | 3.92 | 3.04 | 1.36 | 4.18 | 3.05 | 1.38 | 4.31 | 3.29 | 1.38 | 4.57 | 3.28 | 1.40 | 4.83 | 3.49 | 1.41 |
| 46                  | 2.42 | 2.36               | 1.01 | 2.69 | 2.38 | 1.02 | 2.79 | 2.59 | 1.03 | 2.97 | 2.59 | 1.04 | 3.06 | 2.80 | 1.05 | 3.24 | 2.79 | 1.06 | 3.43 | 2.97 | 1.07 |

AFR: Air Flow Rate (m3/min)

TC : Total Capacity (kW)

SHC: Sensible Heat Capacity (kW)

PI : Power Input (kW)

## ■ MODEL : AB\*A24L, AB\*F24L / AO\*A24L

AFR 15.3

| Outdoor temperature | °CDB | Indoor temperature |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                     |      | 18                 |      |      |      | 21   |      |      |      | 23   |      |      |      | 25   |      |      |      | 27   |      |      |      |      |
|                     | °CWB | 12                 |      | 15   |      | 16   |      | 18   |      | 19   |      | 21   |      | 23   |      | 25   |      | 27   |      | 29   |      | 32   |
|                     | °CDB | TC                 | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   |
|                     | -10  | 5.79               | 4.65 | 0.60 | 6.46 | 4.67 | 0.61 | 6.68 | 5.08 | 0.61 | 7.12 | 5.10 | 0.62 | 7.34 | 5.51 | 0.62 | 7.78 | 5.48 | 0.63 | 8.22 | 5.84 | 0.63 |
|                     | 0    | 5.69               | 4.59 | 0.64 | 6.34 | 4.62 | 0.65 | 6.55 | 5.02 | 0.65 | 6.98 | 5.04 | 0.66 | 7.20 | 5.44 | 0.66 | 7.63 | 5.42 | 0.67 | 8.06 | 5.77 | 0.68 |
|                     | 5    | 5.49               | 4.49 | 0.78 | 6.12 | 4.52 | 0.79 | 6.33 | 4.91 | 0.79 | 6.74 | 4.93 | 0.80 | 6.95 | 5.32 | 0.81 | 7.37 | 5.30 | 0.81 | 7.79 | 5.64 | 0.82 |
|                     | 10   | 5.28               | 4.38 | 0.91 | 5.88 | 4.40 | 0.92 | 6.08 | 4.79 | 0.93 | 6.48 | 4.80 | 0.94 | 6.68 | 5.19 | 0.94 | 7.08 | 5.17 | 0.95 | 7.48 | 5.50 | 0.96 |
|                     | 15   | 5.39               | 4.44 | 0.76 | 6.01 | 4.47 | 0.77 | 6.21 | 4.85 | 0.77 | 6.62 | 4.87 | 0.78 | 6.83 | 5.26 | 0.79 | 7.24 | 5.24 | 0.79 | 7.65 | 5.58 | 0.80 |
|                     | 20   | 6.85               | 5.22 | 1.61 | 7.63 | 5.25 | 1.64 | 7.89 | 5.71 | 1.64 | 8.41 | 5.73 | 1.66 | 8.67 | 6.18 | 1.67 | 9.19 | 6.16 | 1.69 | 9.71 | 6.56 | 1.70 |
|                     | 25   | 6.53               | 5.04 | 1.80 | 7.27 | 5.07 | 1.82 | 7.52 | 5.51 | 1.83 | 8.01 | 5.52 | 1.85 | 8.26 | 5.97 | 1.86 | 8.76 | 5.94 | 1.88 | 9.25 | 6.33 | 1.90 |
|                     | 30   | 6.18               | 4.86 | 2.00 | 6.89 | 4.88 | 2.03 | 7.12 | 5.31 | 2.04 | 7.59 | 5.33 | 2.06 | 7.83 | 5.75 | 2.07 | 8.30 | 5.73 | 2.09 | 8.77 | 6.10 | 2.11 |
|                     | 35   | 6.32               | 4.93 | 2.47 | 7.04 | 4.96 | 2.51 | 7.28 | 5.39 | 2.52 | 7.76 | 5.41 | 2.55 | 8.00 | 5.84 | 2.56 | 8.48 | 5.82 | 2.59 | 8.96 | 6.20 | 2.61 |
|                     | 40   | 5.21               | 4.34 | 2.05 | 5.81 | 4.37 | 2.08 | 6.01 | 4.75 | 2.09 | 6.40 | 4.77 | 2.11 | 6.60 | 5.15 | 2.12 | 7.00 | 5.13 | 2.14 | 7.39 | 5.46 | 2.16 |
|                     | 46   | 3.77               | 3.62 | 1.55 | 4.20 | 3.64 | 1.57 | 4.35 | 3.96 | 1.58 | 4.63 | 3.97 | 1.60 | 4.78 | 4.29 | 1.61 | 5.06 | 4.27 | 1.62 | 5.35 | 4.55 | 1.64 |

## ■ MODEL : AB\*A24L, AB\*F24L / AO\*B24L

AFR 15.3

| Outdoor temperature | °CDB | Indoor temperature |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |  |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|--|
|                     |      | 18                 |      |      |      | 21   |      |      |      | 23   |      |      |      | 25   |      |      |      | 27   |      |      |      | 29   |  |  |
|                     | °CWB | 12                 |      | 15   |      | 16   |      | 18   |      | 19   |      | 21   |      | 23   |      | 25   |      | 27   |      | 29   |      | 32   |  |  |
|                     | °CDB | TC                 | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   | TC   | SHC  | PI   |  |  |
|                     | -10  | 5.79               | 4.65 | 0.60 | 6.46 | 4.67 | 0.61 | 6.68 | 5.08 | 0.61 | 7.12 | 5.10 | 0.62 | 7.34 | 5.51 | 0.62 | 7.78 | 5.48 | 0.63 | 8.22 | 5.84 | 0.63 |  |  |
|                     | 0    | 5.69               | 4.59 | 0.64 | 6.34 | 4.62 | 0.65 | 6.55 | 5.02 | 0.65 | 6.98 | 5.04 | 0.66 | 7.20 | 5.44 | 0.66 | 7.63 | 5.42 | 0.67 | 8.06 | 5.77 | 0.68 |  |  |
|                     | 5    | 5.49               | 4.49 | 0.78 | 6.12 | 4.52 | 0.79 | 6.33 | 4.91 | 0.79 | 6.74 | 4.93 | 0.80 | 6.95 | 5.32 | 0.81 | 7.37 | 5.30 | 0.81 | 7.79 | 5.64 | 0.82 |  |  |
|                     | 10   | 5.28               | 4.38 | 0.91 | 5.88 | 4.40 | 0.92 | 6.08 | 4.79 | 0.93 | 6.48 | 4.80 | 0.94 | 6.68 | 5.19 | 0.94 | 7.08 | 5.17 | 0.95 | 7.48 | 5.50 | 0.96 |  |  |
|                     | 15   | 5.39               | 4.44 | 0.76 | 6.01 | 4.47 | 0.77 | 6.21 | 4.85 | 0.77 | 6.62 | 4.87 | 0.78 | 6.83 | 5.26 | 0.79 | 7.24 | 5.24 | 0.79 | 7.65 | 5.58 | 0.80 |  |  |
|                     | 20   | 6.85               | 5.22 | 1.61 | 7.63 | 5.25 | 1.64 | 7.89 | 5.71 | 1.64 | 8.41 | 5.73 | 1.66 | 8.67 | 6.18 | 1.67 | 9.19 | 6.16 | 1.69 | 9.71 | 6.56 | 1.70 |  |  |
|                     | 25   | 6.53               | 5.04 | 1.80 | 7.27 | 5.07 | 1.82 | 7.52 | 5.51 | 1.83 | 8.01 | 5.52 | 1.85 | 8.26 | 5.97 | 1.86 | 8.76 | 5.94 | 1.88 | 9.25 | 6.33 | 1.90 |  |  |
|                     | 30   | 6.18               | 4.86 | 2.00 | 6.89 | 4.88 | 2.03 | 7.12 | 5.31 | 2.04 | 7.59 | 5.33 | 2.06 | 7.83 | 5.75 | 2.07 | 8.30 | 5.73 | 2.09 | 8.77 | 6.10 | 2.11 |  |  |
|                     | 35   | 6.16               | 4.76 | 2.47 | 6.86 | 4.79 | 2.51 | 7.10 | 5.21 | 2.52 | 7.57 | 5.23 | 2.55 | 7.80 | 5.64 | 2.56 | 8.27 | 5.62 | 2.59 | 8.74 | 5.99 | 2.61 |  |  |
|                     | 40   | 5.08               | 4.21 | 2.05 | 5.66 | 4.23 | 2.08 | 5.86 | 4.60 | 2.09 | 6.24 | 4.61 | 2.11 | 6.43 | 4.98 | 2.12 | 6.82 | 4.96 | 2.14 | 7.21 | 5.29 | 2.16 |  |  |
|                     | 46   | 3.68               | 3.52 | 1.55 | 4.10 | 3.54 | 1.57 | 4.24 | 3.85 | 1.58 | 4.52 | 3.86 | 1.60 | 4.66 | 4.17 | 1.61 | 4.94 | 4.15 | 1.62 | 5.22 | 4.42 | 1.64 |  |  |

AFR: Air Flow Rate (m<sup>3</sup>/min)

TC : Total Capacity (kW)

SHC: Sensible Heat Capacity (kW)

PI : Power Input (kW)

## 6-2. HEATING CAPACITY

This table is created using the maximum capacity.

### ■ MODEL : AB\*A18L, AB\*F18L / AO\*A18L

|     |      |
|-----|------|
| AFR | 13.3 |
|-----|------|

|                     |      | Indoor temperature |      |      |      |      |      |      |      |      |      |      |    |    |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|----|----|
|                     |      | °CDB               |      | 16   |      | 18   |      | 20   |      | 22   |      | 24   |    |    |
| Outdoor temperature | °CDB | °CWB               | TC   | PI   | TC | PI |
|                     | -15  | -16                | 5.25 | 2.15 | 5.13 | 2.20 | 5.00 | 2.24 | 4.88 | 2.29 | 4.75 | 2.33 |    |    |
|                     | -10  | -11                | 5.90 | 2.27 | 5.76 | 2.32 | 5.62 | 2.37 | 5.48 | 2.42 | 5.34 | 2.46 |    |    |
|                     | -5   | -7                 | 6.57 | 2.40 | 6.41 | 2.45 | 6.26 | 2.50 | 6.10 | 2.55 | 5.94 | 2.60 |    |    |
|                     | 0    | -2                 | 7.46 | 2.57 | 7.28 | 2.62 | 7.10 | 2.68 | 6.93 | 2.73 | 6.75 | 2.78 |    |    |
|                     | 5    | 3                  | 8.18 | 2.65 | 7.98 | 2.70 | 7.79 | 2.76 | 7.59 | 2.81 | 7.40 | 2.87 |    |    |
|                     | 7    | 6                  | 7.88 | 2.26 | 7.69 | 2.30 | 7.50 | 2.35 | 7.31 | 2.40 | 7.13 | 2.44 |    |    |
|                     | 10   | 8                  | 8.15 | 2.31 | 7.96 | 2.35 | 7.77 | 2.40 | 7.57 | 2.45 | 7.38 | 2.50 |    |    |
|                     | 15   | 10                 | 7.70 | 1.97 | 7.52 | 2.01 | 7.33 | 2.05 | 7.15 | 2.09 | 6.97 | 2.13 |    |    |
|                     | 20   | 15                 | 7.23 | 1.58 | 7.06 | 1.62 | 6.88 | 1.65 | 6.71 | 1.68 | 6.54 | 1.72 |    |    |
|                     | 24   | 18                 | 7.43 | 1.59 | 7.25 | 1.62 | 7.07 | 1.65 | 6.90 | 1.68 | 6.72 | 1.72 |    |    |

### ■ MODEL : AB\*A18L, AB\*F18L / AO\*B18L

|     |      |
|-----|------|
| AFR | 13.3 |
|-----|------|

|                     |      | Indoor temperature |      |      |      |      |      |      |      |      |      |      |    |    |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|----|----|
|                     |      | °CDB               |      | 16   |      | 18   |      | 20   |      | 22   |      | 24   |    |    |
| Outdoor temperature | °CDB | °CWB               | TC   | PI   | TC | PI |
|                     | -15  | -16                | 5.25 | 2.15 | 5.13 | 2.20 | 5.00 | 2.24 | 4.88 | 2.29 | 4.75 | 2.33 |    |    |
|                     | -10  | -11                | 5.90 | 2.27 | 5.76 | 2.32 | 5.62 | 2.37 | 5.48 | 2.42 | 5.34 | 2.46 |    |    |
|                     | -5   | -7                 | 6.57 | 2.40 | 6.41 | 2.45 | 6.26 | 2.50 | 6.10 | 2.55 | 5.94 | 2.60 |    |    |
|                     | 0    | -2                 | 7.46 | 2.57 | 7.28 | 2.62 | 7.10 | 2.68 | 6.93 | 2.73 | 6.75 | 2.78 |    |    |
|                     | 5    | 3                  | 7.85 | 2.65 | 7.66 | 2.70 | 7.48 | 2.76 | 7.29 | 2.81 | 7.10 | 2.87 |    |    |
|                     | 7    | 6                  | 7.56 | 2.26 | 7.38 | 2.30 | 7.20 | 2.35 | 7.02 | 2.40 | 6.84 | 2.44 |    |    |
|                     | 10   | 8                  | 7.83 | 2.31 | 7.64 | 2.35 | 7.45 | 2.40 | 7.27 | 2.45 | 7.08 | 2.50 |    |    |
|                     | 15   | 10                 | 7.39 | 1.97 | 7.22 | 2.01 | 7.04 | 2.05 | 6.87 | 2.09 | 6.69 | 2.13 |    |    |
|                     | 20   | 15                 | 6.94 | 1.58 | 6.77 | 1.62 | 6.61 | 1.65 | 6.44 | 1.68 | 6.28 | 1.72 |    |    |
|                     | 24   | 18                 | 7.13 | 1.59 | 6.96 | 1.62 | 6.79 | 1.65 | 6.62 | 1.68 | 6.45 | 1.72 |    |    |

AFR: Air Flow Rate (m<sup>3</sup>/min)

TC : Total Capacity (kW)

PI : Power Input (kW)

## ■ MODEL : AB\*A24L, AB\*F24L / AO\*A24L

|     |      |
|-----|------|
| AFR | 15.3 |
|-----|------|

|                     |      | Indoor temperature |      |      |      |      |      |      |      |      |      |      |    |    |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|----|----|
|                     |      | °CDB               |      | 16   |      | 18   |      | 20   |      | 22   |      | 24   |    |    |
| Outdoor temperature | °CDB | °CWB               | TC   | PI   | TC | PI |
|                     | -15  | -16                | 6.15 | 2.70 | 6.00 | 2.76 | 5.86 | 2.82 | 5.71 | 2.87 | 5.57 | 2.93 |    |    |
|                     | -10  | -11                | 6.93 | 2.87 | 6.76 | 2.93 | 6.60 | 2.99 | 6.43 | 3.05 | 6.27 | 3.11 |    |    |
|                     | -5   | -7                 | 7.64 | 2.86 | 7.46 | 2.91 | 7.28 | 2.97 | 7.10 | 3.03 | 6.92 | 3.09 |    |    |
|                     | 0    | -2                 | 8.59 | 2.84 | 8.39 | 2.90 | 8.18 | 2.96 | 7.98 | 3.01 | 7.77 | 3.07 |    |    |
|                     | 5    | 3                  | 9.55 | 2.86 | 9.32 | 2.91 | 9.09 | 2.97 | 8.86 | 3.03 | 8.64 | 3.09 |    |    |
|                     | 7    | 6                  | 9.56 | 2.54 | 9.33 | 2.60 | 9.10 | 2.65 | 8.87 | 2.70 | 8.65 | 2.76 |    |    |
|                     | 10   | 8                  | 9.86 | 2.55 | 9.63 | 2.60 | 9.39 | 2.65 | 9.16 | 2.71 | 8.92 | 2.76 |    |    |
|                     | 15   | 10                 | 8.97 | 1.99 | 8.75 | 2.03 | 8.54 | 2.07 | 8.33 | 2.12 | 8.11 | 2.16 |    |    |
|                     | 20   | 15                 | 8.22 | 1.54 | 8.03 | 1.57 | 7.83 | 1.60 | 7.64 | 1.63 | 7.44 | 1.66 |    |    |
|                     | 24   | 18                 | 8.52 | 1.54 | 8.32 | 1.57 | 8.12 | 1.60 | 7.91 | 1.63 | 7.71 | 1.66 |    |    |

## ■ MODEL : AB\*A24L, AB\*F24L / AO\*B24L

|     |      |
|-----|------|
| AFR | 15.3 |
|-----|------|

|                     |      | Indoor temperature |      |      |      |      |      |      |      |      |      |      |    |    |
|---------------------|------|--------------------|------|------|------|------|------|------|------|------|------|------|----|----|
|                     |      | °CDB               |      | 16   |      | 18   |      | 20   |      | 22   |      | 24   |    |    |
| Outdoor temperature | °CDB | °CWB               | TC   | PI   | TC | PI |
|                     | -15  | -16                | 6.15 | 2.70 | 6.00 | 2.76 | 5.86 | 2.82 | 5.71 | 2.87 | 5.57 | 2.93 |    |    |
|                     | -10  | -11                | 6.70 | 2.87 | 6.54 | 2.93 | 6.38 | 2.99 | 6.22 | 3.05 | 6.06 | 3.11 |    |    |
|                     | -5   | -7                 | 7.39 | 2.86 | 7.22 | 2.91 | 7.04 | 2.97 | 6.86 | 3.03 | 6.69 | 3.09 |    |    |
|                     | 0    | -2                 | 8.31 | 2.84 | 8.11 | 2.90 | 7.91 | 2.96 | 7.71 | 3.01 | 7.52 | 3.07 |    |    |
|                     | 5    | 3                  | 9.23 | 2.86 | 9.01 | 2.91 | 8.79 | 2.97 | 8.57 | 3.03 | 8.35 | 3.09 |    |    |
|                     | 7    | 6                  | 9.24 | 2.54 | 9.02 | 2.60 | 8.80 | 2.65 | 8.58 | 2.70 | 8.36 | 2.76 |    |    |
|                     | 10   | 8                  | 9.54 | 2.55 | 9.31 | 2.60 | 9.08 | 2.65 | 8.86 | 2.71 | 8.63 | 2.76 |    |    |
|                     | 15   | 10                 | 8.67 | 1.99 | 8.46 | 2.03 | 8.26 | 2.07 | 8.05 | 2.12 | 7.84 | 2.16 |    |    |
|                     | 20   | 15                 | 7.95 | 1.54 | 7.76 | 1.57 | 7.57 | 1.60 | 7.38 | 1.63 | 7.19 | 1.66 |    |    |
|                     | 24   | 18                 | 8.24 | 1.54 | 8.04 | 1.57 | 7.85 | 1.60 | 7.65 | 1.63 | 7.46 | 1.66 |    |    |

AFR: Air Flow Rate (m³/min)

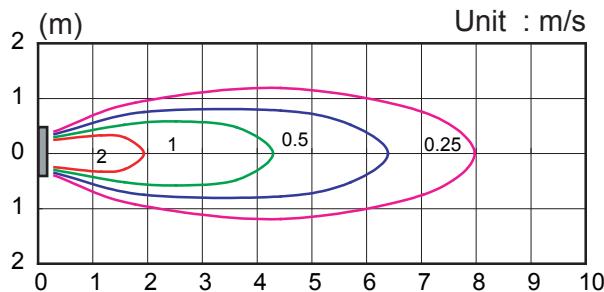
TC : Total Capacity (kW)

PI : Power Input (kW)

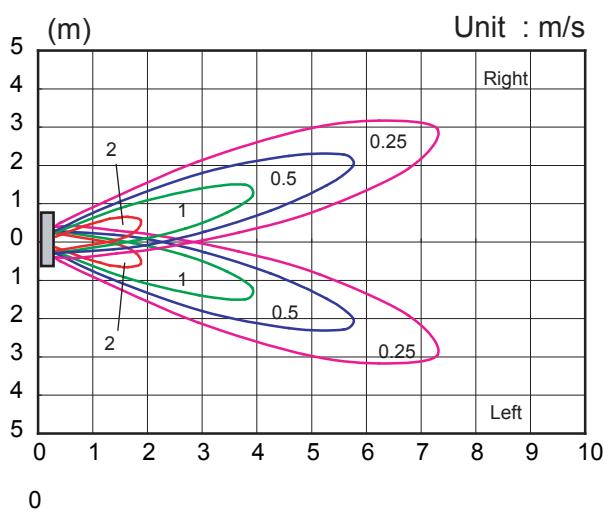
## 7. FAN PERFORMANCE

### 7-1. AIR VELOCITY DISTRIBUTION

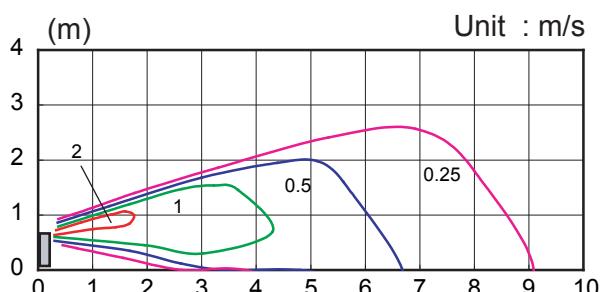
■ MODEL : AB\*A18L, AB\*F18L (FLOOR CONSOLE)



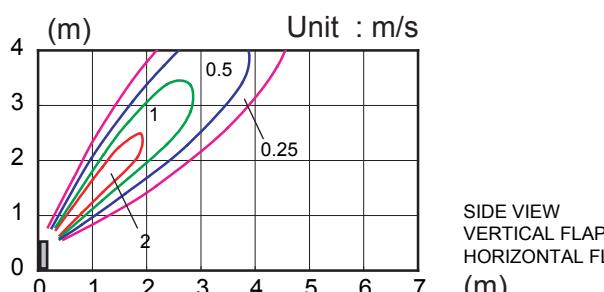
TOP VIEW  
VERTICAL FLAP : Downward  
HORIZONTAL FLAP : Center



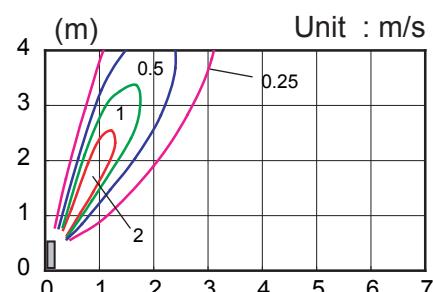
TOP VIEW  
VERTICAL FLAP : Downward  
HORIZONTAL FLAP : Right & Left



SIDE VIEW  
VERTICAL FLAP : Downward  
HORIZONTAL FLAP : Center

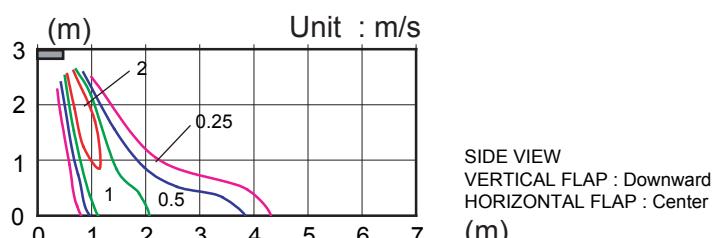
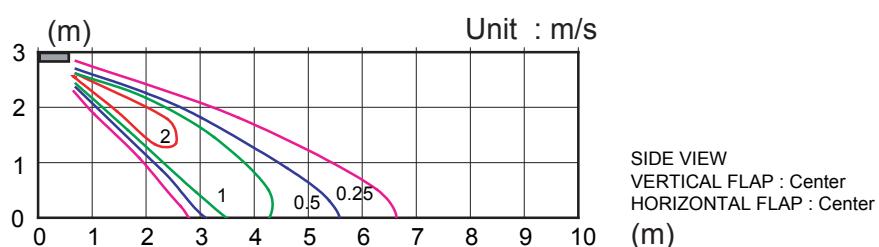
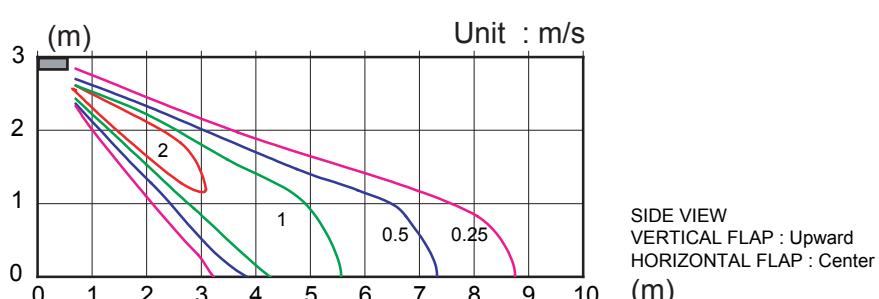
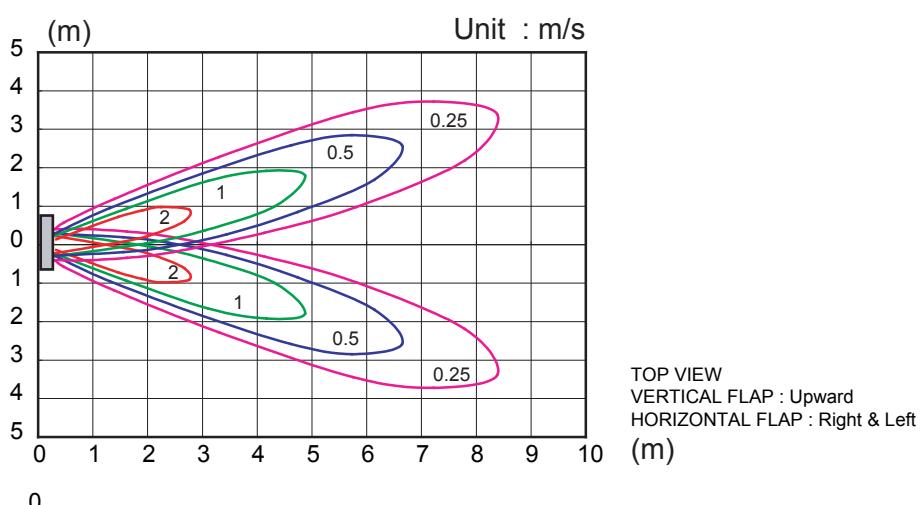
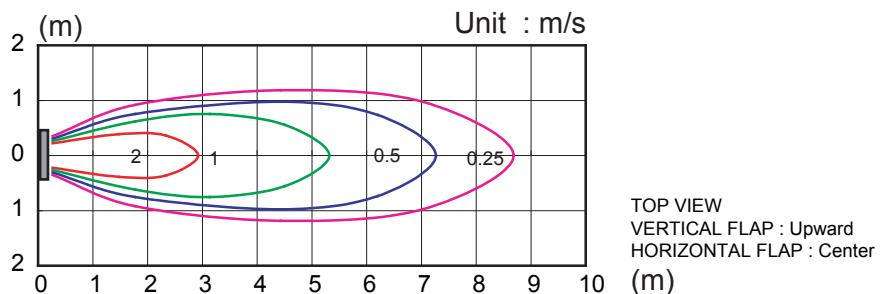


SIDE VIEW  
VERTICAL FLAP : Center  
HORIZONTAL FLAP : Center

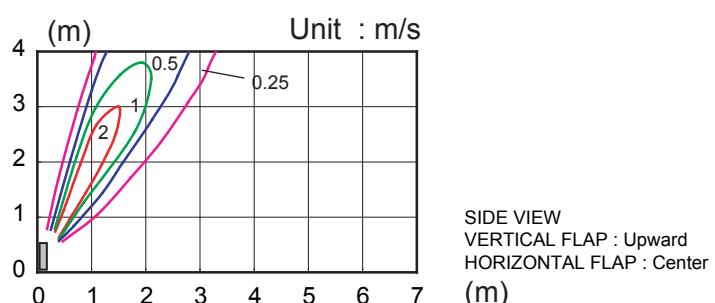
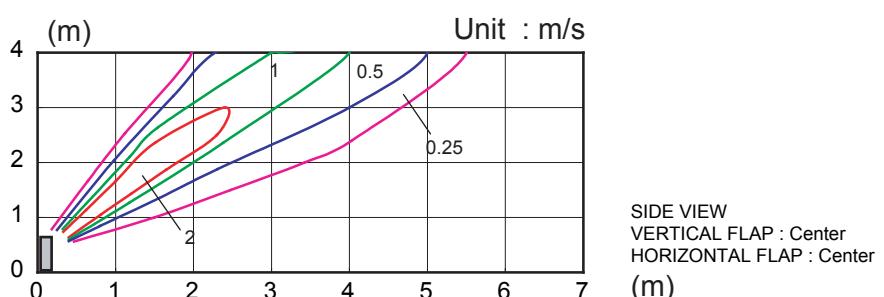
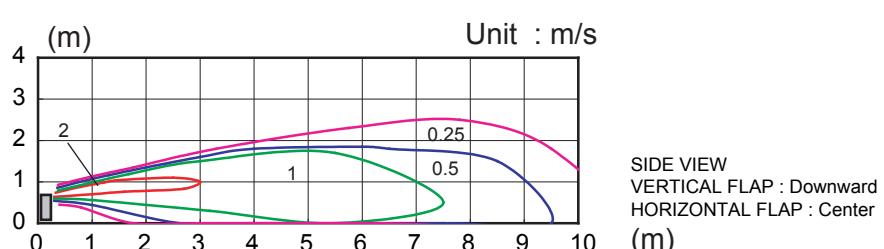
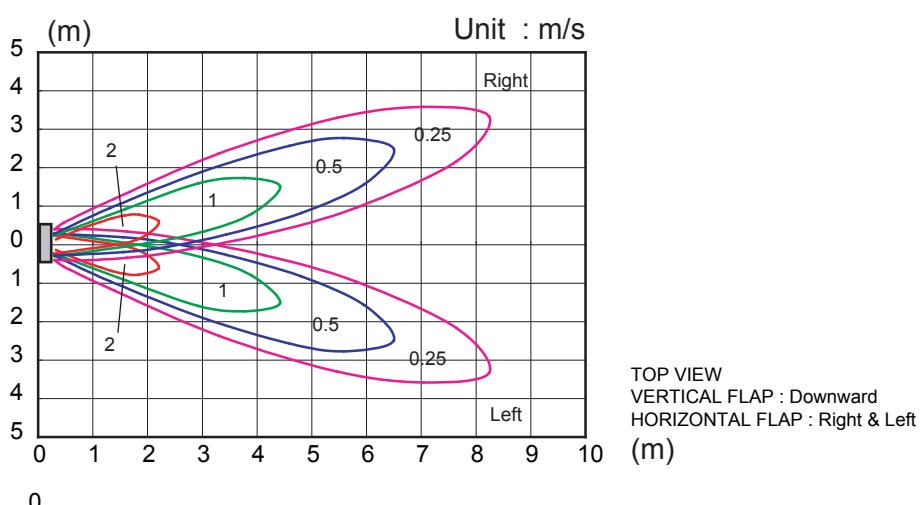
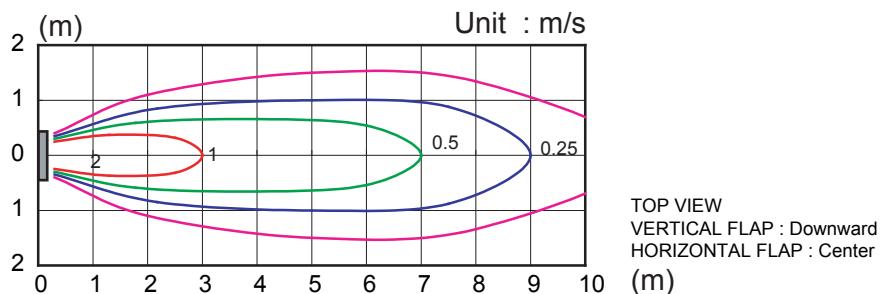


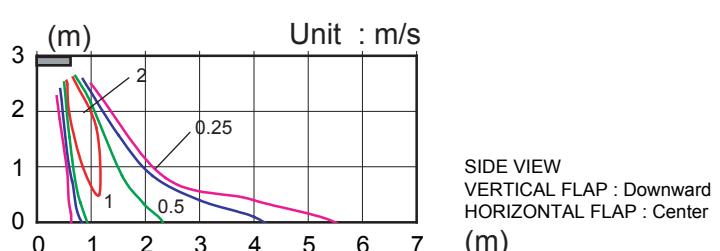
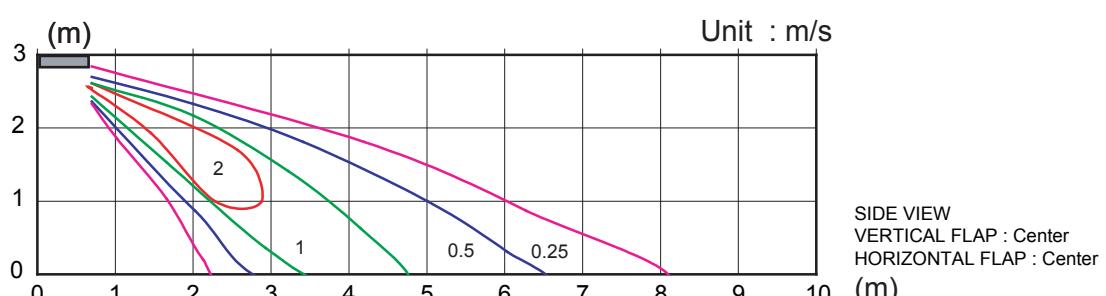
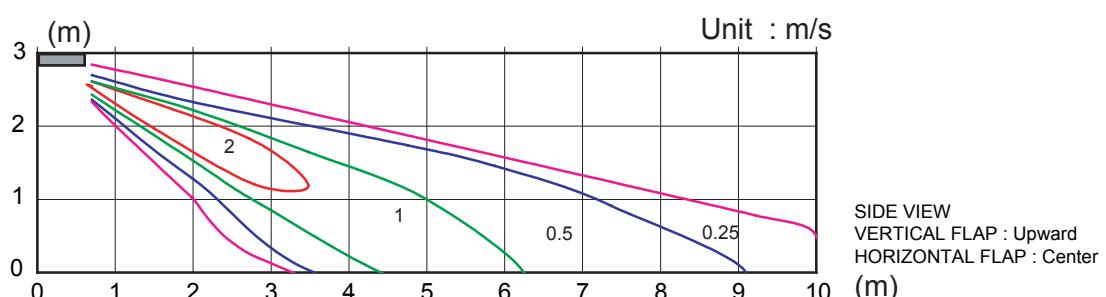
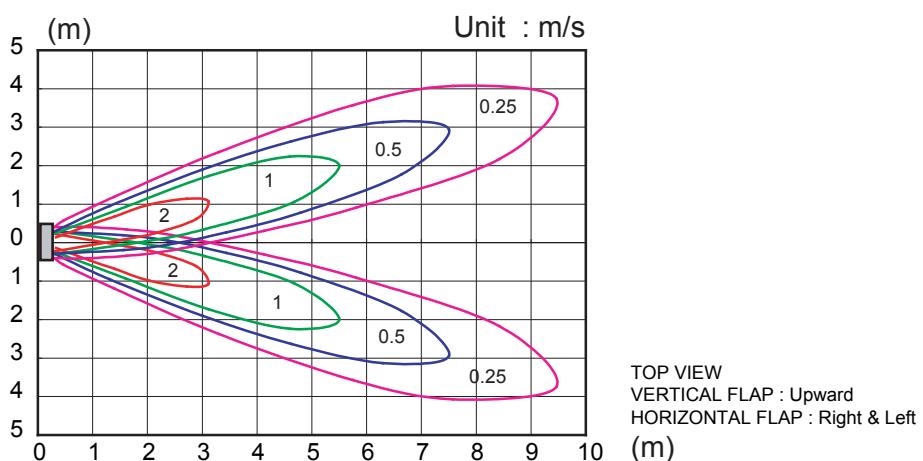
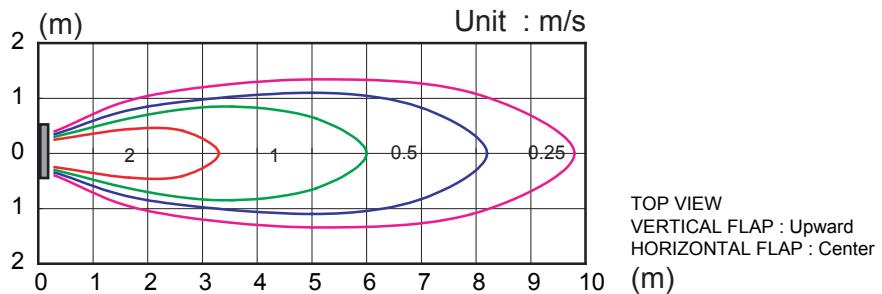
SIDE VIEW  
VERTICAL FLAP : Upward  
HORIZONTAL FLAP : Center

## ■ MODEL : AB\*A18L, AB\*F18L (UNDER CEILING)



## ■ MODEL : AB\*A24L, AB\*F24L (FLOOR CONSOLE)



**■ MODEL : AB\*A24L, AB\*F24L (UNDER CEILING)**

## 7-2. AIR FLOW

■ MODEL : AB\*A18L, AB\*F18L

### ● COOLING

| FAN SPEED | NUMBER OF ROTATIONS<br>(r.p.m) | AIR FLOW          |     |
|-----------|--------------------------------|-------------------|-----|
| HIGH      | 1040                           | m <sup>3</sup> /h | 780 |
|           |                                | l/s               | 217 |
|           |                                | CFM               | 459 |
| MED       | 950                            | m <sup>3</sup> /h | 700 |
|           |                                | l/s               | 194 |
|           |                                | CFM               | 412 |
| LOW       | 800                            | m <sup>3</sup> /h | 560 |
|           |                                | l/s               | 156 |
|           |                                | CFM               | 330 |
| QUIET     | 740                            | m <sup>3</sup> /h | 500 |
|           |                                | l/s               | 139 |
|           |                                | CFM               | 294 |

### ● HEATING

| FAN SPEED | NUMBER OF ROTATIONS<br>(r.p.m) | AIR FLOW          |     |
|-----------|--------------------------------|-------------------|-----|
| HIGH      | 1040                           | m <sup>3</sup> /h | 780 |
|           |                                | l/s               | 217 |
|           |                                | CFM               | 459 |
| MED       | 950                            | m <sup>3</sup> /h | 700 |
|           |                                | l/s               | 194 |
|           |                                | CFM               | 412 |
| LOW       | 800                            | m <sup>3</sup> /h | 560 |
|           |                                | l/s               | 156 |
|           |                                | CFM               | 330 |
| QUIET     | 740                            | m <sup>3</sup> /h | 500 |
|           |                                | l/s               | 139 |
|           |                                | CFM               | 294 |

**■ MODEL : AB\*A24L, AB\*F24L****● COOLING**

| FAN SPEED | NUMBER OF ROTATIONS<br>(r.p.m) | AIR FLOW              |     |
|-----------|--------------------------------|-----------------------|-----|
| HIGH      | 1330                           | $\text{m}^3/\text{h}$ | 980 |
|           |                                | l/s                   | 272 |
|           |                                | CFM                   | 577 |
| MED       | 1150                           | $\text{m}^3/\text{h}$ | 820 |
|           |                                | l/s                   | 228 |
|           |                                | CFM                   | 483 |
| LOW       | 1000                           | $\text{m}^3/\text{h}$ | 680 |
|           |                                | l/s                   | 189 |
|           |                                | CFM                   | 400 |
| QUIET     | 780                            | $\text{m}^3/\text{h}$ | 540 |
|           |                                | l/s                   | 150 |
|           |                                | CFM                   | 318 |

**● HEATING**

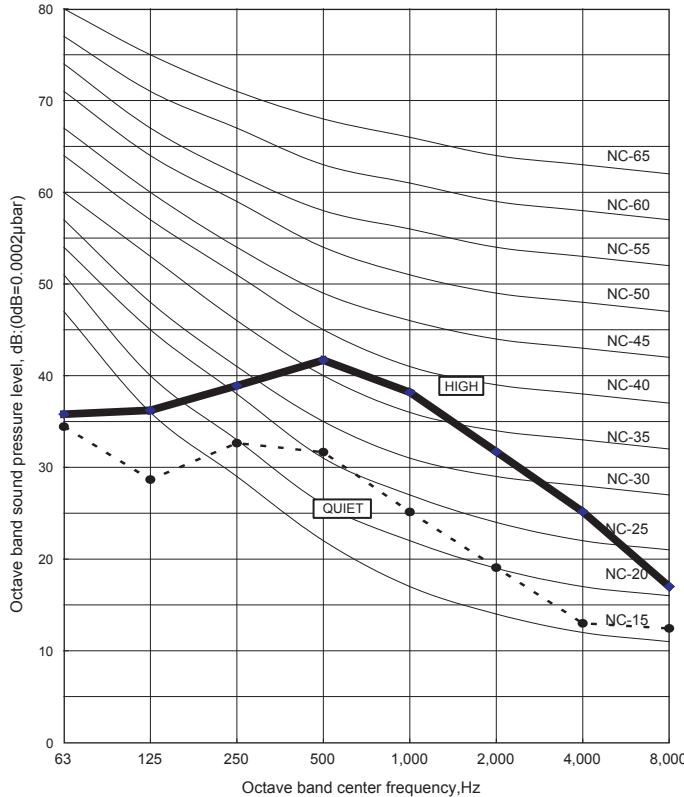
| FAN SPEED | NUMBER OF ROTATIONS<br>(r.p.m) | AIR FLOW              |     |
|-----------|--------------------------------|-----------------------|-----|
| HIGH      | 1300                           | $\text{m}^3/\text{h}$ | 980 |
|           |                                | l/s                   | 272 |
|           |                                | CFM                   | 577 |
| MED       | 1150                           | $\text{m}^3/\text{h}$ | 820 |
|           |                                | l/s                   | 228 |
|           |                                | CFM                   | 483 |
| LOW       | 1000                           | $\text{m}^3/\text{h}$ | 680 |
|           |                                | l/s                   | 189 |
|           |                                | CFM                   | 400 |
| QUIET     | 780                            | $\text{m}^3/\text{h}$ | 540 |
|           |                                | l/s                   | 150 |
|           |                                | CFM                   | 318 |

## 8. OPERATION NOISE

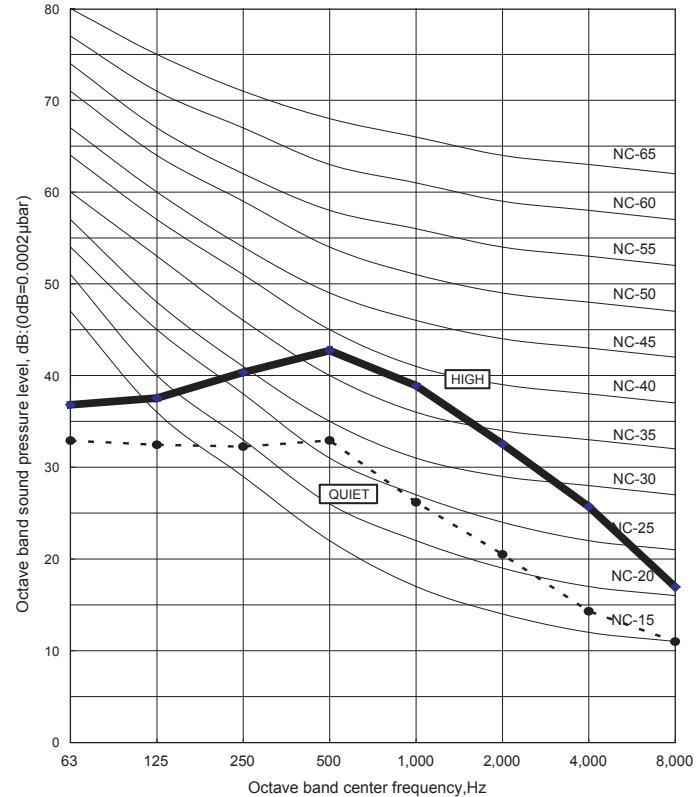
### 8-1. NOISE LEVEL CURVE

■ MODEL : AB\*A18L, AB\*F18L

#### ● COOLING

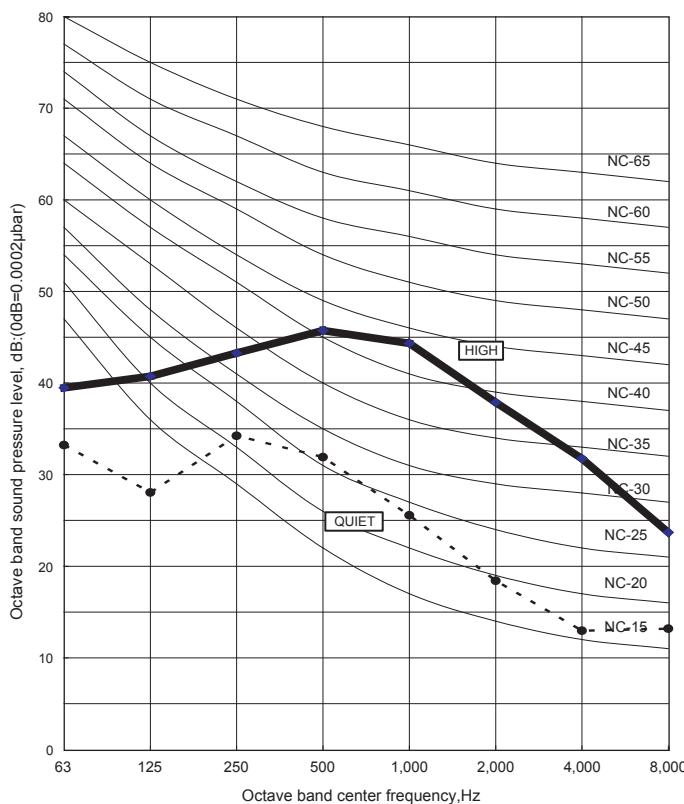


#### ● HEATING

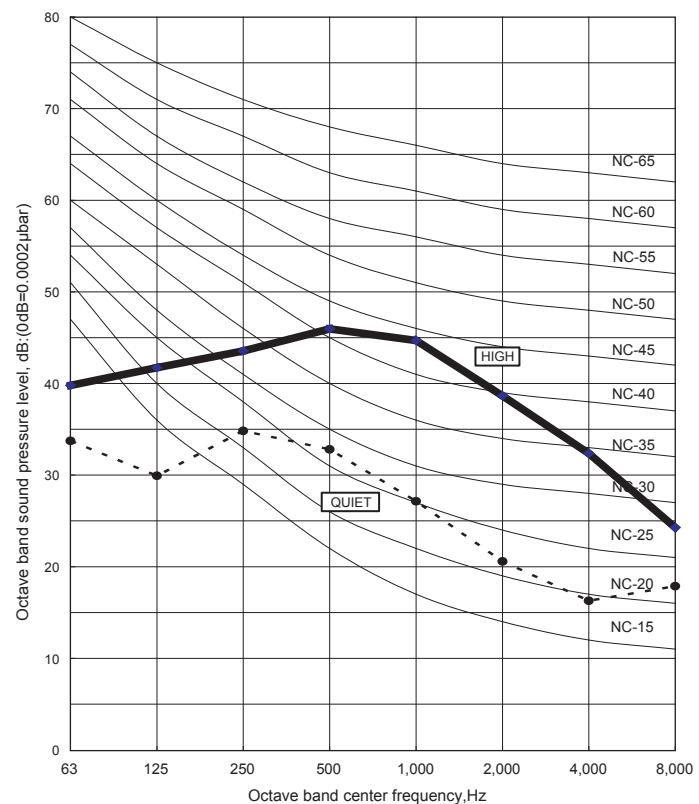


■ MODEL : AB\*A24L, AB\*F24L

#### ● COOLING

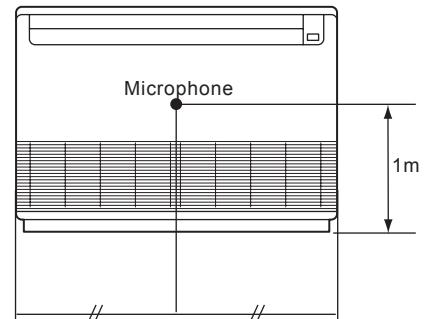
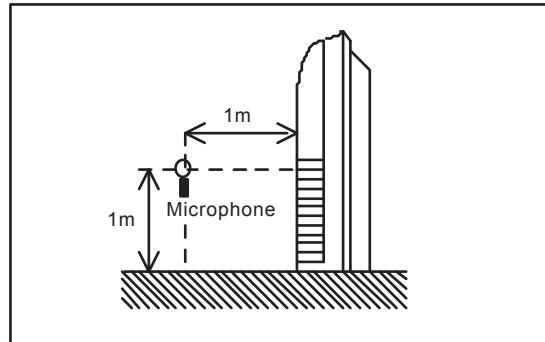


#### ● HEATING

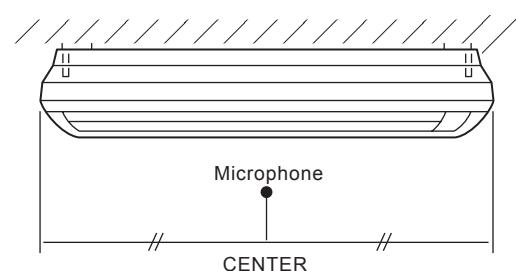
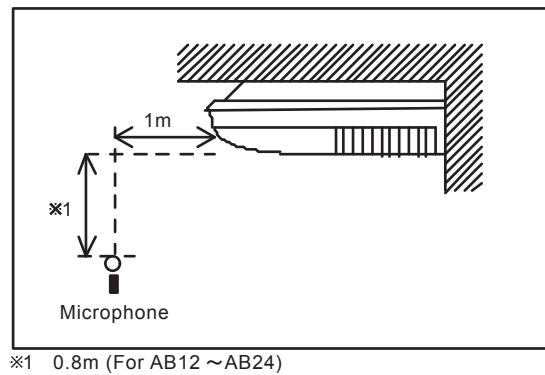


## 8-2. SOUND LEVEL CHECK POINT

### ● FLOOR CONSOLE



### ● UNDER CEILING



## 9. ELECTRIC CHARACTERISTICS

| Model Name            |                       |                 | AB * A18L<br>AB * F18L | AB * A24L<br>AB * F24L |
|-----------------------|-----------------------|-----------------|------------------------|------------------------|
| Power Supply          | Voltage               | V               | 230                    |                        |
|                       | Frequency             | Hz              | 50                     |                        |
| Max Operating Current |                       | A               | 0.5                    | 0.7                    |
| *1)Wiring Spec.       | Circuit breaker       | A               | 0.6                    | 0.9                    |
|                       | Connection Cable      | mm <sup>2</sup> | 1.5 - 2.5              | 1.5 - 2.5              |
|                       | Limited wiring length | m               | 26                     | 31                     |

\*1) Wiring Spec.

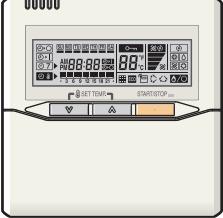
Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

## 10. SAFETY DEVICE

|                      | Protection form            | Model                       |                        |
|----------------------|----------------------------|-----------------------------|------------------------|
|                      |                            | AB * A18L<br>AB * F18L      | AB * A24L<br>AB * F24L |
| Circuit protection   | Current fuse (PCB)         | 3.15A 250V                  |                        |
| Fan motor protection | Thermal protection program | 140±20°C OFF<br>110±20°C ON |                        |

## 11. OPTIONAL PARTS

| Exterior  | Parts name              | Model No. | Summary   |
|---|-------------------------|-----------|---|
|  | Wired remote controller | UTB-*UD   | Unit control is performed by <b>wired remote controller</b> |
|   |                         |           |   |
|   |                         |           |   |
|   |                         |           |   |
|   |                         |           |   |
|   |                         |           |   |
|   |                         |           |   |
|   |                         |           |   |

## OUTDOOR UNIT

### 2. SINGLE TYPE :

**AO \* A18LACL**

**AO \* A18LALL**

**AO \* A24LACL**

**AO \* A24LALL**

# 1. SPECIFICATIONS

| Type                     |                        |         |                   | INVERTER HEATPUMP     |  |  |  |
|--------------------------|------------------------|---------|-------------------|-----------------------|--|--|--|
| Model name               |                        |         |                   | AO * A18LACL          | AO * A24LACL   |  |  |
| Power source             |                        |         |                   | 230V~ 50Hz            |  |  |  |
| Available voltage range  |                        |         |                   | 198-264V~ 50Hz        |  |  |  |
| Starting current         |                        | A       | 7.7               | 10.0                  |  |  |  |
| Fan                      | Airflow rate           | Cooling | m <sup>3</sup> /h | 2000                  | 2470   |  |  |
|                          |                        | Heating |                   | 1910                  | 2470   |  |  |
|                          | Type × Q'ty            |         |                   | Propeller × 1         |  |  |  |
|                          | Motor output           |         | W                 | 54                    | 65   |  |  |
| Sound pressure level     | Cooling                |         | dB(A)             | 50                    | 52   |  |  |
|                          | Heating                |         |                   | 50                    | 53   |  |  |
| Heat exchanger type      | Dimensions (H × W × D) |         |                   | mm                    | 546 × 866 × 18.2<br>546 × 832 × 18.2<br>504 × 589 × 18.2 |  |  |
|                          | Fin pitch              |         |                   |                       | 1.30   |  |  |
|                          | Rows x Stages          |         |                   | mm                    | 2 × 26   |  |  |
|                          | Pipe type              |         |                   |                       | Copper   |  |  |
|                          | Fin type               |         |                   |                       | Aluminium  |  |  |
| Compressor               | Type × Q'ty            |         |                   | Twin Rotary × 1       |  |  |  |
|                          | Motor output           |         | W                 | 1100                  |  |  |  |
| Refrigerant              | Type                   |         |                   | R410A                 |  |  |  |
|                          | Charge                 | g       | 1250              | 1700                  |  |  |  |
| Refrigerant oil          |                        | Type    |                   |                       | POE  |  |  |
| Enclosure                | Material               |         |                   | Steel sheet           |  |  |  |
|                          | Colour                 |         |                   | Beige (10YR7.5/1.0NN) |  |  |  |
| Dimensions ( H × W × D ) | Net                    |         | mm                | 578 × 790 × 300       | 578 × 790 × 315  |  |  |
|                          | Gross                  |         |                   | 648 × 910 × 380       |  |  |  |
| Weight                   | Net                    |         | kg(lb.)           | 40 (88)               | 44 (97)  |  |  |
|                          | Gross                  |         |                   | 44 (97)               | 48 (106)   |  |  |
| Connection pipe          | Size                   | Liquid  | mm                | Φ 6.35 (Φ 1/4 in.)    |  |  |  |
|                          |                        | Gas     |                   | Φ 12.70 (Φ 1/2 in.)   |  |  |  |
|                          | Method                 |         |                   | Flare                 |  |  |  |
|                          | Max. length            |         | m                 | 25(chargeless : 15)   | 30(chargeless : 15)                                      |  |  |
|                          | Max. height difference |         |                   | 15                    | 20   |  |  |
| Operation range          |                        | Cooling | °C                | -10 to 46             |  |  |  |
|                          |                        | Heating |                   | -15 to 24             |  |  |  |

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

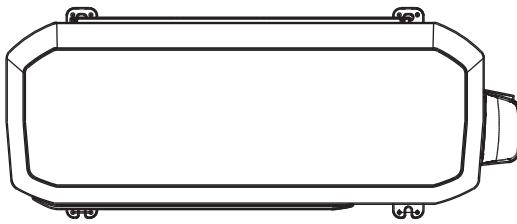
Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

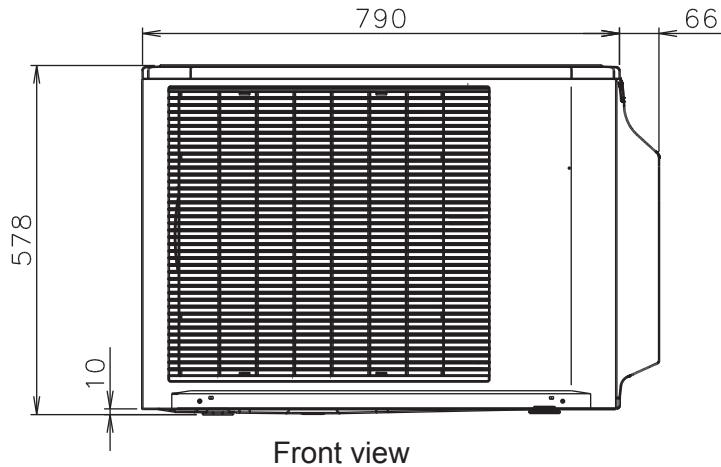
## 2. DIMENSIONS

### ■ MODELS : AO\*A18L, AO\*A24L

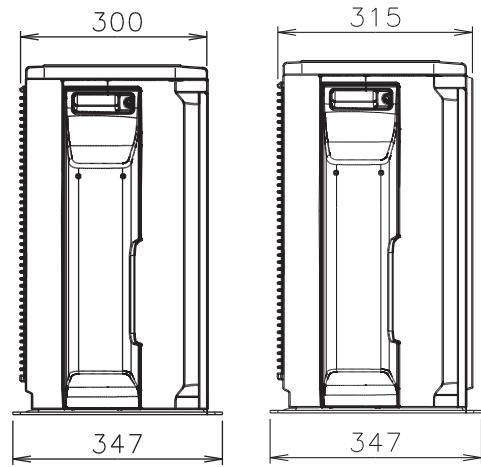
(Unit : mm)



Top view



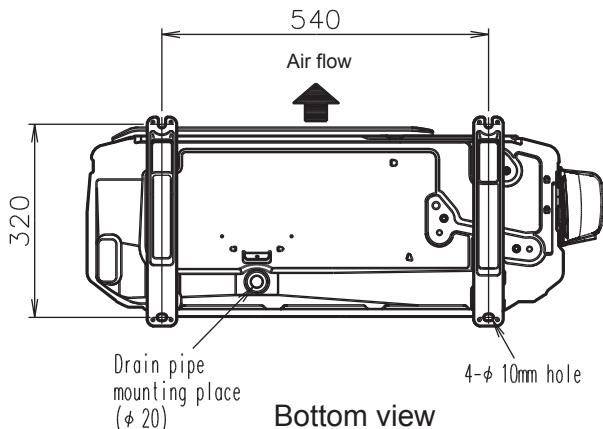
Front view



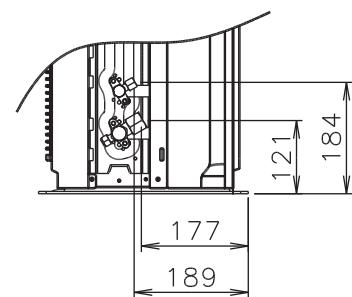
AO\*A18L

AO\*A24L

Side view



Bottom view

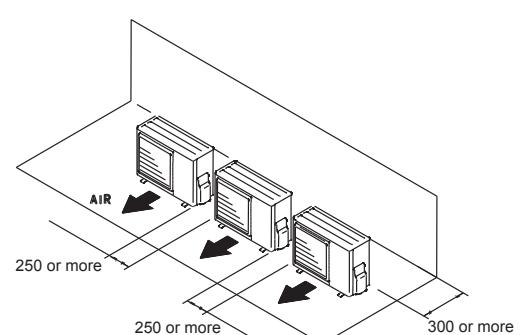
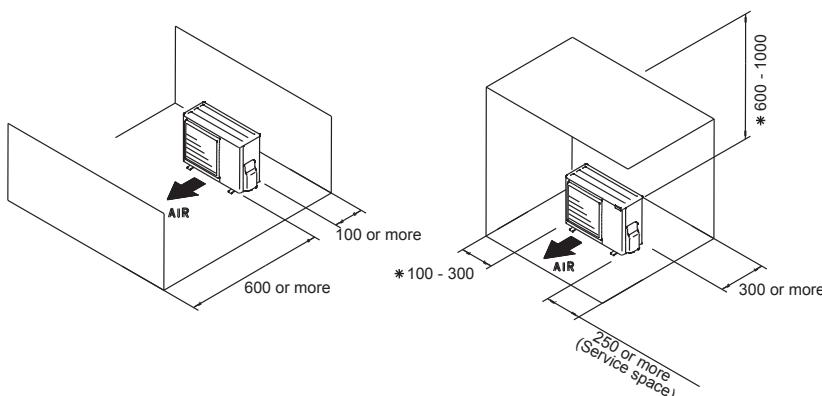


### ■ MOUNTING POSITION

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

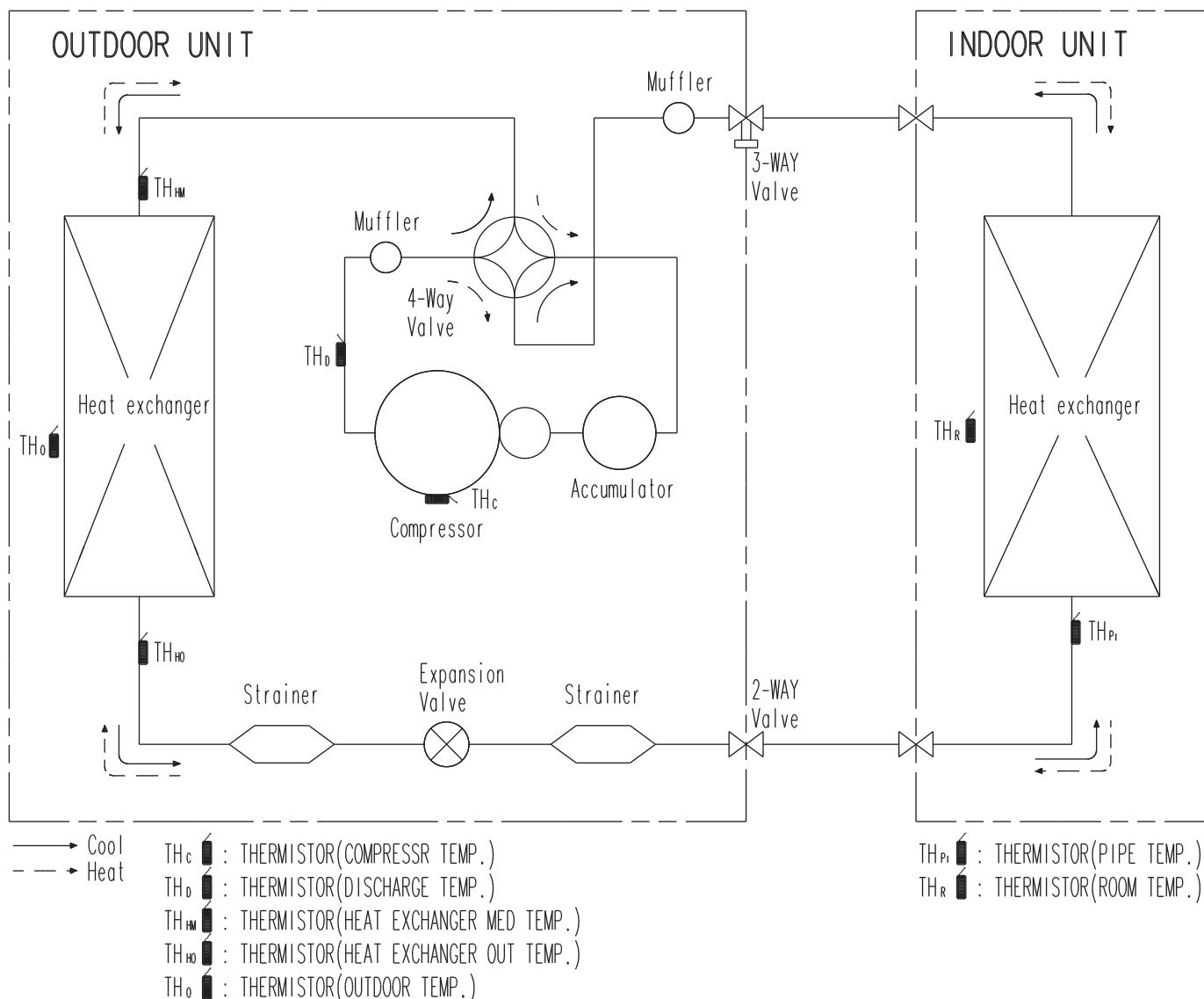


\* If the space is larger than stated, the condition will be the same as that are no obstacles.

### 3. REFRIGERANT CIRCUIT

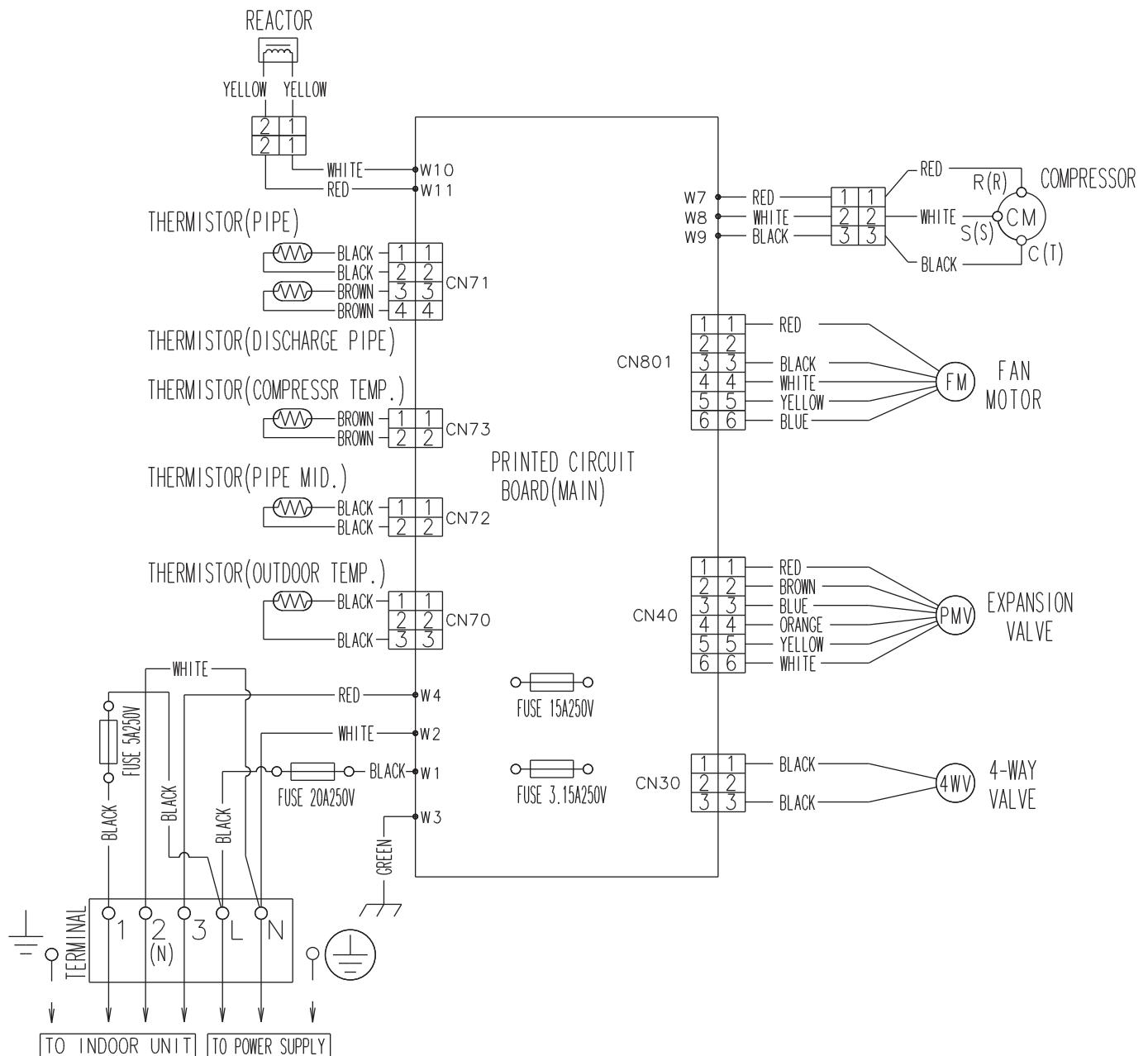
OUTDOOR UNIT  
AO\*A18-24L

OUTDOOR UNIT  
AO\*A18-24L



## 4. WIRING DIAGRAMS

### ■ MODELS : AO\*A18L, AO\*A24L



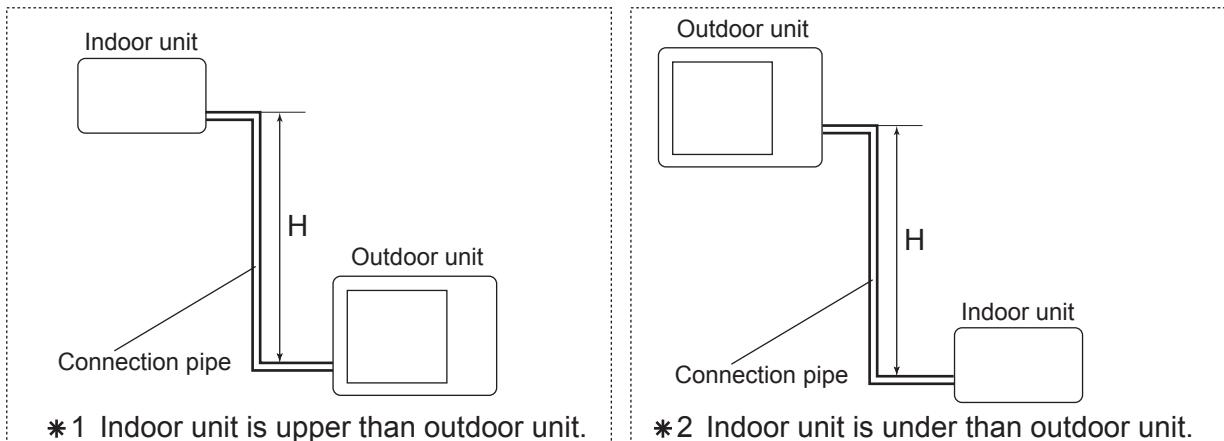
# 5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

## ■ MODEL : AO\*A18L

| COOLING                 |  | Pipe length (m) |       |       |       |       |       |
|-------------------------|--|-----------------|-------|-------|-------|-------|-------|
|                         |  | 5               | 7.5   | 10    | 15    | 20    | 25    |
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 15              | -     | -     | -     | 0.953 | 0.950 |
|                         |  | 10              | -     | -     | 0.983 | 0.968 | 0.966 |
|                         |  | 7.5             | -     | 0.988 | 0.987 | 0.972 | 0.970 |
|                         |  | 5               | 0.992 | 0.992 | 0.991 | 0.976 | 0.974 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | 0               | 1.000 | 1.000 | 0.999 | 0.984 | 0.982 |
|                         |  | -5              | 1.000 | 1.000 | 0.999 | 0.984 | 0.982 |
|                         |  | -7.5            | -     | 1.000 | 0.999 | 0.984 | 0.982 |
|                         |  | -10             | -     | -     | 0.999 | 0.984 | 0.982 |
|                         |  | -15             | -     | -     | -     | 0.984 | 0.982 |

| HEATING                 |  | Pipe length (m) |       |       |       |       |       |
|-------------------------|--|-----------------|-------|-------|-------|-------|-------|
|                         |  | 5               | 7.5   | 10    | 15    | 20    | 25    |
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 15              | -     | -     | -     | 0.920 | 0.894 |
|                         |  | 10              | -     | -     | 0.982 | 0.920 | 0.894 |
|                         |  | 7.5             | -     | 1.000 | 0.982 | 0.920 | 0.894 |
|                         |  | 5               | 0.993 | 1.000 | 0.982 | 0.920 | 0.894 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | 0               | 0.993 | 1.000 | 0.982 | 0.920 | 0.894 |
|                         |  | -5              | 0.988 | 0.995 | 0.977 | 0.916 | 0.889 |
|                         |  | -7.5            | -     | 0.993 | 0.975 | 0.913 | 0.887 |
|                         |  | -10             | -     | -     | 0.972 | 0.911 | 0.885 |
|                         |  | -15             | -     | -     | -     | 0.902 | 0.876 |

Height difference H

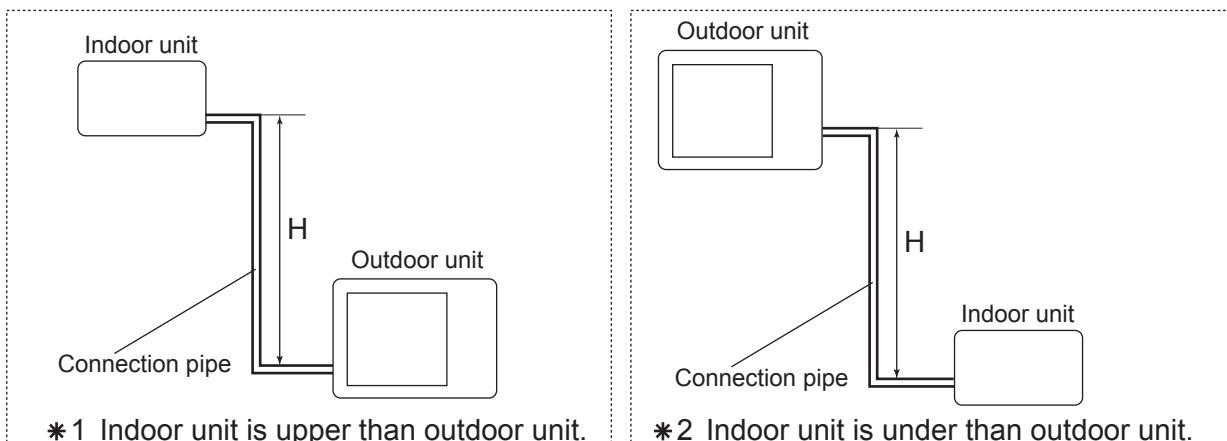


## ■ MODEL : AO\*A24L

| COOLING                 |  |      | Pipe length (m) |       |       |       |       |       |       |
|-------------------------|--|------|-----------------|-------|-------|-------|-------|-------|-------|
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 20   | -               | -     | -     | -     | 0.963 | 0.961 | 0.959 |
|                         |  | 10   | -               | -     | 0.984 | 0.981 | 0.979 | 0.977 | 0.975 |
|                         |  | 7.5  | -               | 0.988 | 0.988 | 0.985 | 0.983 | 0.981 | 0.979 |
|                         |  | 5    | 0.992           | 0.992 | 0.992 | 0.989 | 0.987 | 0.985 | 0.983 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | 0    | 1.000           | 1.000 | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         |  | -5   | 1.000           | 1.000 | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         |  | -7.5 | -               | 1.000 | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         |  | -10  | -               | -     | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         |  | -20  | -               | -     | -     | -     | 0.995 | 0.993 | 0.991 |

| HEATING                 |  |      | Pipe length (m) |       |       |       |       |       |       |
|-------------------------|--|------|-----------------|-------|-------|-------|-------|-------|-------|
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 20   | -               | -     | -     | -     | 0.927 | 0.893 | 0.863 |
|                         |  | 10   | -               | -     | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         |  | 7.5  | -               | 1.000 | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         |  | 5    | 1.001           | 1.000 | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | 0    | 1.001           | 1.000 | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         |  | -5   | 0.996           | 0.995 | 0.987 | 0.947 | 0.922 | 0.888 | 0.859 |
|                         |  | -7.5 | -               | 0.993 | 0.984 | 0.945 | 0.920 | 0.886 | 0.857 |
|                         |  | -10  | -               | -     | 0.982 | 0.943 | 0.917 | 0.884 | 0.855 |
|                         |  | -20  | -               | -     | -     | -     | 0.908 | 0.875 | 0.846 |

Height difference H



## 6. ADDITIONAL CHARGE CALCULATION

### ■ MODEL : AO\*A18L

|                    |       |      |
|--------------------|-------|------|
| Refrigerant type   | R410A |      |
| Refrigerant amount | g     | 1250 |

#### ● REFRIGERANT CHARGE

|                   |   |                |      |      |       |
|-------------------|---|----------------|------|------|-------|
| Pipe length       | m | ~ 15           | 20   | 25   | 20g/m |
| Additional charge | g | 0 (Chargeless) | +100 | +200 |       |

### ■ MODEL : AO\*A24L

|                    |       |      |
|--------------------|-------|------|
| Refrigerant type   | R410A |      |
| Refrigerant amount | g     | 1700 |

#### ● REFRIGERANT CHARGE

|                   |   |                |      |      |      |       |
|-------------------|---|----------------|------|------|------|-------|
| Pipe length       | m | ~ 15           | 20   | 25   | 30   | 20g/m |
| Additional charge | g | 0 (Chargeless) | +100 | +200 | +300 |       |

## 7. AIR FLOW

### ■ MODEL : AO\*A18L

#### ● COOLING

| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 860                            | $m^3/h$ | 2000 |
|                                | l/s     | 556  |
|                                | CFM     | 1177 |

#### ● HEATING

| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 820                            | $m^3/h$ | 1910 |
|                                | l/s     | 531  |
|                                | CFM     | 1124 |

### ■ MODEL : AO\*A24L

#### ● COOLING

| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 1050                           | $m^3/h$ | 2470 |
|                                | l/s     | 686  |
|                                | CFM     | 1454 |

#### ● HEATING

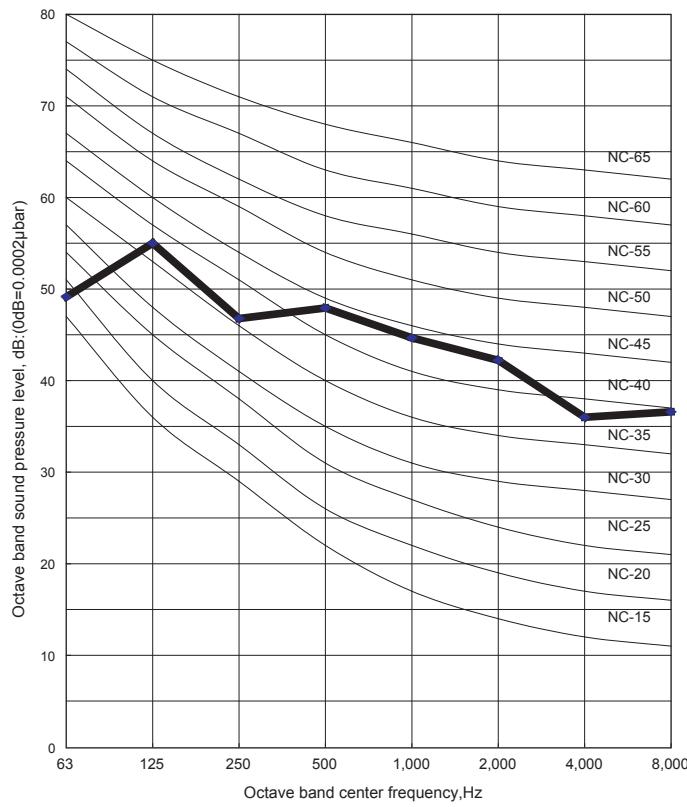
| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 1050                           | $m^3/h$ | 2470 |
|                                | l/s     | 686  |
|                                | CFM     | 1454 |

## 8. OPERATION NOISE

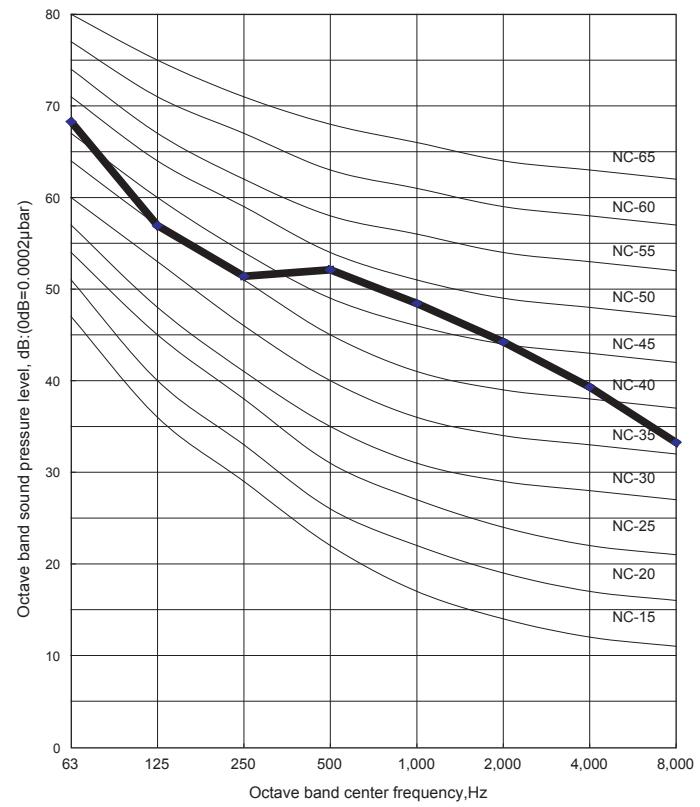
### 8-1. NOISE LEVEL CURVE

#### ■ COOLING

##### ● MODEL : AO\*A18L

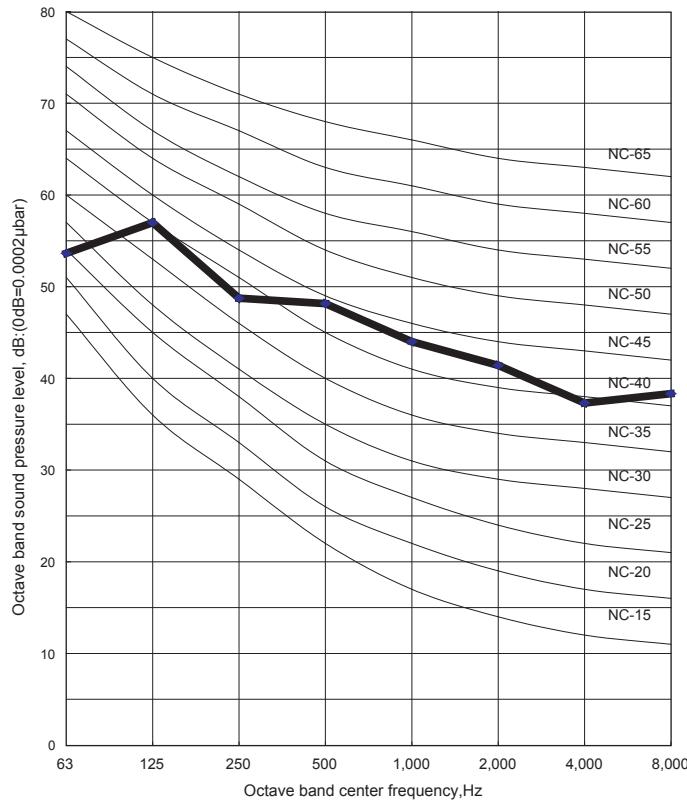


##### ● MODEL : AO\*A24L

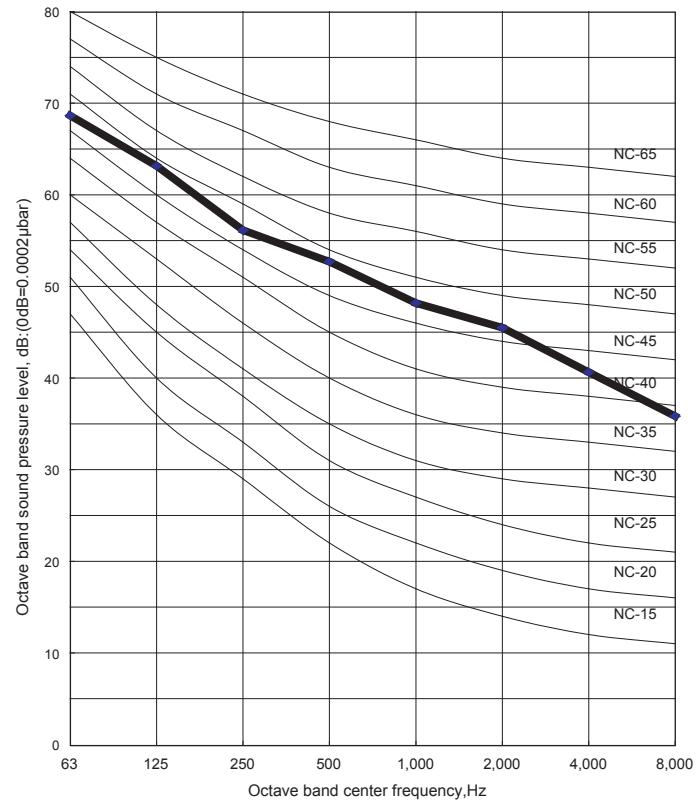


#### ■ HEATING

##### ● MODEL : AO\*A18L



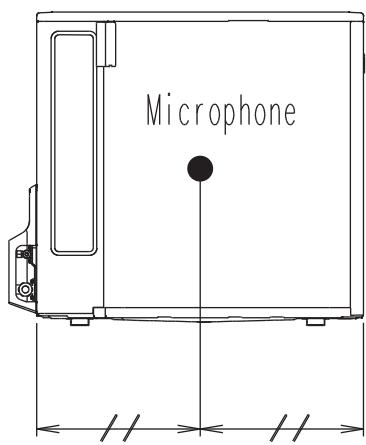
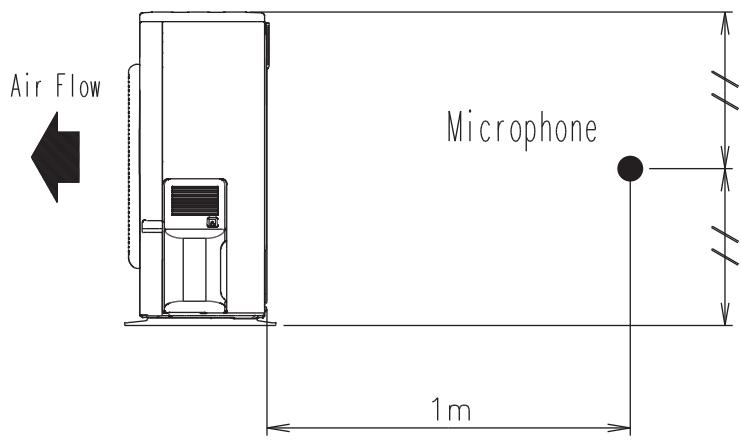
##### ● MODEL : AO\*A24L



## 8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT  
AO\*A18-24L

OUTDOOR UNIT  
AO\*A18-24L



## 9. ELECTRIC CHARACTERISTICS

| Model Name            |                                     |                 | AO * A18L | AO * A24L |
|-----------------------|-------------------------------------|-----------------|-----------|-----------|
| Power Supply          | Voltage                             | V               | 230~      |           |
|                       | Frequency                           | Hz              | 50        |           |
| Max Operating Current |                                     | A               | 15.0      | 16.2      |
| Starting Current      |                                     | A               | 7.7       | 10.0      |
| *1) Wiring Spec.      | Main Fuse (Circuit breaker) Current | A               | 20        | 20        |
|                       | Power Cable                         | mm <sup>2</sup> | 3.5 - 4.5 |           |
|                       | *2)Limited wiring length            | m               | 24        | 22        |

\*1) Wiring Spec.

Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

\*2) Limited Wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

## 10. SAFETY DEVICES

|                       | Protection form                                  | Model  |   |
|-----------------------|--|--|---|
|                       |  | AO * A18L  | AO * A24L   |
| Circuit protection    | Current fuse (NEAR THE TERMINAL)                 | 20A 250V   |   |
|                       |  | 5A 250V  |   |
| Fan motor protection  | Current fuse<br>(MAIN PRINTED CIRCUIT BOARD)     | 15A 250V   |   |
|                       |  | 3.15A 250V   |   |
| Fan motor protection  | Thermal protection program                       | OFF: $100^{+15}_{-10}$ °C<br>ON: $95^{+15}_{-10}$ °C | OFF: $110^{+15}_{-10}$ °C<br>ON: $105^{+15}_{-10}$ °C |
| Compressor protection | Thermal protection program<br>(COMPRESSOR TEMP.) | OFF:110°C<br>ON: After 40 minutes                    |   |
|                       | Thermal protection program<br>(DISCHARGE TEMP.)  | OFF:110°C<br>ON: After 7 minutes                     |   |

## **OUTDOOR UNIT**

### **2. SINGLE TYPE :**

**AO \* B18LACL**

**AO \* B18LALL**

**AO \* B24LACL**

**AO \* B24LALL**

# 1. SPECIFICATIONS

OUTDOOR UNIT  
AO\*B18-24L

OUTDOOR UNIT  
AO\*B18-24L

| Type                    |                        |         | INVERTER HEATPUMP     |                     |
|-------------------------|------------------------|---------|-----------------------|---------------------|
| Model name              |                        |         | AO*B18LACL            | AO*B24LACL          |
|                         |                        |         | AO*B18LALL            | AO*B24LALL          |
| Power source            |                        |         | 230V ~ 50Hz           |                     |
| Available voltage range |                        |         | 198-264V ~ 50Hz       |                     |
| Starting current        |                        | A       | 7.7                   | 10.0                |
| Fan                     | Airflow rate           | Cooling | m <sup>3</sup> /h     | 2000                |
|                         |                        | Heating |                       | 1910                |
|                         | Type × Q'ty            |         | Propeller × 1         |                     |
|                         | Motor output           |         | W                     | 54                  |
|                         | Sound pressure level   | Cooling | dB(A)                 | 50                  |
|                         |                        | Heating |                       | 50                  |
| Heat exchanger type     | Dimensions (H × W × D) |         | mm                    | 546 × 876 × 18.2    |
|                         |                        |         |                       | 546 × 832 × 18.2    |
|                         | Fin pitch              |         |                       | 1.30                |
|                         | Rows x Stages          |         |                       | 2 × 26              |
|                         | Pipe type              |         | Copper                |                     |
| Compressor              | Fin type               |         | Aluminium             |                     |
|                         | Type × Q'ty            |         |                       | Twin Rotary × 1     |
|                         | Motor output           |         | W                     |                     |
|                         |                        |         | 1100                  |                     |
|                         | Refrigerant            | Type    |                       | R410A               |
|                         |                        | Charge  | g                     | 1250                |
| Refrigerant oil         |                        | Type    |                       | POE                 |
| Enclosure               | Material               |         | Steel sheet           |                     |
|                         | Colour                 |         | Beige (10YR7.5/1.0NN) |                     |
| Dimensions (H×W×D)      | Net                    |         | mm                    | 578 × 790 × 300     |
|                         | Gross                  |         |                       | 648 × 910 × 380     |
| Weight                  | Net                    |         | kg(lb.)               | 40 ( 88 )           |
|                         | Gross                  |         |                       | 44 ( 97 )           |
| Connection pipe         | Size                   | Liquid  | mm                    | Φ 6.35 (Φ 1/4 in.)  |
|                         |                        | Gas     |                       | Φ 12.70 (Φ 1/2 in.) |
|                         | Method                 |         | Flare                 |                     |
|                         | Max. length            |         | m                     | 25(chargeless:15)   |
|                         | Max. height difference |         |                       | 15                  |
| Operation range         |                        | Cooling | °C                    | -10 to 46           |
|                         |                        | Heating |                       | -15 to 24           |

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

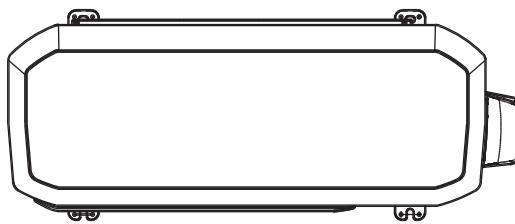
Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

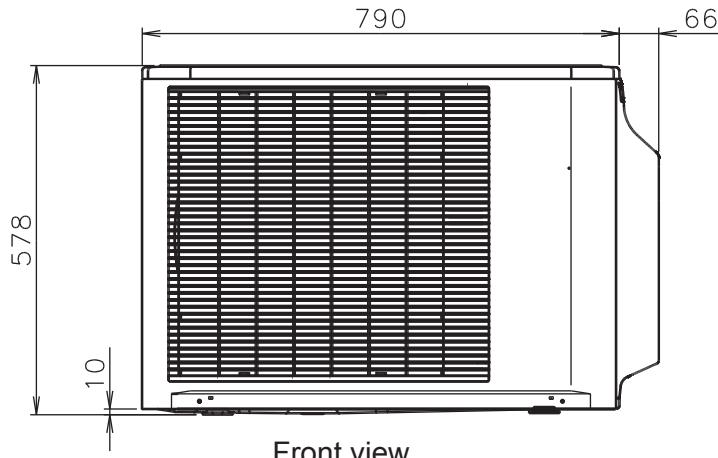
## 2. DIMENSIONS

### ■ MODEL : AO\*B18L, AO\*B24L

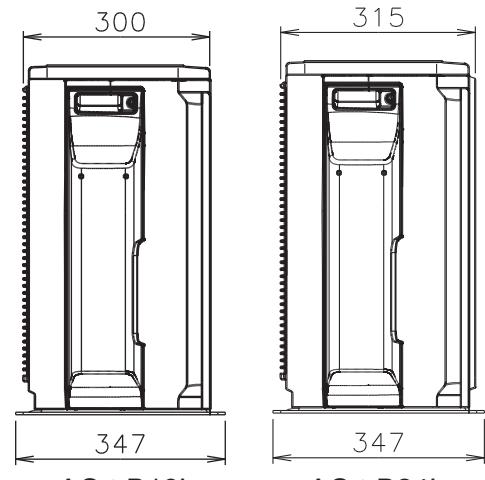
(Unit : mm)



Top view



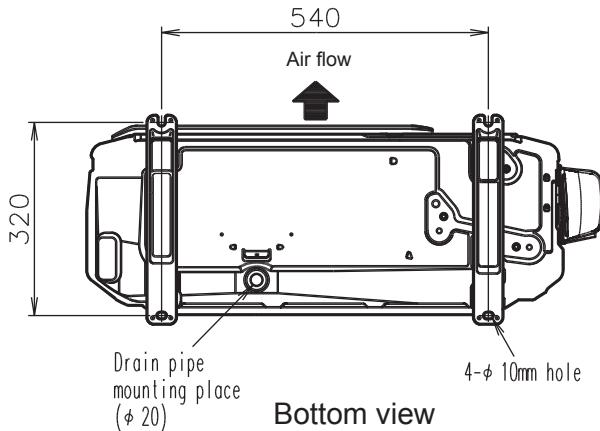
Front view



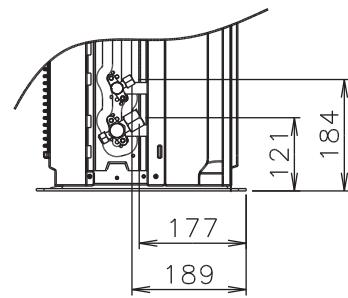
AO\*B18L

AO\*B24L

Side view



Bottom view



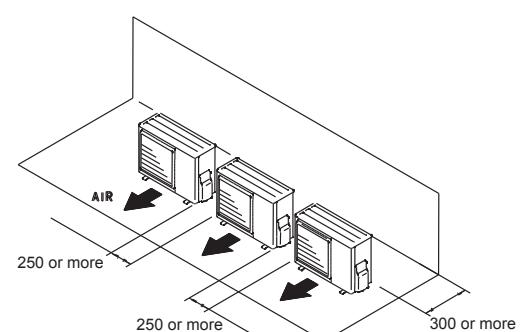
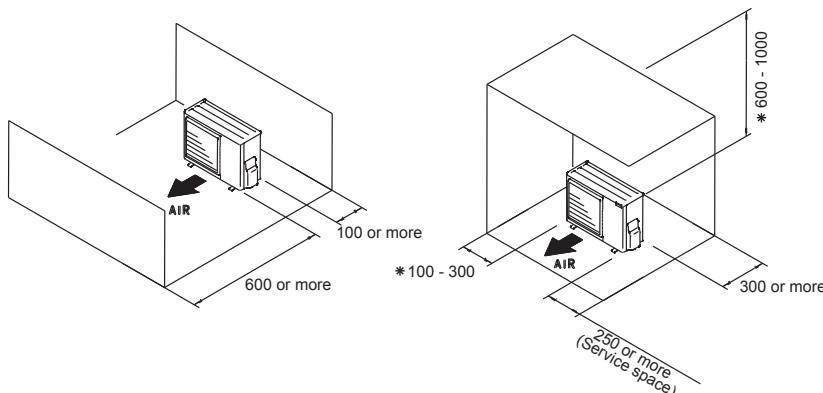
### ■ MOUNTING POSITION

(Unit : mm)

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

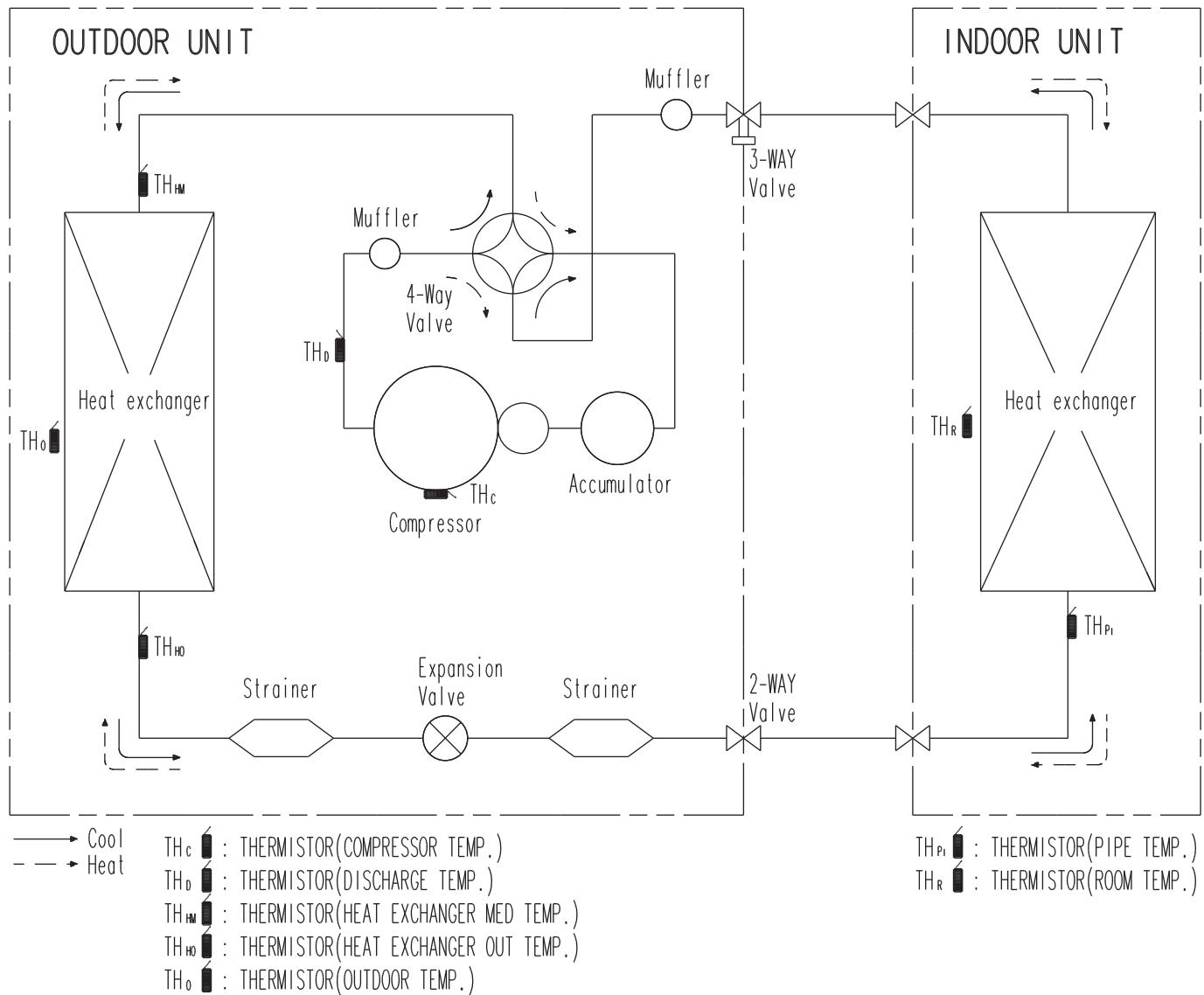


\* If the space is larger than stated, the condition will be the same as that are no obstacles.

### 3. REFRIGERANT CIRCUIT

OUTDOOR UNIT  
AO\*B18-24L

OUTDOOR UNIT  
AO\*B18-24L

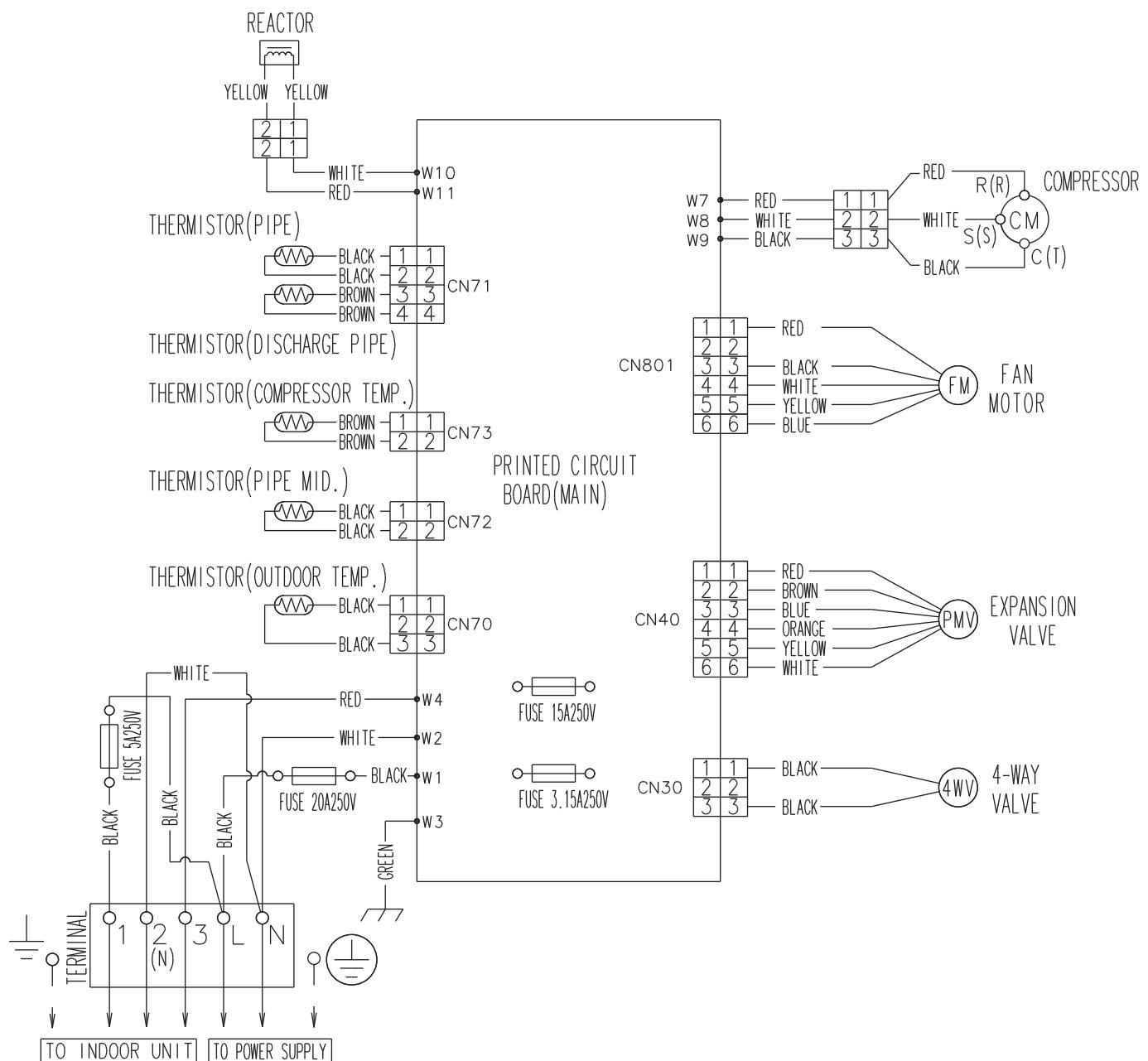


## 4. WIRING DIAGRAMS

### ■ MODEL : AO\*B18L, AO\*B24L

OUTDOOR UNIT  
AO\*B18-24L

OUTDOOR UNIT  
AO\*B18-24L



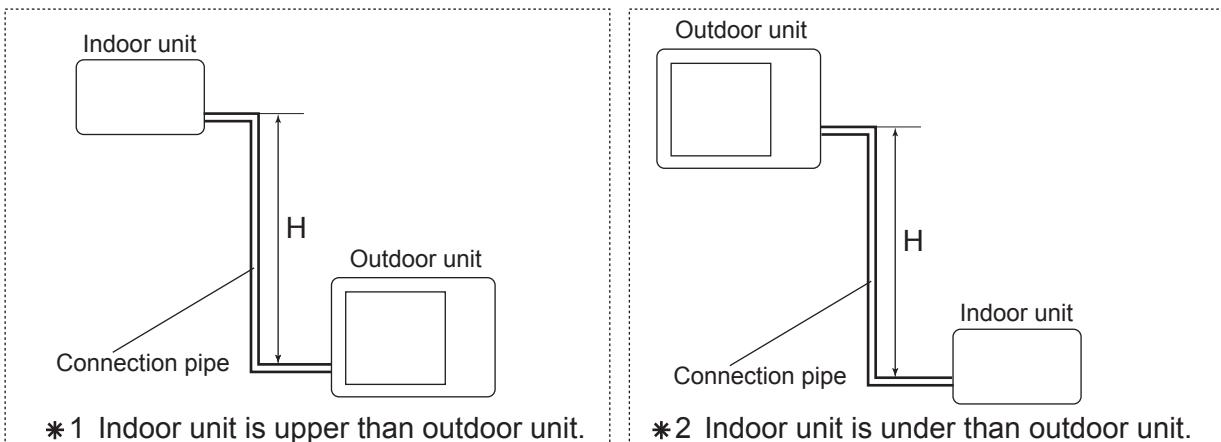
## 5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

### ■ MODEL : AO\*B18L

| COOLING                 |  | Pipe length (m) |       |       |       |       |       |
|-------------------------|--|-----------------|-------|-------|-------|-------|-------|
|                         |  | 5               | 7.5   | 10    | 15    | 20    | 25    |
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 15              | -     | -     | -     | 0.953 | 0.950 |
|                         |  | 10              | -     | -     | 0.983 | 0.968 | 0.966 |
|                         |  | 7.5             | -     | 0.988 | 0.987 | 0.972 | 0.970 |
|                         |  | 5               | 0.992 | 0.992 | 0.991 | 0.976 | 0.974 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | 0               | 1.000 | 1.000 | 0.999 | 0.984 | 0.982 |
|                         |  | -5              | 1.000 | 1.000 | 0.999 | 0.984 | 0.982 |
|                         |  | -7.5            | -     | 1.000 | 0.999 | 0.984 | 0.982 |
|                         |  | -10             | -     | -     | 0.999 | 0.984 | 0.982 |
|                         |  | -15             | -     | -     | -     | 0.984 | 0.982 |

| HEATING                 |  | Pipe length (m) |       |       |       |       |       |
|-------------------------|--|-----------------|-------|-------|-------|-------|-------|
|                         |  | 5               | 7.5   | 10    | 15    | 20    | 25    |
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 15              | -     | -     | -     | 0.920 | 0.894 |
|                         |  | 10              | -     | -     | 0.982 | 0.920 | 0.894 |
|                         |  | 7.5             | -     | 1.000 | 0.982 | 0.920 | 0.894 |
|                         |  | 5               | 0.993 | 1.000 | 0.982 | 0.920 | 0.894 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | 0               | 0.993 | 1.000 | 0.982 | 0.920 | 0.894 |
|                         |  | -5              | 0.988 | 0.995 | 0.977 | 0.916 | 0.889 |
|                         |  | -7.5            | -     | 0.993 | 0.975 | 0.913 | 0.887 |
|                         |  | -10             | -     | -     | 0.972 | 0.911 | 0.885 |
|                         |  | -15             | -     | -     | -     | 0.902 | 0.876 |

Height difference H

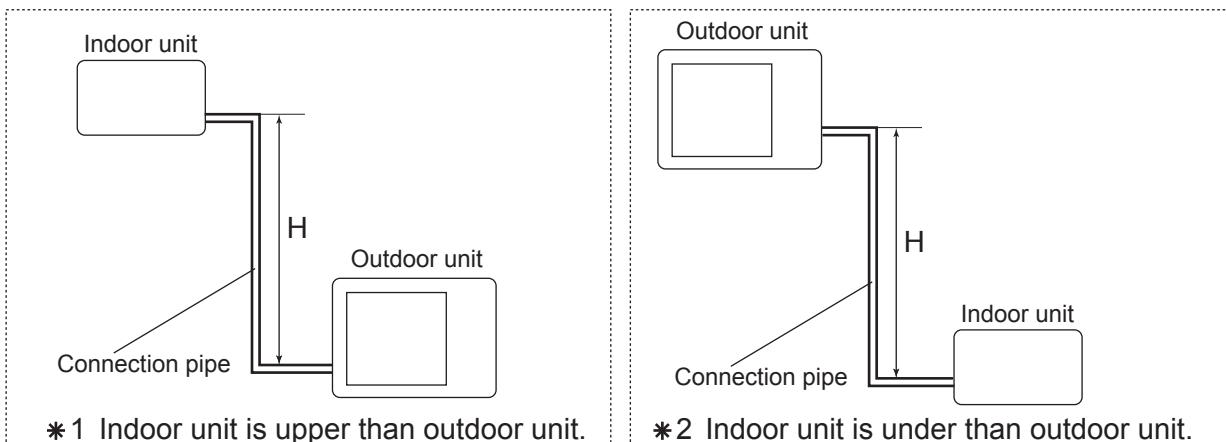


## ■ MODEL : AO\*B24L

| COOLING                 |  |      | Pipe length (m) |       |       |       |       |       |       |
|-------------------------|--|------|-----------------|-------|-------|-------|-------|-------|-------|
|                         |  |      | 5               | 7.5   | 10    | 15    | 20    | 25    | 30    |
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 20   | -               | -     | -     | -     | 0.963 | 0.961 | 0.959 |
|                         |  | 10   | -               | -     | 0.984 | 0.981 | 0.979 | 0.977 | 0.975 |
|                         |  | 7.5  | -               | 0.988 | 0.988 | 0.985 | 0.983 | 0.981 | 0.979 |
|                         |  | 5    | 0.992           | 0.992 | 0.992 | 0.989 | 0.987 | 0.985 | 0.983 |
|                         |  | 0    | 1.000           | 1.000 | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | -5   | 1.000           | 1.000 | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         |  | -7.5 | -               | 1.000 | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         |  | -10  | -               | -     | 1.000 | 0.997 | 0.995 | 0.993 | 0.991 |
|                         |  | -20  | -               | -     | -     | -     | 0.995 | 0.993 | 0.991 |

| HEATING                 |  |      | Pipe length (m) |       |       |       |       |       |       |
|-------------------------|--|------|-----------------|-------|-------|-------|-------|-------|-------|
|                         |  |      | 5               | 7.5   | 10    | 15    | 20    | 25    | 30    |
| Height difference H (m) | * 1<br>Indoor unit is upper than outdoor unit. | 20   | -               | -     | -     | -     | 0.927 | 0.893 | 0.863 |
|                         |  | 10   | -               | -     | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         |  | 7.5  | -               | 1.000 | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         |  | 5    | 1.001           | 1.000 | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         |  | 0    | 1.001           | 1.000 | 0.992 | 0.952 | 0.927 | 0.893 | 0.863 |
|                         | * 2<br>Indoor unit is under than outdoor unit  | -5   | 0.996           | 0.995 | 0.987 | 0.947 | 0.922 | 0.888 | 0.859 |
|                         |  | -7.5 | -               | 0.993 | 0.984 | 0.945 | 0.920 | 0.886 | 0.857 |
|                         |  | -10  | -               | -     | 0.982 | 0.943 | 0.917 | 0.884 | 0.855 |
|                         |  | -20  | -               | -     | -     | -     | 0.908 | 0.875 | 0.846 |

Height difference H



## 6. ADDITIONAL CHARGE CALCULATION

### ■ MODEL : AO\*B18L

|                    |       |      |
|--------------------|-------|------|
| Refrigerant type   | R410A |      |
| Refrigerant amount | g     | 1250 |

#### ● REFRIGERANT CHARGE

|                   |   |                |      |      |       |
|-------------------|---|----------------|------|------|-------|
| Pipe length       | m | ~ 15           | 20   | 25   | 20g/m |
| Additional charge | g | 0 (Chargeless) | +100 | +200 |       |

### ■ MODEL : AO\*B24L

|                    |       |      |
|--------------------|-------|------|
| Refrigerant type   | R410A |      |
| Refrigerant amount | g     | 1700 |

#### ● REFRIGERANT CHARGE

|                   |   |                |      |      |      |       |
|-------------------|---|----------------|------|------|------|-------|
| Pipe length       | m | ~ 15           | 20   | 25   | 30   | 20g/m |
| Additional charge | g | 0 (Chargeless) | +100 | +200 | +300 |       |

## 7. AIR FLOW

### ■ MODEL : AO\*B18L

#### ● COOLING

| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 860                            | $m^3/h$ | 2000 |
|                                | l/s     | 556  |
|                                | CFM     | 1177 |

#### ● HEATING

| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 820                            | $m^3/h$ | 1910 |
|                                | l/s     | 531  |
|                                | CFM     | 1124 |

### ■ MODEL : AO\*B24L

#### ● COOLING

| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 1050                           | $m^3/h$ | 2470 |
|                                | l/s     | 686  |
|                                | CFM     | 1454 |

#### ● HEATING

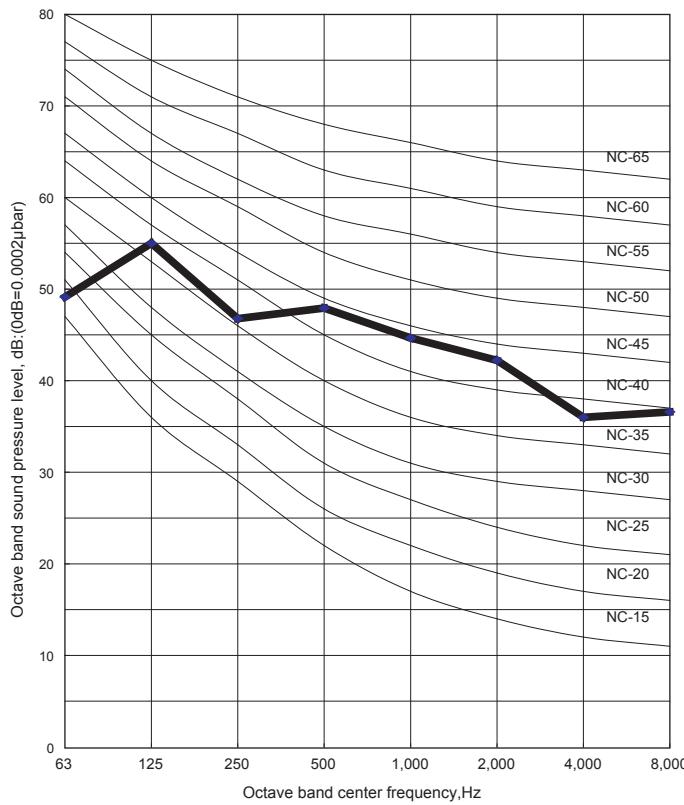
| NUMBER OF ROTATIONS<br>(r.p.m) | Airflow |      |
|--------------------------------|---------|------|
| 1050                           | $m^3/h$ | 2470 |
|                                | l/s     | 686  |
|                                | CFM     | 1454 |

## 8. OPERATION NOISE

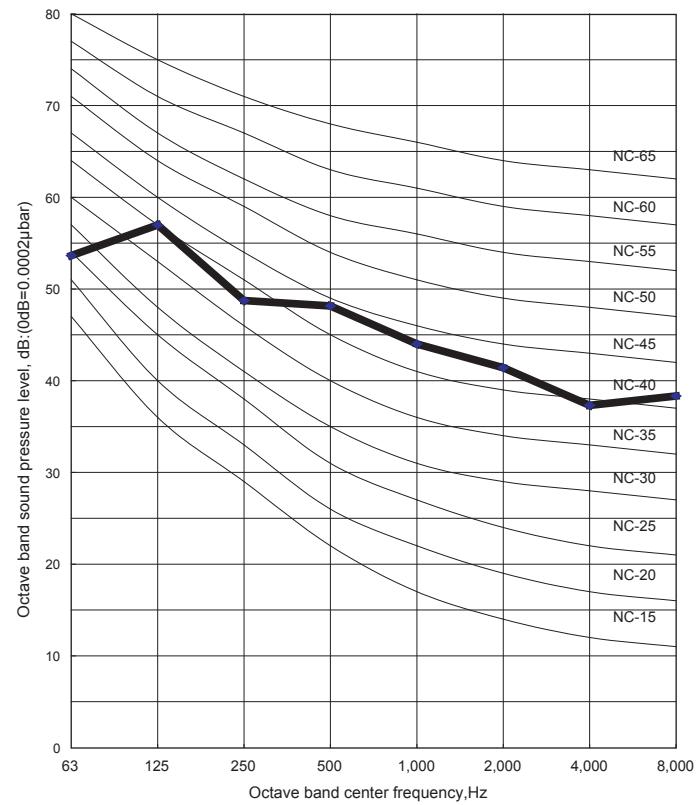
### 8-1. NOISE LEVEL CURVE

■ MODEL : AO\*B18L

#### ● COOLING

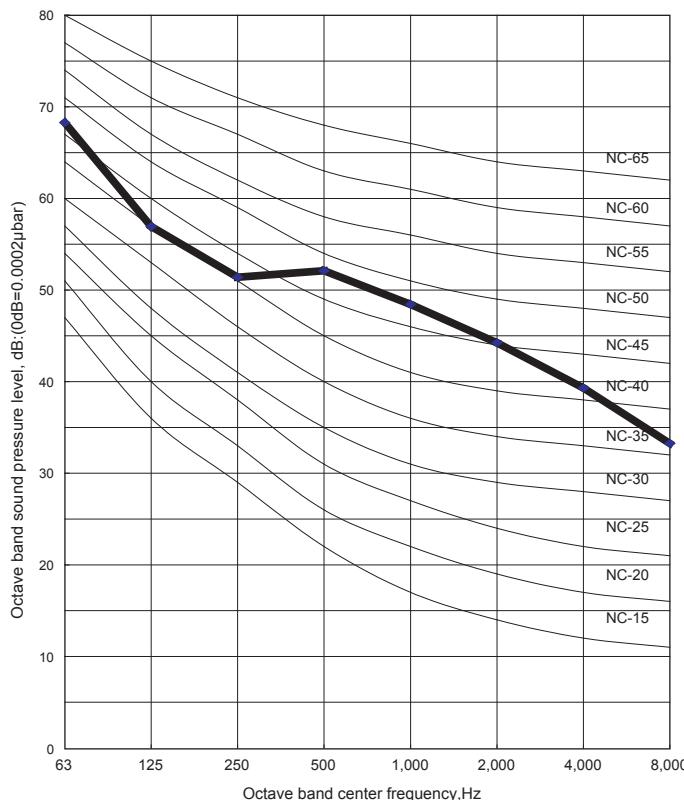


#### ● HEATING

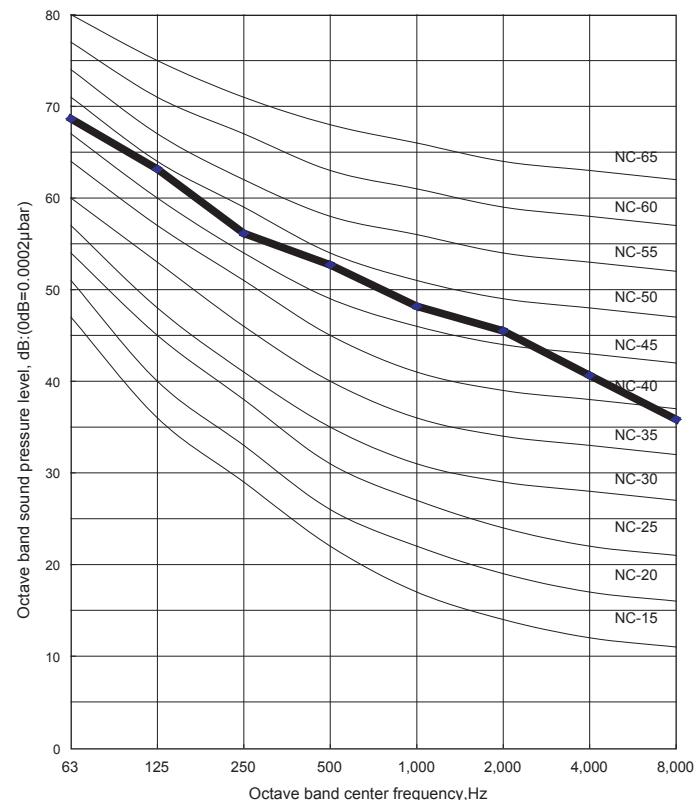


■ MODEL : AO\*B24L

#### ● COOLING

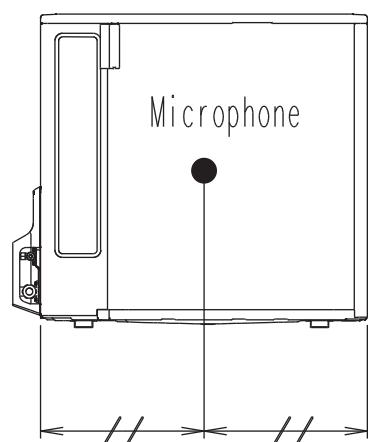
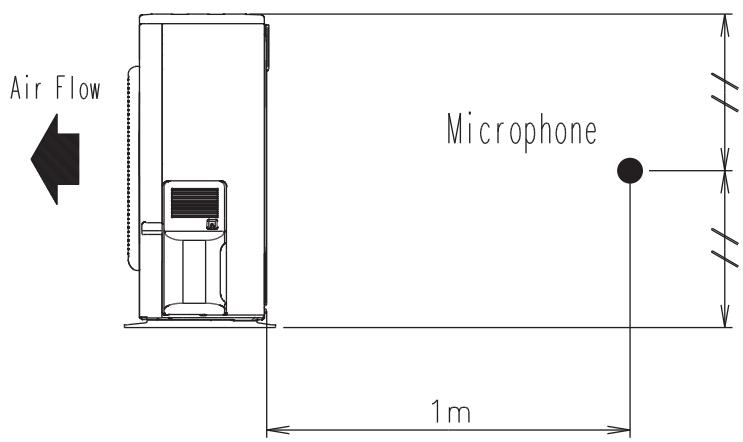


#### ● HEATING



## 8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT  
AO\*B18-24L



OUTDOOR UNIT  
AO\*B18-24L

## 9. ELECTRIC CHARACTERISTICS

| Model name             |  |                 | AO*B18L | AO*B24L |
|------------------------|--|-----------------|---------|---------|
| Power supply           | Voltage                                | V               | 230     | ~       |
|                        | Frequency                              | Hz              |         | 50      |
| Max. operating current | A                                      |                 | 15.0    | 16.2    |
| Starting current       | A                                      |                 | 7.7     | 10.0    |
| *1) Wiring spec.       | Main fuse (Circuit breaker)<br>current | A               | 20      | 20      |
|                        | Power cable                            | mm <sup>2</sup> |         | 4.0     |
|                        | *2)Limited wiring length               | m               | 24      | 22      |

\*1) Wiring spec.

Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

\*2) Limited wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

## 10. SAFETY DEVICES

OUTDOOR UNIT  
AO\*B18-24L

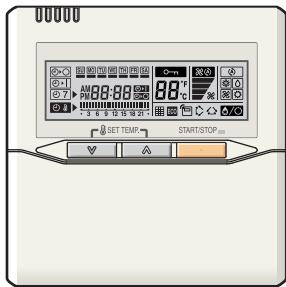
OUTDOOR UNIT  
AO\*B18-24L

|                       | Protection form  | Model                             |                           |
|-----------------------|--|-----------------------------------|---------------------------|
|                       |  | AO*B18L                           | AO*B24L                   |
| Circuit protection    | Current fuse (NEAR THE TERMINAL)<br><br>Current fuse<br>(MAIN PRINTED CIRCUIT BOARD) | 20A 250V                          |                           |
|                       |  | 5A 250V                           |                           |
| Fan motor protection  | Thermal protection program   | 15A 250V                          |                           |
|                       |  | OFF: $100^{+15}_{-10}$ °C         | OFF: $110^{+15}_{-10}$ °C |
| Compressor protection | Thermal protection program<br>(COMPRESSOR TEMP.)                                     | ON: $95^{+15}_{-10}$ °C           | ON: $105^{+15}_{-10}$ °C  |
|                       | Thermal protection program<br>(DISCHARGE TEMP.)                                      | OFF:110°C<br>ON: After 40 minutes |                           |
|                       |  | OFF:110°C<br>ON: After 7 minutes  |                           |

## **REMOTE CONTROLLER**

### **3. WIRED REMOTE CONTROLLER : UTB - \*UD**

# ■ FEATURES



- \* Various timer setup (ON / OFF / WEEKLY) are possible.
- \* Equipped with weekly timer as standard function.  
(2 times Start / Stop per day for a week)
- \* When setting up a timer, operation mode and a temperature setup can be changed.
- \* When a failure occurs, the error code is displayed. (Maximum of 16)
- \* Error indication. (A maximum of 16 error histories are memorizable.)
- \* Up to 16 indoor units can be simultaneously controlled.
- \* Economy operation are possible.
- \* Easy installation with a slim shape with no bulge in the back.
- \* The room temperature can be controlled by being detected the temperature accurately with built-in thermo sensor.

## ● Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

## ● High performance and compact size

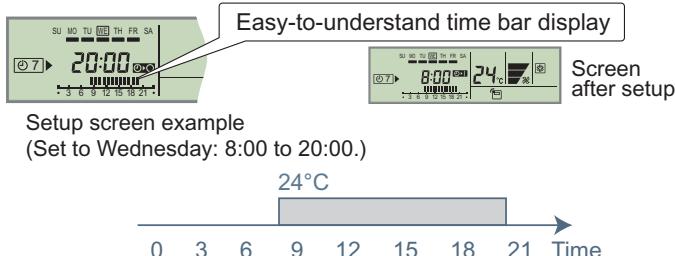
Three functions are combined in one unit.



## ● Built-in timers

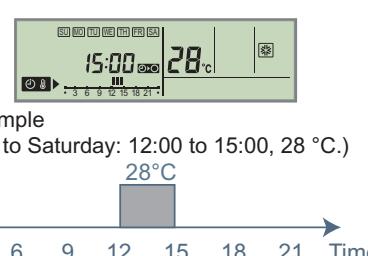
### Weekly timer

Possible to set ON/OFF time to operate twice each day of the week.



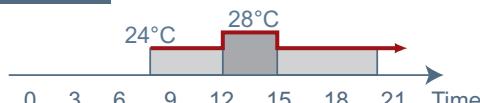
### Setback timer

Possible to set temperature for two time spans and for each day of the week.

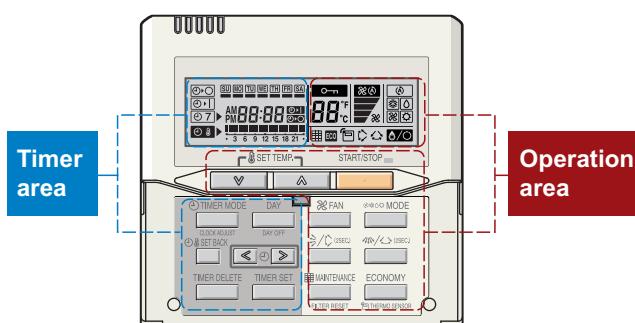


### At "Weekly timer" + "Set back timer" setup

24°C → 28°C → 24°C



## ● Easy-to-understand operation

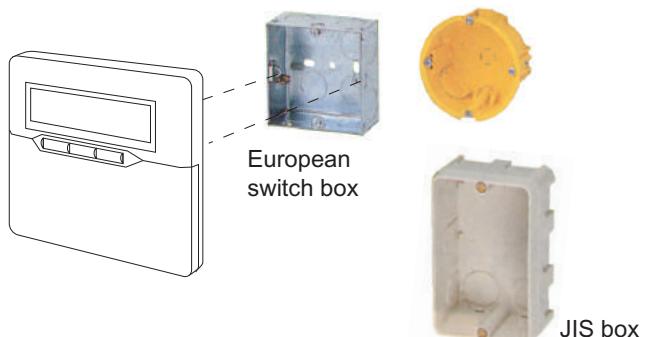


### [ Variable timer control ]

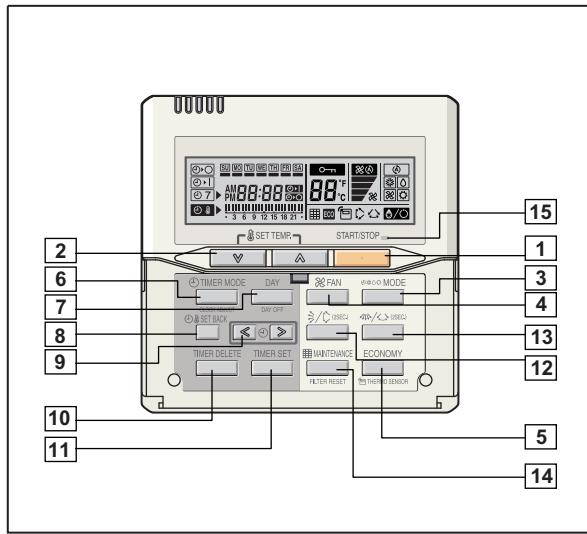
The operation/display sections are zoned according to time and operation, enabling variable programming to match application.

## ● Simple installation

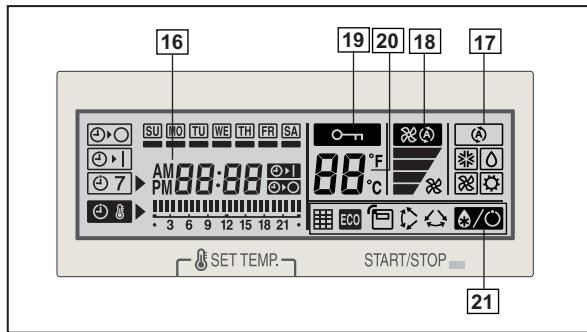
Components are compatible with standard switch boxes. Flat back construction allows equipment to be installed wherever it is needed.



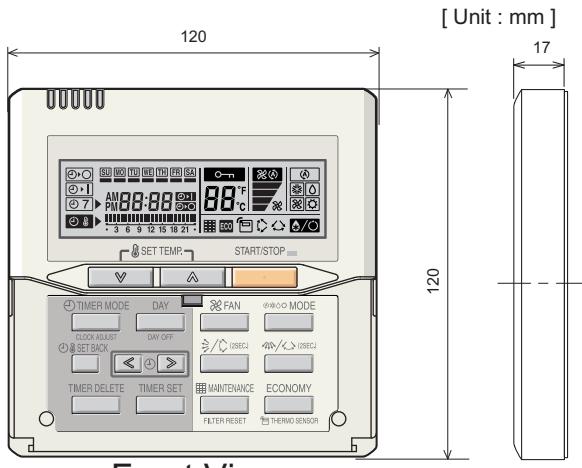
## ■ FUNCTIONS



Display panel



## ■ DIMENSION



Front View

## ■ SPECIFICATION

|                     |                |
|---------------------|----------------|
| SIZE (H x W x D mm) | 120 x 120 x 17 |
| WEIGHT ( g )        | 160            |
| CABLE LENGTH ( m )  | 10             |
| POWER ( V )         | 12             |

- 1** START/STOP button  
Pressed to start and stop operation.
- 2** Set temperature button  
Selects the setting temperature.
- 3** Master control button  
Selects the operating mode(AUTO, HEAT, FAN, COOL, DRY).
- 4** Fan control button  
Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 5** Economy button  
Turns the economy efficient mode on and off.
- 6** Timer mode (CLOCK ADJUST) button  
Selects the timer mode (OFF TIMER, ON TIMER, WEEKLY TIMER)  
Set the current time.
- 7** Day (DAY OFF) button  
Temporarily cancels of one day timer.
- 8** Set back button  
Pressed to select the set back timer.
- 9** Set time button  
Pressed to set time.
- 10** Delete button  
The schedule of a weekly timer is deleted.
- 11** Set button  
Sets the date, hour, minute and on-off time.
- 12** Vertical airflow direction and swing button  
Push for two seconds to change the swing mode.
- 13** Horizontal airflow direction and swing button  
Push for two seconds to change the swing mode.
- 14** Filter button
- 15** Operation lamp  
Lights during operation and when the timer is on.
- 16** Timer and clock display
- 17** Operation mode display
- 18** Fan speed display
- 19** Operation lock display
- 20** Temperature display
- 21** Function display
- Defrost display
  - Thermo sensor display
  - Economy display
  - Vertical swing display
  - Horizontal swing display
  - Filter display